EN

Bobcat®

Operation & Maintenance Manual

T650

Compact Track Loader

S/N B2KZ12001 - B2KZ13899

7276505enGB (05-19) (K)

Printed in Belgium
Original Instructions

EU S3B

OPERATOR SAFETY WARNINGS

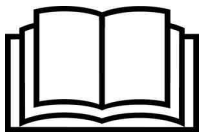
⚠ WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

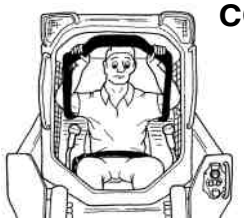
CORRECT



P-90216

⚠ Never use the loader without instructions. See machine signs (decals), Operation & Maintenance Manual, and Operator's Handbook.

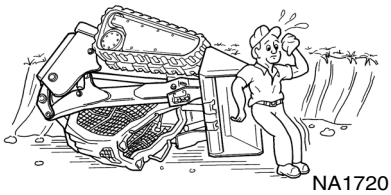
CORRECT



NA1254

⚠ Always use the seat bar and fasten seat belt snugly.
⚠ Always keep feet on the foot pedals or footrests when operating loader.

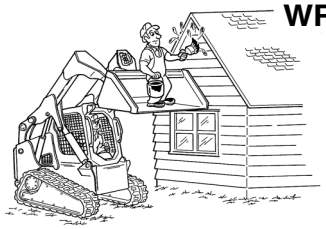
CORRECT



NA1720

⚠ Never use loader without operator cab with ROPS and FOPS approval. Fasten your seat belt.

WRONG



NA1723

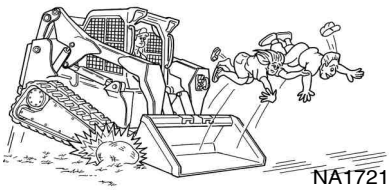
⚠ Never use loader as man lift or elevating device for personnel.

WRONG

NA1724

⚠ Do not use loader in atmosphere with explosive dust, explosive gas, or where exhaust can contact flammable material.

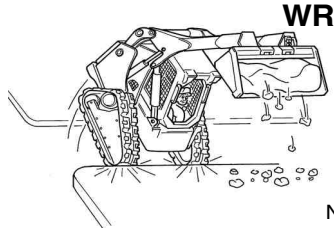
WRONG



NA1721

⚠ Never carry riders.
⚠ Keep bystanders away from work area.

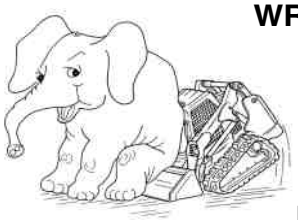
WRONG



NA1716

⚠ Always carry bucket or attachments as low as possible.
⚠ Do not travel or turn with lift arms up.
⚠ Load, unload, and turn on flat level ground.

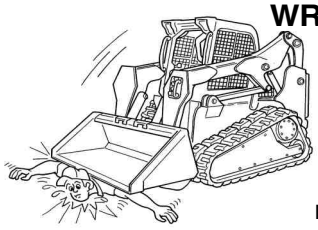
WRONG



NA1718

⚠ Never exceed Rated Operating Capacity.

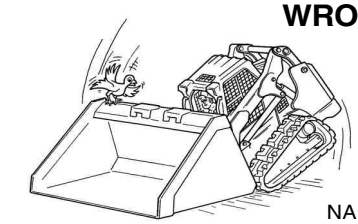
WRONG



NA1719

⚠ Never leave loader with engine running or with lift arms up.
⚠ To park, engage parking brake and put attachment flat on the ground.

WRONG



NA1717

⚠ Never modify equipment.
⚠ Use only attachments approved by Bobcat Company for this model loader.

SAFETY EQUIPMENT

The Bobcat® loader must be equipped with safety items necessary for each job. Ask your Bobcat dealer for information on the availability and safe use of attachments and accessories.

1. SEAT BELT: Check belt fasteners and check for damaged webbing or buckle.
2. SEAT BAR: When up, it must lock the loader controls.
3. OPERATOR CAB (ROPS and FOPS): It must be on the loader with all fasteners tight.
4. OPERATOR'S HANDBOOK: Must be in the cab.
5. SAFETY SIGNS (DECALS): Replace if damaged.
6. SAFETY TREADS: Replace if damaged.
7. GRAB HANDLES: Replace if damaged.
8. LIFT ARM SUPPORT DEVICE: Replace if damaged.
9. PARKING BRAKE
10. BOBCAT INTERLOCK CONTROL SYSTEM (BICS)

OSW69-0117

CONTENTS

REFERENCE INFORMATION

Write the correct information for YOUR Bobcat loader in the spaces below. Always use these numbers when referring to your Bobcat loader.

Loader Serial Number _____

Engine Serial Number _____

NOTES:

_____

_____

_____

_____

YOUR BOBCAT DEALER:

_____

ADDRESS:

_____

PHONE:

_____

CE

Bobcat Company
P.O. Box 128
Gwinner, ND 58040-0128
UNITED STATES OF AMERICA

Doosan Bobcat EMEA s.r.o.
U Kodetky 1810
263 12 Dobris
CZECH REPUBLIC

FOREWORD

This Operation & Maintenance Manual was written to give the owner / operator instructions on the safe operation and maintenance of the Bobcat loader. READ AND UNDERSTAND THIS OPERATION & MAINTENANCE MANUAL BEFORE OPERATING YOUR BOBCAT LOADER. If you have any questions, see your Bobcat dealer. This manual may illustrate options and accessories not installed on your loader.

DECLARATION OF CONFORMITY

Contents of EC Declaration of Conformity

This information is provided in the operators manual to comply with clause 1.7.4.2(c) of Annex I of Machinery Directive 2006/42/EC.

The official EC Declaration of Conformity is supplied in a separate document.

Manufacturer

Bobcat

Bobcat Company
World Headquarters
250 East Beaton Drive
West Fargo, ND 58078-6000
UNITED STATES OF AMERICA

Technical Documentation
Homologation Manager
Doosan Bobcat EMEA s.r.o.
U Kodetky 1810
263 12 Dobris
CZECH REPUBLIC

Directive 2000/14/EC: Noise Emission in the Environment by Equipment For Use Outdoors

Notified Body
Technical and Test Institute for Construction
Prague, Czech Republic
Notified Body Number: 1020

EC Certificate No.
1020-090-022395

Conformity Assessment Procedure(s)
2000/14/EC, Annex VIII, Full Quality Assurance

Sound Power Levels [Lw(A)]

Measured Sound Power	**102 dBA**
Guaranteed Sound Power	**103 dBA**

Description of Equipment
Type of Equipment: Crawler Loader
Model Name: T650
Model Code: B2KZ
Lot Series: 11001

Engine Manufacturer: Bobcat Company
Engine Model: D24NAP DL02-LEL00
Engine Power: 55,3 kW @ 2600 RPM

Equipment conforms to CE Directive(s) Listed Below
2006/42/EC: Machinery Directive
2014/30/EU: Electromagnetic Compatibility Directive

Declaration of Conformance
This equipment conforms to the requirements specified in all the EC Directives listed in this declaration.

Effective From:

20 April 2016

DECLARATION OF CONFORMITY (CONT'D)

Homologation Manager
Doosan Bobcat Engineering s.r.o.
U Kodetky 1978
26312 Dobris
Czech Republic

Declaration of conformity with Article 14 of Regulation (EU) No 517/2014 of the European Parliament and of the Council

We Doosan Bobcat EMEA s.r.o. with VAT number CZ26489201, acting in its capacity as EU only representative for the import of goods from Doosan Infracore Co,. Ltd with its address at Doosan Tower, 275, Jangchungdan-ro, Jung-gu, Seoul, 100-730, Korea, declare under our sole responsibility that when placing on the market pre-charged equipment, which we import to or manufacture in the Union, the hydrofluorocarbons contained in that equipment are accounted for within the quota system referred to in Chapter IV of Regulation (EU) No 517/2014 as:

■ A. we hold authorisation(s) issued in accordance with Article 18(2) of Regulation (EU) No 517/2014 and registered in the registry referred to in Article 17 of that Regulation, at the time of release for free circulation to use the quota of a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014 that cover(s) the quantity of hydrofluorocarbons contained in the equipment.

☐ B. *[for importers of equipment only]* the hydrofluorocarbons contained in the equipment have been placed on the market in the Union, subsequently exported and charged into the equipment outside the Union, and the undertaking that placed the hydrofluorocarbons on the market made a declaration stating that the quantity of hydrofluorocarbons has been or will be reported as placed on the market in the Union and that it has not been and will not be reported as direct supply for export in the meaning of Article 15(2)(c) of Regulation (EU) No 517/2014 pursuant to Article 19 of Regulation (EU) No 517/2014 and Section 5C of the Annex to Commission Implementing Regulation (EU) No 1191/2014 (2).

■ C. [*for equipment manufactured in the Union only*] the hydrofluorocarbons charged into the equipment were placed on the market by a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014.

Dobroslav Rak

30th January, 2017

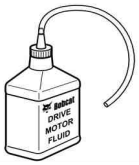
BOBCAT COMPANY IS IS0 9001 CERTIFIED

ISO 9001 is an international standard that specifies requirements for a quality management system that controls the processes and procedures which we use to design, develop, manufacture, and distribute Bobcat products.

British Standards Institute (**BSI**) is the Certified Registrar Bobcat Company chose to assess the company's compliance with the ISO 9001 at Bobcat's manufacturing facilities in Gwinner, North Dakota (U.S.A.), Pontchâteau (France), and the Bobcat corporate offices (Gwinner, Bismarck, and West Fargo) in North Dakota. **TÜV Rheinland** is the Certified Registrar Bobcat Company chose to assess the company's compliance with the ISO 9001 at Bobcat's manufacturing facility in Dobris (Czech Republic). Only certified assessors, like BSI and TÜV Rheinland, can grant registrations.

ISO 9001 means that as a company we say what we do and do what we say. In other words, we have established procedures and policies, and we provide evidence that the procedures and policies are followed.

REGULAR MAINTENANCE ITEMS

	ENGINE OIL FILTER 7012303		BATTERY 7269857
	FUEL FILTER 7023589		HYDRAULIC FILTER 7012314 (Earlier Models) 7248874 (Later Models)
	AIR FILTER, Outer 7286322		HYDRAULIC CHARGE FILTER 6692337 (Earlier Models) 7319444 (Later Models)
	AIR FILTER, Inner 7221934		HYDRAULIC FILL / BREATHER CAP 6727475
	FLUID, Hydrostatic Drive Motor (Six or Eight Sprocket Nuts) 7024981 - 8 U.S. fl oz		FLUID, Hydrostatic Drive Motor (Sixteen Sprocket Bolts) 7270874 - 12 U.S. fl oz

NOTE: Always verify Part Numbers with your Bobcat dealer.

REGULAR MAINTENANCE ITEMS (CONT'D)

Fluids, Lubricants And Fuel

The fluids, lubricants and fuel described below are those used in the factory and apply to operating conditions in European temperate climate areas. Please see your Bobcat dealer for requirements in other climate areas.

Read and understand the preventive maintenance required before adding or replacing any fluids or lubricants. (See PREVENTIVE MAINTENANCE on Page 123.)

ENGINE SYSTEMS				
Machine Components	**Fluids And Lubricants**	**T° Range**	**Packaging****	**Part Number**
Engine	- Bobcat Engine Power SAE 10W30 CJ4 / ACEA E9	-25°C - +30°C	A, B, C, D	6987818*
	- Bobcat Engine Power SAE 15W40 CJ4 / ACEA E9	-20°C - +40C	A, B, C, D	6987819
Cooling Circuit	- Bobcat PG Coolant Concentrated	-36°C	B, C, D	6987813*
	- Bobcat PG Coolant 4 Seasons	-36°C	A, B, C, D	6987793
Fuel Tank	- High-quality diesel fuel that meets EN590 (See FUEL SYSTEM on Page 150.)	-	-	*

HYDRAULIC / HYDROSTATIC SYSTEMS				
Machine Components	**Fluids And Lubricants**	**T° Range**	**Packaging****	**Part Number**
Hydraulic Fluid Tank	- Bobcat Superior SH Hydraulic / Hydrostatic	-35°C - +50°C	A, B, C, D	6987791*
	- Bobcat Biodegradable Hydraulic / Hydrostatic	-35°C - +50°C	A, B, C, D	6987792

MECHANICAL SYSTEMS				
Machine Components	**Fluids And Lubricants**	**Drop Point**	**Packaging****	**Part Number**
All Mechanical Systems	- Bobcat Multipurpose Grease	From 260°C	E	6987888*
	- Bobcat Supreme HD Grease	From 280°C	E	6987889
	- Bobcat Extreme HP Grease	From 260°C	E	6987890

(*) Factory Filled Fluids And Lubricants

(**) Packaging Available:

A = 5 L Can

B = 25 L Container

C = 209 L Drum

D = 1000 L Tank

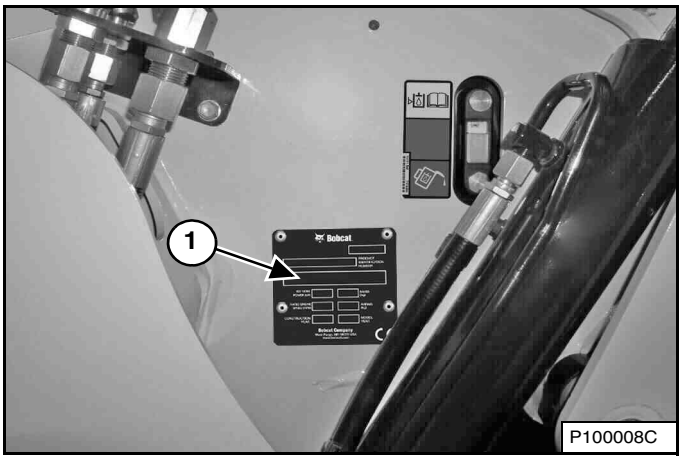
E = 400 g Tube

SERIAL NUMBER LOCATIONS

Always use the serial number of the loader when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or there may be different procedures to follow when performing a specific service operation.

Loader Serial Number

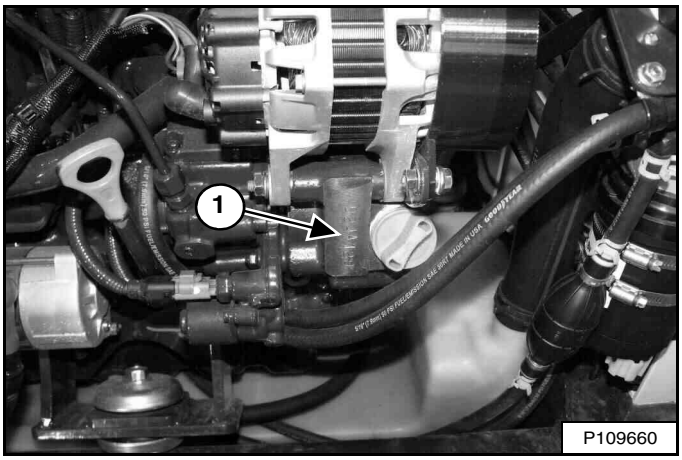
Figure 1



The loader serial number plate (Item 1) **[Figure 1]** is located on the outside of the loader frame.

Engine Serial Number

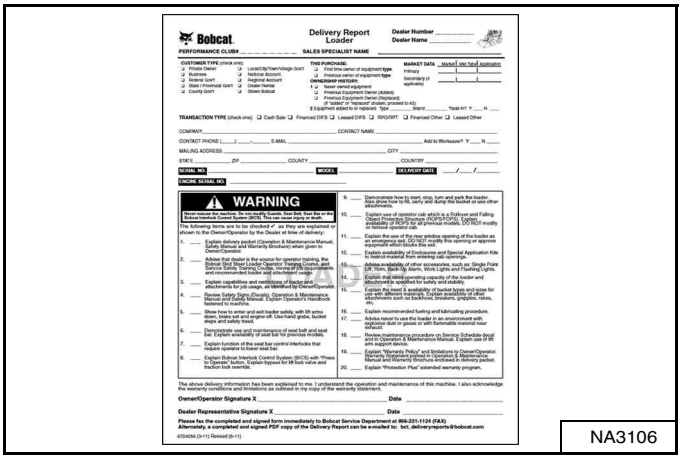
Figure 2



The engine serial number (Item 1) **[Figure 2]** is located on the side of the engine next to the oil fill cap.

DELIVERY REPORT

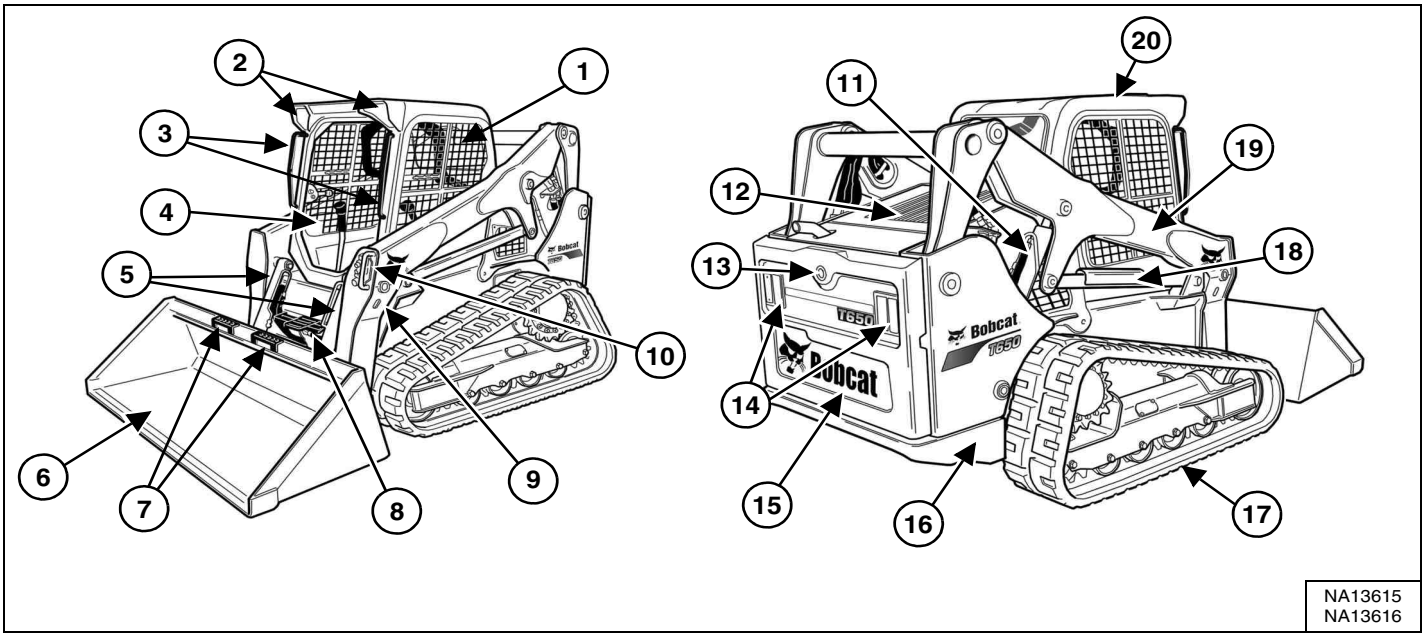
Figure 3



The delivery report **[Figure 3]** contains a list of items that must be explained or shown to the owner or operator by the dealer when the Bobcat loader is delivered.

The delivery report must be reviewed and signed by the owner or operator and the dealer.

LOADER IDENTIFICATION



NA13615
NA13616

ITEM	DESCRIPTION	ITEM	DESCRIPTION
1	Operation & Maintenance Manual and Operator's Handbook	11	Lift Cylinder (Both Sides)
2	Front Lights	12	Rear Grille
3	Grab Handles	13	Back-up Alarm **[D]**
4	Operator Seat with Seat Belt and Seat Bar	14	Rear Work Lights and Taillights
5	Tilt Cylinders	15	Rear Door
6	Bucket **[A]**	16	Rear Tie-down (Both Sides) Front Tie-down located behind Bucket
7	Bucket Steps	17	Track **[C]**
8	Step	18	Lift Arm Support Device
9	Alternate Front Tie-down (Both Sides)	19	Lift Arm
10	Front Auxiliary Quick Couplers	20	Operator Cab (ROPS and FOPS) **[B]**

[A] Bucket – Several different buckets and other attachments are available for the Bobcat loader.
[B] ROPS – Roll-Over Protective Structure per ISO 3471 and FOPS – Falling-Object Protective Structure per ISO 3449, Level I. Level II is available.
[C] Track – Standard tracks are shown. Track options are available for the Bobcat loader.
[D] Optional or Field Accessory, (Not Standard Equipment.)

FEATURES, ACCESSORIES, AND ATTACHMENTS

Standard Items

This model T650 Bobcat loader is equipped with the following standard items:

- 56 kW Bobcat Engine Turbo Stage III B Diesel Engine
- Access Covers
- Adjustable Suspension Seat
- Auxiliary Hydraulics: Variable Flow
- Bobcat Interlock Control System (BICS™)
- Bob-Tach®
- Cab (includes: rear and side windows and polycarbonate top window) ROPS and FOPS (Level I) Approved
- Cab Accessory Harness
- CE Certification
- Controls: Bobcat Standard
- Deluxe Interior with Storage Compartments
- Engine / Hydraulic Systems Shutdown
- Exhaust Shield
- Front Horn
- Glow Plugs (Automatically activated)
- Hydraulic Muffler
- Instrumentation: Hourmeter, Engine rpm, System Voltage; Engine Temperature and Fuel Gauges; Warning Lights
- Lift Arm Support Device
- Lights: Front and Rear
- Parking Brake
- Seat Bar
- Seat Belt – Retractable
- Solid-Mounted Undercarriage with 4 Rollers
- Sound Reduction Kit (Reduces noise at operator ear)
- Spark Arrester Device
- Tailgate Lock
- Tracks, Rubber – 450 mm (17.7 in)

Options And Accessories

Below is a list of some equipment available from your Bobcat loader dealer as Dealer and / or Factory Installed Accessories and Factory Installed Options. See your Bobcat dealer for other available options and accessories.

- Adjustable Heated Cloth Air Ride Suspension Seat
- Air Conditioning
- Air Deflector Kit
- Air Filter Precleaner
- Attachment Control Device (ACD) (7-Pin, 14-Pin)
- Auto Idle (Available only on SJC equipped loaders)
- Automatic Ride Control
- Auxiliary Hydraulic Coupler Guard
- Back-up Alarm
- Bucket Shields
- Cab Door with Emergency Exit

Options And Accessories (Cont'd)

- Cab Heater
- Cab Reseal Plug Kit
- Controls:
  - — Advanced Control System (ACS) (Selectable Foot Pedal or Hand Control)
  - — Selectable Joystick Controls (SJC) (Selectable 'ISO' or 'H' Pattern Control)
- Counterweight Kit
- Deluxe Instrumentation Panel with Keyless Start
- Engine Block Heater
- Engine Compartment Seal Kit
- Exhaust Guard Kit
- Extended Pedals
- Fire Extinguisher
- FOPS Kit (Level II)
- FOPS Window Kit
- Forestry Door and Window Kit
- Forestry Door Wiper
- Four-Way Flashers (Also adds Turn Signal function)
- Front and Rear Light Guards
- High-Flow Auxiliary Hydraulics
- Hose Guide
- Hydraulic Bucket Positioning (With On / Off Selection)
- Keyless Start
- Lift Kit (Four-Point, Single-Point)
- Lights Extension Kit for Wide Attachments
- Locking Fuel Cap
- Maintenance Platform
- Muffler Guard
- Power Bob-Tach®
- Radio
- Rear Auxiliary Hydraulics
- Rear Bumper Kit
- Rear Camera Kit
- Rear Window Wiper
- Reversing Fan
- Road Kit
- Roller Suspension™ Undercarriage with 4 Rollers
- Rotating Beacon
- Seat Belt with 3-Point Restraint (Standard on Two-Speed Models)
- Seat Belt – 3 in. Wide
- Side Lighting
- Special Applications Kit
- Strobe Light
- Tilt Cylinder Guard Kit
- Tracks, Multi-Bar Lug – 450 mm (17.7 in)
- Two-Speed Travel
- Undercarriage Cover Kit
- Windows:
  - — Externally Removable Rear Window
  - — Polycarbonate Rear Window
  - — Polycarbonate Side Windows

Specifications subject to change without notice and standard items may vary.

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

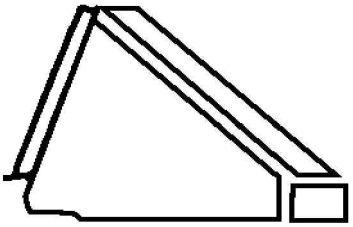
These and other attachments are approved for use on this model loader. Do not use unapproved attachments. Attachments not manufactured by Bobcat may not be approved.

The versatile Bobcat loader quickly turns into a multijob machine with a tight-fit attachment hook-up … from bucket to grapple to pallet fork to backhoe, and a variety of other attachments.

See your Bobcat dealer for information about approved attachments and attachment Operation & Maintenance Manuals.

Increase the versatility of your Bobcat loader with a variety of bucket styles and sizes.

Buckets Available



Bucket

Many bucket styles, widths, and different capacities are available for a variety of different applications. They include Construction and Industrial, Low Profile, Fertiliser, and Snow, to name a few. See your Bobcat dealer for the correct bucket for your Bobcat loader and application.

Attachments

- Angle Broom
- Auger
- Backhoe
- Blades – Box, Dozer, Snow, Snow V-Blade
- Breaker, Hydraulic
- Brush Saw
- Brushcat™ Rotary Cutter
- Buckets
- Combination Bucket
- Concrete Mixer
- Concrete Pump
- Drop Hammer
- Dumping Hopper
- Flail Cutter
- Grader
- Grapples – Farm / Utility, Industrial, Root
- Landplane
- Landscape Rake
- Laser Equipment
- Mixing Bucket
- Packer Wheel
- Pallet Fork
- Planer
- Rock Bucket
- Rotary Grinder
- Sand Cleaner
- Scarifier
- Scraper
- Snow Pusher
- Snowblower
- Sod Layer
- Soil Conditioner
- Spreader
- Stabiliser, Rear
- Stump Grinder
- Sweeper
- Tiller
- Tree Transplanter
- Trench Compactor
- Trencher
- Utility Fork
- Utility Frame
- Vibratory Roller
- Water Kit
- Whisker Broom
- X-Change™ Frame

High-Flow Attachments

The following attachments are approved for use on High-Flow machines. See your Bobcat dealer for an updated list of approved attachments.

- Auger
- Brushcat™ Rotary Cutter
- Concrete Pump
- Flail Cutter
- Forestry Cutter
- Planer
- Rotary Grinder
- Snowblower
- Soil Conditioner
- Stump Grinder
- Tiller
- Trencher
- Wheel Saw
- Wood Chipper

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

Special Applications Kit

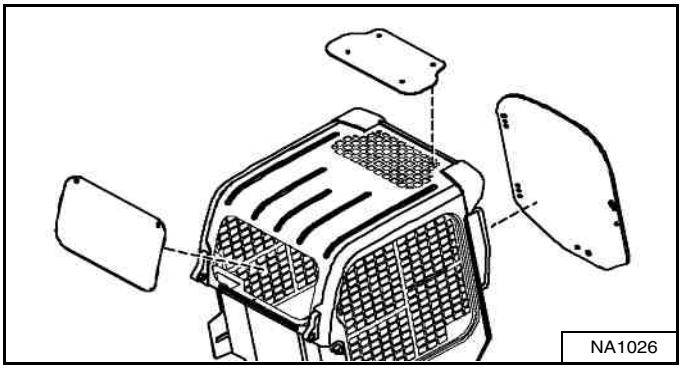
WARNING

AVOID INJURY OR DEATH

Some attachment applications can cause flying debris or objects to enter front, top or rear cab openings. Install the Special Applications Kit to provide added operator protection in these applications.

W-2737-0508

Figure 4



Available for special applications to restrict material from entering cab openings. Kit includes 12,7 mm (0.5 in) thick polycarbonate front door and polycarbonate rear window **[Figure 4]**.

Polycarbonate top window (standard item) must be installed for special applications to restrict material from entering cab openings.

See your Bobcat dealer for availability.

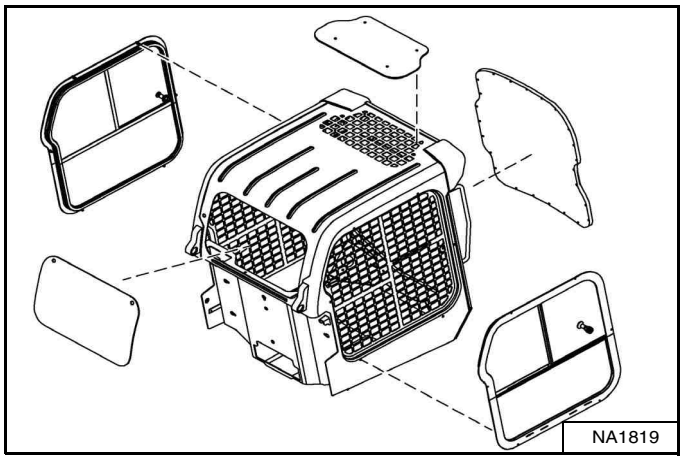
Special Applications Kit Inspection And Maintenance

- Inspect for cracks or damage. Replace if required.
- Prerinse with water to remove gritty materials.
- Wash with a mild household detergent and warm water.
- Use a sponge or soft cloth. Rinse well with water and dry with a clean soft cloth or rubber squeegee.
- Do not use abrasive or highly alkaline cleaners.
- Do not clean with metal blades or scrapers.

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

Forestry Door And Window Kit

Figure 5



Available for special applications to prevent flying debris and objects from entering the cab. Kit includes 19,1 mm (0.75 in) thick laminated polycarbonate front door, polycarbonate side windows, and polycarbonate rear window **[Figure 5]**.

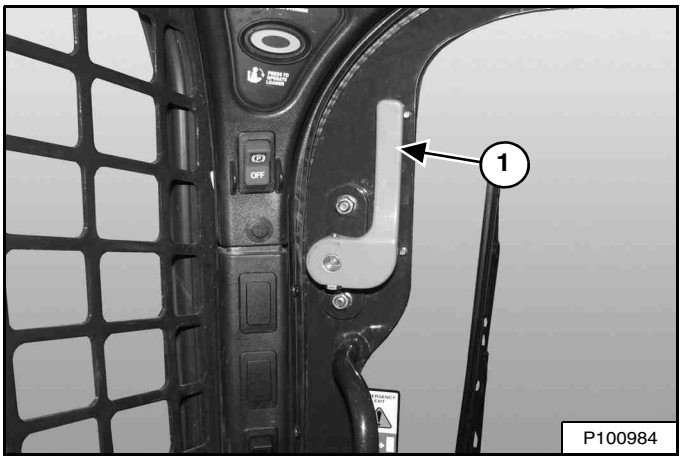
Polycarbonate top window (standard item) must be installed as part of the Forestry Door And Window Kit to restrict material from entering cab openings.

Forestry Door And Window Kit Inspection And Maintenance

- Inspect for cracks or damage. Replace if required.
- Order part number 7171104 if door frame is damaged and needs to be replaced.
- Order kit part number 7193293 if door polycarbonate is damaged and needs to be replaced.
- Prerinse with water to remove gritty materials.
- Wash with a mild household detergent and warm water.
- Use a sponge or soft cloth. Rinse well with water and dry with a clean soft cloth or rubber squeegee.
- Do not use abrasive or highly alkaline cleaners.
- Do not clean with metal blades or scrapers.

Forestry Door Emergency Exit

Figure 6



- Inspect both emergency exit levers (Item 1) **[Figure 6]**, linkages, and hardware for loose or damaged parts.
- Repair or replace if necessary.

SAFETY AND TRAINING RESOURCES

SAFETY INSTRUCTIONS

Before Operation

Carefully follow the operating and maintenance instructions in this manual.

The Bobcat loader is highly manoeuvrable and compact. It is rugged and useful under a wide variety of conditions. This presents an operator with hazards associated with off motorway, rough terrain applications, common with Bobcat loader usage.

The Bobcat loader has an internal combustion engine with resultant heat and exhaust. All exhaust gases can kill or cause illness so use the Loader with adequate ventilation.

The dealer explains the capabilities and restrictions of the Bobcat loader and attachment for each application. The dealer demonstrates the safe operation according to Bobcat instructional materials, which are also available to operators. The dealer can also identify unsafe modifications or use of unapproved attachments. The attachments and buckets are designed for a Rated Operating Capacity (some have restricted lift heights). They are designed for secure fastening to the Bobcat loader. The user must check with the dealer, or Bobcat literature, to determine safe loads of materials of specified densities for the machine - attachment combination.

The following publications and training materials provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine and attachment is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment gives operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook is fastened to the operator cab of the loader. Its brief instructions are convenient to the operator. See your Bobcat dealer for more information on translated versions.

The dealer and owner / operator review the recommended uses of the product when delivered. If the owner / operator will be using the machine for a different application(s) he or she must ask the dealer for recommendations on the new use.

SI SSL EMEA-0913

SAFETY INSTRUCTIONS (CONT'D)

Safe Operation Is The Operator's Responsibility

Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

DANGER

The signal word DANGER on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

D-1002-1107

WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

W-2044-1107

The Bobcat loader and attachment must be in good operating condition before use.

Check all of the items on the Bobcat Service Schedule Decal under the 8-10 hour column or as shown in the Operation & Maintenance Manual.

Safe Operation Needs A Qualified Operator

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or co-ordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine.

A Qualified Operator Must Do The Following:

Understand the Written Instructions, Rules and Regulations

- The written instructions from Bobcat Company include the Delivery Report, Operation & Maintenance Manual, Operator's Handbook and machine signs (decals).
- Check the rules and regulations at your location. The rules may include an employer's work safety requirements. For driving on public roads, the machine must be equipped as stipulated by the local regulations authorising operation on public roads in your specific country. Regulations may identify a hazard such as a utility line.

Have Training with Actual Operation

- Operator training must consist of a demonstration and verbal instruction. This training is given by your Bobcat dealer before the product is delivered.
- The new operator must start in an area without bystanders and use all the controls until he or she can operate the machine and attachment safely under all conditions of the work area. Always fasten seat belt before operating.

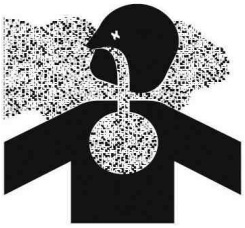
Know the Work Conditions

- Know the weight of the materials being handled. Avoid exceeding the Rated Operating Capacity (ROC) of the machine. Material which is very dense will be heavier than the same volume of less dense material. Reduce the size of the load if handling dense material.
- The operator must know any prohibited uses or work areas, for example, he or she needs to know about excessive slopes.
- Know the location of any underground lines.
- Wear tight fitting clothing. Always wear safety glasses when doing maintenance or service. Safety glasses, respiratory equipment, hearing protection or Special Applications Kits are required for some work. See your Bobcat dealer about Bobcat Safety Equipment for your model.

SI SSL EMEA-0913

SAFETY INSTRUCTIONS (CONT'D)

Avoid Silica Dust



Cutting or drilling concrete containing sand or rock containing quartz may result in exposure to silica dust. Use a respirator, water spray or other means to control dust.

FIRE PREVENTION

Maintenance

The machine and some attachments have components that are at high temperatures under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it can cause a fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential fire hazard.

The operator's area, engine compartment and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazards and overheating.

All fuels, most lubricants and some coolants mixtures are flammable. Flammable fluids that are leaking or spilled onto hot surfaces or onto electrical components can cause a fire.

Operation

Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.

Electrical

Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part or wires that are loose or frayed.

Battery gas can explode and cause serious injury. Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting. Do not jump start or charge a frozen or damaged battery. Keep any open flames or sparks away from batteries. Do not smoke in battery charging area.

FIRE PREVENTION (CONT'D)

Hydraulic System

Check hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Hydraulic tubes and hoses must be properly routed and have adequate support and secure clamps. Tighten or replace any parts that show leakage.

Always clean fluid spills. Do not use petrol or diesel fuel for cleaning parts. Use commercial non-flammable solvents.

Fueling

Stop the engine and let it cool before adding fuel. No smoking! Do not refuel a machine near open flames or sparks. Fill the fuel tank outdoors.

Ultra Low Sulfur Diesel (ULSD) poses a greater static ignition hazard than earlier diesel formulations with higher Sulfur content. Avoid death or serious injury from fire or explosion. Consult with your fuel or fuel system supplier to ensure the delivery system is in compliance with fueling standards for proper grounding and bonding practices.

Starting

Do not use ether or starting fluids on any engine that has glow plugs or air intake heater. These starting aids can cause explosion and injure you or bystanders.

Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.

Spark Arrester Exhaust System

The spark arrester exhaust system is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

Check the spark arrester exhaust system regularly to make sure it is maintained and working properly. Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrester muffler (if equipped).

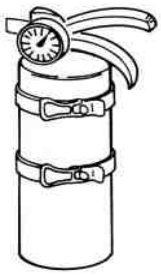
Welding And Grinding

Always clean the machine and attachment, disconnect the battery, and disconnect the wiring from the Bobcat controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding.

Have good ventilation when grinding or welding painted parts. Wear dust mask when grinding painted parts. Toxic dust or gas can be produced.

Dust generated from repairing non-metallic parts such as hoods, fenders or covers can be flammable or explosive. Repair such components in a well ventilated area away from open flames or sparks.

Fire Extinguishers

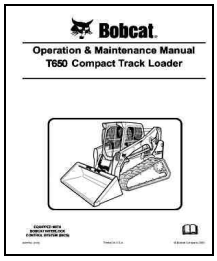


Know where fire extinguishers and first aid kits are located and how to use them. Inspect the fire extinguisher and service the fire extinguisher regularly. Obey the recommendations on the instructions plate.

PUBLICATIONS AND TRAINING RESOURCES

The following publications are also available for your Bobcat loader. You can order them from your Bobcat dealer.

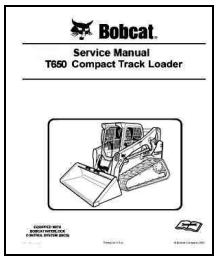
For the latest information on Bobcat products and the Bobcat Company, visit our website at **Bobcat.com**



OPERATION & MAINTENANCE MANUAL

7276505enGB

Complete instructions on the correct operation and the routine maintenance of your Bobcat loader.



SERVICE MANUAL

6990755enUS

Complete maintenance instructions for your Bobcat loader.

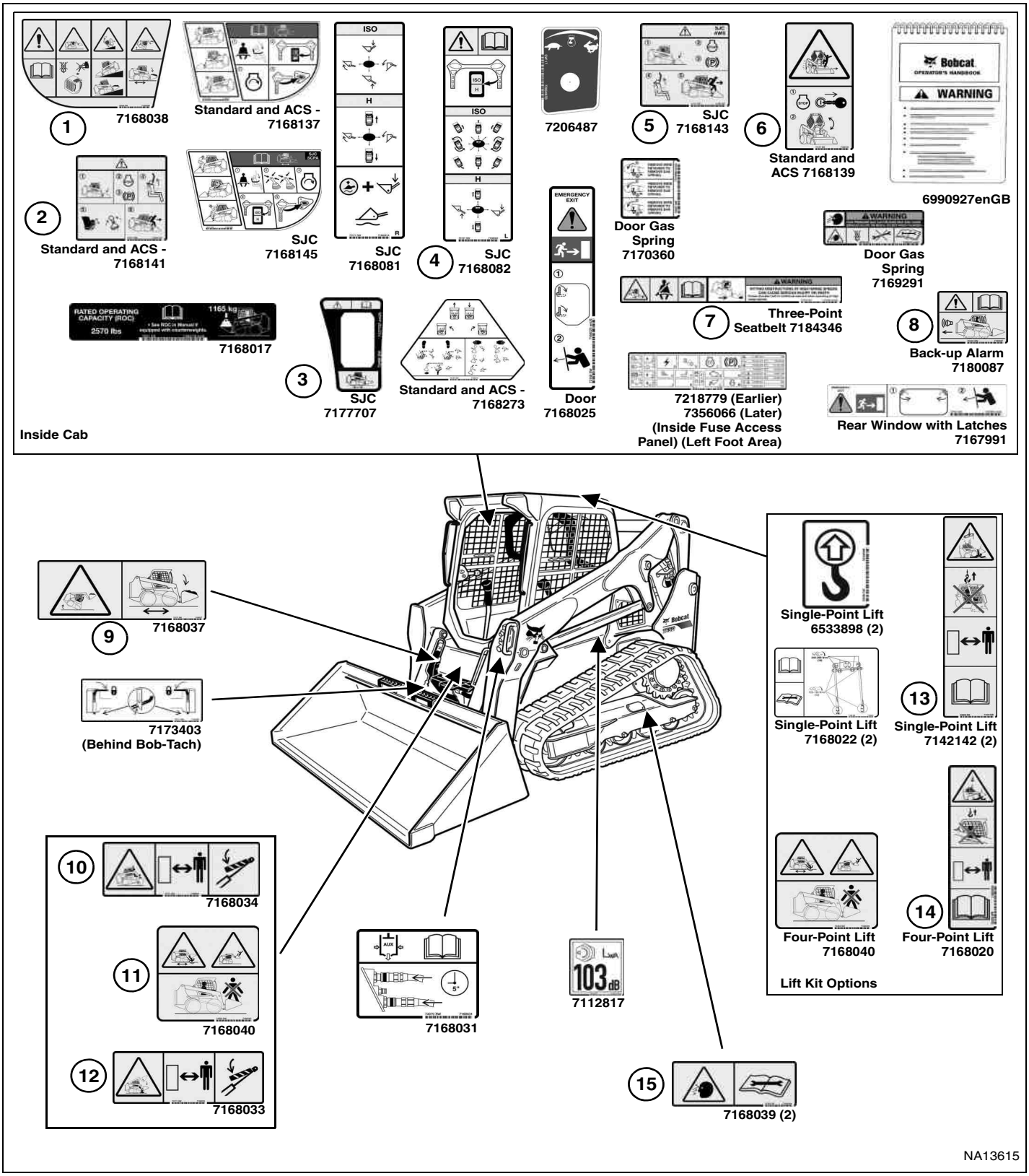
OPERATOR'S HANDBOOK

6990927enGB

Gives basic operation instructions and safety warnings.

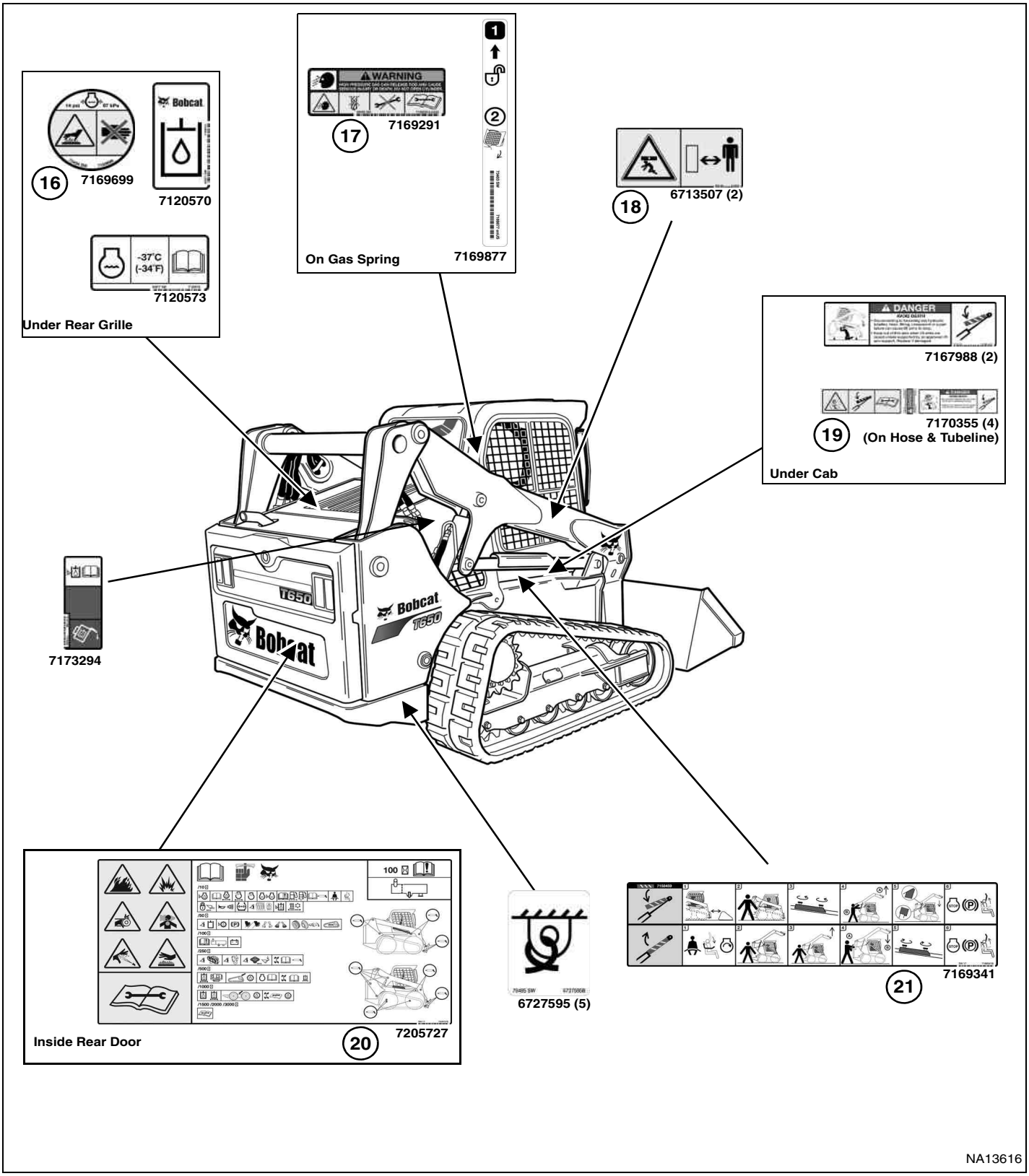
MACHINE SIGNS (DECALS)

Follow the instructions on all the Machine Signs (Decals) that are on the loader. Replace any damaged machine signs and be sure they are in the correct locations. Machine signs are available from your Bobcat loader dealer.



MACHINE SIGNS (DECALS) (CONT'D)

Follow the instructions on all the Machine Signs (Decals) that are on the loader. Replace any damaged machine signs and be sure they are in the correct locations. Machine signs are available from your Bobcat loader dealer.

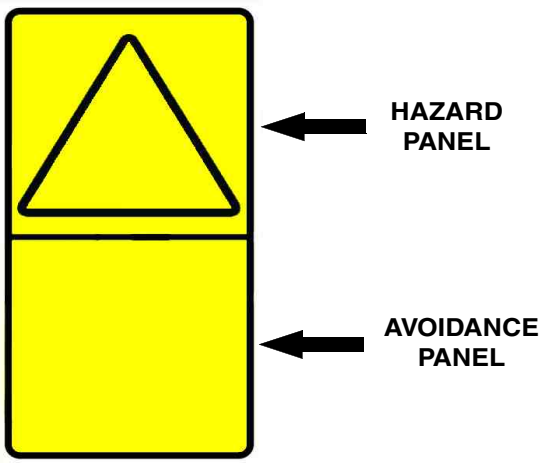


MACHINE SIGNS (DECALS) (CONT'D)

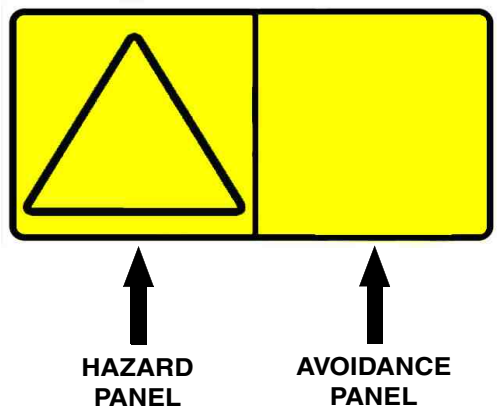
Pictorial Only Safety Signs

Safety signs are used to alert the equipment operator or maintenance person to hazards that may be encountered in the use and maintenance of the equipment. The location and description of the safety signs are detailed in this section. Please become familiarized with all safety signs installed on the machine / attachment.

Vertical Configuration



Horizontal Configuration



The format consists of the hazard panel(s) and the avoidance panel(s):

Hazard panels depict a potential hazard enclosed in a safety alert triangle.

Avoidance panels depict actions required to avoid the hazards.

A safety sign may contain more than one hazard panel and more than one avoidance panel.

NOTE: See the numbered MACHINE SIGNS (DECALS) on Page 19 and MACHINE SIGNS (DECALS) (CONT'D) on Page 20 for the machine location of each correspondingly numbered pictorial only decal.

1. General Hazard Warning (7168038)

This safety sign is located in the operator cab in the lower right hand corner.

WARNING

AVOID INJURY OR DEATH

Never use the loader without instructions. Read Operation & Maintenance Manual and Handbook.

Never modify equipment or use attachments not approved by Bobcat Company.

On slopes, keep heavy end of loader uphill.

Do not travel or turn with lift arms up. Load, unload and turn on flat level ground. Do not exceed Rated Operating Capacity (see sign on loader).

W-2837-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

2. To Leave the Loader (7168141)

This safety sign is located in the operator cab in the lower right hand corner.

⚠ WARNING

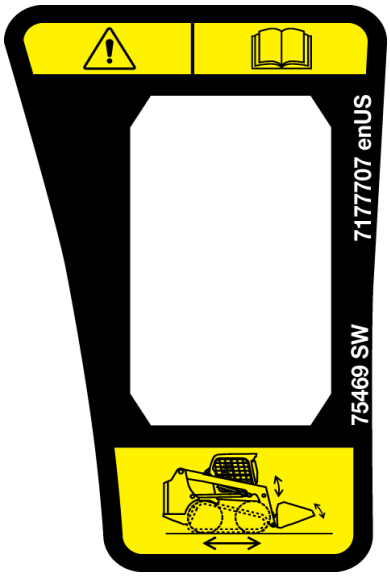
AVOID INJURY OR DEATH

TO LEAVE THE LOADER:
1. **Lower the lift arms and put attachment flat on the ground.**
2. **Stop the engine.**
3. **Engage the brake.**
4. **Raise seat bar.**
5. **Move pedals and hand controls until both lock.**
6. **Exit the loader.**

W-2838-0310

3. SJC Control Pattern Switch (7177707)

This safety sign is located in the operator cab around the SJC control pattern switch on the right panel.



⚠ WARNING

ACCIDENTAL LOADER MOVEMENT CAN CAUSE SERIOUS INJURY OR DEATH

Read and understand the Operation & Maintenance Manual for more information.

- **Drive, lift arm and tilt functions operate on different joysticks in each control mode.**
- **Know and understand the selected control mode before operating.**

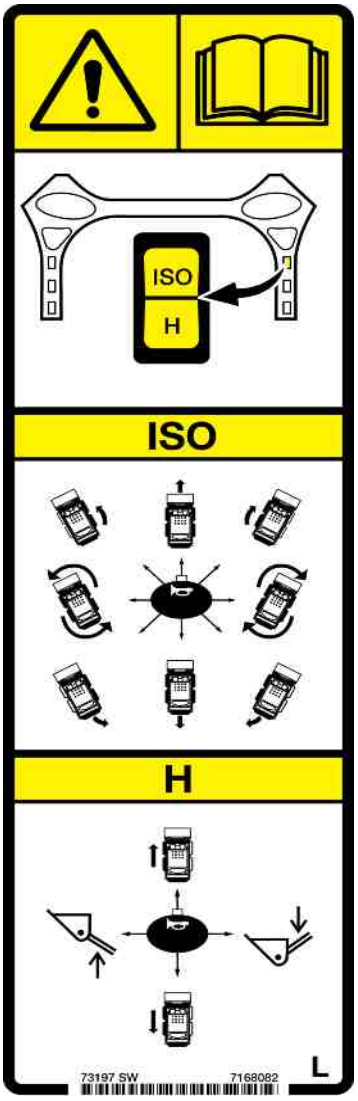
W-2788-0309

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

4. SJC Left Hand Joystick (7168082)

This safety sign is located in the operator cab on the left armrest.



⚠ WARNING

ACCIDENTAL LOADER MOVEMENT CAN CAUSE SERIOUS INJURY OR DEATH

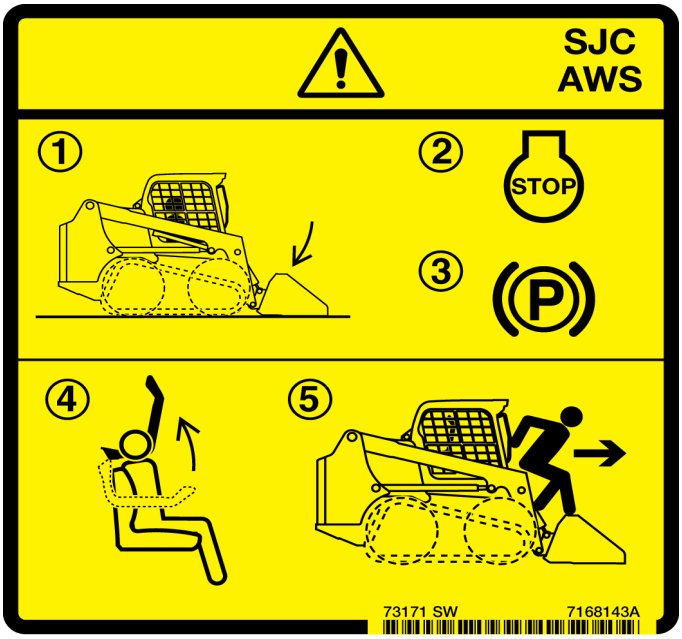
Read and understand the Operation & Maintenance Manual for more information.

- **Drive, lift arm and tilt functions operate on different joysticks in each control mode.**
- **Know and understand the selected control mode before operating.**

W-2788-0309

5. To Leave the Loader (7168143)

This safety sign is located in the operator cab in the lower right hand corner.



⚠ WARNING

AVOID INJURY OR DEATH

TO LEAVE THE LOADER:

1. **Lower the lift arms and put attachment flat on the ground.**
2. **Stop the engine.**
3. **Engage the brake.**
4. **Raise seat bar.**
5. **Exit the loader.**

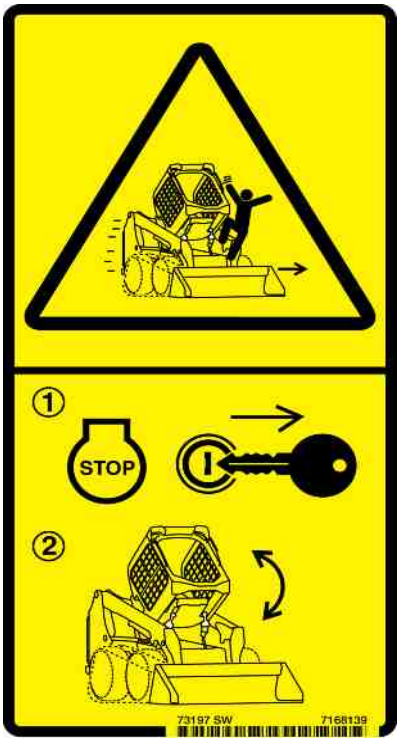
W-2839-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

6. Unexpected Loader, Lift Arm or Attachment Movement (7168139)

This safety sign is located in the operator cab on the left side of the seat.



⚠ WARNING

UNEXPECTED LOADER, LIFT ARM OR ATTACHMENT MOVEMENT CAUSED BY CAB CONTACT WITH CONTROLS CAN CAUSE SERIOUS INJURY OR DEATH

- **STOP ENGINE before raising or lowering cab.**

W-2758-0908

7. High Range Speeds (7184346)

This safety sign is located in the operator cab on loaders equipped with a seat belt with three-point restraint.

⚠ WARNING

HITTING OBSTRUCTIONS AT HIGH RANGE SPEEDS CAN CAUSE SERIOUS INJURY OR DEATH

Fasten shoulder belt for additional restraint when operating at high range speeds.

W-2754-0908

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

8. Back-Up Alarm (7180087)

This safety sign is located in the operator cab on the lower left side.

⚠ WARNING

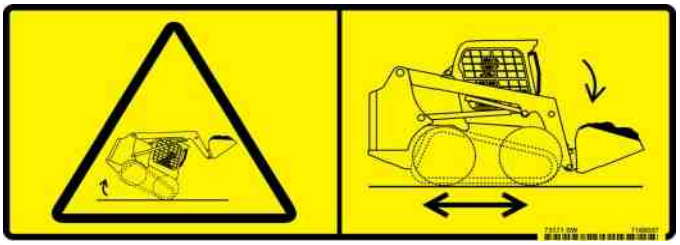
AVOID INJURY OR DEATH

- **Always keep bystanders away from the work area and travel path.**
- **The operator must maintain a clear view of the direction of travel and look before and during machine movement.**
- **The back-up alarm must sound when operating the machine in the reverse direction.**

W-2783-0118

9. Tipping, Rollover or Loss of Visibility (7168037)

This safety sign is located on the back side of the lift arms facing the operator.



⚠ WARNING

TIPPING, ROLLOVER OR LOSS OF VISIBILITY CAN CAUSE SERIOUS INJURY OR DEATH

Carry load low.

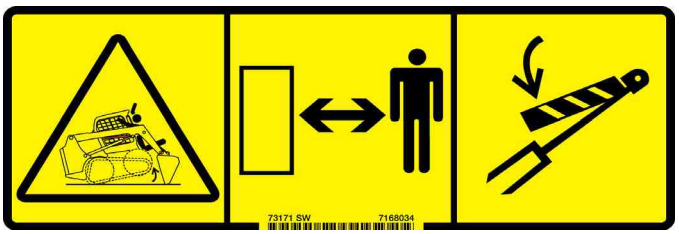
W-2836-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

10. Frame Raising (7168034)

This safety sign is located on the front of the loader.



DANGER

AVOID DEATH

Attachment can be forced against the ground and cause front frame to raise.

Never go under or reach under lift arms or lift cylinder without an approved lift arm support device installed.

D-1021-0310

11. Falling Hazard (7168040)

This safety sign is located on the front of the loader.

WARNING

AVOID INJURY OR DEATH

- **Never carry riders.**
- **Never use loader as a man lift or work platform.**

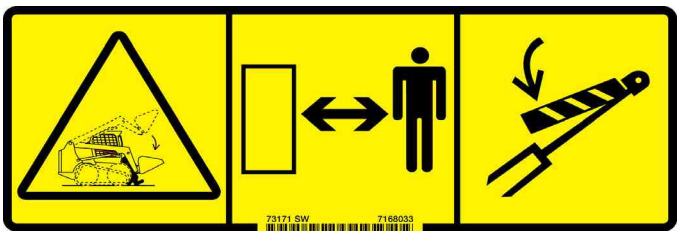
W-2835-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

12. Lift Arm Crushing (7168033)

This safety sign is located on the front of the loader.



DANGER

AVOID DEATH

Keep out of this area when lift arms are raised unless supported by an approved lift arm support device.

Moving lift arm control or failure of a part can cause lift arms to drop.

D-1020-0310

13. Single-Point Lift (7142142)

This safety sign is located on the side arm of the single-point lift.

WARNING

FAILURE OF THE LIFT ASSEMBLY CAN CAUSE SERIOUS INJURY OR DEATH

BEFORE LIFTING LOADER:

1. **Check the hardware and fasteners of the Single Point Lift and Operator Cab (ROPS) for proper torque.**
2. **Inspect Single Point Lift for damage or cracked welds. Repair or replace components as necessary.**

- **No riders on loader during lifting. Keep 5 m (15 ft) away while lifting.**
- **See Operation & Maintenance Manual for more information.**

W-2841-0910

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

14. Four-Point Lift (7168020)

This safety sign is located on the front of the loader.

⚠ WARNING

FAILURE OF THE LIFT ASSEMBLY CAN CAUSE SERIOUS INJURY OR DEATH

BEFORE LIFTING LOADER:

1. **Check the hardware and fasteners at all lift points for proper torque.**
2. **Inspect lift points for damage or cracked welds. Repair or replace components as necessary.**

- **No riders on loader and keep 5 m (15 ft) away while lifting.**
- **See Operation & Maintenance Manual for more information.**

W-2840-0910

15. Flying Debris or Objects (7168039)

This safety sign is located on compact track loader undercarriages near the grease cylinder tensioning fittings.

⚠ WARNING

HIGH PRESSURE GREASE CAN CAUSE SERIOUS INJURY

- **Do not loosen grease fitting.**
- **Do not loosen bleed fitting more than 1 - 1/2 turns.**

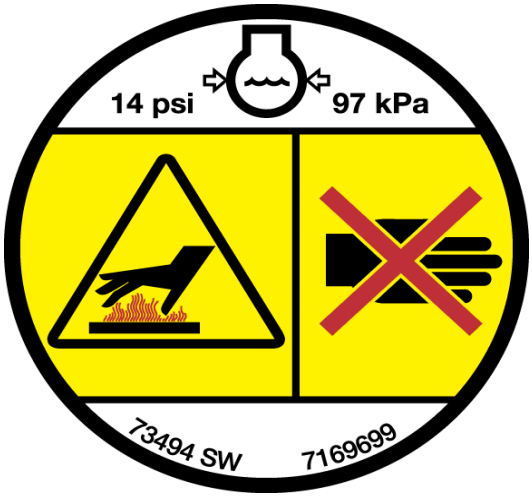
W-2781-0109

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

16. Hot Pressurised Fluid (7169699)

This safety sign is located on the engine coolant tank cap.



WARNING

HOT PRESSURISED FLUID CAN CAUSE SERIOUS BURNS

- **Never open hot.**
- **OPEN SLOWLY.**

W-2755-EN-0909

17. High Pressure Gas (7169291)

This safety sign is located on the gas spring component(s) supporting the cab and also on the front door option.

WARNING

HIGH PRESSURE GAS CAN RELEASE ROD AND CAUSE SERIOUS INJURY OR DEATH

- **Do not open cylinder.**
- **See Service Manual for more information.**

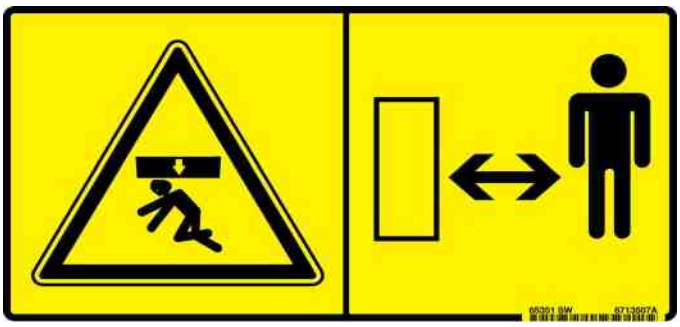
W-2756-0908

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

18. Crush Hazard (6713507)

This safety sign is located on the side of each lift arm.



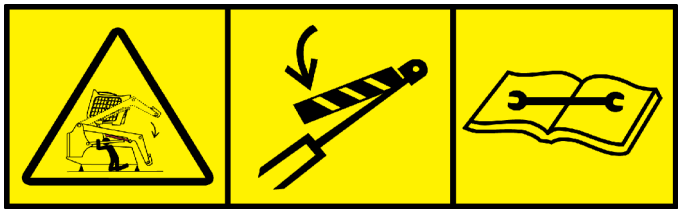
⚠ WARNING

Keep away from the operating machine to avoid serious injury or death.

W-2520-0106

19. Lift Arm Crushing (7170355)

This safety sign is located on certain hoses or tubelines inside the loader frame underneath the operator cab.



⚠ DANGER

AVOID DEATH

- **Disconnecting hydraulic lines can cause the lift arms or attachment to drop.**
- **Always use an approved lift arm support when lift arms are in a raised position.**

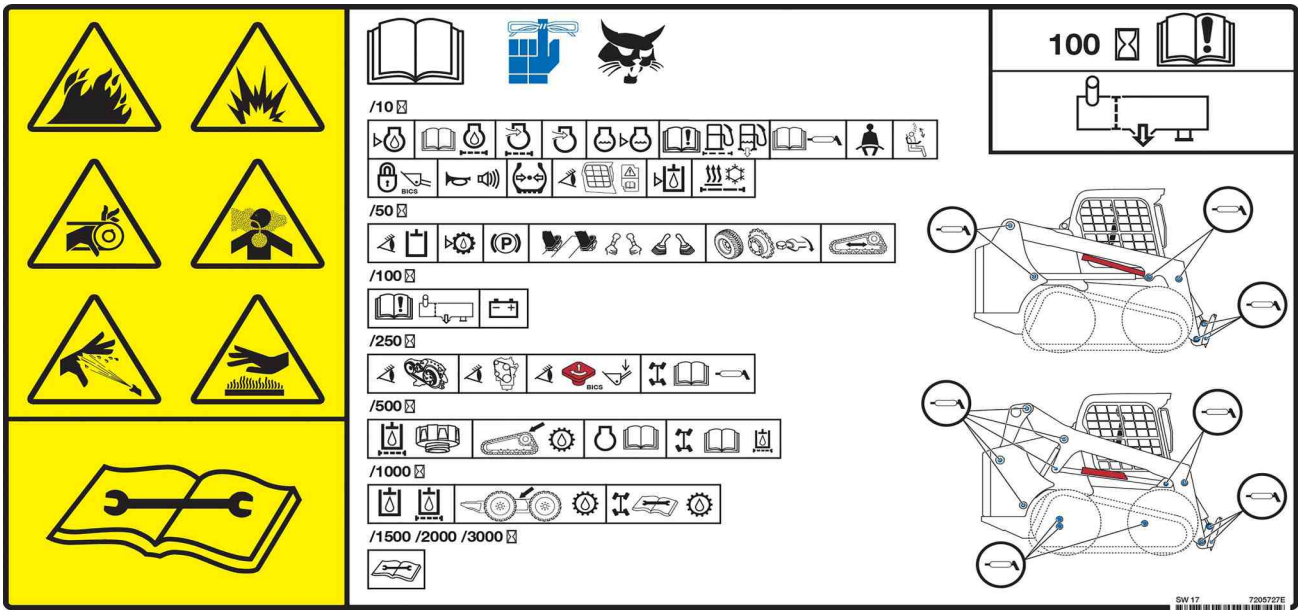
D-1008-0409

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

20. Service Checklist And Schedule (7205727)

This safety sign is located inside the rear door (tailgate).



⚠ WARNING

AVOID INJURY OR DEATH

- **Keep door / cover closed except for service.**
- **Keep engine clean of flammable material.**
- **Keep body, loose objects and clothing away from electrical contacts, moving parts, hot parts and exhaust.**
- **Do not use the machine in space with explosive dusts or gases or with flammable material near exhaust.**
- **Never use ether or starting fluid on diesel engine with glow plugs or air intake heater. Use only starting aids as approved by engine manufacturer.**
- **Leaking fluids under pressure can enter skin and cause serious injury.**
- **Battery acid causes severe burns; wear goggles. If acid contacts eyes, skin, or clothing, flush with water. For contact with eyes, flush and get medical attention.**
- **Battery makes flammable and explosive gas. Keep arcs, sparks, flames and lighted tobacco away.**
- **For jump start, connect negative cable to the machine engine last (never at the battery). After jump start, remove negative connection at the engine first.**
- **Exhaust gases can kill. Always ventilate.**

W-2782-0409

IMPORTANT

This machine is factory equipped with a spark arrester exhaust system that must be maintained for proper function.

- **<u>WITH MUFFLER</u>**
  The muffler chamber must be emptied every 100 hours of operation to keep it in working condition.

- **<u>WITH SELECTIVE CATALYST REDUCTION (SCR) AND / OR DIESEL OXIDATION CATALYST (DOC)</u>**
  Do not remove or modify the DOC or SCR.

  The SCR must be maintained according to the instructions in the Operation & Maintenance Manual for proper function.

- **<u>WITH DIESEL PARTICULATE FILTER (DPF)</u>**
  The DPF must be maintained according to the instructions in the Operation & Maintenance Manual for proper function.

(If this machine is operated on flammable forest, brush or grass cover land, a spark arrester attached to the exhaust system may be required and must be maintained in working order. Refer to local laws and regulations for spark arrester requirements.)

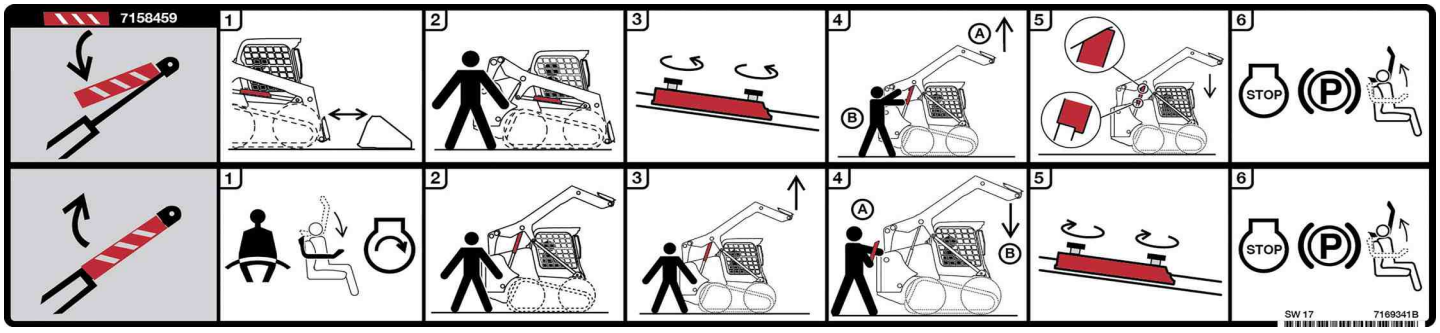
I-2350-EN-1114

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

21. Lift Arm Support Device (7169341)

This safety sign is located on the outside of the operator cab on the lower right side.



To Install Approved Lift Arm Support:

1. Remove attachment from loader.
2. Stay in seat while second person removes lift arm support from storage position.
3. Remove clamping knobs and lift arm support.
4. Raise lift arms while second person positions lift arm support against cylinder rod.
5. Lower lift arms slowly until lift arm support is held securely between lift arm and cylinder.
6. Stop the engine, engage the parking brake and raise the seat bar.

To Remove Lift Arm Support:

1. Fasten seat belt and lower seat bar before starting the engine.
2. Stay in seat while second person removes lift arm support from cylinder rod.
3. Raise lift arms.
4. Second person removes lift arm support from cylinder rod. Stay in seat until the lift arms are lowered all the way.
5. Return lift arm support to storage position and secure with clamping knobs.
6. Stop the engine, engage the parking brake and raise the seat bar.

NOTE: More illustrated and detailed information regarding Installing and Removing the lift arm support device is located in this manual. (See LIFT ARM SUPPORT DEVICE on Page 134.)

OPERATING INSTRUCTIONS

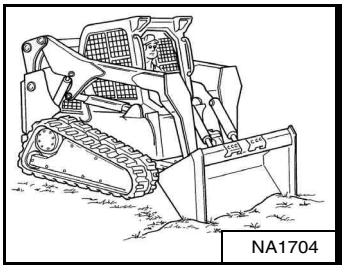
INTENDED USE

This machine is classified as a Skid-Steer Loader as defined in ISO 6165. This machine has tracks and commonly a front mounted bucket for the principle intended functions of digging, moving, levelling, lifting, carrying, and loading loose materials such as earth, gravel, or crushed rock.

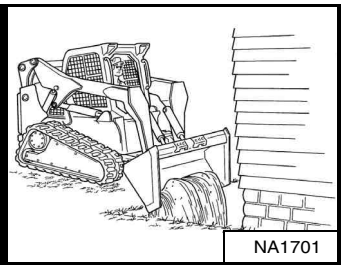
Additional Bobcat approved attachments allow this machine to perform other tasks described in the attachment Operation & Maintenance Manuals.

Examples of intended use include:

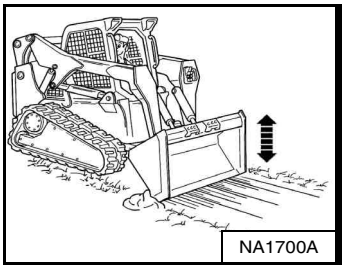
Digging



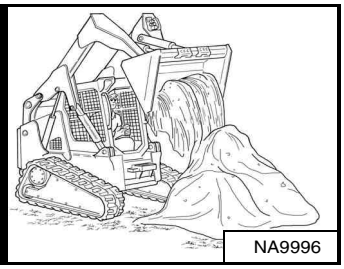
Backfilling



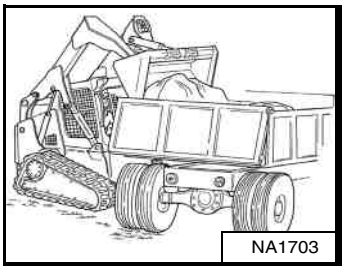
Leveling



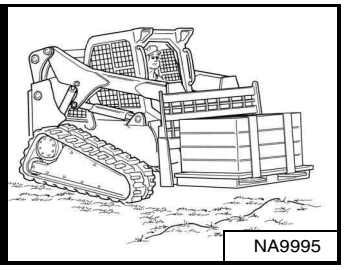
Piling Material



Loading Material



Moving Palletized Loads



⚠ WARNING

Load, unload and turn on flat level ground. Do not exceed Rated Operating Capacity (ROC) shown on sign (decal) in cab. Failure to obey warnings can cause the machine to tip or rollover and cause injury or death.

W-2056-1112

⚠ WARNING

Never dump over an obstruction, such as a post, that can enter the operator cab. The machine could tip forward and cause injury or death.

W-2057-0694

IMPORTANT

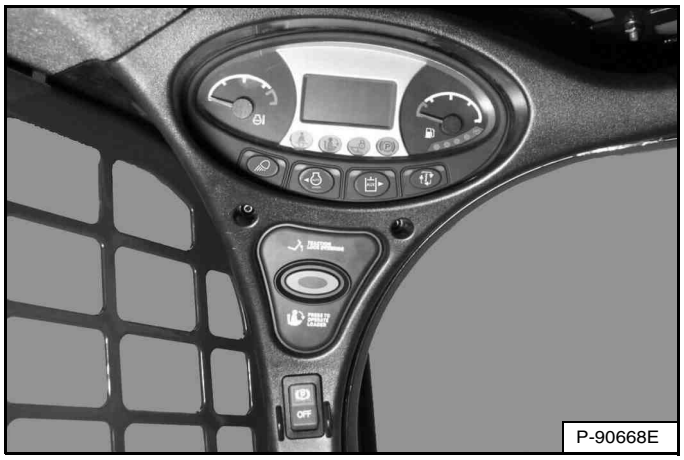
Never drive forward when the hydraulic control for lift arms is in float position.

I-2005-1285

INSTRUMENT PANEL IDENTIFICATION

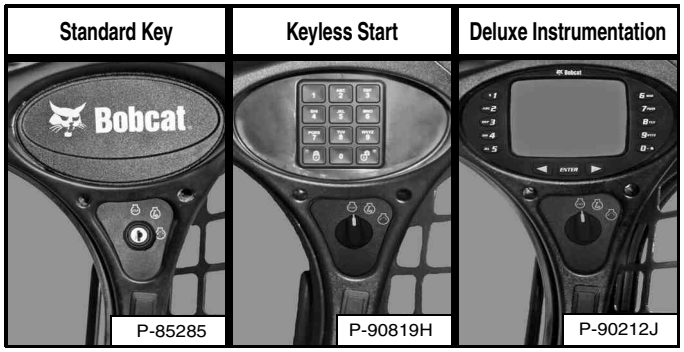
Overview

Figure 7



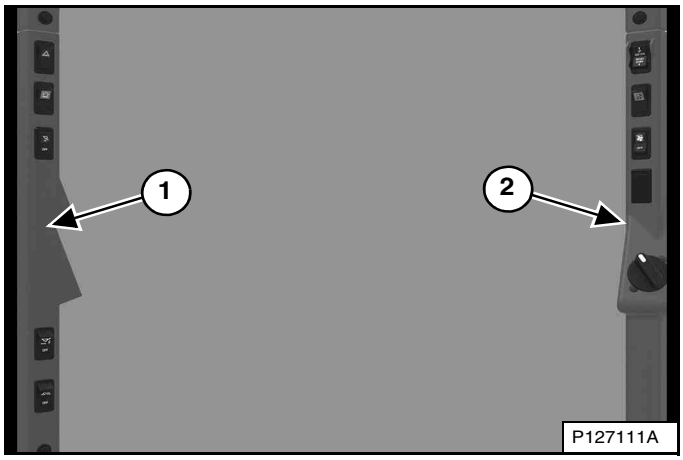
The left panel **[Figure 7]** is described in more detail. (See Left Panel on Page 39.)

Figure 8



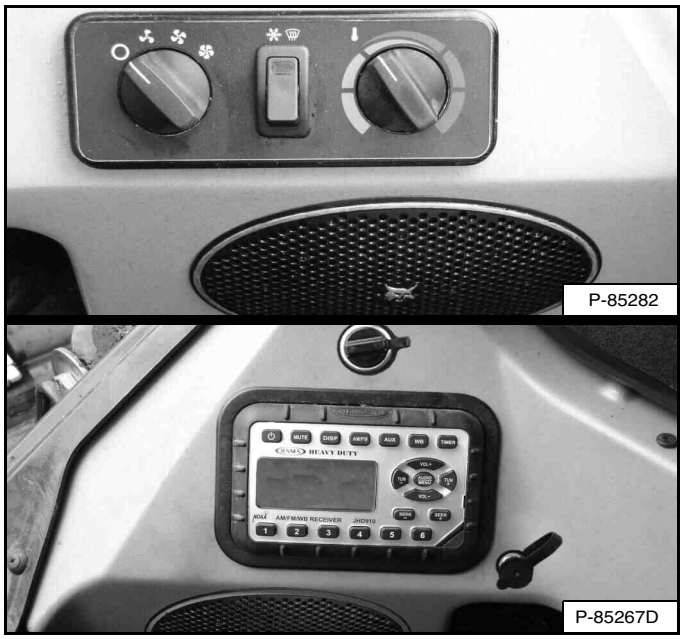
The right panel **[Figure 8]** is described in more detail. (See Right Panel (Standard Key Panel) on Page 42.), (See Right Panel (Keyless Start Panel) on Page 43.), or (See Right Panel (Deluxe Instrumentation Panel) on Page 44.)

Figure 9



The left (Item 1) and right (Item 2) **[Figure 9]** switch panels are described in more detail. (See Left Switch Panel on Page 46.) and (See Right Switch Panel on Page 46.)

Figure 10

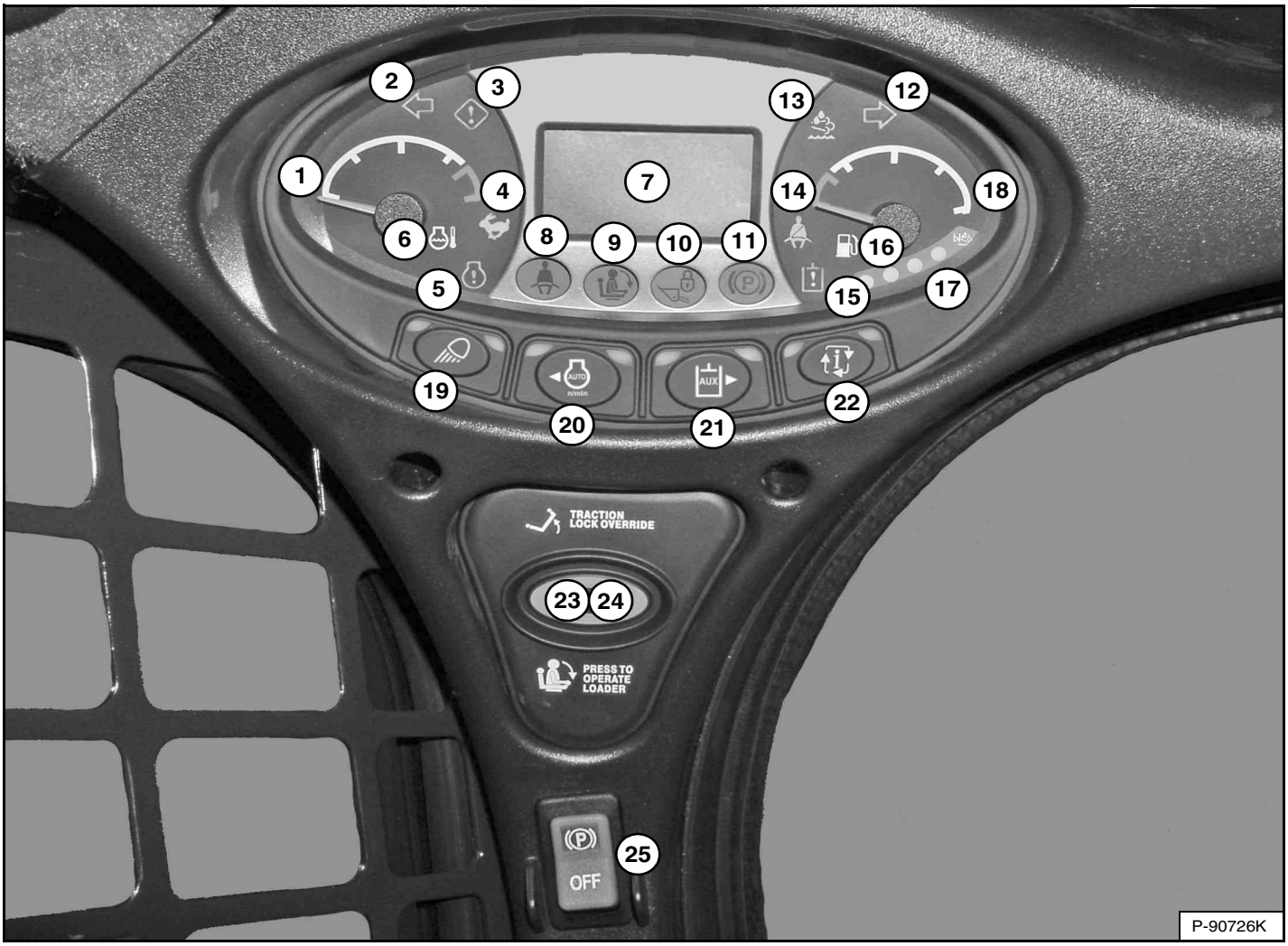


The left and right side lower panels **[Figure 10]** are described in more detail. (See Left Side Lower Panel on Page 47.) and (See Right Side Lower Panel on Page 47.)

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Left Panel

Figure 11



The left panel **[Figure 11]** is the same for all machines regardless of options and accessories.

ITEM	DESCRIPTION	FUNCTION / OPERATION
1	ENGINE TEMPERATURE GAUGE	Shows the engine coolant temperature.
2	LEFT TURN SIGNAL (Option)	Indicates left turn signals are ON.
3	GENERAL WARNING	Malfunction with one or more machine functions. (See Service Codes*)
4	TWO-SPEED (Option)	High range selected.
5	ENGINE MALFUNCTION	Engine malfunction or failure. (See Service Codes*)
6	ENGINE COOLANT TEMPERATURE	Engine coolant temperature high or sensor error.
7	DISPLAY SCREEN	Displays information. (See Display Screen in this manual.)
8	SEAT BELT	Instructs operator to fasten seat belt. Remains lit for 45 seconds.
9	SEAT BAR	The light is on when the seat bar is UP.
10	LIFT AND TILT VALVE	The light is on when the lift and tilt functions cannot be operated.
11	PARKING BRAKE	The light is on when the loader cannot be driven.
12	RIGHT TURN SIGNAL (Option)	Indicates right turn signals are ON.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Left Panel (Cont'd)

ITEM	DESCRIPTION	FUNCTION / OPERATION
13	DIESEL PARTICULATE FILTER (DPF) / DIESEL EXHAUST FLUID (DEF)	Not used.
14	SHOULDER BELT (Option)	Instructs operator to fasten shoulder belt when operating in high range. Remains lit while in high range.
15	HYDRAULIC SYSTEM MALFUNCTION	Hydraulic system malfunction or failure. (See Service Codes*)
16	FUEL	Fuel level low or sensor error.
17	DIESEL EXHAUST FLUID (DEF) LEVEL	Not used.
18	FUEL GAUGE	Shows the amount of fuel in the tank.
19	LIGHTS without road option	Press once for REAR taillights. (Right green LED will light.) Press a second time to turn FRONT and REAR work lights ON. REAR taillights will turn OFF. (Left green LED will light.) Press a third time to turn all lights off. (Left and right green LEDs will be off.)
	LIGHTS with road option	Press once for FRONT boom light, license plate light and REAR taillights. (Right green LED will light.) Press a second time to turn FRONT and REAR work lights ON. FRONT boom light, license plate light and REAR taillights will turn OFF. (Left green LED will light.) Press a third time to turn all lights off. (Left and right green LEDs will be off.)
		Press and hold 5 seconds to show software version in display screen.
20	AUTO IDLE (Option)	Press once to engage auto idle. (Left green LED lights.) Press a second time to disengage. (See AUTO IDLE in this manual.)
		Move cursor to the left inside the DISPLAY SCREEN when using certain INFORMATION button menus.
21	AUXILIARY HYDRAULICS without high-flow option	Press once to activate the auxiliary hydraulic system. (Left green LED lights.) Press a second time to deactivate the system.
	AUXILIARY HYDRAULICS with high-flow option	Press once to activate the auxiliary hydraulic system. (Left green LED lights.) Press a second time to engage the HIGH-FLOW auxiliary hydraulics. (Left and right green LEDs light.) Press a third time to deactivate auxiliary hydraulics. (Left and right green LEDs off.)
		Move cursor to the right inside the DISPLAY SCREEN when using certain INFORMATION button menus.
22	INFORMATION	Cycles through (after each button press): • Hourmeter (On startup) • Engine rpm • Battery voltage • Drive response menu • Steering drift compensation menu • Maintenance clock • Service codes*
23	TRACTION LOCK OVERRIDE	Functions only when the seat bar is raised and the engine is running. Press once to unlock the brakes. Allows you to use the steering levers or joystick(s) to move the loader forward or backward when using the backhoe attachment. (See TRACTION LOCK OVERRIDE in this manual.) Press a second time to lock the brakes.
24	PRESS TO OPERATE LOADER	Press to activate the BICS™ when the seat bar is down and operator is seated in operating position. Button will light.
25	PARKING BRAKE (Standard on all loaders)	Press the top to engage the Parking Brake. Press the bottom to disengage. (See PARKING BRAKE in this manual.)

* This manual contains a table with Service Code descriptions. (See DIAGNOSTIC SERVICE CODES on Page 206.)

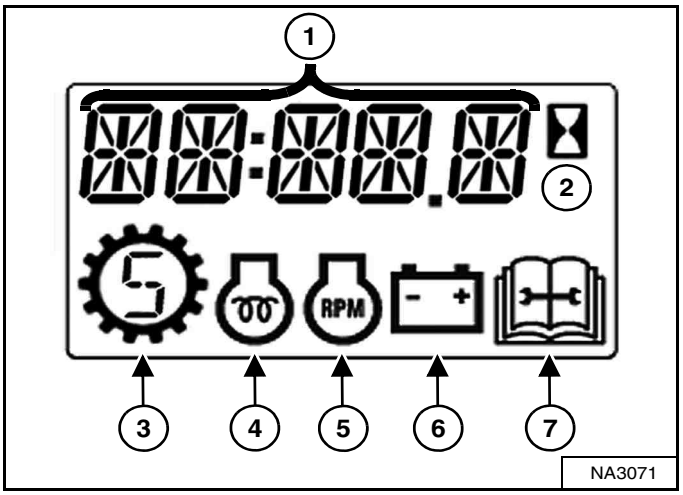
INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Display Screen

The display screen can display the following information:

- Operating hours
- Engine rpm
- Battery voltage
- Drive response setting
- Steering drift compensation setting
- Maintenance clock countdown
- Service codes
- Engine preheat countdown
- Speed management setting
- Lift and tilt compensation setting

Figure 12



The display screen is shown in **[Figure 12]**. The data display will show operating hours upon startup.

1. **Data Display**
2. **Hourmeter**
3. **Speed Management**
4. **Engine Preheat**
5. **Engine RPM**
6. **Battery / Charging Voltage**
7. **Service**

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

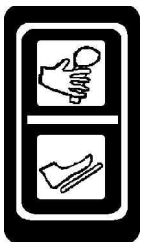
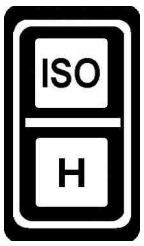
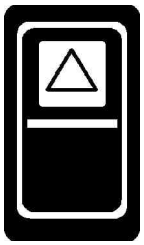
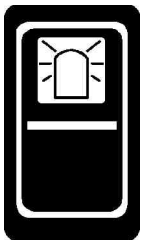
Right Panel (Standard Key Panel)

Figure 13

This machine may be equipped with a Standard Key Panel **[Figure 13]**.

The Standard Key Panel has a key switch (Item 1) **[Figure 13]** used to turn the loaders electrical system on and off, and to start and stop the engine.

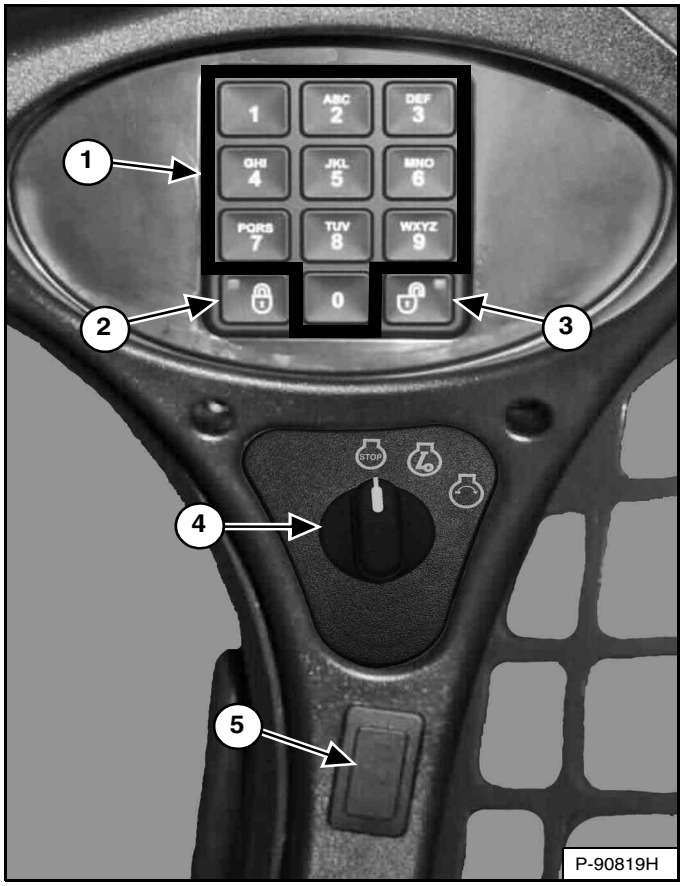
The switch location (Item 2) **[Figure 13]** can have different functions depending on machine configuration. See the following table for more information.

ITEM	DESCRIPTION	FUNCTION / OPERATION
	ADVANCED CONTROL SYSTEM (ACS) (Option)	Press the top to select Hand Controls; bottom to select Foot Controls.
	SELECTABLE JOYSTICK CONTROLS (SJC) (Option)	Press the top to select 'ISO' Control Pattern; bottom to select 'H' Control Pattern.
	FOUR-WAY FLASHER LIGHTS (Option)	Press the top to turn lights ON; bottom to turn OFF.
	ROTATING BEACON (Option) ***OR*** STROBE LIGHT (Option)	Press the top to turn light ON; bottom to turn OFF.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Right Panel (Keyless Start Panel)

Figure 14



This machine may be equipped with a Keyless Start Panel **[Figure 14]**.

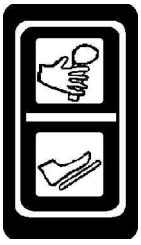
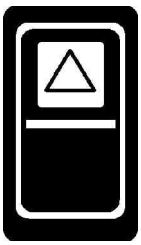
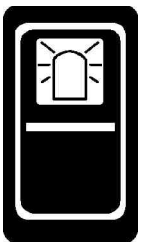
1. **Keypad (keys 1 through 0):** Used to enter a number code (password) to allow starting the engine. An asterisk will show in the left panel display screen for each key press.

2. **LOCK Key:** Used to lock keypad. The lock key will display a red light to indicate a password is required to start the loader. (See Password Lockout Feature on Page 220.)

3. **UNLOCK Key:** Used to unlock keypad. The unlock key will display a green light to indicate the loader can be started without a password. (See Password Lockout Feature on Page 220.)

4. **Key Switch:** Used to turn the loaders electrical system on and off, and to start and stop the engine.

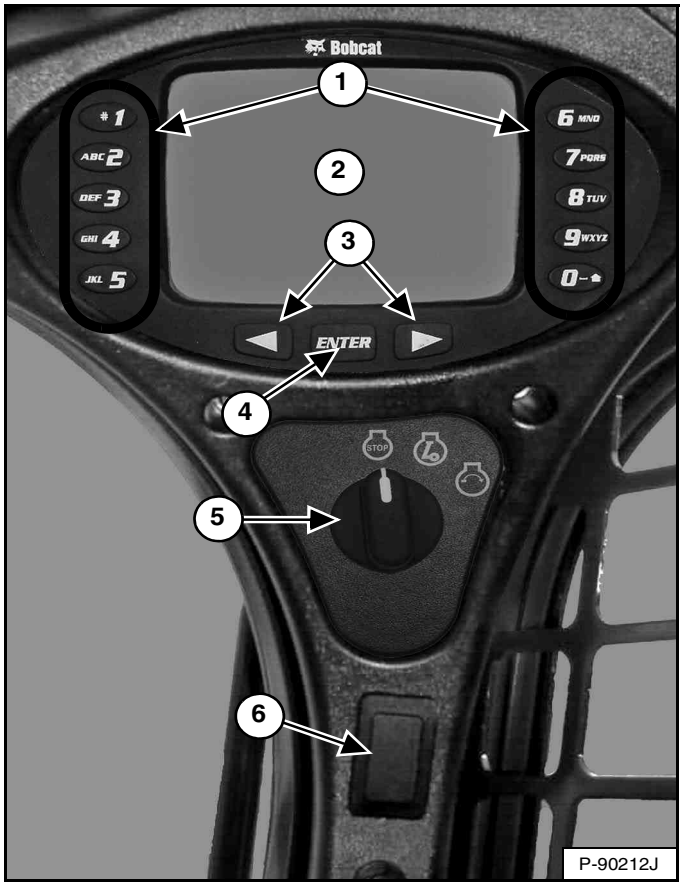
The switch location (Item 5) **[Figure 14]** can have different functions depending on machine configuration. See the following table for more information.

ITEM	DESCRIPTION	FUNCTION / OPERATION
	ADVANCED CONTROL SYSTEM (ACS) (Option)	Press the top to select Hand Controls; bottom to select Foot Controls.
	SELECTABLE JOYSTICK CONTROLS (SJC) (Option)	Press the top to select 'ISO' Control Pattern; bottom to select 'H' Control Pattern.
	FOUR-WAY FLASHER LIGHTS (Option)	Press the top to turn lights ON; bottom to turn OFF.
	ROTATING BEACON (Option) ***OR*** STROBE LIGHT (Option)	Press the top to turn light ON; bottom to turn OFF.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Right Panel (Deluxe Instrumentation Panel)

Figure 15



This machine may be equipped with a Deluxe Instrumentation Panel **[Figure 15]**.

1. **Keypad (keys 1 through 0):** The keypad has two functions:

   - To enter a number code (password) to allow starting the engine.

   - To enter a number as directed for further use of the display screen.

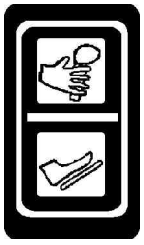
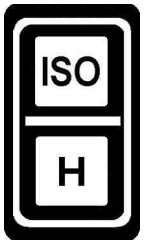
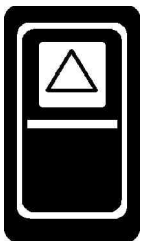
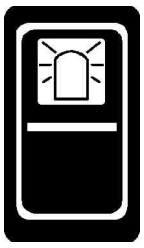
2. **Display Screen:** The display screen is where all system setup, monitoring, and error conditions are displayed.

3. **Scroll Buttons:** Used to scroll through display screen choices.

4. **ENTER Button:** Used to make selections on the display screen.

5. **Key Switch:** Used to turn the loaders electrical system on and off, and to start and stop the engine.

The switch location (Item 6) **[Figure 15]** can have different functions depending on machine configuration. See the following table for more information.

ITEM	DESCRIPTION	FUNCTION / OPERATION
	ADVANCED CONTROL SYSTEM (ACS) (Option)	Press the top to select Hand Controls; bottom to select Foot Controls.
	SELECTABLE JOYSTICK CONTROLS (SJC) (Option)	Press the top to select 'ISO' Control Pattern; bottom to select 'H' Control Pattern.
	FOUR-WAY FLASHER LIGHTS (Option)	Press the top to turn lights ON; bottom to turn OFF.
	ROTATING BEACON (Option) ***OR*** STROBE LIGHT (Option)	Press the top to turn light ON; bottom to turn OFF.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Right Panel (Deluxe Instrumentation Panel) (Cont'd)

Figure 16

The first screen you will see on your new loader is shown in **[Figure 16]**.

When this screen is on the display you can enter the password and start the engine or change the default language.

NOTE: Your new loader (with Deluxe Instrumentation Panel) will have an Owner Password. Your dealer will provide you with this password. Change the password to one that you will easily remember to prevent unauthorised use of your loader. (See Changing The Owner Password on Page 221.) Keep your password in a safe location for future needs.

Change Language:

Press the left or right scroll button to cycle through the languages. The language that is stopped on becomes the default language used for the Deluxe Instrumentation Panel **[Figure 16]**.

The language can be changed at any time. (See CONTROL PANEL SETUP on Page 216.)

Enter The Password:

Use the numbers on the keypad to enter the password, then press the **[ENTER]** button. A symbol will appear on the display screen for each number entered. The left scroll button can be used to backspace if an incorrect number is entered.

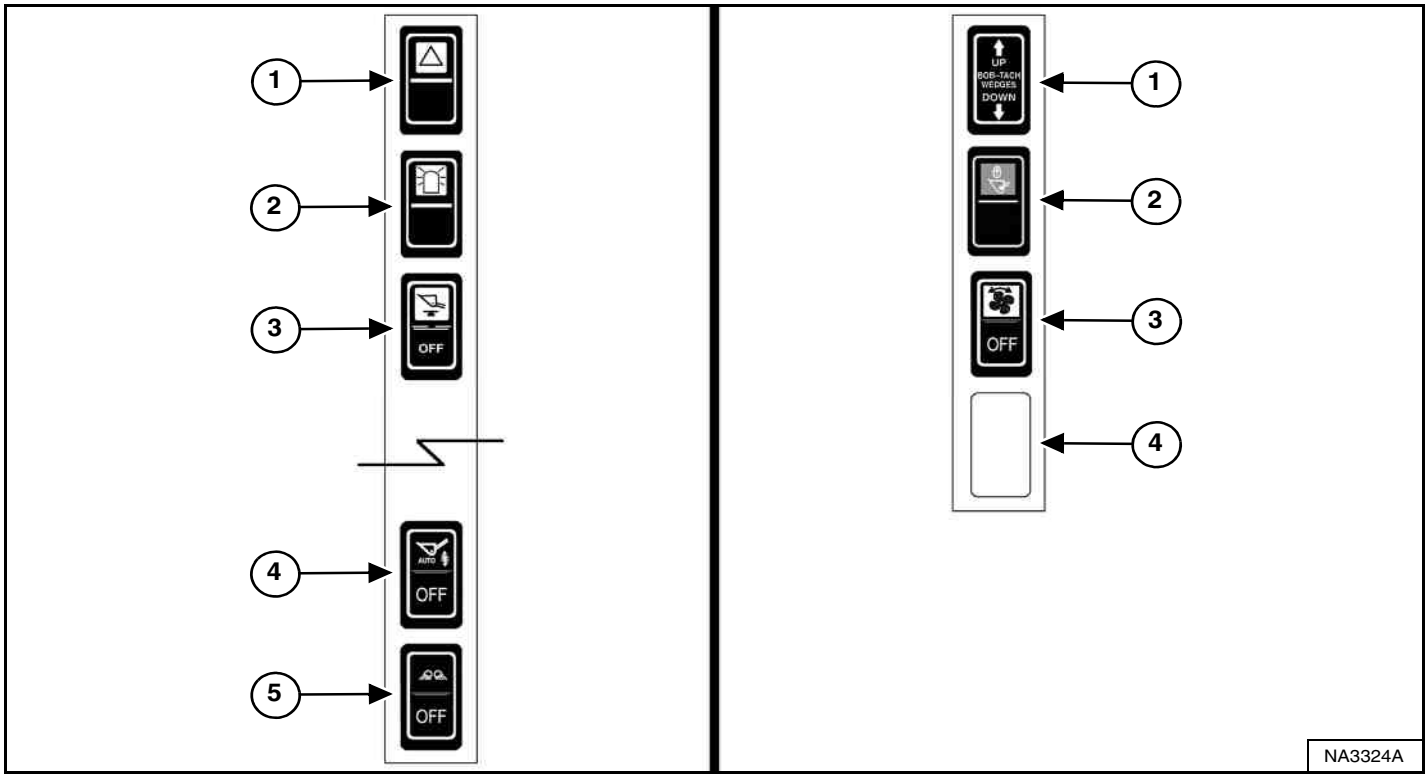
If the correct password is not entered, **[INVALID PASSWORD TRY AGAIN]** will appear on the display screen and the password will have to be reentered.

See CONTROL PANEL SETUP for further description of screens to set up the system for your use. (See CONTROL PANEL SETUP on Page 216.)

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Left Switch Panel **Right Switch Panel**

Figure 17



ITEM	DESCRIPTION	FUNCTION / OPERATION
1	FOUR-WAY FLASHER LIGHTS (Option)	Press the top to turn lights ON; bottom to turn OFF.
2	ROTATING BEACON (Option) ***OR*** STROBE LIGHT (Option)	Press the top to turn light ON; bottom to turn OFF.
3	HYDRAULIC BUCKET POSITIONING (Option)	Press the top to engage Hydraulic Bucket Positioning; bottom to disengage.
4	AUTOMATIC RIDE CONTROL (Option)	Press the top to engage Automatic Ride Control; bottom to disengage.
5	SIDE LIGHTING (Option)	Press the top to turn lights ON; bottom to turn OFF. **NOTE: Turn side lighting OFF when driving on public roads.**

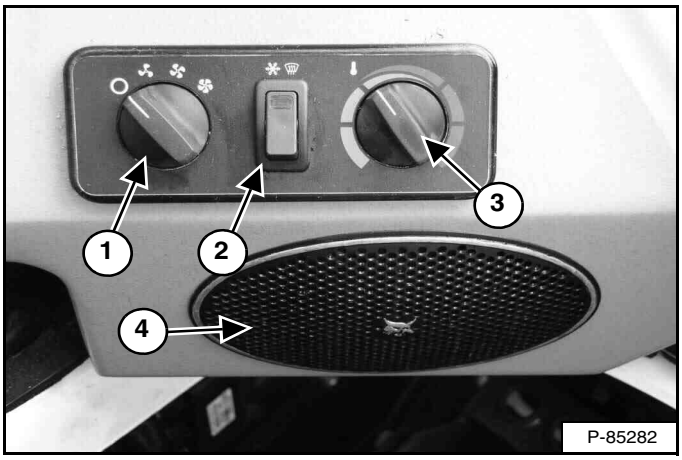
NOTE: Earlier models did not have switch locations four and five on the left switch panel.

ITEM	DESCRIPTION	FUNCTION / OPERATION
1	POWER BOB-TACH (Option)	Press and hold the up arrow to disengage the Bob-Tach wedges. Press and hold the down arrow to engage the Bob-Tach wedges into the attachment mounting frame holes.
2	TRAVEL LOCK	Press the top of the switch to lock the lift and tilt hydraulic functions for travel. Press the bottom of the switch to turn travel lock OFF.
3	REVERSING FAN (Option)	Automatic Operation - middle position; Manual Operation - press top momentarily; press bottom to disengage.
4	NOT USED	– – –

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Left Side Lower Panel

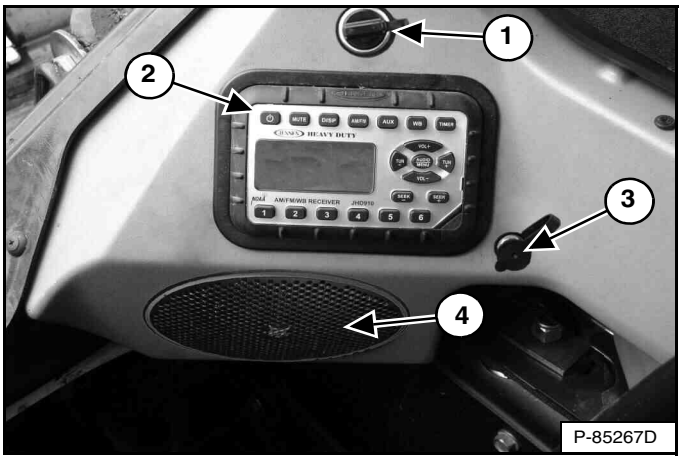
Figure 18



ITEM	DESCRIPTION	FUNCTION / OPERATION
1	FAN MOTOR (Option)	Turn clockwise to increase fan speed; anticlockwise to decrease. There are four positions; OFF-1-2-3.
2	AIR CONDITIONING / DEFROST SWITCH (Option)	Press top of switch to start; bottom to stop. Switch will light when started. Fan Motor (Item 1) must be ON for air conditioning to operate.
3	TEMPERATURE CONTROL (Option)	Turn clockwise to increase the temperature; anticlockwise to decrease.
4	SPEAKER (Option)	Left speaker used with optional radio.

Right Side Lower Panel

Figure 19



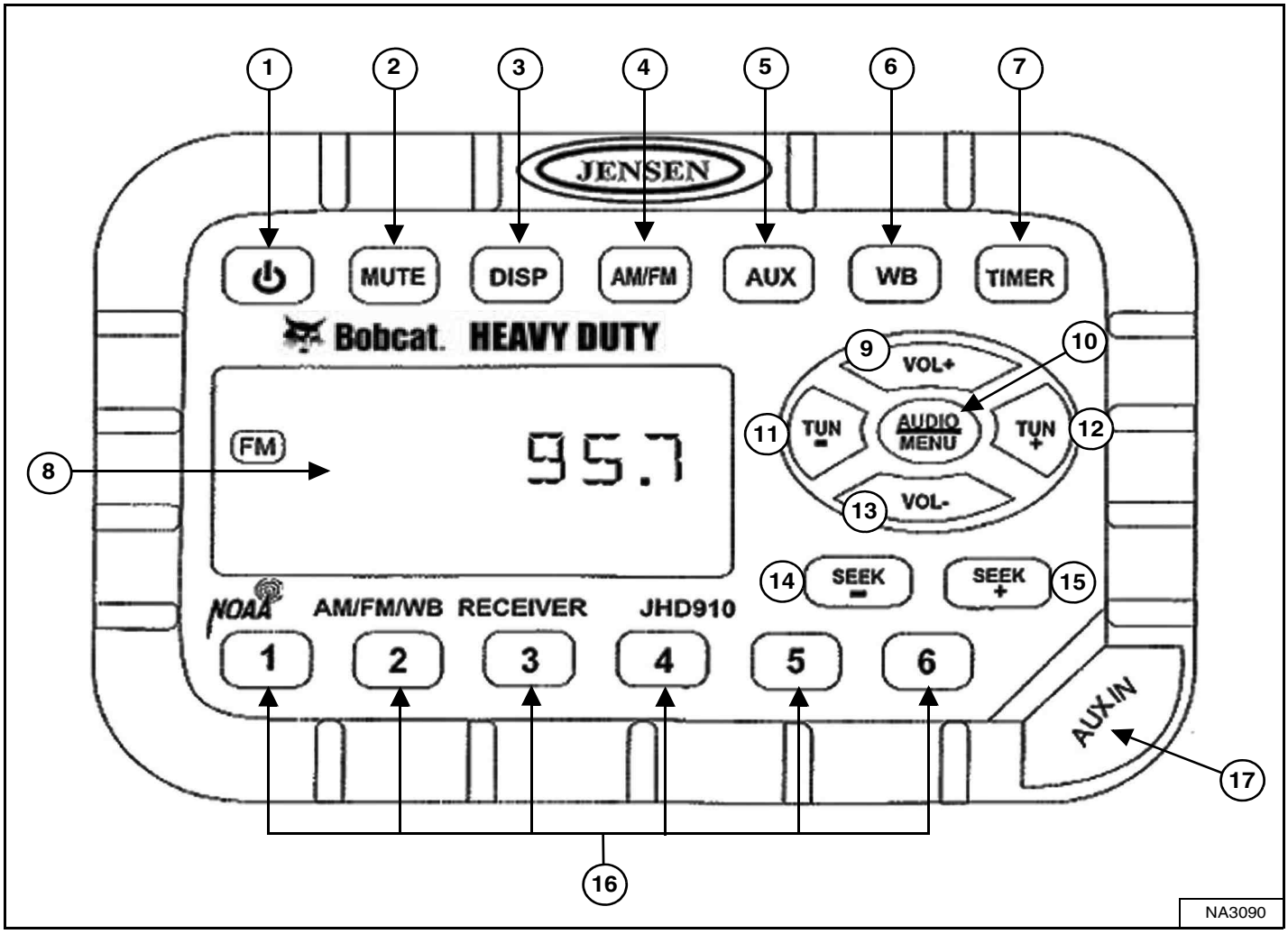
ITEM	DESCRIPTION	FUNCTION / OPERATION
1	POWER PORT	Provides a 12 volt receptacle for accessories.
2	RADIO (Option)	See Radio in this manual.
3	HEADPHONE JACK (Option)	Used to connect headphones to the optional radio output. Automatically silences speakers when used.
4	SPEAKER (Option)	Right speaker used with optional radio.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Radio

This machine may be equipped with a radio.

Figure 20



The table on the next page shows the DESCRIPTION and FUNCTION / OPERATION for each of the controls of the radio **[Figure 20]**.

NOTE: See DISPLAY in the table for clock setting instructions.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Radio (Cont'd)

ITEM	DESCRIPTION	FUNCTION / OPERATION
1	POWER	Press to turn ON; press again to turn OFF.
2	MUTE	Press to mute audio output; **[MUTE]** will appear in display screen; press again to turn OFF.
3	DISPLAY	Press to toggle between function mode (showing tuner frequency, auxiliary input, weather band information, or timer) and clock mode.
		Press and hold to enter clock setting mode; use FREQUENCY DOWN (TUN -) button to adjust hours and FREQUENCY UP (TUN +) button to adjust minutes; normal operation will resume automatically.
4	BAND	Press to select tuner mode. Press to cycle through 2 AM (MW) bands and 3 FM bands.
5	AUXILIARY	Press to select Auxiliary Input mode. Portable audio device (MP3 player) must be attached to auxiliary input jack.
6	WEATHER BAND	Press to select weather band; use FREQUENCY UP (TUN +) and FREQUENCY DOWN (TUN -) buttons to adjust to the clearest station.
		The weather alert feature, if activated, will automatically switch from the current function to the weather band if a weather warning is received. See AUDIO / MENU ADJUSTMENT in this table.
7	TIMER	Press to access timer mode. Press to start the timer function; press again to stop timer; press again to resume timer or press and hold to reset timer and exit from timer mode.
8	DISPLAY SCREEN	Displays the time, frequency, and activated functions.
9	VOLUME UP	Adjusts volume up; current volume (0 – 40) will appear briefly in display screen.
10	AUDIO / MENU ADJUSTMENT	AUDIO ADJUSTMENT: Press to cycle through bass, treble, and balance settings; use VOLUME UP (VOL +) and VOLUME DOWN (VOL -) buttons to adjust when desired option is displayed; normal operation will resume automatically.
		MENU ADJUSTMENT: Press and hold for 3 seconds to enter menu adjustment settings; press to cycle through the following settings; use VOLUME UP (VOL +) and VOLUME DOWN (VOL -) buttons to adjust when desired option is displayed; normal operation will resume automatically. • Beep Confirm (On or Off) – Determines if beep will sound with each button press. • Operation Region (USA or Europe) – Selects the appropriate region. • Clock Display (12 or 24) – Selects a 12-hour or 24-hour clock display. • Display Brightness (Low, Medium, or High) – Determines brightness level of display screen. • Backlight Colour (Amber or Green) – Determines backlight colour of display screen. • Power On Volume (0 – 40) – Selects default volume setting when radio is turned on. • WB Alert (On or Off) – Determines if weather band alert feature is activated.
11	FREQUENCY DOWN	Press to manually tune the radio frequency down.
12	FREQUENCY UP	Press to manually tune the radio frequency up.
13	VOLUME DOWN	Adjusts volume down; current volume (0 – 40) will appear briefly in display screen.
14	SEEK FREQUENCY DOWN	Press to automatically tune frequency down to next strong station.
15	SEEK FREQUENCY UP	Press to automatically tune frequency up to next strong station.
16	PRESET STATIONS	Used to store and recall stations for each AM and FM band. Press and hold to store current station; press button to recall station.
17	AUXILIARY INPUT JACK	Connect headphone or line output of portable audio device (MP3 player) to 3,5 mm (1/8 in) jack and press AUXILIARY button.

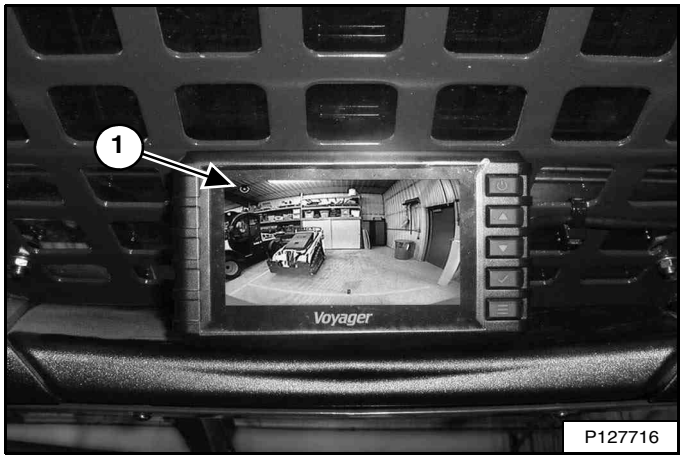
INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Rear View Camera System

This machine may be equipped with a rear view camera system.

A rear view camera system is not a substitute for keeping bystanders away from the work area. Operators must remain fully aware of the surroundings using direct visibility and the rear view camera system. The operator must service and maintain the camera system to ensure proper function.

Figure 21



The camera display is located above the front door **[Figure 21]**.

NOTE: Objects viewed on the camera display are closer than they appear.

The rotating icon (Item 1) **[Figure 21]** in the upper left corner of the display indicates a live broadcast from the camera.

If the icon freezes, it indicates that the camera is not supplying a live broadcast and service may be required.

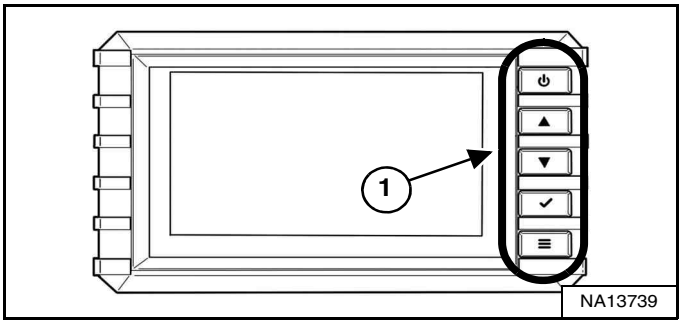
⚠ WARNING

AVOID INJURY OR DEATH

- **Always keep bystanders away from the work area and travel path.**
- **The operator must maintain a clear view of the direction of travel and look before and during machine movement.**
- **The back-up alarm must sound when operating the machine in the reverse direction.**

W-2783-0118

Figure 22



The table below explains the function of each button (Item 1) **[Figure 22]** on the camera display.

ITEM	DESCRIPTION	FUNCTION / OPERATION
⏻	POWER	Press to turn display ON; press again to turn OFF.
▲	UP	Press to navigate up through menu screen choices; also used to adjust menu settings.
▼	DOWN	Press to navigate down through menu screen choices; also used to adjust menu settings.
✓	SELECT	Press to select the highlighted function or option setting. Pressing the select button while on the main screen will change the camera input to a blank screen labeled CAM2 or CAM3. Press the button until the input is returned to CAM1 for normal system operation.
≡	MENU	Press to enter the menu settings; also used to return to previous menu.

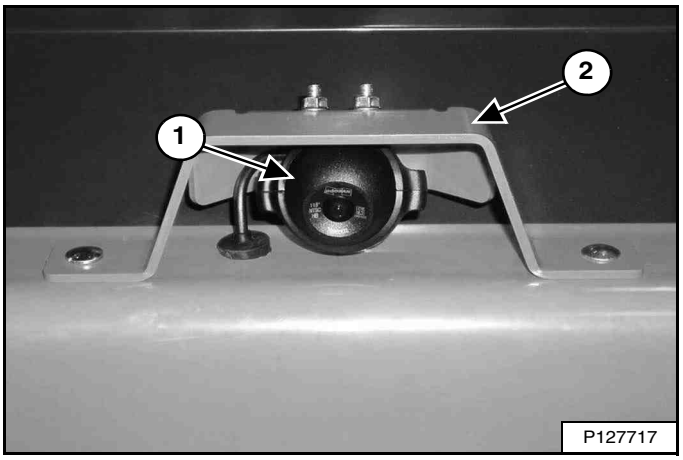
Commonly used menu settings:

- PICTURE - Brightness, contrast, color, tint
- SETTING - Screen saver, auto power
- MISCELLANEOUS - Language, reset.

INSTRUMENT PANEL IDENTIFICATION (CONT'D)

Rear View Camera System (Cont'd)

Figure 23



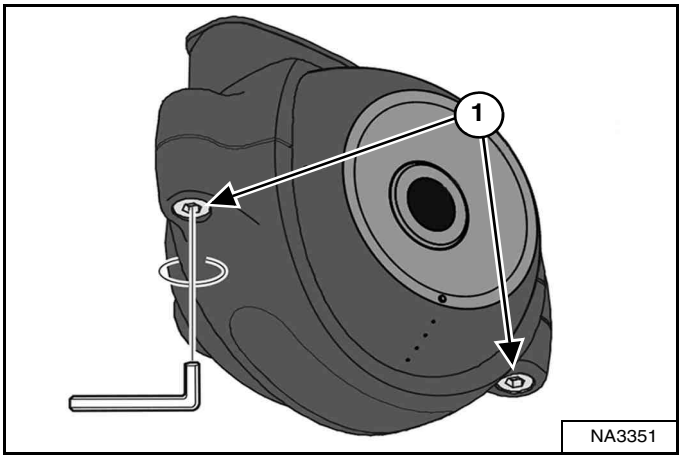
The rear camera (Item 1) is located inside a bracket (Item 2) **[Figure 23]** mounted on top of the rear door.

Perform the following daily or as needed:

- Clean the lens of the camera using a soft cloth and clean water.
- Remove mud, snow, ice or other debris that could affect the clear view provided by the camera system.
- Verify proper camera adjustment. Adjust camera if needed.
- Replace damaged rear view camera system components. See your Bobcat dealer for service and parts.

Rear Camera Adjustment

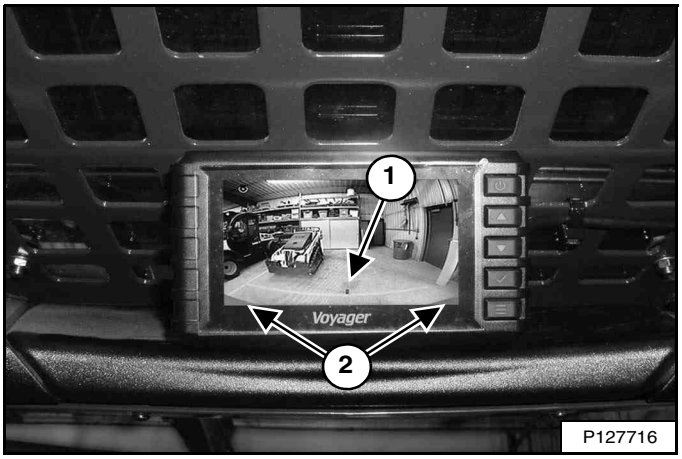
Figure 24



Perform the following steps to adjust the rear camera:

1. Make a mark on the ground 1,25 m (4 ft) behind the machine.
2. Loosen the screws (Item 1) **[Figure 24]** of the clamp holding the camera.
3. Turn the key switch to RUN **without starting the engine**. Turn the display ON.

Figure 25



4. Look at the camera display through the rear window of the machine. The image should be as a mirror, an object to the left of the machine appears on the left of the display. See display menu to adjust if needed.
5. Adjust the camera down until the rear door (Item 2) is just visible on the display. Ensure the camera is centered left and right. The mark on the ground (Item 1) **[Figure 25]** from step 1 should be visible on the display.
6. Tighten the screws to 0,8 – 1,0 N•m (7 – 8.8 in-lb) torque.
7. Turn the key switch to OFF.

CONTROL IDENTIFICATION

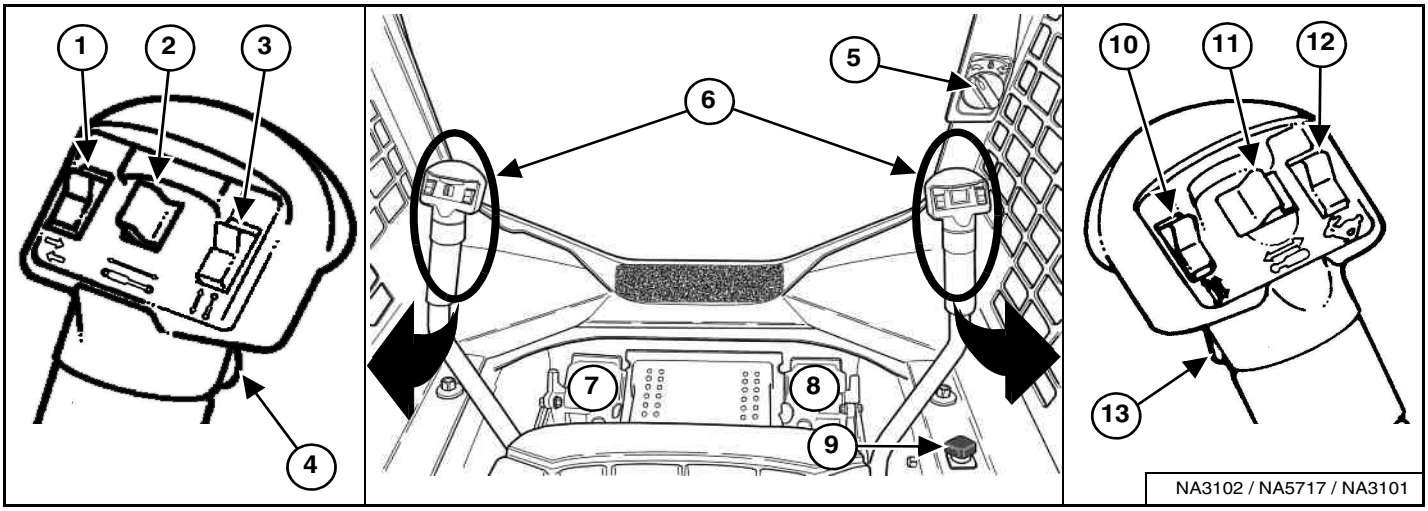
Description

This loader has three control configurations available to operate lift / tilt functions and driving / steering the loader:

- Standard Controls – Uses foot pedals for lift and tilt functions.
  Uses steering levers for driving and steering the loader.
- Advanced Control System (ACS) (Option) – Uses a choice of foot pedals or handles for lift and tilt functions.
  Uses steering levers for driving and steering the loader.
- Selectable Joystick Controls (SJC) (Option) – Uses joysticks for lift / tilt functions and driving / steering the loader.

Standard Controls

Figure 26

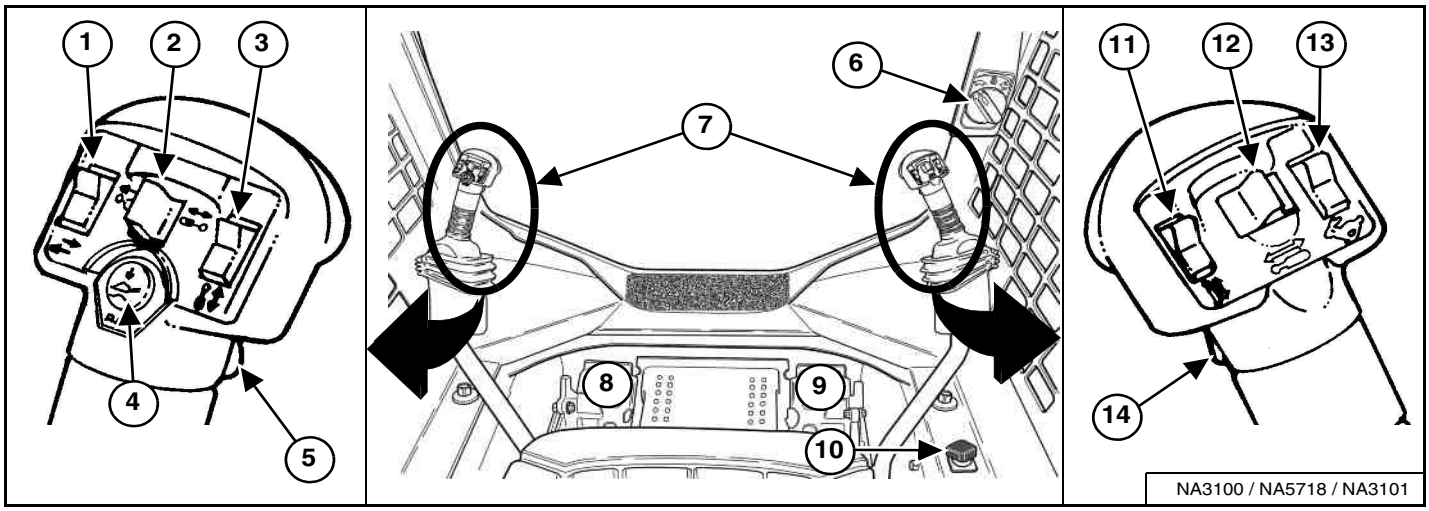


ITEM	DESCRIPTION	FUNCTION / OPERATION
1	TURN SIGNALS (Option)	Press the top to activate right signal; bottom to activate left signal; centre position to turn off.
2	REAR AUXILIARY HYDRAULICS (Option)	See REAR Auxiliary Hydraulics Operation in this manual.
	Also: ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
3	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
4	FRONT HORN	Press the front switch to sound the front horn.
5	ENGINE SPEED CONTROL	See ENGINE SPEED CONTROL in this manual.
6	STEERING LEVERS	See DRIVING AND STEERING THE LOADER in this manual.
7	LIFT ARM PEDAL	See HYDRAULIC CONTROLS in this manual.
8	TILT PEDAL	See HYDRAULIC CONTROLS in this manual.
9	LIFT ARM BYPASS CONTROL	See LIFT ARM BYPASS CONTROL in this manual.
10	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
11	FRONT AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation in this manual.
12	TWO-SPEED CONTROL (Option)	See TWO-SPEED CONTROL in this manual.
13	CONTINUOUS FLOW CONTROL FOR AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation (CONTINUOUS FLOW) in this manual.

CONTROL IDENTIFICATION (CONT'D)

Advanced Control System (ACS)

Figure 27

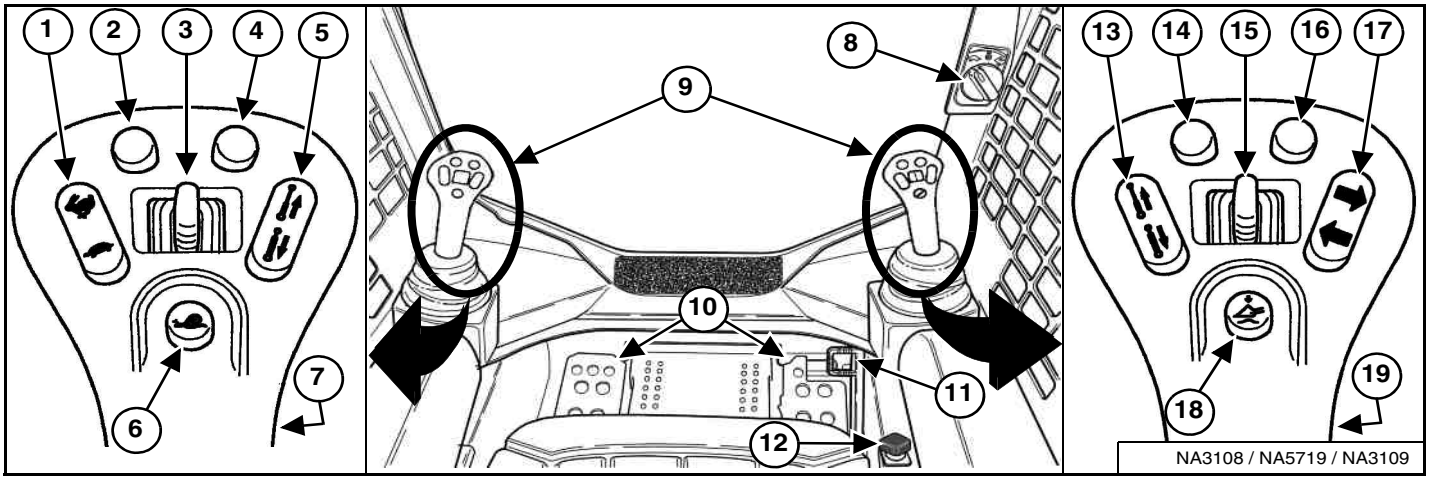


ITEM	DESCRIPTION	FUNCTION / OPERATION
1	TURN SIGNALS (Option)	Press the top to activate right signal; bottom to activate left signal; centre position to turn off.
2	REAR AUXILIARY HYDRAULICS (Option)	See REAR Auxiliary Hydraulics Operation in this manual.
	Also: ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
3	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
4	FLOAT CONTROL	See HYDRAULIC CONTROLS in this manual.
5	FRONT HORN	Press the front switch to sound the front horn.
6	ENGINE SPEED CONTROL	See ENGINE SPEED CONTROL in this manual.
7	STEERING LEVERS and LIFT / TILT HANDLES	See DRIVING AND STEERING THE LOADER and HYDRAULIC CONTROLS in this manual.
8	LIFT ARM PEDAL	See HYDRAULIC CONTROLS in this manual.
9	TILT PEDAL	See HYDRAULIC CONTROLS in this manual.
10	LIFT ARM BYPASS CONTROL	See LIFT ARM BYPASS CONTROL in this manual.
11	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
12	FRONT AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation in this manual.
13	TWO-SPEED CONTROL (Option)	See TWO-SPEED CONTROL in this manual.
14	CONTINUOUS FLOW CONTROL FOR AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation (CONTINUOUS FLOW) in this manual.

CONTROL IDENTIFICATION (CONT'D)

Selectable Joystick Controls (SJC)

Figure 28



ITEM	DESCRIPTION	FUNCTION / OPERATION
1	TWO-SPEED CONTROL (Option)	See TWO-SPEED CONTROL in this manual.
	Also: SPEED MANAGEMENT	See SPEED MANAGEMENT in this manual.
2 *	STEERING DRIFT COMPENSATION	See STEERING DRIFT COMPENSATION in this manual.
	Also: DRIVE RESPONSE	See DRIVE RESPONSE in this manual.
3	REAR AUXILIARY HYDRAULICS (Option)	See REAR Auxiliary Hydraulics Operation in this manual.
	Also: ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
4 *	STEERING DRIFT COMPENSATION	See STEERING DRIFT COMPENSATION in this manual.
	Also: DRIVE RESPONSE	See DRIVE RESPONSE in this manual.
5	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
6	SPEED MANAGEMENT	See SPEED MANAGEMENT in this manual.
7	FRONT HORN	Press the front switch to sound the front horn.
8	ENGINE SPEED CONTROL (HAND)	See ENGINE SPEED CONTROL in this manual.
9	JOYSTICKS	See DRIVING AND STEERING THE LOADER and HYDRAULIC CONTROLS in this manual.
10	FOOTRESTS	Keep your feet on the footrests at all times.
11	ENGINE SPEED CONTROL (FOOT)	See ENGINE SPEED CONTROL in this manual.
12	LIFT ARM BYPASS CONTROL	See LIFT ARM BYPASS CONTROL in this manual.
13	ATTACHMENT FUNCTION CONTROL	See ATTACHMENT CONTROL DEVICE in this manual.
14 *	NOT USED	– – –
15	FRONT AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation in this manual.
16 *	NOT USED	– – –
17	TURN SIGNALS (Option)	Press the top to activate right signal; press again to turn off. Press the bottom to activate left signal; press again to turn off.
18	FLOAT CONTROL	See HYDRAULIC CONTROLS in this manual.
19	CONTINUOUS FLOW CONTROL FOR AUXILIARY HYDRAULICS	See FRONT Auxiliary Hydraulics Operation (CONTINUOUS FLOW) in this manual.

* Also used as Attachment Function Control: See your attachment Operation & Maintenance Manual.

OPERATOR CAB

Description

The Bobcat loader has an operator cab (ROPS and FOPS) as standard equipment to protect the operator from rollover and falling objects. The seat belt must be worn for rollover protection.

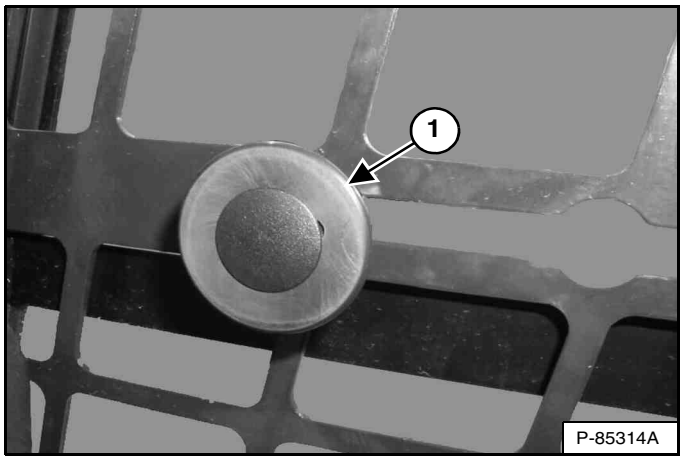
⚠ WARNING

Never modify operator cab by welding, grinding, drilling holes or adding attachments unless instructed to do so by Bobcat Company. Changes to the cab can cause loss of operator protection from rollover and falling objects, and result in injury or death.

W-2069-0200

Side Windows

Figure 29

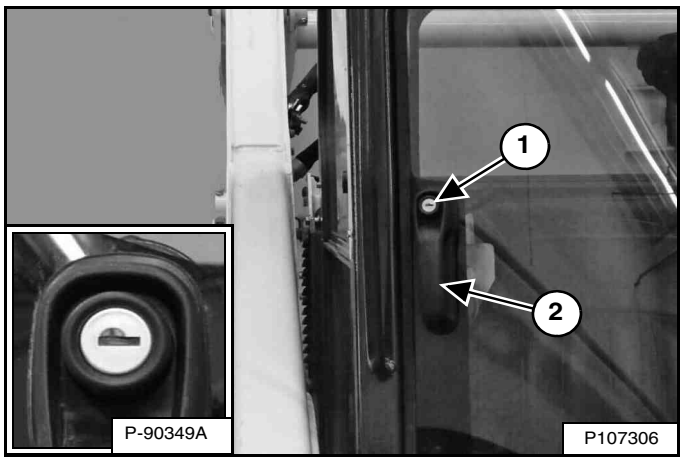


Pull the knob (Item 1) **[Figure 29]** and slide backward to open window. Release knob at cutout to lock in desired position. Pull the knob and slide forward to close window.

Door Operation

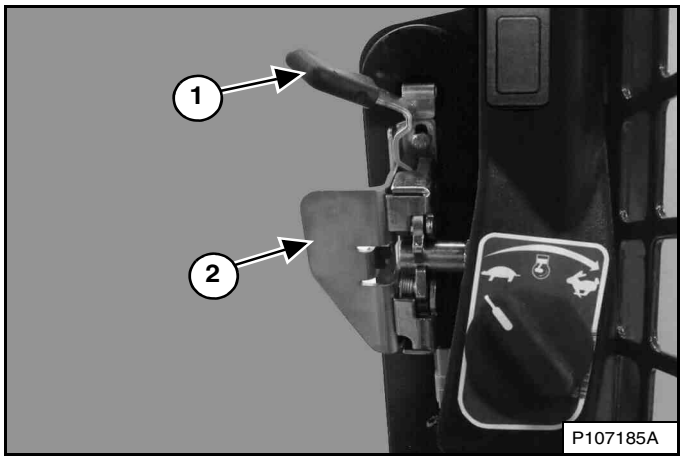
This machine may be equipped with a front door.

Figure 30



Push the knob (Item 1) and pull the handle (Item 2) to open the front door. A lock is provided in the knob (Inset) **[Figure 30]** to lock the front door when the loader is not in use.

Figure 31



Pull the front door closed using the handle (Item 2) **[Figure 31]**.

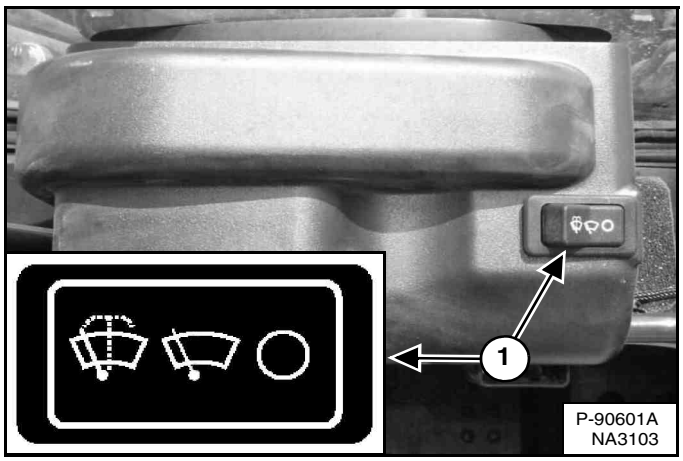
Pull the lever (Item 1) toward you to unlatch the front door. Push on the handle (Item 2) **[Figure 31]** to open the front door.

OPERATOR CAB (CONT'D)

Front Wiper

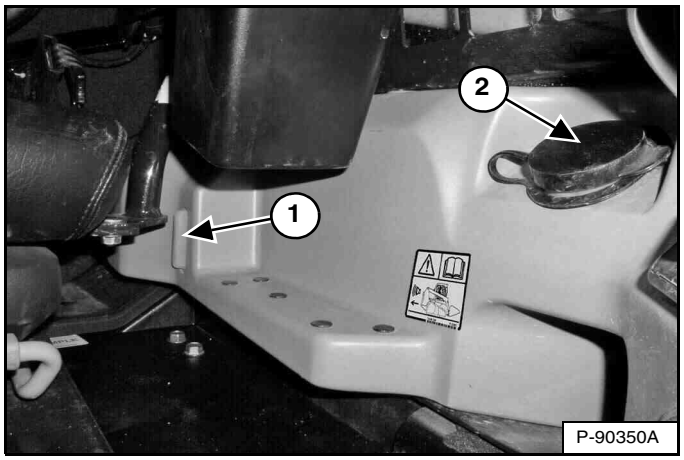
This machine may be equipped with a front wiper.

Figure 32



Press the left side of the switch (Item 1) **[Figure 32]** to start the front wiper (press and hold for washer fluid). Press the right side of the switch to stop the wiper.

Figure 33

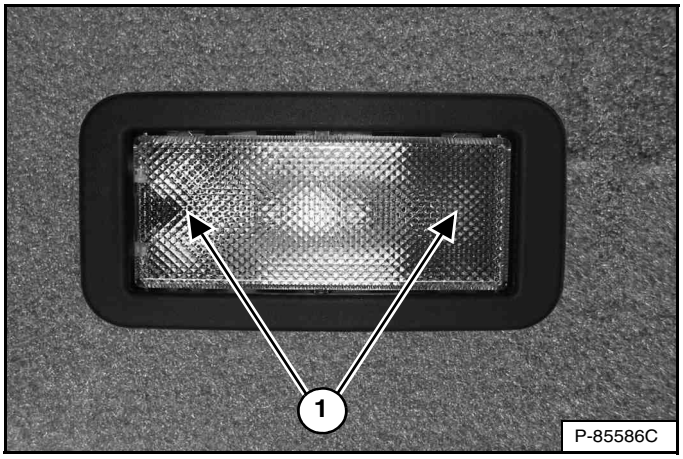


The washer fluid tank is located to the left of the operator seat. Check the fluid level in the sight gauge (Item 1). Remove the cap (Item 2) **[Figure 33]** to add washer fluid.

Cab Light

The cab light is located above the operator's left shoulder.

Figure 34



Push either side of the lens (Item 1) **[Figure 34]** to turn the light ON. Return the lens to the middle position to turn the light OFF.

BOBCAT INTERLOCK CONTROL SYSTEM (BICS™)

Description

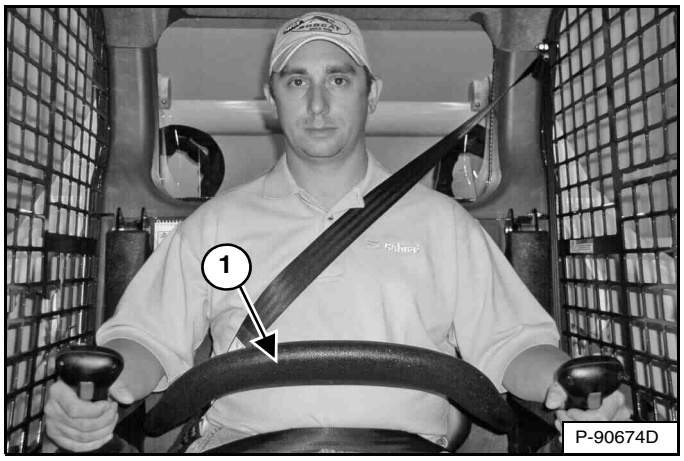
WARNING

AVOID INJURY OR DEATH

The Bobcat Interlock Control System (BICS™) must deactivate the lift, tilt and traction drive functions. If it does not, contact your dealer for service. DO NOT modify the system.

W-2151-1111

Figure 35



The Bobcat Interlock Control System (BICS™) has a pivoting seat bar with armrests (Item 1) **[Figure 35]**. The operator controls the use of the seat bar.

WARNING

AVOID INJURY OR DEATH

When operating the machine:

- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the pedal controls or footrests and hands on the controls.**

W-2261-0909

The BICS™ requires the operator to be seated in the operating position with the seat bar fully lowered before the lift, tilt, auxiliary hydraulics, and traction drive functions can be operated. The seat belt must be fastened anytime you operate the machine.

Operation

Figure 36

There are three display lights (Items 1, 2, and 3) **[Figure 36]** located on the left instrument panel that must be OFF to fully operate the machine.

When the seat bar is lowered, the engine is running, the PRESS TO OPERATE LOADER button is activated, and the parking brake is released; the lift, tilt, auxiliary hydraulics, and traction drive functions can be operated.

When the seat bar is raised; the lift, tilt, auxiliary hydraulics, and traction drive functions are deactivated.

WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

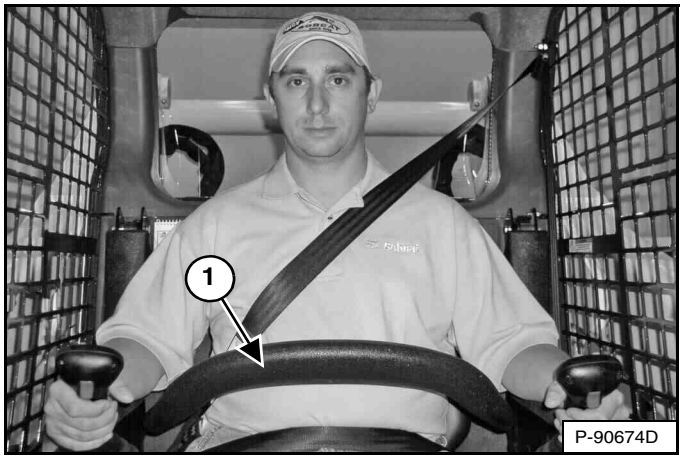
The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

W-2463-1110

SEAT BAR RESTRAINT SYSTEM

Description

Figure 37



The seat bar restraint system has a pivoting seat bar with armrests (Item 1) **[Figure 37]**.

The operator controls the use of the seat bar. The seat bar in the down position helps to keep the operator in the seat.

⚠ WARNING

AVOID INJURY OR DEATH

When operating the machine:

- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the pedal controls or footrests and hands on the controls.**

W-2261-0909

Operation

When the seat bar is down, the engine is running, the PRESS TO OPERATE LOADER button is activated, and the brake is released; the lift, tilt, and traction drive functions can be operated.

When the seat bar is raised; the lift, tilt, and traction drive functions are deactivated and both foot pedals (if equipped) are locked when returned to NEUTRAL position.

⚠ WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

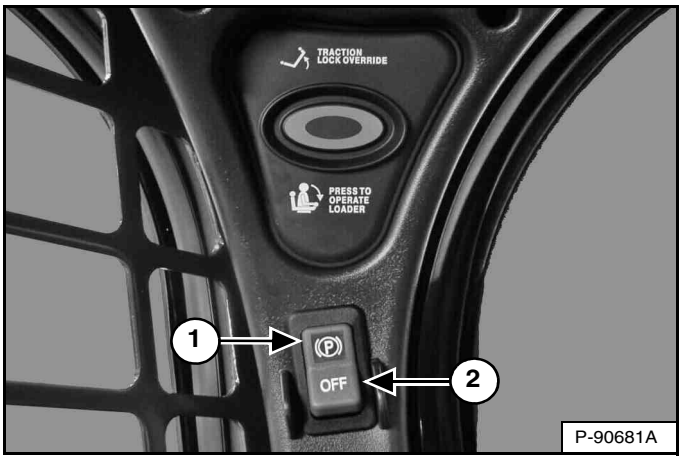
The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

W-2463-1110

PARKING BRAKE

Operation

Figure 38



Press the top of the switch (Item 1) **[Figure 38]** to engage the parking brake. The red light in the switch will turn ON. The traction drive system is locked.

Move steering levers or joystick(s) slowly forward and backward. The TRACTION lock must be engaged. See your Bobcat dealer for service if loader fails to stop.

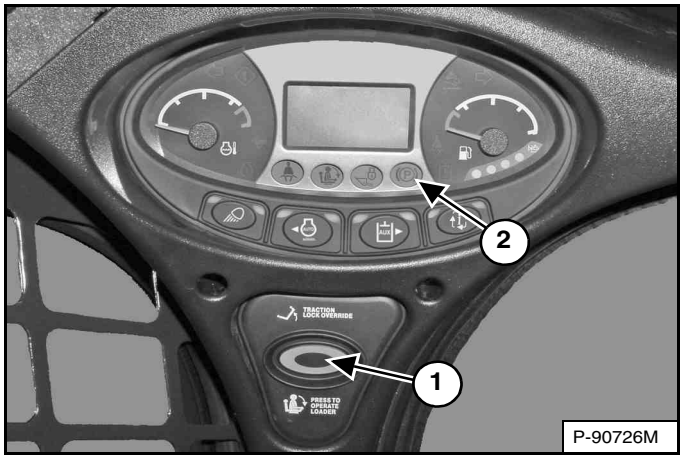
Press the bottom of the switch (Item 2) **[Figure 38]** to disengage the parking brake. The red light in the switch will turn OFF. The traction drive system is unlocked.

NOTE: The PARKING BRAKE light on the left instrument panel will remain ON until the engine is started, the PRESS TO OPERATE LOADER button is pressed, and the parking brake is disengaged.

TRACTION LOCK OVERRIDE

Description

Figure 39



(Functions Only When The Seat Bar Is Raised And The Engine Is Running) There is a TRACTION LOCK OVERRIDE button (Item 1) **[Figure 39]** on the left instrument panel that will allow you to use the steering controls to move the loader forward and backward when using the backhoe attachment.

Operation

Press the TRACTION LOCK OVERRIDE button once to unlock traction drive. The PARKING BRAKE light (Item 2) **[Figure 39]** is OFF.

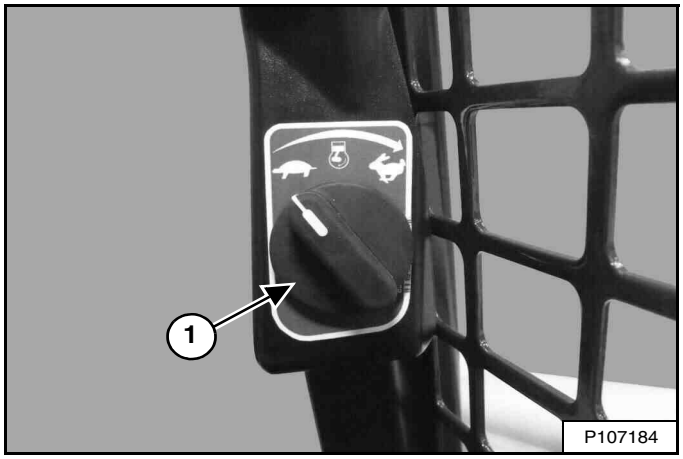
Press the button a second time to lock the traction drive. The PARKING BRAKE light (Item 2) **[Figure 39]** is ON.

NOTE: The TRACTION LOCK OVERRIDE button will function if the parking brake is in the engaged or disengaged position and the engine is running. If the Parking Brake switch is turned ON, the red light in the Parking Brake switch will turn OFF when TRACTION LOCK OVERRIDE is engaged.

ENGINE SPEED CONTROL

Operation

Figure 40

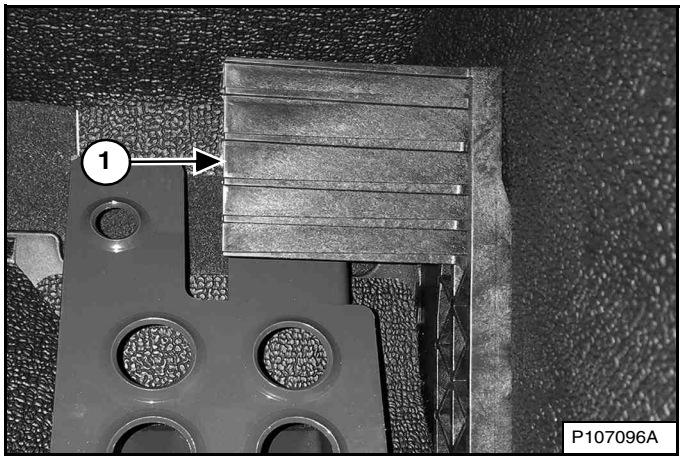


The engine speed control (Item 1) **[Figure 40]** is located alongside the door frame below the right panel.

Turn the knob clockwise to increase engine speed. Turn the knob anticlockwise to decrease engine speed.

NOTE: The full range of the engine speed control will not be available until the engine controller determines the engine is adequately warmed.

Figure 41



SJC equipped machines have a foot operated engine speed control pedal (Item 1) **[Figure 41]** in addition to the engine speed control knob. The pedal is located on the right side floor above the footrest.

AUTO IDLE

Auto Idle is available on SJC equipped machines.

Description

The auto idle feature (when engaged) reduces the engine speed to low idle when the joysticks are in NEUTRAL and not used for about five seconds.

All of the following conditions / actions must be met to allow the engine speed to reduce to low idle when auto idle is ON:

- Joysticks are not moved out of NEUTRAL.
- Auxiliary hydraulics is not engaged.
- Foot operated engine speed control pedal is not depressed.
- Engine speed controls are not moved.

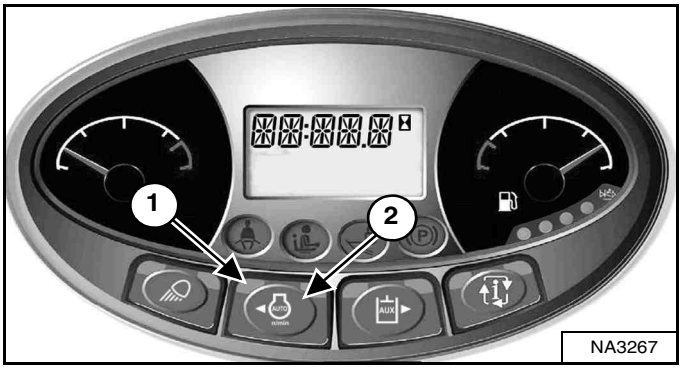
Any of the following conditions / actions return the engine speed to the set position from low idle:

- Moving a joystick out of NEUTRAL.
- Engaging auxiliary hydraulics.
- Moving either engine speed control.

NOTE: The five second time delay before the engine speed reduces to low idle can be changed on machines equipped with a Deluxe Instrumentation Panel. (See Auto Idle Time Delay on Page 217.)

Operation

Figure 42



Press the button (Item 2) to engage auto idle. The light (Item 1) **[Figure 42]** is ON.

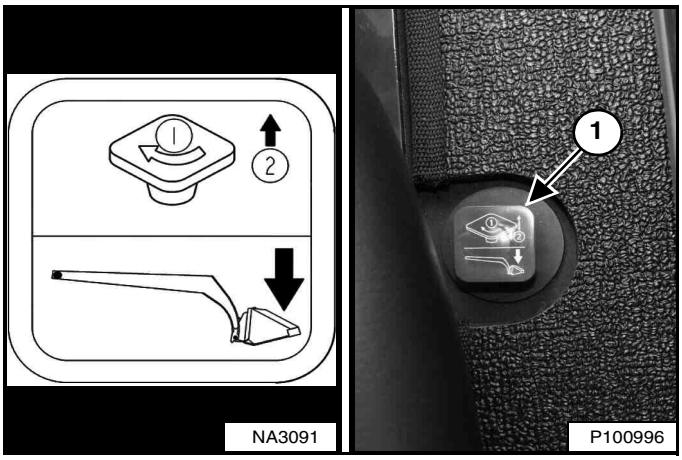
Press the button again to disengage auto idle. The light is OFF.

NOTE: Always disengage the auto idle feature when loading or unloading the loader on a trailer.

LIFT ARM BYPASS CONTROL

Description

Figure 43



The lift arm bypass control (Item 1) **[Figure 43]**, located to the right of the operator's seat, is used to lower the lift arms if the lift arms cannot be lowered during normal operations.

Operation

Perform the procedure below to operate the lift arm bypass control:

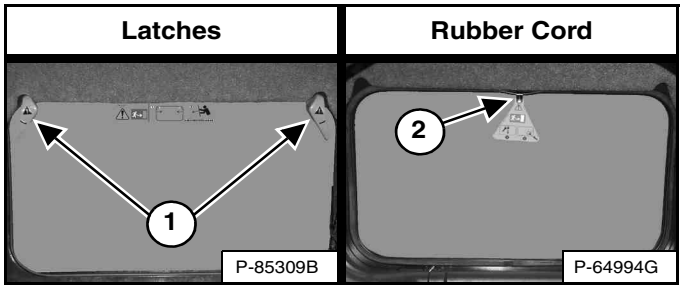
1. Sit in the operator's seat.
2. Fasten the seat belt and lower the seat bar.
3. Turn the knob (Item 1) **[Figure 43]** 90° clockwise.
4. Pull up and hold the knob until the lift arms lower.

EMERGENCY EXIT

The front opening on the operator cab and rear window provide exits.

Rear Window Identification

Figure 44



There are two different procedures for removing the rear window from your machine:

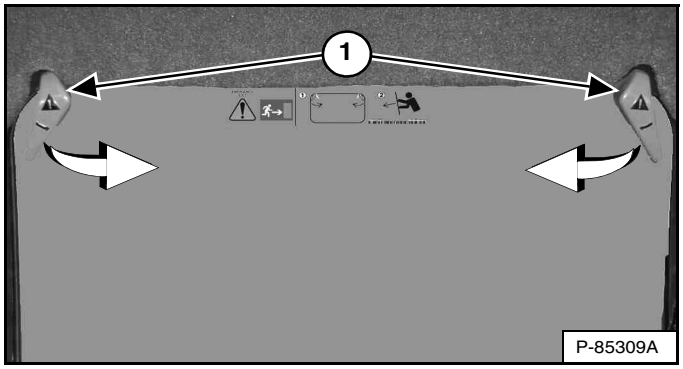
1. This window is equipped with latches **[Figure 44]**.

2. This window is equipped with a rubber cord and tag **[Figure 44]**.

NOTE: Use these procedures to remove the rear window only under emergency conditions. Damage to machine may occur.

Rear Window Removal (Latches)

Figure 45



Turn both latches (Item 1) **[Figure 45]** in until they disengage from the window frame.

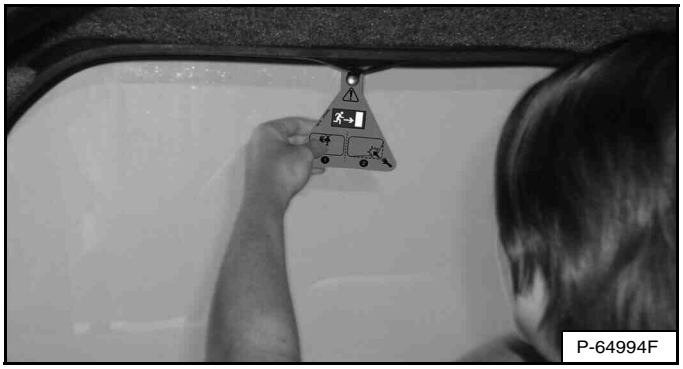
Push the rear window out of the rear of the operator cab.

Figure 46

Exit through the rear of the operator cab **[Figure 46]**.

Rear Window Removal (Rubber Cord)

Figure 47



Pull on the tag on the top of the rear window to remove the rubber cord **[Figure 47]**.

Push the rear window out of the rear of the operator cab.

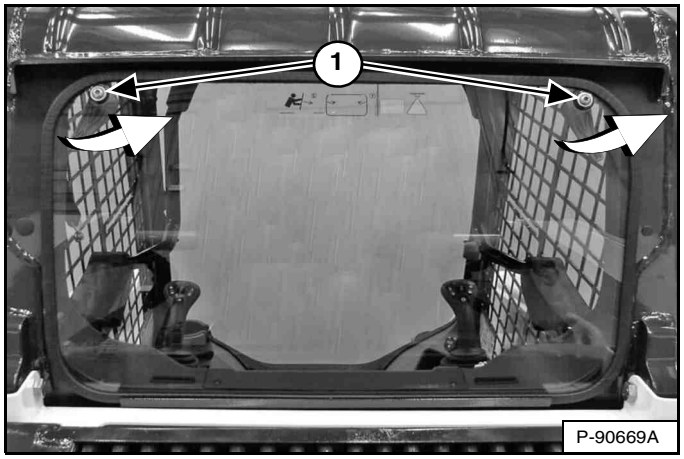
Figure 48

Exit through the rear of the operator cab **[Figure 48]**.

EMERGENCY EXIT (CONT'D)

External Access (Rear Window With Latches)

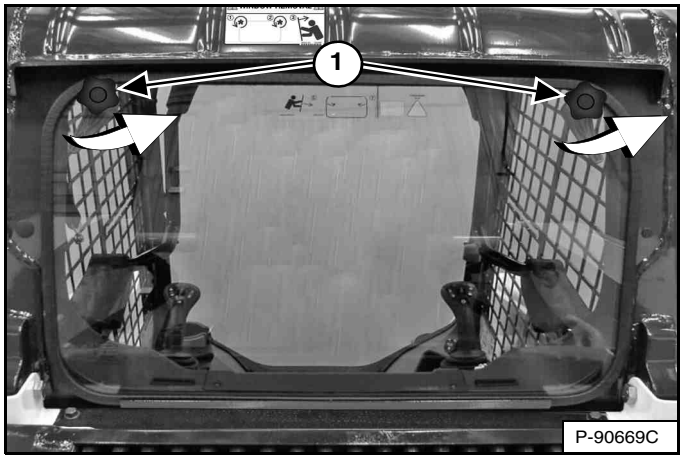
Figure 49



The rear window can be removed from outside the loader using a T40 TORX® Drive tool. Turn both screws (Item 1) **[Figure 49]** anticlockwise until the latches disengage from the window frame. Pull the top of the window away from the cab and lift up to remove.

OR

Figure 50



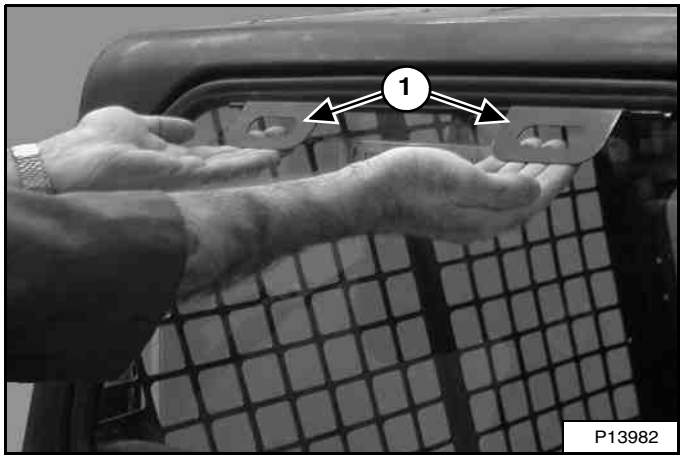
A kit is available to allow removal of the latch equipped rear window from outside the machine without tools. See your Bobcat dealer for availability.

Turn both knobs (Item 1) **[Figure 50]** anticlockwise until the latches disengage from the window frame. Pull the top of the window away from the cab and lift up to remove.

External Access (Rear Window With Rubber Cord)

A kit is available to allow removal of the rubber cord equipped rear window from outside the machine. See your Bobcat dealer for availability.

Figure 51

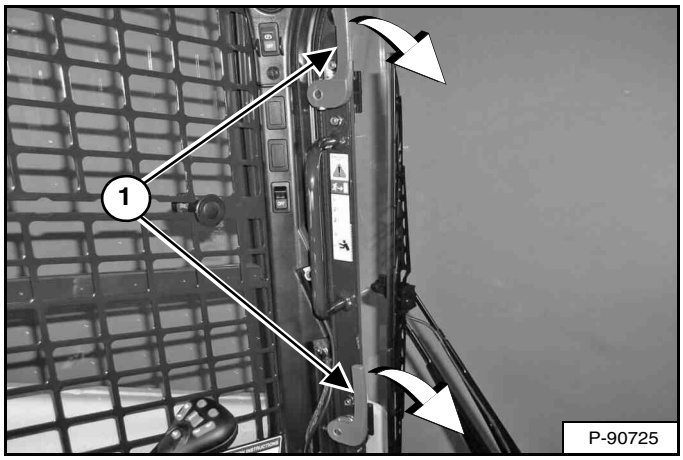


Pull both handles (Item 1) **[Figure 51]** up and out to remove the rear window.

Front Door

NOTE: Use this procedure to remove the front door only under emergency conditions. Damage to machine may occur.

Figure 52



Turn both latches (Item 1) **[Figure 52]** down until they disengage from the door frame.

Push the door out of the operator cab door frame and exit through the opening.

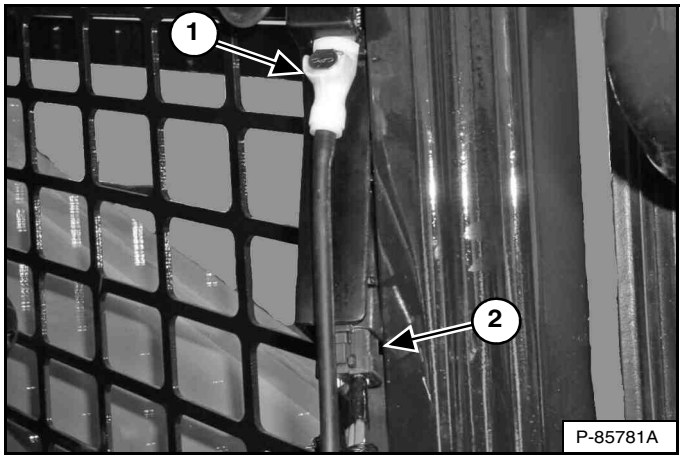
EMERGENCY EXIT (CONT'D)

Front Door (Cont'd)

Front Door Reassembly

Reassemble the front door using the following instructions if the door was opened using the emergency exit procedure.

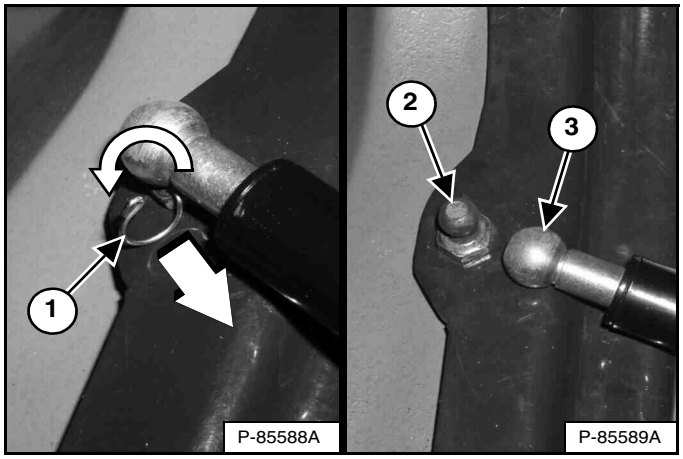
Figure 53



NOTE: Later models route the washer fluid hose differently and will not require this step.

Disconnect electrical connector (Item 2) and washer fluid hose (Item 1) (if equipped) **[Figure 53]**.

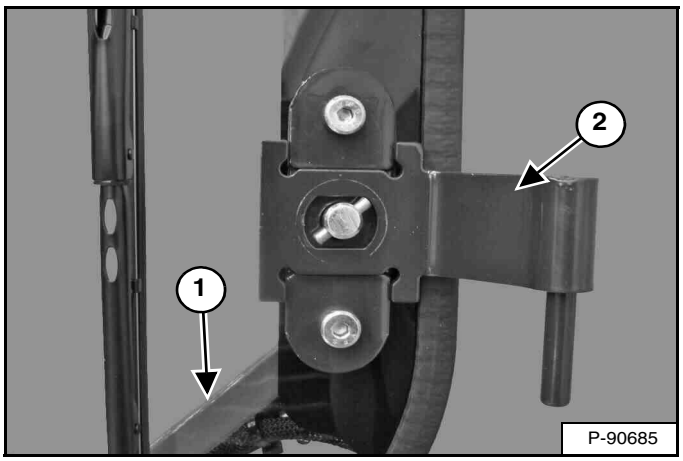
Figure 54



Rotate and pull the clip (Item 1) out of the gas spring socket. Pull the gas spring socket (Item 3) straight off the ball stud fitting (Item 2) **[Figure 54]**.

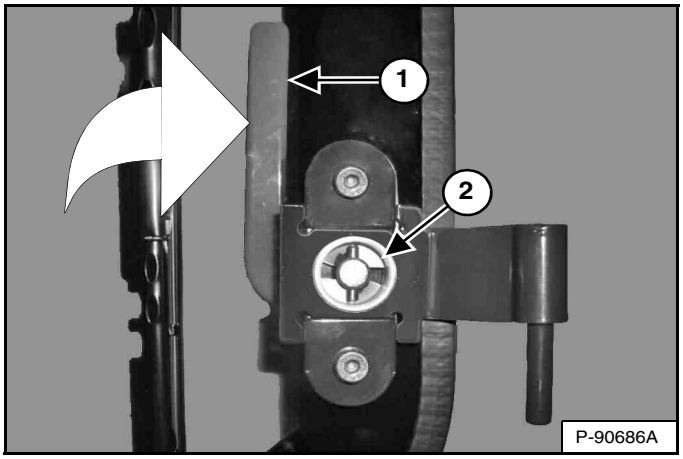
Remove the door hinges from the loader.

Figure 55



Orient the latches as shown (Item 1) and install the door hinges (Item 2) **[Figure 55]** on the door. (Bottom hinge shown.)

Figure 56



Install cast washers (Item 2) on door hinges taking care to match rectangular surfaces. Hold cast washer firmly against door and rotate latch (Item 1) **[Figure 56]** up to lock cast washer into position. (Bottom hinge shown.) (Plastic cap shown removed for visual clarity.)

Install door on loader.

Install the gas spring socket on the ball stud fitting. Install the clip into the hole in the gas spring socket. Rotate the clip to lock into position **[Figure 54]**.

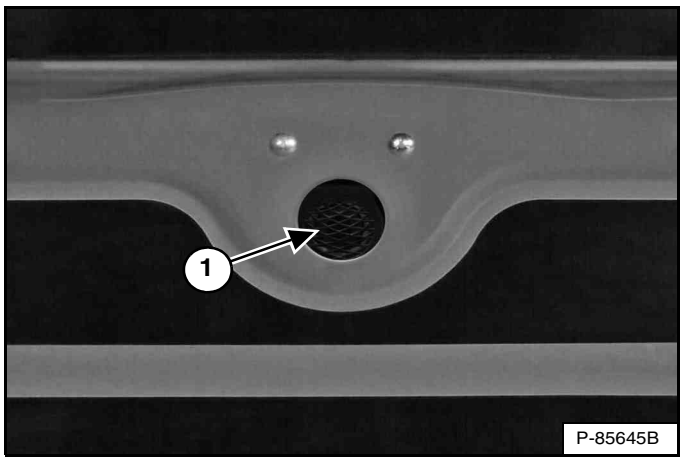
Connect electrical connector and washer fluid hose (if equipped) **[Figure 53]**.

BACK-UP ALARM SYSTEM

This machine may be equipped with a back-up alarm.

Description

Figure 57



The back-up alarm (Item 1) **[Figure 57]** is located on the inside of the rear door.

A back-up alarm is not a substitute for looking to the rear when operating the loader in reverse, or for keeping bystanders away from the work area. Operators **must always** look in the direction of travel, including **reverse**, and must also keep bystanders away from the work area, even though the loader is equipped with a back-up alarm.

Operators must be trained to **always** look in the direction of travel, **including when operating the loader in reverse** and to keep bystanders away from the work area. Other workers should be trained to **always** keep away from the operator's work area and travel path.

Operation

⚠ WARNING

AVOID INJURY OR DEATH

- **Always keep bystanders away from the work area and travel path.**
- **The operator must maintain a clear view of the direction of travel and look before and during machine movement.**
- **The back-up alarm must sound when operating the machine in the reverse direction.**

W-2783-0118

The back-up alarm will sound when the operator moves both steering levers or joystick(s) into the reverse position. Slight movement of the steering levers into the reverse position is required with hydrostatic transmissions, before the back-up alarm will sound.

If alarm does not sound or for adjustment instructions, see inspection and maintenance instructions for the back-up alarm system in the preventive maintenance section of this manual. (See BACK-UP ALARM SYSTEM on Page 137.)

DRIVING AND STEERING THE LOADER

Available Control Configurations

This loader has three control configurations available:

- *Standard Controls* – Two steering levers control drive and steering functions.
- *Advanced Control System (ACS) (Option)* – Two steering levers control drive and steering functions.
- *Selectable Joystick Controls (SJC) (Option)*:

  ('ISO' Pattern) – Left joystick controls the drive and steering functions.

  ('H' Pattern) – Left and right joysticks control left and right side drive and steering functions.

Operation (Standard And ACS)

⚠ WARNING

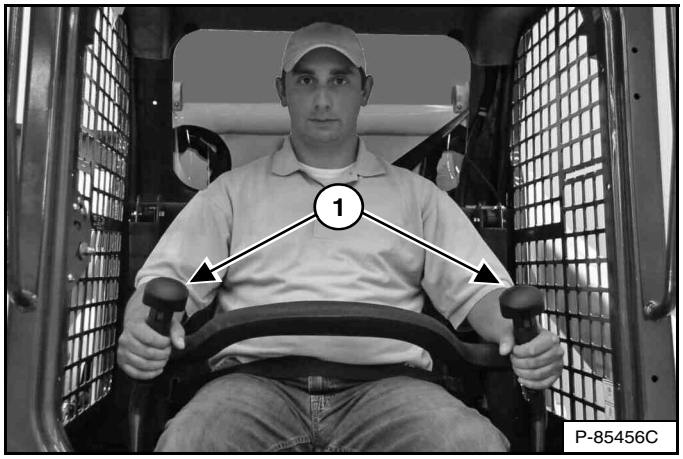
AVOID INJURY OR DEATH

When operating the machine:

- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the pedal controls or footrests and hands on the controls.**

W-2261-0909

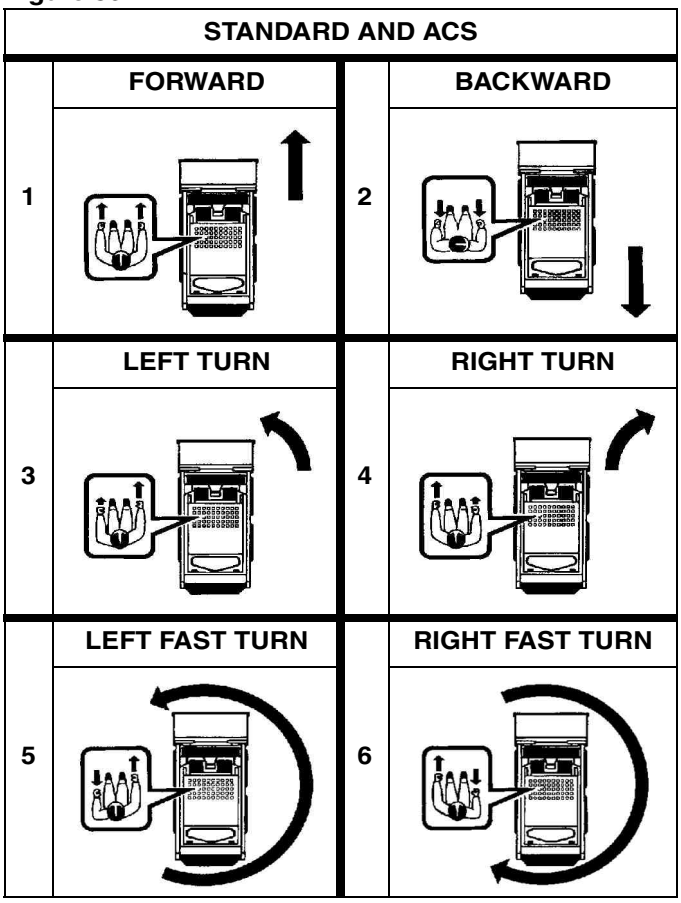
Figure 58



The steering levers (Item 1) **[Figure 58]** are on the left and right side in front of the seat.

Move the levers smoothly. Avoid sudden starting and stopping.

Figure 59



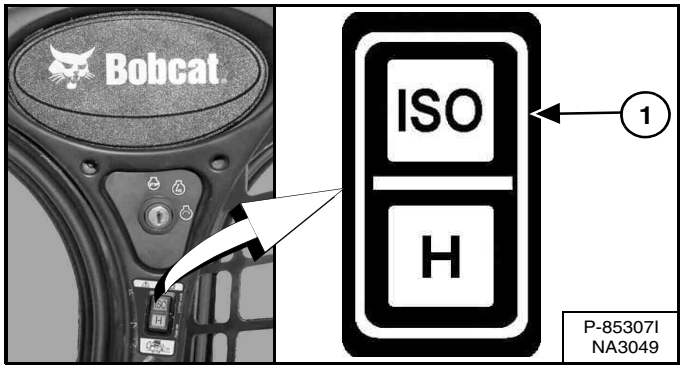
Steering Lever Functions (Drive And Steering) **[Figure 59]**:

1. **Forward Travel** – Push both levers forward.
2. **Backward Travel** – Pull both levers backward.
3. **Left Turn** – Move the right lever farther forward than the left lever.
4. **Right Turn** – Move the left lever farther forward than the right lever.
5. **Left Fast Turn** – Move the left lever backward and the right lever forward.
6. **Right Fast Turn** – Move the right lever backward and the left lever forward.

DRIVING AND STEERING THE LOADER (CONT'D)

Operation (SJC) In 'ISO' Control Pattern

Figure 60



Select the 'ISO' control pattern by pressing the top of the switch (Item 1) **[Figure 60]**.

⚠ WARNING

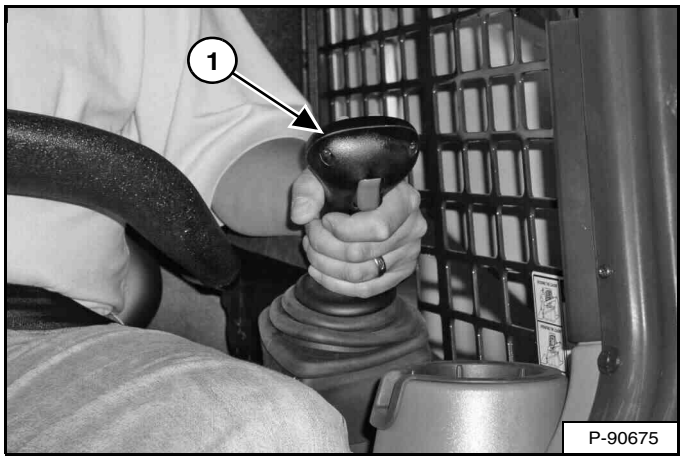
AVOID INJURY OR DEATH

When operating the machine:

- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the foot rests and hands on control levers.**

W-2399-0501

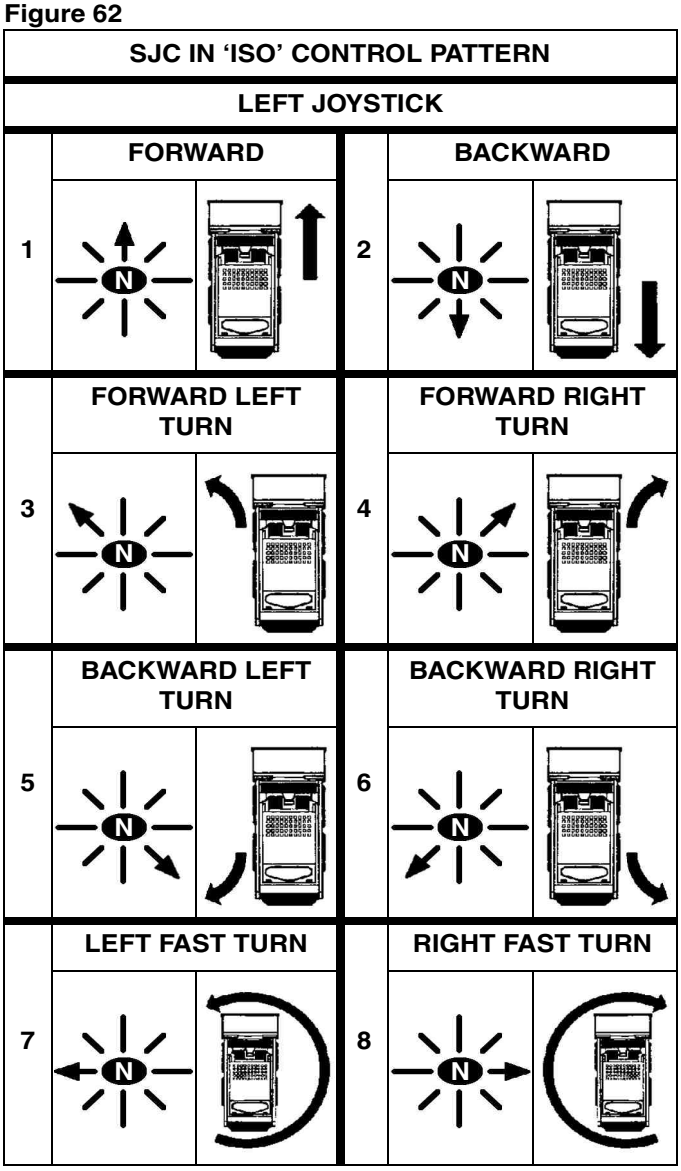
Figure 61



The joystick that controls drive and steering is on the left side in front of the seat (Item 1) **[Figure 61]**.

Move the joystick smoothly. Avoid sudden starting and stopping.

Figure 62



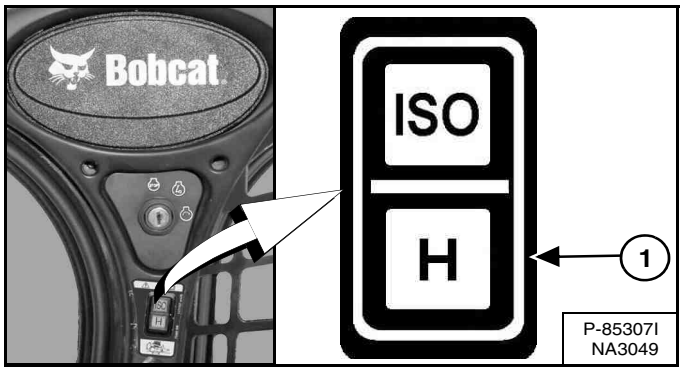
Left Joystick Functions (Drive And Steering) **[Figure 62]**:

1. **Forward Travel** – Move joystick forward.
2. **Backward Travel** – Move joystick backward.
3. **Forward Left Turn** – Move joystick forward and to the left.
4. **Forward Right Turn** – Move joystick forward and to the right.
5. **Backward Left Turn** – Move joystick backward and to the right.
6. **Backward Right Turn** – Move joystick backward and to the left.
7. **Left Fast Turn** – Move joystick to the left.
8. **Right Fast Turn** – Move joystick to the right.

DRIVING AND STEERING THE LOADER (CONT'D)

Operation (SJC) In 'H' Control Pattern

Figure 63



Select the 'H' control pattern by pressing the bottom of the switch (Item 1) **[Figure 63]**.

⚠ WARNING

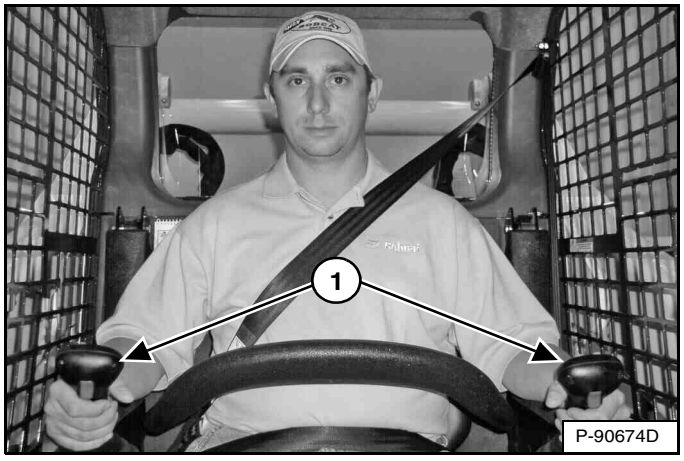
AVOID INJURY OR DEATH

When operating the machine:

- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the foot rests and hands on control levers.**

W-2399-0501

Figure 64



Both joysticks control drive and steering and are located on the left and right side in front of the seat (Item 1) **[Figure 64]**.

Move the joysticks smoothly. Avoid sudden starting and stopping.

Figure 65

SJC IN 'H' CONTROL PATTERN

	LEFT JOYSTICK	RIGHT JOYSTICK		
1	N	N		FORWARD
2	N	N		BACKWARD
3	N	N		LEFT TURN
4	N	N		RIGHT TURN
5	N	N		LEFT FAST TURN
6	N	N		RIGHT FAST TURN

Joystick Functions (Drive And Steering) **[Figure 65]**:

1. **Forward Travel** – Move both joysticks forward.
2. **Backward Travel** – Move both joysticks backward.
3. **Forward Left Turn** – Move the right joystick farther forward than the left joystick.
4. **Forward Right Turn** – Move the left joystick farther forward than the right joystick.
5. **Left Fast Turn** – Move the left joystick backward and the right joystick forward.
6. **Right Fast Turn** – Move the left joystick forward and the right joystick backward.

STOPPING THE LOADER

Using The Control Levers Or Joysticks

When the steering levers or joysticks are moved to the NEUTRAL position, the hydrostatic transmission will act as a *service brake* to stop the loader.

TWO-SPEED CONTROL

Description

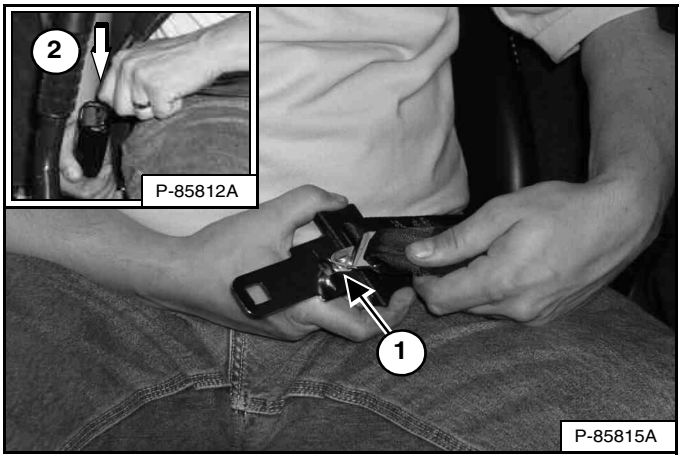
This machine may be equipped with two speed ranges, high and low. High range allows you to reduce cycle times when there is a long travel distance between the dig site and the dump site. You can also use the high range when travelling from one jobsite to another at faster speeds.

⚠ WARNING

HITTING OBSTRUCTIONS AT HIGH RANGE SPEEDS CAN CAUSE SERIOUS INJURY OR DEATH
Fasten shoulder belt for additional restraint when operating at high range speeds.

W-2754-0908

Figure 66



NOTE: The 3-point restraint must be used when selecting high range operation [Figure 66].

Connect the shoulder belt to the lap belt (Item 1). Pull the lap belt across to the right side of the seat and fasten (Item 2) **[Figure 66]**.

The shoulder belt must be positioned over your left shoulder and lap belt over your lower hips.

Continue with the correct procedure for your machine. (See Operation (Standard And ACS) on Page 70.) or (See Operation (SJC) on Page 70.)

TWO-SPEED CONTROL (CONT'D)

Operation (Standard And ACS)

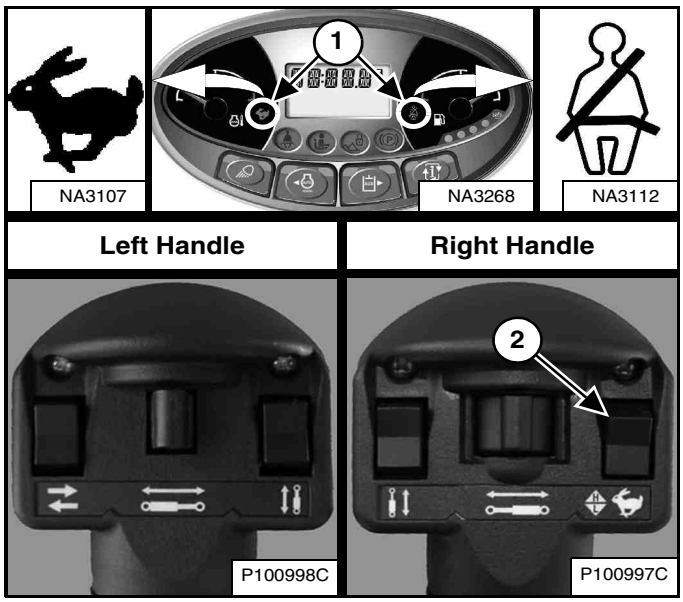
⚠ WARNING

HITTING OBSTRUCTIONS AT HIGH RANGE SPEEDS CAN CAUSE SERIOUS INJURY OR DEATH

Fasten shoulder belt for additional restraint when operating at high range speeds.

W-2754-0908

Figure 67



Press the top of the switch (Item 2) on the right handle for high range. The two-speed and shoulder belt icons located on the left instrument panel (Item 1) **[Figure 67]** will come on.

NOTE: This toggle switch retains the selected range. The loader is in high range speed at startup if the switch is in the high range position.

Press the bottom of the switch for low range.

Operation (SJC)

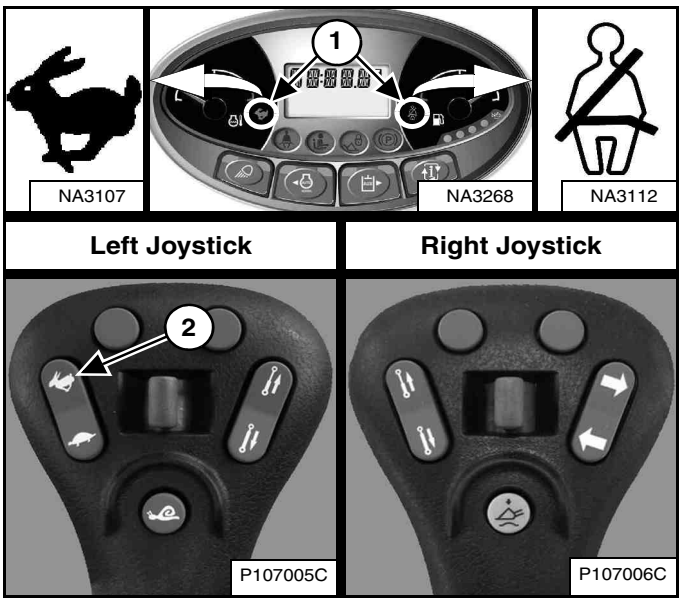
⚠ WARNING

HITTING OBSTRUCTIONS AT HIGH RANGE SPEEDS CAN CAUSE SERIOUS INJURY OR DEATH

Fasten shoulder belt for additional restraint when operating at high range speeds.

W-2754-0908

Figure 68



NOTE: You must disengage Speed Management before you can select high range.

Press the top of the switch (Item 2) on the left joystick for high range. The two-speed and shoulder belt icons located on the left instrument panel (Item 1) **[Figure 68]** will come on.

Press the bottom of the switch for low range.

SPEED MANAGEMENT

Speed Management is available on SJC equipped machines.

Description

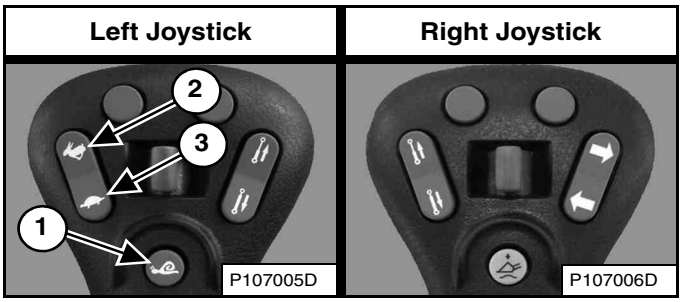
Speed Management allows the loader to be manoeuvred at a slower travel speed, even during maximum movement of the joystick(s).

This feature can be useful when installing attachments, loading or unloading, and certain applications. (EXAMPLES: Landscaping, tilling, trenching)

Operation

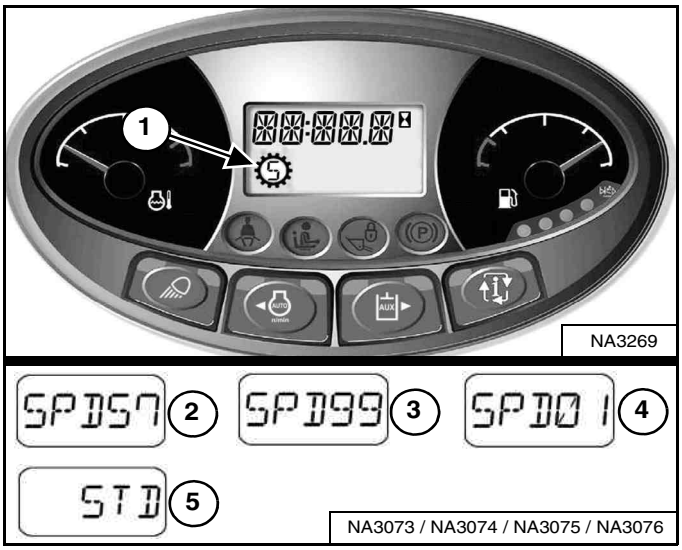
NOTE: *Two-Speed Loaders Only* – You must be in low range speed to engage Speed Management.

Figure 69



Press the button (Item 1) **[Figure 69]** on the left joystick once to engage Speed Management.

Figure 70



The Speed Management icon (Item 1) **[Figure 70]** will appear in the display and remain on until the Speed Management button is pressed again or the machine is turned off.

When Speed Management is engaged, the machine will travel at the factory default setting of 57% of Standard Travel Speed and the percentage **[SPD 57]** will appear in the display (Item 2) **[Figure 70]**.

NOTE: The factory default setting can be changed by the operator. (See Changing The Factory Default Setting on Page 72.)

While Speed Management is engaged, press the top of the Speed Control switch (Item 2) **[Figure 69]** to increase the speed up to 99% **[SPD 99]** or the bottom of the switch (Item 3) **[Figure 69]** to decrease the speed down to 1% **[SPD 01]**. The percentages will appear in the display (Items 2, 3, and 4) **[Figure 70]**.

Press button (Item 1) **[Figure 69]** again to disengage Speed Management and return to Standard Travel Speed. **[STD]** (Item 5) **[Figure 70]** will appear in the display.

The system will retain the speed percentage as long as the loader remains ON.

EXAMPLE: You can be using the machine at 40%, then disengage Speed Management to reposition the loader, and then reengage Speed Management. The speed percentage will still be at 40%.

EXAMPLE: Turning the key switch to STOP will return the Speed Management setting to default. The next time you start the engine and engage Speed Management, the speed is set at 57% (factory default setting) or the last default setting saved by the operator. (See Changing The Factory Default Setting on Page 72.)

NOTE: *Two-Speed Loaders Only* – You must disengage Speed Management before you can select high range.

SPEED MANAGEMENT (CONT'D)

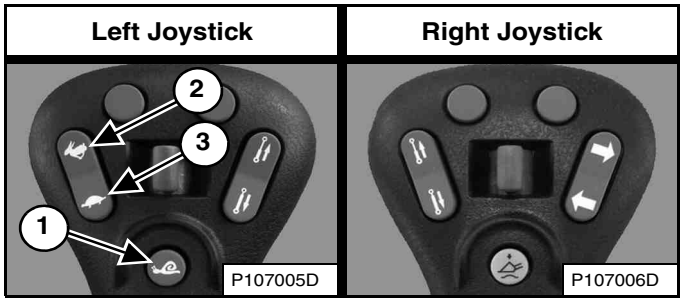
Changing The Factory Default Setting

The Speed Management factory default setting can be changed by the operator to save adjustment time.

EXAMPLE: Your machine is often used for trenching and you prefer a Speed Management setting of 28% of Standard Travel Speed for that application. The Speed Management default setting can be changed to 28% of Standard Travel Speed instead of the factory default setting of 57%. Each time you start the machine and first select Speed Management, the machine will default to 28% of Standard Travel Speed.

Engage Speed Management. (See Operation on Page 71.)

Figure 71



Adjust the speed percentage higher (Item 2) or lower (Item 3) **[Figure 71]** by pressing the Speed Control switch until the desired default setting is displayed.

Press and hold the button (Item 1) **[Figure 71]** on the left joystick to save the default setting.

Figure 72

The alarm will beep once, display **[SET ##] [Figure 72]** (## will indicate the percentage you selected) and remain in Speed Management mode.

Pressing the button (Item 1) **[Figure 71]** on the left joystick or turning the machine off will disengage Speed Management and return the loader to Standard Travel Speed.

When Speed Management is first selected each time the machine is started, the percentage you selected is the default setting. Speed Management can still be adjusted from 1% to 99% of Standard Travel Speed.

The default setting can be changed any time the operator chooses.

DRIVE RESPONSE

Drive Response is available on SJC equipped machines.

Description

Drive Response changes how responsive (more or less) the loaders drive and steering systems are when the operator moves the joystick(s).

Drive Response can be changed by the operator for different drive response preferences, various job conditions, and attachment use.

NOTE: Changes to drive response do not affect braking or stopping the loader.

There are three drive response settings:

- **[DR-1]** provides a smooth responsive reaction to joystick movement. (Drive only)
- **[DR-2]** is the default setting and provides a normal responsive reaction to joystick movement. (Drive only)
- **[DR-3]** provides a quick responsive reaction to joystick movement. (Drive only)

Operation

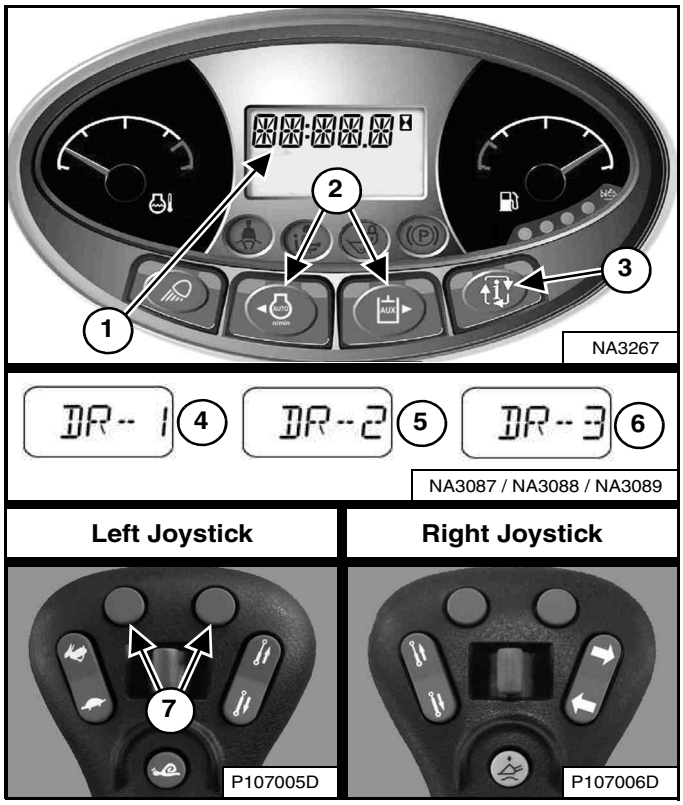
Perform PRE-STARTING PROCEDURE and STARTING THE ENGINE procedures:

1. Fasten seat belt.
2. Lower seat bar.
3. Put joysticks in NEUTRAL position.
4. Start the engine.
5. Press the PRESS TO OPERATE LOADER button.
6. Current drive response setting is displayed briefly in the data display.

DRIVE RESPONSE (CONT'D)

Operation (Cont'd)

Figure 73



Press the Information button (Item 3) to cycle the data display until the drive response menu is displayed. The current drive response setting will appear in the data display (Item 1) **[Figure 73]**.

Press the left or right scroll button (Item 2) **[Figure 73]** on the left panel to adjust the setting. Adjustments to the drive response are effective immediately.

OR

Press the left or right button (Item 7) **[Figure 73]** on the left joystick to adjust the setting. Adjustments to the drive response are effective immediately.

Press the left scroll button on the left panel or the left button on the left joystick to scroll down through the three drive response settings (Items 4, 5, and 6). Press the right scroll button on the left panel or the right button of the left joystick to scroll up through the three drive response settings (Items 4, 5, and 6) **[Figure 73]**.

Saving The Drive Response Setting:

The current drive response setting can be saved by pressing the Information button (Item 3) **[Figure 73]** to exit from the drive response adjustment menu.

OR

If no buttons are pressed for 10 seconds, the drive response setting will be saved and the display screen will change to the hourmeter.

NOTE: Machines equipped with a Deluxe Instrumentation Panel will save the drive response setting for each user. Example: If user 1 saves the setting [DR-2], the machine will be in [DR-2] the next time user 1 password is entered.

STEERING DRIFT COMPENSATION

Steering Drift Compensation is available on SJC equipped machines.

Description

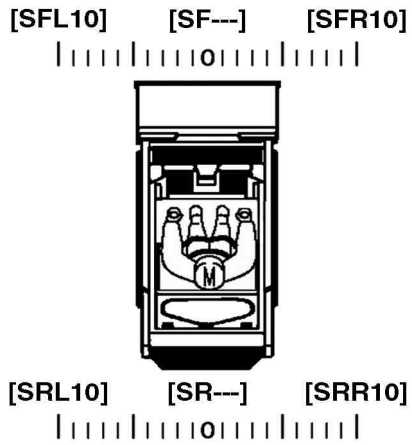
Steering Drift Compensation can be used to reduce steering drift to maintain a desired travel path in forward and reverse directions.

Examples of applications where this feature can be used:

- To compensate for normal variations such as track tension and track wear.
- Using side shift attachments such as trenchers, planers, and silt fence installers.
- Driving on uneven terrain such as crowned road surfaces.

Figure 74

Steering Drift Compensation



Steering drift compensation contains a total of 21 settings. Steering drift compensation can be set to any point from NEUTRAL to **[SFL10]** or **[SRL10]** left, and from NEUTRAL to **[SFR10]** or **[SRR10]** right. **[SF---]** or **[SR---]** is displayed when set for NEUTRAL **[Figure 74]**.

Operation

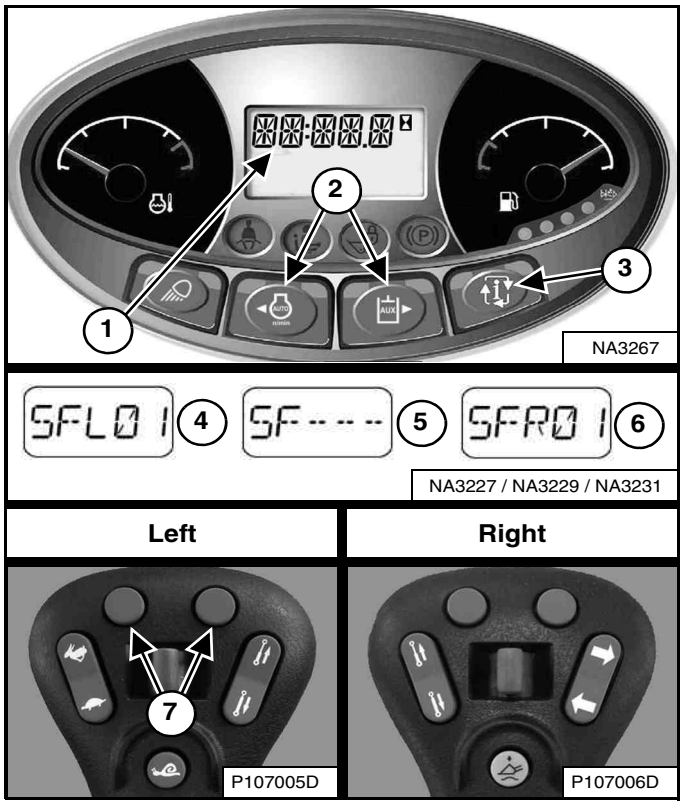
Perform PRE-STARTING PROCEDURE and STARTING THE ENGINE procedures:

1. Fasten seat belt.
2. Lower seat bar.
3. Put joysticks in NEUTRAL position.
4. Start the engine.
5. Press the PRESS TO OPERATE LOADER button.
6. Current drive response setting is displayed briefly in the data display.

STEERING DRIFT COMPENSATION (CONT'D)

Operation (Cont'd)

Figure 75



Press the Information button (Item 3) to cycle the data display until the steering drift compensation menu is displayed. The current steering drift compensation setting will appear in the data display (Item 1) **[Figure 75]**.

Press the left or right scroll button (Item 2) **[Figure 75]** on the left panel to adjust the setting. Adjustments to steering drift compensation are effective immediately and saved automatically.

OR

Press the left or right button (Item 7) **[Figure 75]** on the left control to adjust the setting. Adjustments to the steering drift compensation are effective immediately and saved automatically.

Press the left scroll button on the left panel or the left button on the left control to adjust the machine left. **[SFL01]** (Item 4) through a maximum of **[SFL10]** will appear in the data display (Item 1) **[Figure 75]**. The number will increase by one each time you press the button. The higher the number, the greater the amount of steering drift compensation to the left.

Press the right scroll button on the left panel or the right button on the left control to adjust the machine back toward centre. The display will decrease down to NEUTRAL displayed as **[SF---]** (Item 5). Another press of the upper right button will cause **[SFR01]** (Item 6) to appear in the data display (Item 1) **[Figure 75]**. The number will increase by one each time you press the button up to a maximum of **[SFR10]**. The higher the number, the greater the amount of steering drift compensation to the right.

Forward steering drift compensation setting can be adjusted with the steering controls in NEUTRAL or during forward travel. Reverse steering drift compensation setting can be adjusted during reverse travel. The letter **[R]** will appear in place of the letter **[F]** in the data display when setting reverse steering drift compensation. (EXAMPLES: **[SRL01]**, **[SRR01]**, and **[SR---]**.

Exiting The Steering Drift Compensation Menu:

Press the Information button (Item 3) **[Figure 75]** to exit from the steering drift compensation adjustment menu.

OR

If no buttons are pressed for 10 seconds, the display screen will change to the hourmeter.

LIFT AND TILT COMPENSATION

Lift and Tilt Compensation is available on ACS and SJC equipped machines.

Description

Lift and Tilt Compensation can be used to adjust the lift and tilt control sensitivity. This enables the operator to increase or decrease the amount of control movement before lift up, lift down, tilt back, and tilt out begins. The operator can change each setting to their preference.

> **EXAMPLE: Your machine is being used with a mower attachment. The mower slowly lowers because you move the controls slightly when passing over extremely rough ground. Adjusting the lift down control to a low setting will provide an increased NEUTRAL band and allow for more control movement before the lift arms move.**

The procedure that follows provides a starting point for the lift and tilt control compensation. Operators can adjust the settings to account for attachment weight, engine rpm and application.

Operation

NOTE: Lift and Tilt Compensation should be performed when the machine has been warmed to operating temperature and any attachment has been removed.

Perform PRE-STARTING PROCEDURE and STARTING THE ENGINE procedures:

1. Fasten seat belt.
2. Lower seat bar and engage the parking brake.
3. Put handles or joysticks in NEUTRAL position.
4. Start the engine.
5. **(ACS)** – Select hand control operation.

   OR

   (SJC) – Select ‘H’ control pattern.
6. Press the PRESS TO OPERATE LOADER button.
7. Raise the lift arms approximately 1 m (3 ft) off the ground and tilt the Bob-Tach frame forward approximately 300 mm (1 ft).
8. Raise and lower the seat bar to engage the interlocks and enable the procedure to be performed.
9. Increase engine speed to high idle.
10. Continue with the correct procedure for your machine. (See Operation (ACS) on Page 78.) or (See Operation (SJC) on Page 79.)

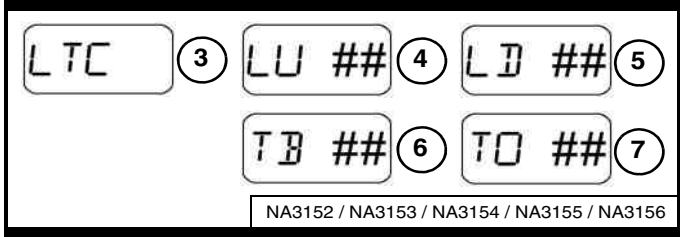
NOTE: When the procedure has begun, raising the seat bar will cause the machine to disengage from lift and tilt compensation. Changes made to the lift and tilt compensation settings will NOT be saved.

LIFT AND TILT COMPENSATION (CONT'D)

Operation (ACS)

This procedure is described using hand controls. The procedure can be performed using foot pedals on ACS equipped loaders.

Figure 76



Left Handle	Right Handle

LTC – Lift and Tilt Compensation
LU – Lift Up
LD – Lift Down
TB – Tilt Back
TO – Tilt Out

1. Press and hold the float button (Item 8). Press the PRESS TO OPERATE LOADER button (Item 1). Release both buttons. This will open the lift and tilt compensation menu. **[LTC]** (Item 3) will appear in the data display (Item 2) **[Figure 76]**.

2. Move the left handle outward and hold. **[LU ##]** (Item 4) will appear in the data display. (## will indicate the current setting.) Move the switch (Item 9) **[Figure 76]** to the right repeatedly until a slight upward movement of the lift arms is noticed. The setting will increase by one each time the switch is moved. The available range of adjustment is -25 to 35.

NOTE: If the lift arms begin to move immediately, move the switch (Item 9) [Figure 76] to the left repeatedly until lift arm movement stops, then move the switch to the right repeatedly until a slight upward movement of the lift arms is noticed. (This procedure also applies to the next three steps.)

3. Move the left handle inward and hold. **[LD ##]** (Item 5) will appear in the data display. Move the switch (Item 9) **[Figure 76]** to the right repeatedly until a slight downward movement of the lift arms is noticed.

4. Move the right handle inward and hold. **[TB ##]** (Item 6) will appear in the data display. Move the switch (Item 9) **[Figure 76]** to the right repeatedly until a slight backward tilt movement of the Bob-Tach frame is noticed.

5. Move the right handle outward and hold. **[TO ##]** (Item 7) will appear in the data display. Move the switch (Item 9) **[Figure 76]** to the right repeatedly until a slight forward tilt movement of the Bob-Tach frame is noticed.

Exiting The Lift And Tilt Compensation Menu:

The current lift and tilt compensation setting can be saved by pressing the PRESS TO OPERATE LOADER button (Item 1) **[Figure 76]**. The machine will exit from the lift and tilt compensation menu.

OR

Raise and lower the seat bar to exit from the lift and tilt compensation menu without saving. This will cancel all changes made. Press the PRESS TO OPERATE LOADER button (Item 1) **[Figure 76]** to continue machine operation.

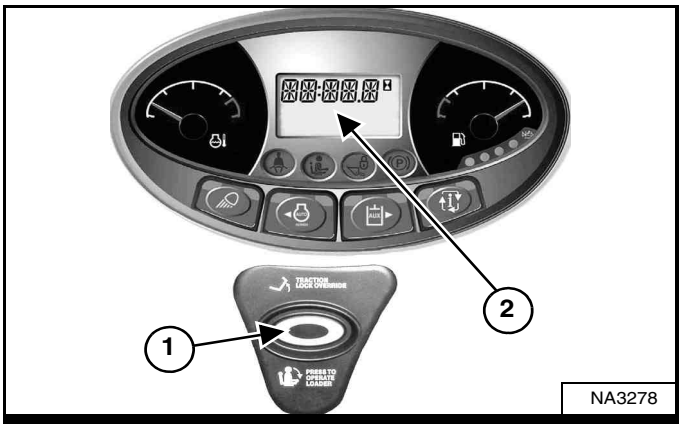
Perform several lift and tilt functions to determine if the settings match your preferences. Repeat procedure if desired.

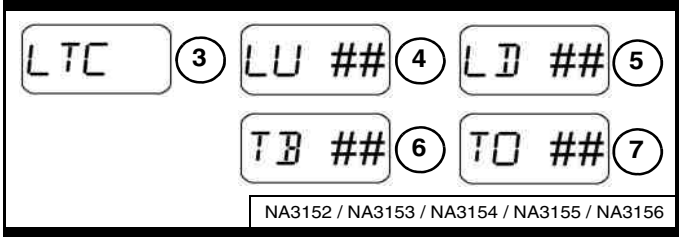
LIFT AND TILT COMPENSATION (CONT'D)

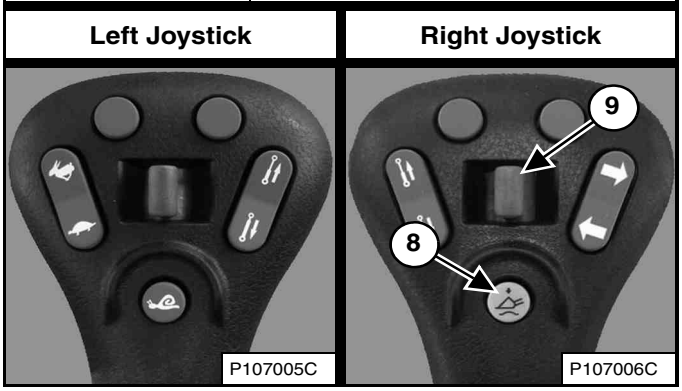
Operation (SJC)

This procedure is described using the 'H' control pattern. The procedure can be performed using the 'ISO' control pattern on SJC equipped loaders.

Figure 77







LTC – Lift and Tilt Compensation
LU – Lift Up
LD – Lift Down
TB – Tilt Back
TO – Tilt Out

1. Press and hold the float button (Item 8). Press the PRESS TO OPERATE LOADER button (Item 1). Release both buttons. This will open the lift and tilt compensation menu. **[LTC]** (Item 3) will appear in the data display (Item 2) **[Figure 77]**.

2. Move the left joystick outward and hold. **[LU ##]** (Item 4) will appear in the data display. (## will indicate the current setting.) Move the switch (Item 9) **[Figure 77]** to the right repeatedly until a slight upward movement of the lift arms is noticed. The setting will increase by one each time the switch is moved. The available range of adjustment is -25 to 35.

NOTE: If the lift arms begin to move immediately, move the switch (Item 9) [Figure 77] to the left repeatedly until lift arm movement stops, then move the switch to the right repeatedly until a slight upward movement of the lift arms is noticed. (This procedure also applies to the next three steps.)

3. Move the left joystick inward and hold. **[LD ##]** (Item 5) will appear in the data display. Move the switch (Item 9) **[Figure 77]** to the right repeatedly until a slight downward movement of the lift arms is noticed.

4. Move the right joystick inward and hold. **[TB ##]** (Item 6) will appear in the data display. Move the switch (Item 9) **[Figure 77]** to the right repeatedly until a slight backward tilt movement of the Bob-Tach frame is noticed.

5. Move the right joystick outward and hold. **[TO ##]** (Item 7) will appear in the data display. Move the switch (Item 9) **[Figure 77]** to the right repeatedly until a slight forward tilt movement of the Bob-Tach frame is noticed.

Exiting The Lift And Tilt Compensation Menu:

The current lift and tilt compensation setting can be saved by pressing the PRESS TO OPERATE LOADER button (Item 1) **[Figure 77]**. The machine will exit from the lift and tilt compensation menu.

OR

Raise and lower the seat bar to exit from the lift and tilt compensation menu without saving. This will cancel all changes made. Press the PRESS TO OPERATE LOADER button (Item 1) **[Figure 77]** to continue machine operation.

Perform several lift and tilt functions to determine if the settings match your preferences. Repeat procedure if desired.

HYDRAULIC CONTROLS

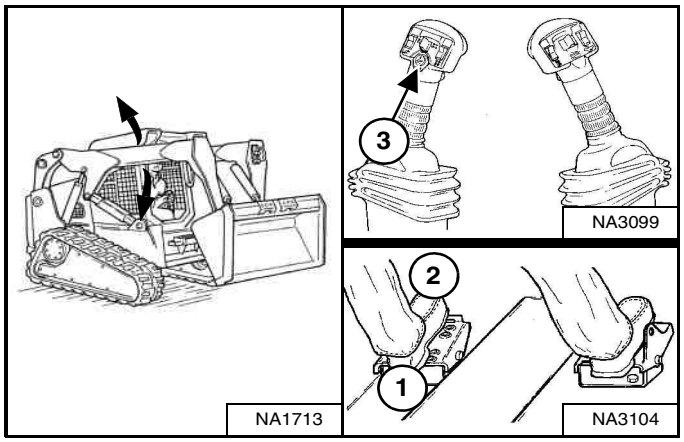
Description

Two foot pedals (or optional hand controls or optional joysticks) control the hydraulic cylinders for the lift and tilt functions.

Put your feet on the pedals (or footrests) and KEEP THEM THERE any time you operate the loader.

Standard Controls And Advanced Control System (ACS) In FOOT Pedal Mode

Figure 78



Lift Arm Operation – (Left Pedal)

Push the heel (Item 1) **[Figure 78]** of the pedal to raise the lift arms.

Push the toe (Item 2) **[Figure 78]** of the pedal to lower the lift arms.

Lift Arm Float Position – (Left Pedal)

Push the toe of the pedal (Item 2) **[Figure 78]** all the way forward until the pedal locks into the float position.

Raise the lift arms (Item 1) **[Figure 78]** to disengage.

Use the float position of the lift arms to level loose material while driving backward.

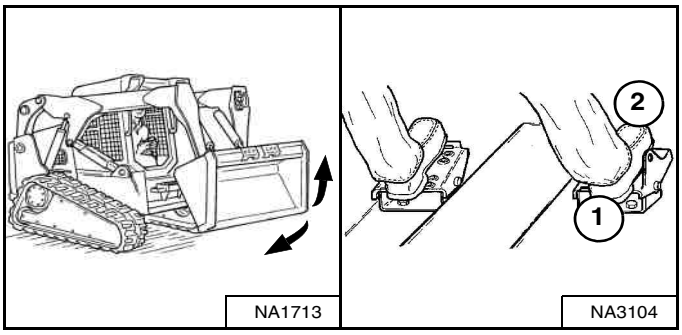
Lift Arm Float Position (With ACS) – (Left Pedal And Left Handle)

Press and hold the Float button (Item 3) while the left pedal is in NEUTRAL. Push the toe of the pedal forward to lift arm down position (Item 2) **[Figure 78]**, then release the button.

Press Float button (Item 3) again or raise the lift arms (Item 1) **[Figure 78]** to disengage.

Use the float position of the lift arms to level loose material while driving backward.

Figure 79



Tilt Operation – (Right Pedal)

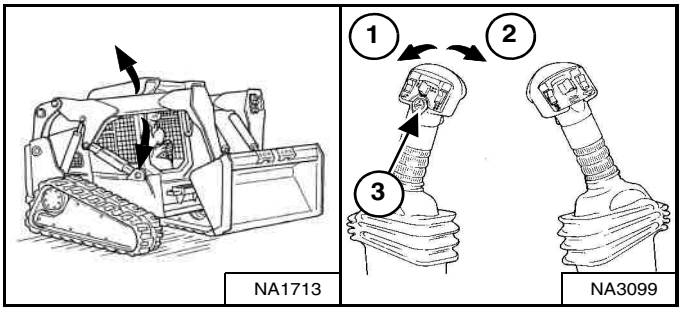
Push the heel of the pedal (Item 1) **[Figure 79]** to tilt the bucket backward.

Push the toe of the pedal (Item 2) **[Figure 79]** to tilt the bucket forward.

HYDRAULIC CONTROLS (CONT'D)

Advanced Control System (ACS) In HAND Control Mode

Figure 80



Lift Arm Operation – (Left Handle)

Move the handle outward (Item 1) **[Figure 80]** to raise the lift arms.

Move the handle inward (Item 2) **[Figure 80]** to lower the lift arms.

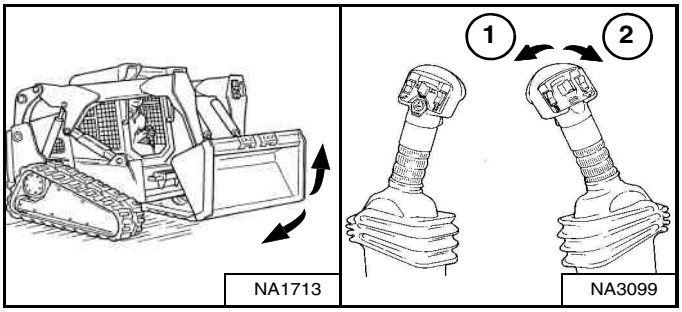
Lift Arm Float Position – (Left Handle)

Press and hold the Float button (Item 3) while the handle is in NEUTRAL. Move the handle to lift arm down position (Item 2) **[Figure 80]**, then release the button.

Press Float button (Item 3) again or move the handle to lift arm up position (Item 1) **[Figure 80]** to disengage.

Use the float position of the lift arms to level loose material while driving backward.

Figure 81



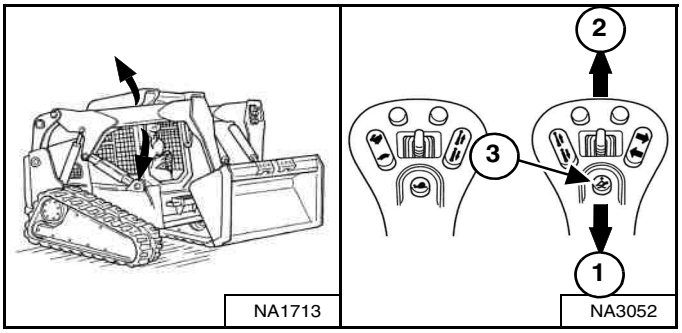
Tilt Operation – (Right Handle)

Move the handle inward (Item 1) **[Figure 81]** to tilt the bucket backward.

Move the handle outward (Item 2) **[Figure 81]** to tilt the bucket forward.

Selectable Joystick Controls (SJC) In 'ISO' Control Pattern

Figure 82



Lift Arm Operation – (Right Hand Joystick)

Move the joystick backward (Item 1) **[Figure 82]** to raise the lift arms.

Move the joystick forward (Item 2) **[Figure 82]** to lower the lift arms.

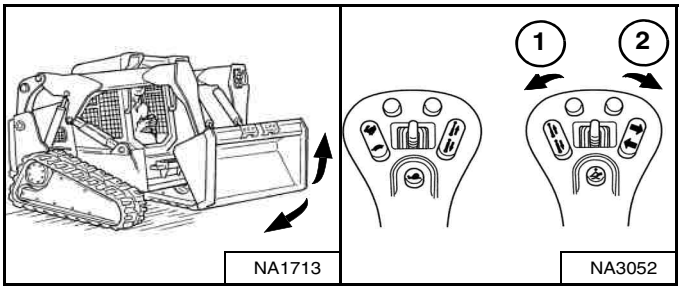
Lift Arm Float Position – (Right Hand Joystick)

Press and hold the Float button (Item 3) while the joystick is in NEUTRAL. Move the joystick to lift arm down position (Item 2) **[Figure 82]**, then release the button.

Press Float button (Item 3) again or move the joystick to lift arm up position (Item 1) **[Figure 82]** to disengage.

Use the float position of the lift arms to level loose material while driving backward.

Figure 83



Tilt Operation – (Right Hand Joystick)

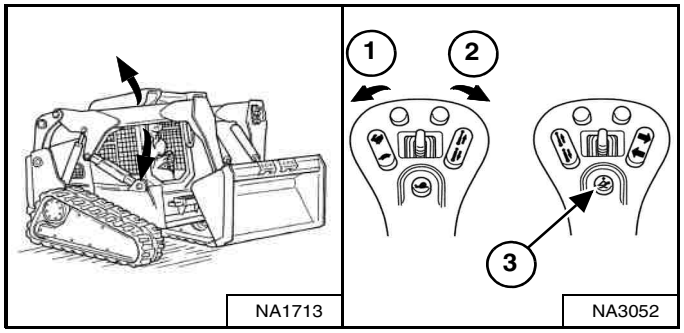
Move the joystick inward (Item 1) **[Figure 83]** to tilt the bucket backward.

Move the joystick outward (Item 2) **[Figure 83]** to tilt the bucket forward.

HYDRAULIC CONTROLS (CONT'D)

Selectable Joystick Controls (SJC) In 'H' Control Pattern

Figure 84



Lift Arm Operation – (Left Hand Joystick)

Move the joystick outward (Item 1) **[Figure 84]** to raise the lift arms.

Move the joystick inward (Item 2) **[Figure 84]** to lower the lift arms.

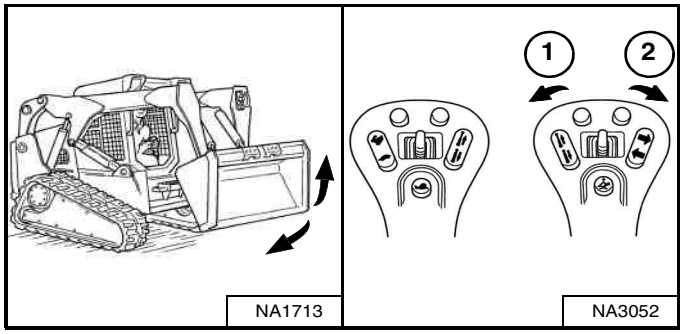
Lift Arm Float Position – (Left And Right Hand Joysticks)

Press and hold the Float button (Item 3) while the joysticks are in NEUTRAL. Move the left joystick to lift arm down position (Item 2) **[Figure 84]**, then release the button.

Press Float button (Item 3) again or move the left joystick to lift arm up position (Item 1) **[Figure 84]** to disengage.

Use the float position of the lift arms to level loose material while driving backward.

Figure 85



Tilt Operation – (Right Hand Joystick)

Move the joystick inward (Item 1) **[Figure 85]** to tilt the bucket backward.

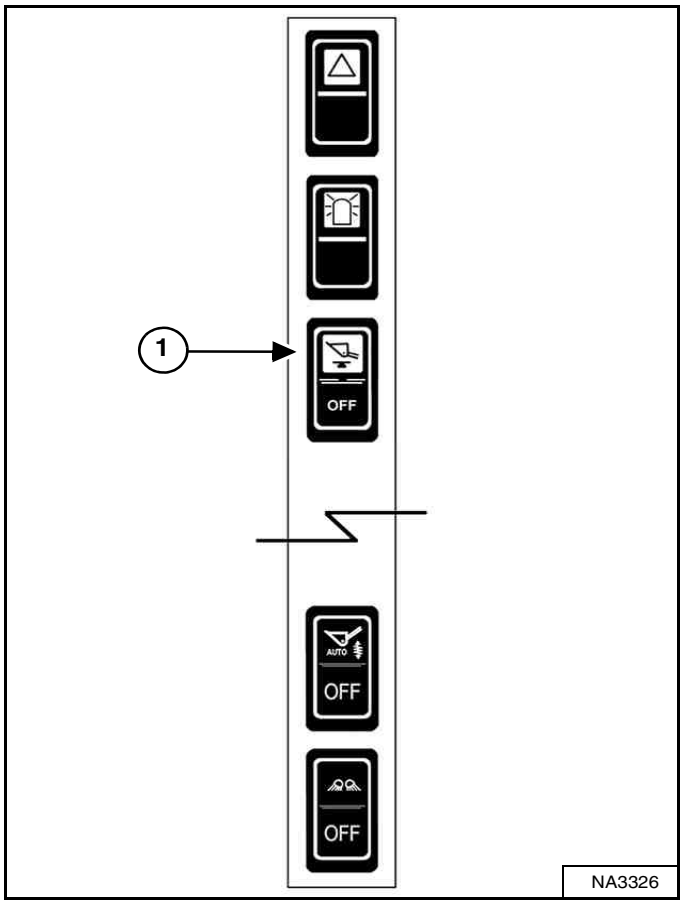
Move the joystick outward (Item 2) **[Figure 85]** to tilt the bucket forward.

Hydraulic Bucket Positioning

This machine may be equipped with Hydraulic Bucket Positioning.

The function of hydraulic bucket positioning is to keep the bucket at the same approximate angle as the lift arms are raised.

Figure 86



Press the top of the Bucket Positioning switch (Item 1) **[Figure 86]** on the left switch panel to engage the bucket positioning function. The amber light in the switch will turn ON.

Press the bottom of the switch to disengage. The amber light will turn OFF.

Bucket positioning functions only during upward lift cycle.

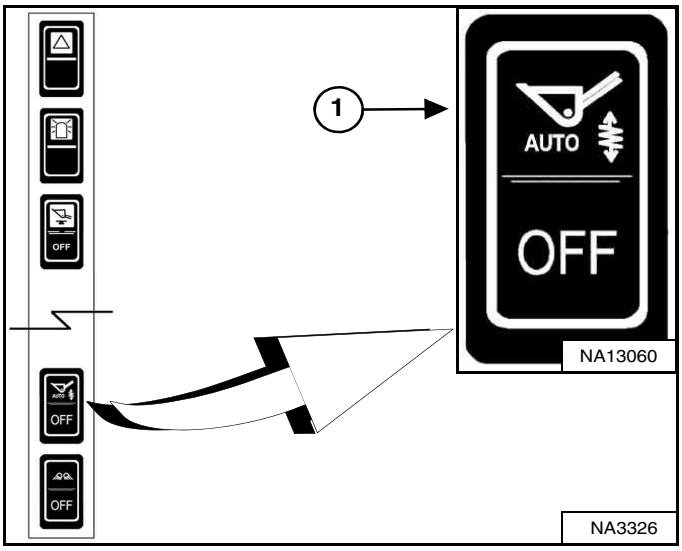
HYDRAULIC CONTROLS (CONT'D)

Automatic Ride Control

This machine may be equipped with Automatic Ride Control.

Automatic ride control provides a smoother ride, reduced load spillage, and improved machine control when traveling over uneven ground with heavy loads or in heavy digging applications.

Figure 87



Press the top of the Automatic Ride Control switch (Item 1) **[Figure 87]** on the left switch panel to engage the automatic ride control function.

The loader software will engage and disengage ride control automatically based on lift arm load and operation.

The automatic ride control system uses an accumulator that requires occasional service. (See AUTOMATIC RIDE CONTROL ACCUMULATOR on Page 197.)

Press the bottom of the switch to disengage.

NOTE: Certain applications will not benefit from using automatic ride control. Turn OFF when using certain attachments for better performance.

WARNING

AVOID UNEXPECTED LIFT ARM MOVEMENT

Operating with the Automatic Ride Control switch in the AUTO position may result in the lift arms slowly raising during certain conditions when the operator moves the hydraulic controls in a specific manner:

1. **A small or no load on the lift arms. EXAMPLE: Empty bucket or no attachment installed.**

   WITH

2. **High hydraulic pressure in the tilt or auxiliary hydraulic system. EXAMPLE: Holding the tilt control forward or backward after it stops moving OR when an attachment hydraulic motor is stalled.**

   AND

3. **While moving the lift control to raise or lower the lift arms.**

NOTE: The slow upward movement of the lift arms will continue briefly even after the operator moves the hydraulic controls back to NEUTRAL under the conditions and operation described above.

Disengage the automatic ride control functions for applications where precise lift arm control is required or whenever unexpected lift arm movement is not desired.

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HYDRAULIC CONTROLS (CONT'D)

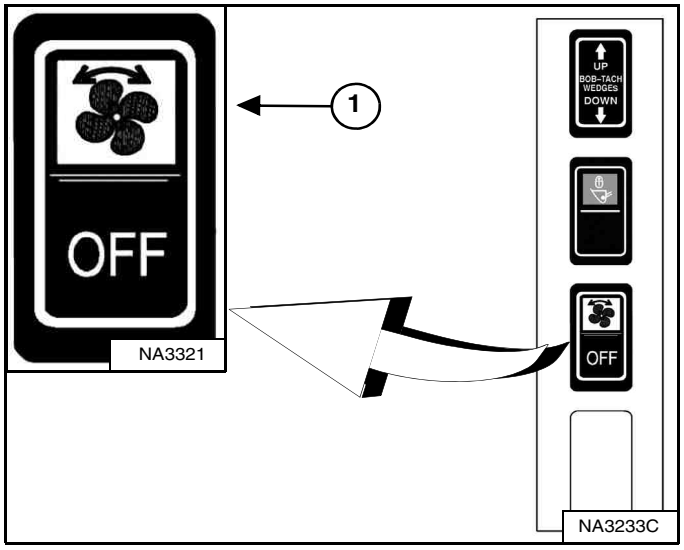
Reversing Fan

This machine may be equipped with a Reversing Fan.

The function of the reversing fan is to clear dust and debris from the rear grille. This is accomplished by reversing the direction of the cooling fan for several seconds.

The operator can select automatic or manual operation of the reversing fan.

Figure 88



Automatic:

- Press the top of the Reversing Fan switch (Item 1) **[Figure 88]** on the right switch panel to put the switch into the middle position.
- The machine will reverse the fan automatically based on fluid temperature as long as automatic operation is selected.

Manual:

- Fully press the top of the Reversing Fan switch (Item 1) **[Figure 88]** on the right switch panel to perform one reversing cycle.
- The switch will return to automatic operation when released.

The top of the switch will light in the Automatic and Manual positions.

Press the bottom of the switch to disengage.

NOTE: To protect vital systems, the fan will not reverse when fluid temperatures approach overheating conditions. Cleaning or servicing the cooling system may be required to continue operation. (See Cleaning on Page 157.)

Figure 89

Reversing fan is disabled when the engine coolant or hydraulic fluid temperature is too high or too low.

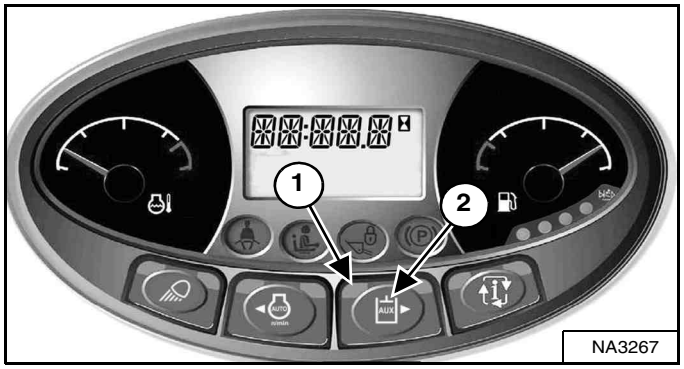
Selecting manual operation of the reversing fan when disabled will cause the following indications:

1. The alarm will beep once.
2. Service code **[RFOFF]** will appear in the data display **[Figure 89]** for several seconds.

HYDRAULIC CONTROLS (CONT'D)

FRONT Auxiliary Hydraulics Operation

Figure 90

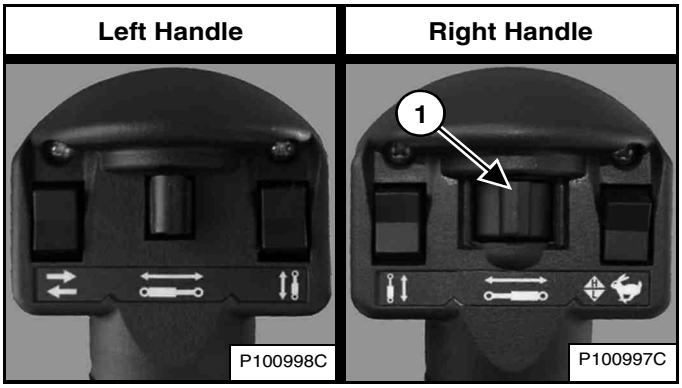


Press the Auxiliary Hydraulics button (Item 2) **[Figure 90]** once to activate the auxiliary hydraulics.

The light (Item 1) **[Figure 90]** is ON.

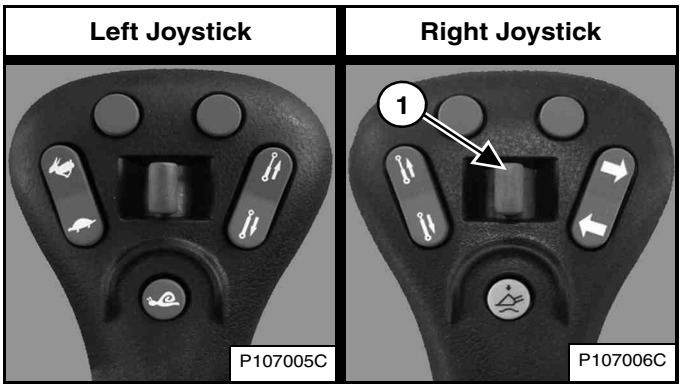
Standard And ACS (If Equipped)

Figure 91



SJC (If Equipped)

Figure 92



Move the Front Auxiliary Hydraulic switch (Item 1) **[Figure 91]** or **[Figure 92]** to the right or left to change direction of the auxiliary hydraulic fluid flow to the front quick couplers. If you move the switch halfway, the auxiliary functions move at approximately one-half speed. (EXAMPLE: Open and close grapple teeth.)

Release the Front Auxiliary Hydraulic switch to stop hydraulic fluid flow to the front quick couplers.

Loaders Without High-Flow Hydraulics

To deactivate the auxiliary hydraulics, press the Auxiliary Hydraulics button (Item 2) **[Figure 90]** again.

Loaders With High-Flow Hydraulics

To deactivate the auxiliary hydraulics, press the Auxiliary Hydraulics button (Item 2) **[Figure 90]** two times.

All Loaders

The light (Item 1) **[Figure 90]** is OFF.

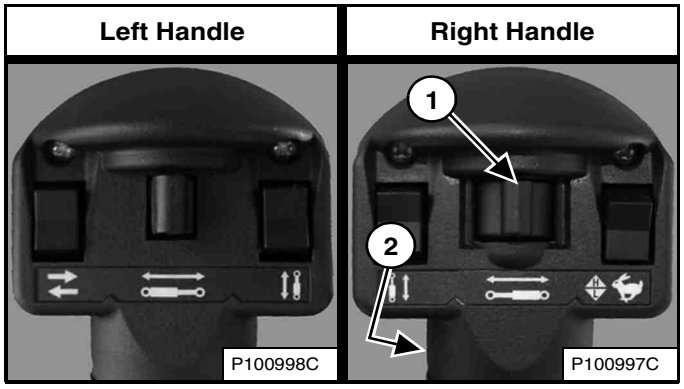
NOTE: When the operator is seated and raises the seat bar, the Auxiliary Hydraulic System (Front *and* Rear) will deactivate.

HYDRAULIC CONTROLS (CONT'D)

FRONT Auxiliary Hydraulics Operation (CONTINUOUS FLOW)

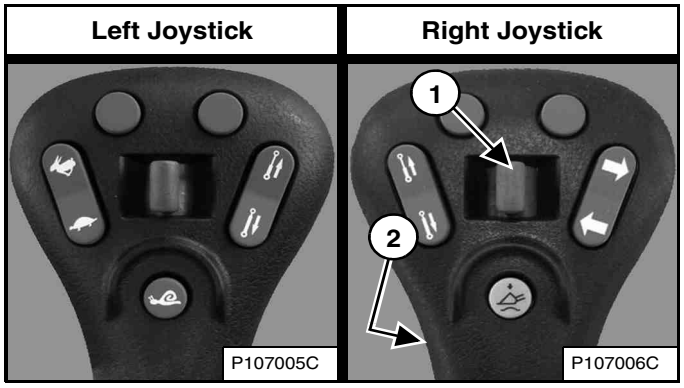
Standard And ACS (If Equipped)

Figure 93



SJC (If Equipped)

Figure 94



After activating the auxiliary hydraulics, press the Continuous Flow Control switch (Item 2) **[Figure 93]** or **[Figure 94]** to allow constant auxiliary hydraulic fluid flow to the front female coupler (female coupler is pressurised). (EXAMPLE: Operate a backhoe.)

To stop continuous auxiliary hydraulic fluid flow, press the Continuous Flow Control switch (Item 2) **[Figure 93]** or **[Figure 94]** a second time.

NOTE: When the operator is seated and raises the seat bar, the Auxiliary Hydraulic System (Front *and* Rear) will deactivate.

FRONT Auxiliary Hydraulics Operation (REVERSE CONTINUOUS FLOW)

To allow constant auxiliary hydraulic fluid flow to the front male coupler (male coupler is pressurised):

1. Activate the auxiliary hydraulics.
2. Move the Front Auxiliary Hydraulic switch (Item 1) **[Figure 93]** or **[Figure 94]** to the left and hold.
3. Press the Continuous Flow Control switch (Item 2) **[Figure 93]** or **[Figure 94]**.
4. Release the Front Auxiliary Hydraulic switch.

NOTE: Reverse flow can cause damage to some attachments. Use reverse flow with your attachment only if approved. See your attachment Operation & Maintenance Manual for detailed information.

To stop reverse continuous auxiliary hydraulic fluid flow, press the Continuous Flow Control switch (Item 2) **[Figure 93]** or **[Figure 94]** a second time.

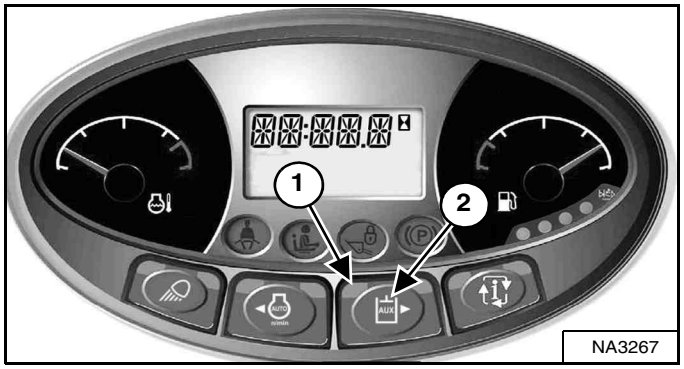
NOTE: When the operator is seated and raises the seat bar, the Auxiliary Hydraulic System (Front *and* Rear) will deactivate.

HYDRAULIC CONTROLS (CONT'D)

REAR Auxiliary Hydraulics Operation

This machine may be equipped with rear auxiliary hydraulics.

Figure 95

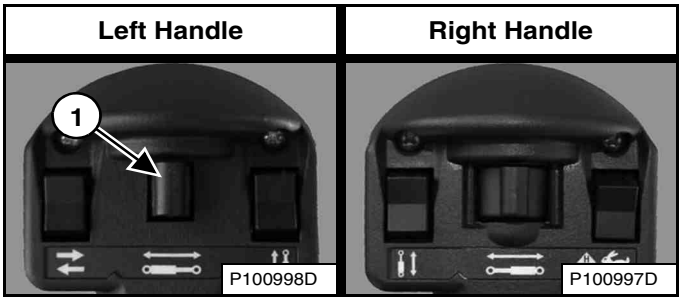


Press the Auxiliary Hydraulics button (Item 2) **[Figure 95]** once to activate the auxiliary hydraulics.

The light (Item 1) **[Figure 95]** is ON.

Standard And ACS (If Equipped)

Figure 96



SJC (If Equipped)

Figure 97

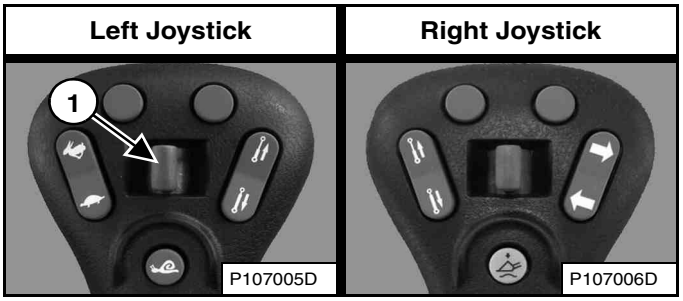


Figure 98

Move the Rear Auxiliary Hydraulic switch (Item 1) **[Figure 96]** or **[Figure 97]** to the right or left to change direction of the auxiliary hydraulic fluid flow to the rear quick couplers **[Figure 98]**. (EXAMPLE: Raise and lower rear stabilisers.) Release the switch to stop fluid flow.

Loaders Without High-Flow Hydraulics

To deactivate the auxiliary hydraulics, press the Auxiliary Hydraulics button (Item 2) **[Figure 95]** again.

Loaders With High-Flow Hydraulics

To deactivate the auxiliary hydraulics, press the Auxiliary Hydraulics button (Item 2) **[Figure 95]** two times.

All Loaders

The light (Item 1) **[Figure 95]** is OFF.

NOTE: When the operator is seated and raises the seat bar, the Auxiliary Hydraulic System (Front *and* Rear) will deactivate.

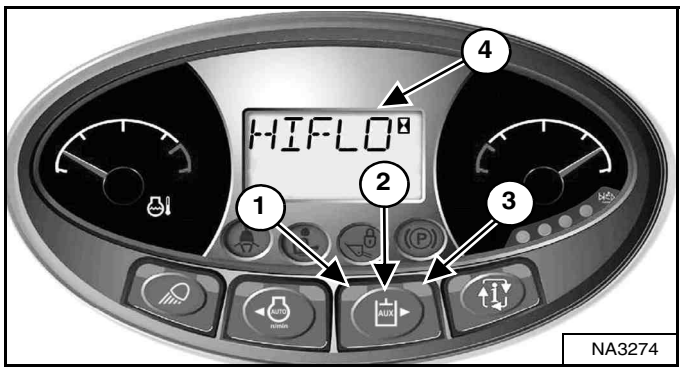
HYDRAULIC CONTROLS (CONT'D)

High-Flow Auxiliary Hydraulics Operation

This machine may be equipped with High-Flow Auxiliary Hydraulics.

The High-Flow function provides additional hydraulic fluid flow to the system to operate an attachment that requires more hydraulic flow. (EXAMPLE: High-Flow Planer)

Figure 99



Press the Auxiliary Hydraulics button (Item 2) once to activate the auxiliary hydraulics. The light (Item 1) **[Figure 99]** is ON.

Press the Auxiliary Hydraulics button (Item 2) a second time to activate high-flow auxiliary hydraulics. Both lights (Items 1 and 3) are ON. **[HIFLO]** (Item 4) **[Figure 99]** will appear briefly in the data display.

Press the Auxiliary Hydraulics button (Item 2) a third time to deactivate auxiliary hydraulics. Both lights (Items 1 and 3) **[Figure 99]** are OFF.

Attachments That Automatically Enable High-Flow Hydraulics:

Press button once to activate auxiliary hydraulics and high-flow, both lights are ON; second button press will deactivate high-flow hydraulics, right light is OFF; third button press will deactivate auxiliary hydraulics, both lights are OFF.

Attachments That Automatically Disable High-Flow Hydraulics:

Press button once to activate auxiliary hydraulics, left light is ON; second button press will not activate high-flow hydraulics, right light is ON briefly and turns OFF; third button press will deactivate auxiliary hydraulics, both lights are OFF.

NOTE: See attachment Operation & Maintenance Manual for more information.

HYDRAULIC CONTROLS (CONT'D)

Quick Couplers

WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

WARNING

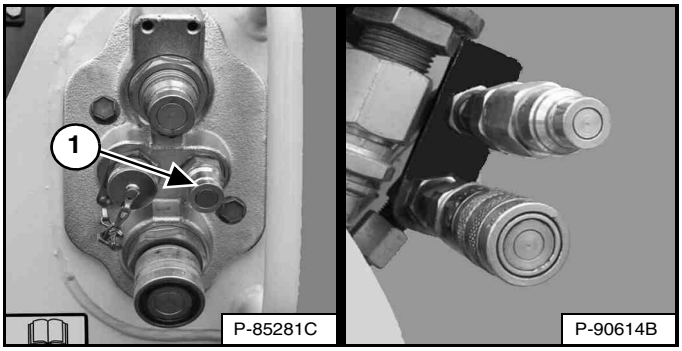
AVOID BURNS

Hydraulic fluid, tubes, fittings and quick couplers can get hot when running machine and attachments. Be careful when connecting and disconnecting quick couplers.

W-2220-0396

NOTE: Follow attachment hose routing instructions in the attachment Operation & Maintenance Manual.

Figure 100



To Connect:

Remove dirt or debris from the surface of the male and female couplers, and from the outside diameter of the male couplers. Visually check the couplers for corroding, cracking, damage, or excessive wear. If any of these conditions exist, the coupler(s) **[Figure 100]** must be replaced.

Install the male couplers into the female couplers. Full connection is made when the ball release sleeves slide forward on the female couplers.

Some attachments have a case drain that needs to be connected to the small quick coupler (Item 1) **[Figure 100]**.

To Disconnect:

Hold the male couplers. Retract the sleeves on the female couplers until couplers disconnect.

Quick Coupler Troubleshooting

Dirty couplers are often thought to be faulty and are unnecessarily replaced instead of simply being cleaned. Keep quick couplers clean to provide reliable service. Always clean coupler faces before connecting. Allowing dirt and other contaminants to remain can cause premature wear to internal seals and sealing surfaces.

Leaking Couplers

- Leaks are often caused by contaminants that prevent proper sealing of the couplers or that dislocate internal seals.
- Repeatedly connect and disconnect leaking couplers to dislodge contaminants.

Couplers Stuck In Open Position

- A gritty feel when moving the outer sleeve of female couplers or a coupler that remains open when disconnected is evidence of contamination.
- Retract the sleeves on the female couplers and clean thoroughly while rotating the sleeve until all contamination has been removed.
- Immediately clean a coupler stuck in the open position to prevent further contamination and leaks.

Difficult To Connect And Disconnect Couplers

- Attachment hoses that are out of alignment with the loader couplers can cause abnormal wear and make it difficult to connect and disconnect couplers.
- Ensure attachment hoses are routed exactly as shown in the attachment Operation & Maintenance Manual to prevent permanent coupler damage.

HYDRAULIC CONTROLS (CONT'D)

Relieve Auxiliary Hydraulic Pressure (Loader And Attachment)

WARNING

AVOID BURNS

Hydraulic fluid, tubes, fittings and quick couplers can get hot when running machine and attachments. Be careful when connecting and disconnecting quick couplers.

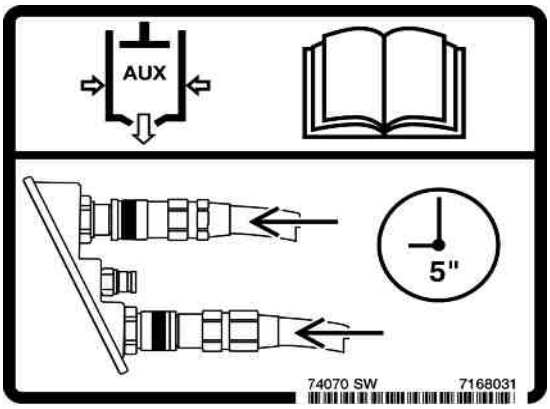
W-2220-0396

WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909



Front Auxiliary Quick Couplers

When Connecting: Push the quick couplers tightly together and hold for 5 seconds; the pressure is automatically relieved as the couplers are installed.

When Disconnecting: Push the quick couplers tightly together and hold for 5 seconds; then retract the sleeves until the couplers disconnect.

Rear Auxiliary Quick Couplers

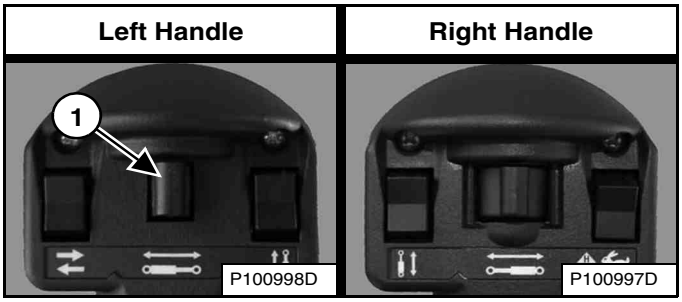
Put the attachment flat on the ground. Stop the engine and turn the key switch to RUN.

Figure 101

Press the Auxiliary Hydraulics button (Item 1) **[Figure 101]**.

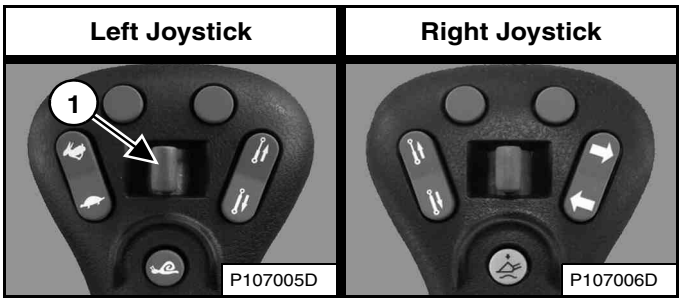
Standard And ACS (If Equipped)

Figure 102



SJC (If Equipped)

Figure 103



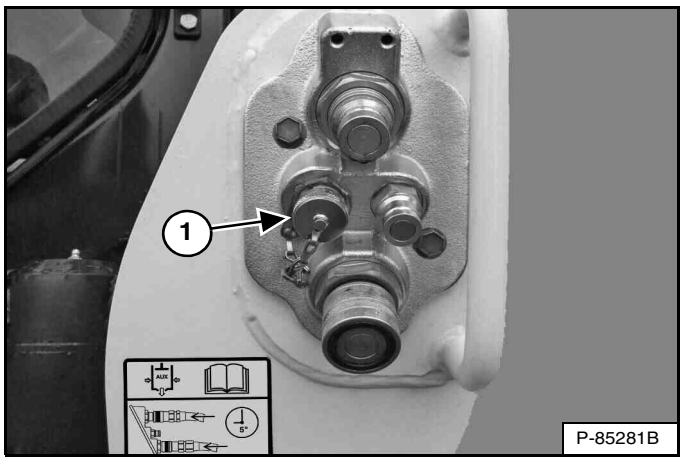
Move the Rear Auxiliary Hydraulic switch (Item 1) **[Figure 102]** or **[Figure 103]** to the left and right several times. Turn the key switch to STOP.

ATTACHMENT CONTROL DEVICE (ACD)

This machine may be equipped with an Attachment Control Device.

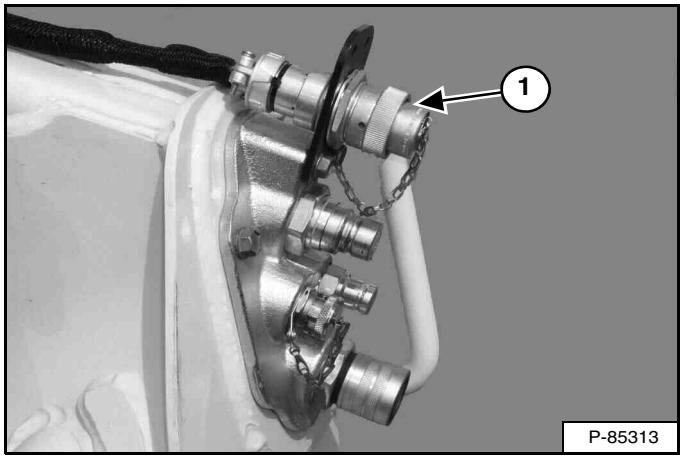
Description

Figure 104



Connect the attachment electrical harness to the attachment control device (Item 1) **[Figure 104]**.

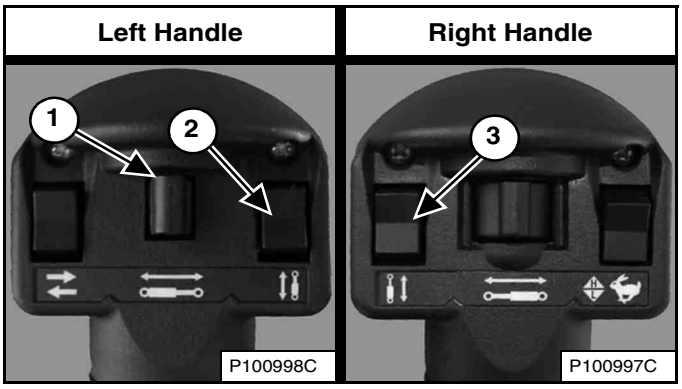
Figure 105



You will need the 14-Pin Attachment Control Device kit (Item 1) **[Figure 105]** to operate early model attachments. See your Bobcat loader dealer.

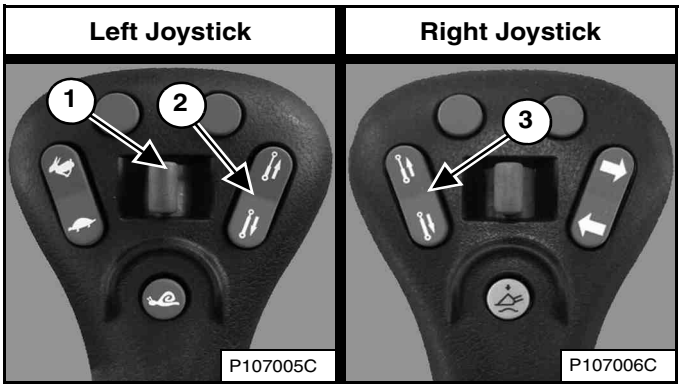
Standard And ACS (If Equipped)

Figure 106



SJC (If Equipped)

Figure 107



Additional switches (Items 1, 2, and 3) **[Figure 106]** or **[Figure 107]** are used to control some attachment functions through the attachment control device.

NOTE: ACD takes over the function of the Rear Auxiliary Hydraulic switch (Item 1) [Figure 106] or [Figure 107] from rear auxiliary hydraulics when an attachment electrical harness is attached to the ACD.

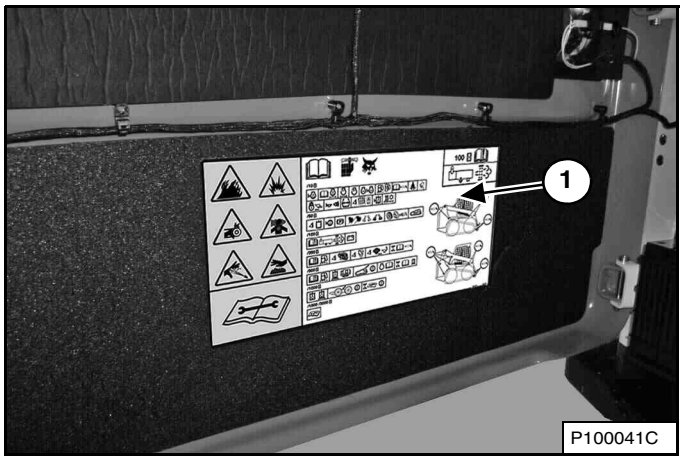
See the appropriate attachment Operation & Maintenance Manual for control details.

DAILY INSPECTION

Daily Inspection And Maintenance

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures. The Service Checklist And Schedule is a guide for correct maintenance of the Bobcat loader.

Figure 108



The Service Checklist And Schedule (Item 1) **[Figure 108]** is located inside the rear door of the loader.

A complete list of scheduled maintenance tasks is also located in the Preventive Maintenance section of this manual. (See SERVICE SCHEDULE on Page 127.)

⚠ WARNING

AVOID INJURY OR DEATH

- **Keep door / cover closed except for service.**
- **Keep engine clean of flammable material.**
- **Keep body, loose objects and clothing away from electrical contacts, moving parts, hot parts and exhaust.**
- **Do not use the machine in space with explosive dusts or gases or with flammable material near exhaust.**
- **Never use ether or starting fluid on diesel engine with glow plugs or air intake heater. Use only starting aids as approved by engine manufacturer.**
- **Leaking fluids under pressure can enter skin and cause serious injury.**
- **Battery acid causes severe burns; wear goggles. If acid contacts eyes, skin, or clothing, flush with water. For contact with eyes, flush and get medical attention.**
- **Battery makes flammable and explosive gas. Keep arcs, sparks, flames and lighted tobacco away.**
- **For jump start, connect negative cable to the machine engine last (never at the battery). After jump start, remove negative connection at the engine first.**
- **Exhaust gases can kill. Always ventilate.**

W-2782-0409

NOTE: Fluids such as engine oil, hydraulic fluid, and coolant must be disposed of in an environmentally safe manner. Some regulations require that certain spills and leaks on the ground must be cleaned in a specific manner. See local regulations for correct disposal.

⚠ WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502

DAILY INSPECTION (CONT'D)

Daily Inspection And Maintenance (Cont'd)

The following list of items must be checked daily:

- Engine Oil Level
- Hydraulic Fluid Level
- Engine Air Cleaner – Check System for Damage or Leaks
- Engine Cooling System – Check System for Damage or Leaks, Check Coolant Level, Clean Hydraulic Fluid Cooler and Radiator Assembly, Fuel Cooler, and Rear Grille
- Operator Cab and Cab Mounting Hardware
- Seat Belt
- Seat Bar and Control Interlocks
- Bobcat Interlock Control System (BICS™)
- Front Horn – Check for Proper Function
- Grease Pivot Pins (Lift Arms, Lift Links, Bob-Tach, Cylinders, Bob-Tach Wedges)
- Tracks – Check for Wear or Damage
- Loose or Broken Parts – Repair or Replace as Necessary
- Safety Treads and Safety Signs (Decals) – Replace as Necessary
- Lift Arm Support Device – Replace if Damaged

IMPORTANT

This machine is factory equipped with a spark arrester exhaust system that must be maintained for proper function.

- **<u>WITH MUFFLER</u>**
  The muffler chamber must be emptied every 100 hours of operation to keep it in working condition.

- **<u>WITH SELECTIVE CATALYST REDUCTION (SCR) AND / OR DIESEL OXIDATION CATALYST (DOC)</u>**
  Do not remove or modify the DOC or SCR.

  The SCR must be maintained according to the instructions in the Operation & Maintenance Manual for proper function.

- **<u>WITH DIESEL PARTICULATE FILTER (DPF)</u>**
  The DPF must be maintained according to the instructions in the Operation & Maintenance Manual for proper function.

(If this machine is operated on flammable forest, brush or grass cover land, a spark arrester attached to the exhaust system may be required and must be maintained in working order. Refer to local laws and regulations for spark arrester requirements.)

I-2350-EN-1114

IMPORTANT

PRESSURE WASHING DECALS

- **Never direct the stream at a low angle toward the decal that could damage the decal causing it to peel from the surface.**
- **Direct the stream at a 90 degree angle and at least 300 mm (12 in) from the decal. Wash from the centre of the decal toward the edges.**

I-2226-EN-0910

PRE-STARTING PROCEDURE

Entering The Loader

Figure 109

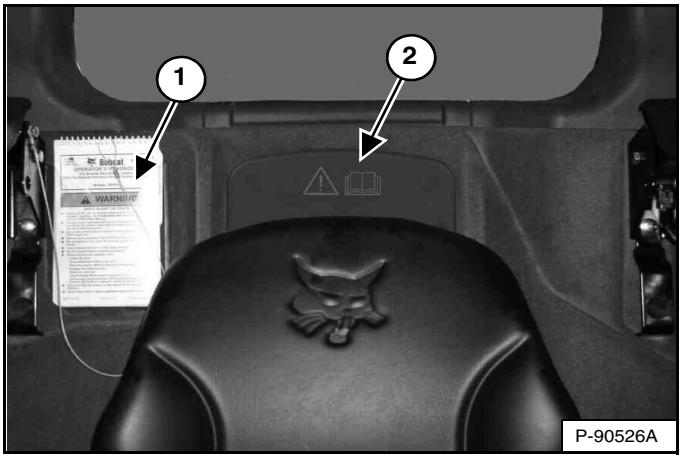
Use the bucket or attachment steps, grab handles, and safety treads (on the loader lift arms and frame) to get on and off the loader, maintaining a three-point contact at all times **[Figure 109]**. Do not jump.

Safety treads are installed on the Bobcat loader to provide a slip resistant surface for getting on and off the loader.

Keep safety treads clean and replace when damaged. Replacement treads are available from your Bobcat dealer.

Operation & Maintenance Manual And Operator's Handbook Locations

Figure 110



Read and understand the Operation & Maintenance Manual and the Operator's Handbook (Item 1) **[Figure 110]** before operating the loader.

The Operation & Maintenance Manual and other manuals can be kept in a container (Item 2) **[Figure 110]** provided behind the operator seat.

⚠ WARNING

AVOID INJURY OR DEATH

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

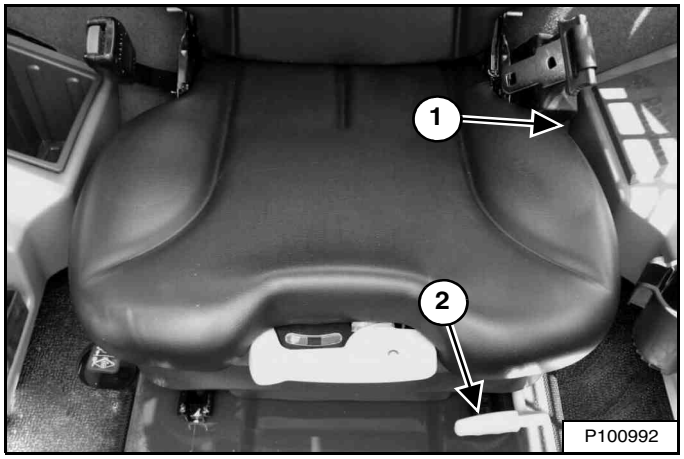
W-2003-0807

PRE-STARTING PROCEDURE (CONT'D)

Seat Adjustment

Suspension Seat (Standard)

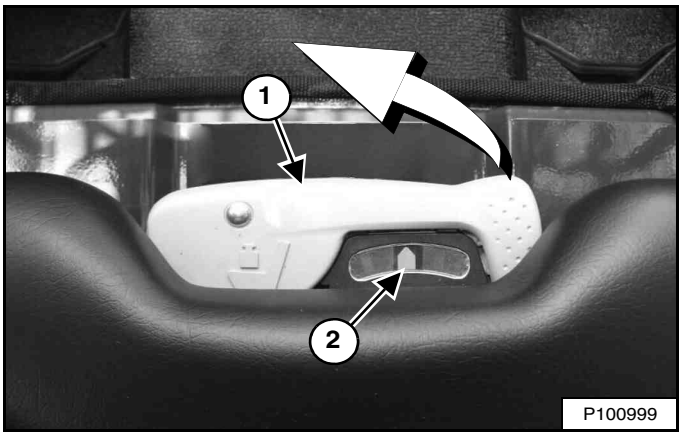
Figure 111



Pull the lever (Item 1) **[Figure 111]** up to adjust the angle of the seat back.

Pull the lever (Item 2) **[Figure 111]** up to adjust the seat position for comfortable operation of the loader controls.

Figure 112

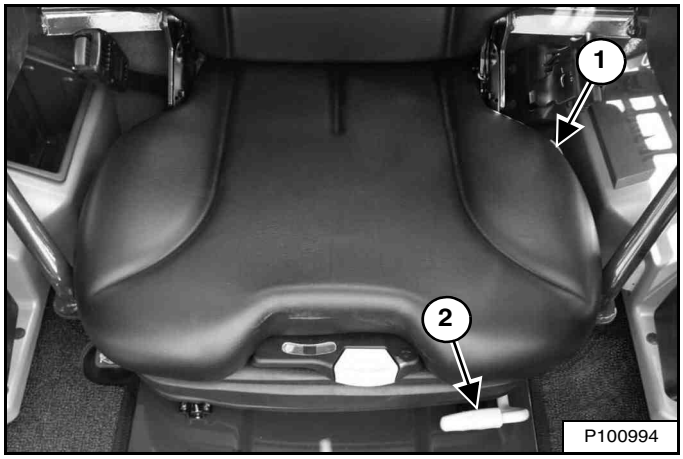


The lever (Item 1) is used to adjust the suspension response of the seat depending on the operator's weight. The optimum setting is achieved with the needle (Item 2) **[Figure 112]** centred in the gauge with the operator normally seated.

Pivot the lever out fully to adjust the setting. Pump lever between middle and upper positions to move the needle to the right. Pump lever between middle and lower positions to move the needle to the left. Return lever to the middle position and pivot lever back fully to lock in setting.

Air Ride Suspension Seat (Option)

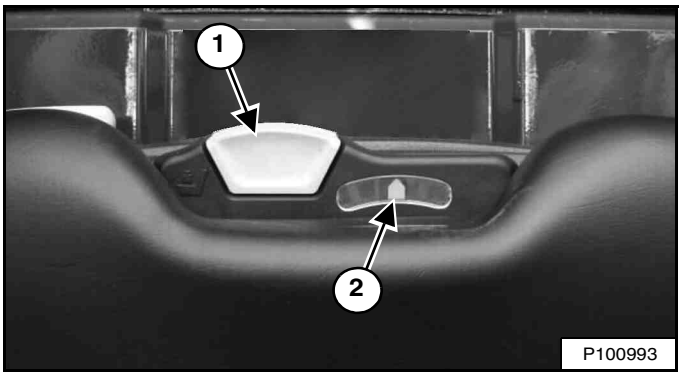
Figure 113



Pull the lever (Item 1) **[Figure 113]** up to adjust the angle of the seat back.

Pull the lever (Item 2) **[Figure 113]** up to adjust the seat position for comfortable operation of the loader controls.

Figure 114



The lever (Item 1) is used to adjust the suspension response of the seat depending on the operator's weight. The optimum setting is achieved with the needle (Item 2) **[Figure 114]** centred in the gauge with the operator normally seated.

Pull the lever (Item 1) **[Figure 114]** up and hold to increase the amount of air in the seat suspension. Push the lever down and hold to decrease the amount of air in the seat suspension.

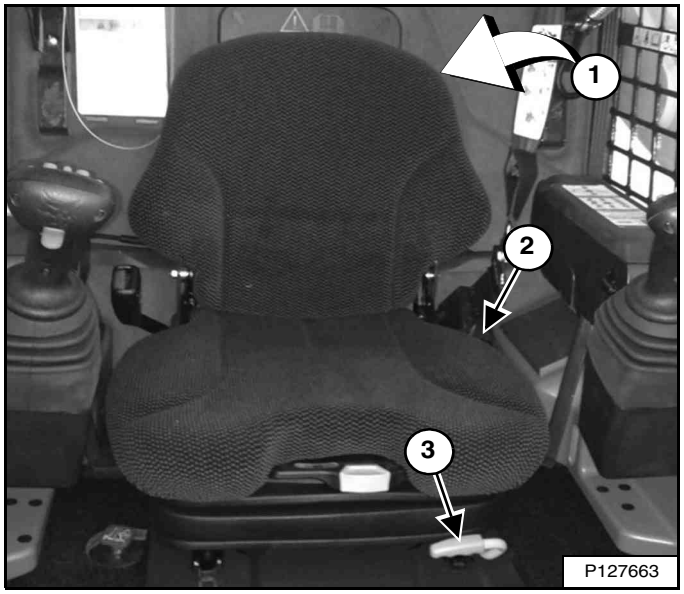
NOTE: The loader electrical system must be turned ON to increase the amount of air in the seat suspension.

PRE-STARTING PROCEDURE (CONT'D)

Seat Adjustment (Cont'd)

Heated Cloth Air Ride Suspension Seat (Option)

Figure 115

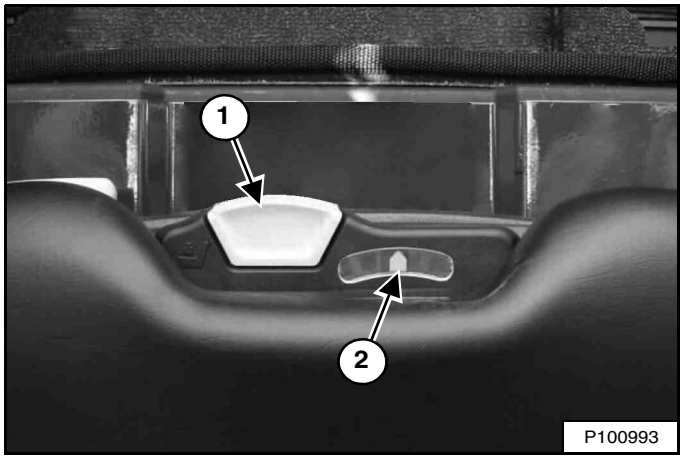


The switch (Item 1) **[Figure 115]** to turn the heated seat ON or OFF is located behind the seat back on the left side.

Pull the lever (Item 2) **[Figure 115]** up to adjust the angle of the seat back.

Pull the lever (Item 3) **[Figure 115]** up to adjust the seat position for comfortable operation of the loader controls.

Figure 116



The lever (Item 1) is used to adjust the suspension response of the seat depending on the operator's weight. The optimum setting is achieved with the needle (Item 2) **[Figure 116]** centered in the gauge with the operator normally seated.

Pull the lever (Item 1) **[Figure 116]** up and hold to increase the amount of air in the seat suspension. Push the lever down and hold to decrease the amount of air in the seat suspension.

NOTE: The loader electrical system must be turned ON to increase the amount of air in the seat suspension and to operate the heated seat.

PRE-STARTING PROCEDURE (CONT'D)

Seat Belt Adjustment

Standard Seat Belt

Figure 117

Pull the lap belt across to the right side of the seat and fasten **[Figure 117]**.

The lap belt must be positioned over your lower hips.

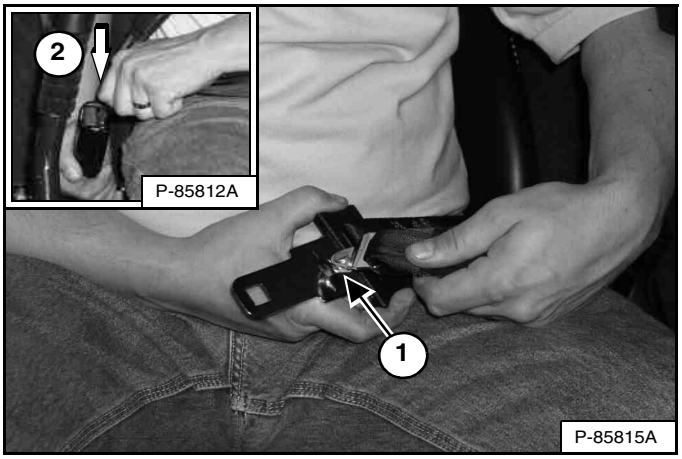
IMPORTANT

Check the seat belt retractor for correct operation. Keep retractor clean and replace as necessary.

I-2252-0707

3-Point Restraint (Option And Loaders Equipped With Two-Speed)

Figure 118



Connect the shoulder belt to the lap belt (Item 1). Pull the lap belt across to the right side of the seat and fasten (Item 2) **[Figure 118]**.

The shoulder belt must be positioned over your left shoulder and lap belt over your lower hips.

IMPORTANT

Check the seat belt and shoulder belt retractors for correct operation.

Keep retractors clean and replace as necessary.

I-2199-0200

PRE-STARTING PROCEDURE (CONT'D)

Seat Bar

Figure 119

Lower the seat bar and engage the parking brake **[Figure 119]**.

Put the foot pedals or hand controls in NEUTRAL position.

NOTE: Keep your hands on the steering levers and your feet on the foot pedals (or footrests) while operating the loader.

⚠ WARNING

AVOID INJURY OR DEATH

When operating the machine:

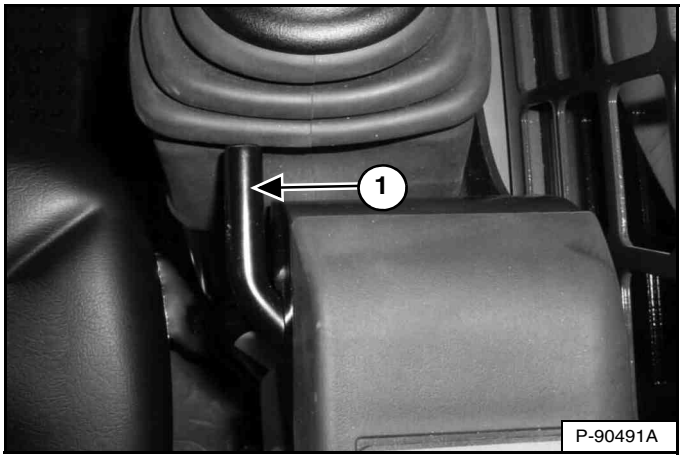
- **Keep the seat belt fastened snugly.**
- **The seat bar must be lowered.**
- **Keep your feet on the pedal controls or footrests and hands on the controls.**

W-2261-0909

Joystick Position Adjustment

Joystick Position Adjustment is available on SJC equipped machines.

Figure 120



Pull the joystick adjustment lever (Item 1) **[Figure 120]** up to slide the loader joystick forward or backward to adjust for comfortable operation. (Right side shown.)

STARTING THE ENGINE

Standard Key Panel

WARNING

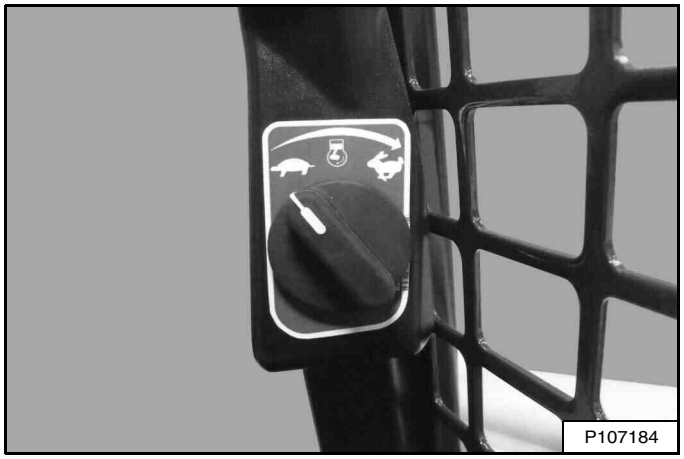
AVOID SERIOUS INJURY OR DEATH

- **Engines can have hot parts and hot exhaust gas. Keep flammable material away.**
- **Do not use machines in atmosphere containing explosive dust or gases.**

W-2051-0212

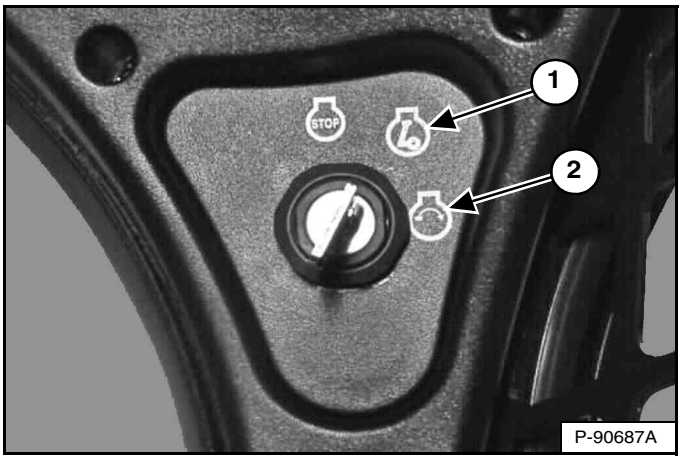
Perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

Figure 121



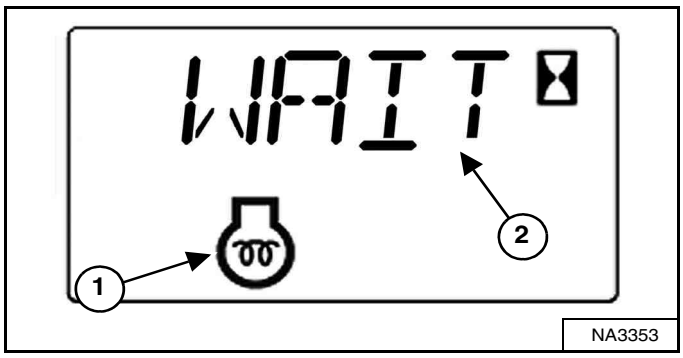
Set the engine speed control to the low idle position **[Figure 121]**.

Figure 122



Turn the key switch to RUN (Item 1) **[Figure 122]**. The indicator lights on the left instrument panel will come ON briefly and the instrument panel / monitoring system will perform a self test.

Figure 123



The machine will cycle the glow plugs automatically based on temperature. The engine preheat icon (Item 1) and the cycle time remaining or **[WAIT]** (Item 2) **[Figure 123]** are displayed in the data display.

NOTE: It is recommended in cold weather to cycle the glow plugs twice before attempting to start the engine. This will allow for additional heating time for cold weather starting.

When the engine preheat icon goes OFF, turn the key switch to START (Item 2). Release the switch when the engine starts and allow the switch to return to the RUN position (Item 1) **[Figure 122]**.

STARTING THE ENGINE (CONT'D)

Standard Key Panel (Cont'd)

NOTE: Make sure both hand controls (ACS) or joysticks (SJC) are in the NEUTRAL position before starting the engine. Do not move the levers or joysticks from the NEUTRAL position when turning the key switch to RUN or START with the BICS™ activated.

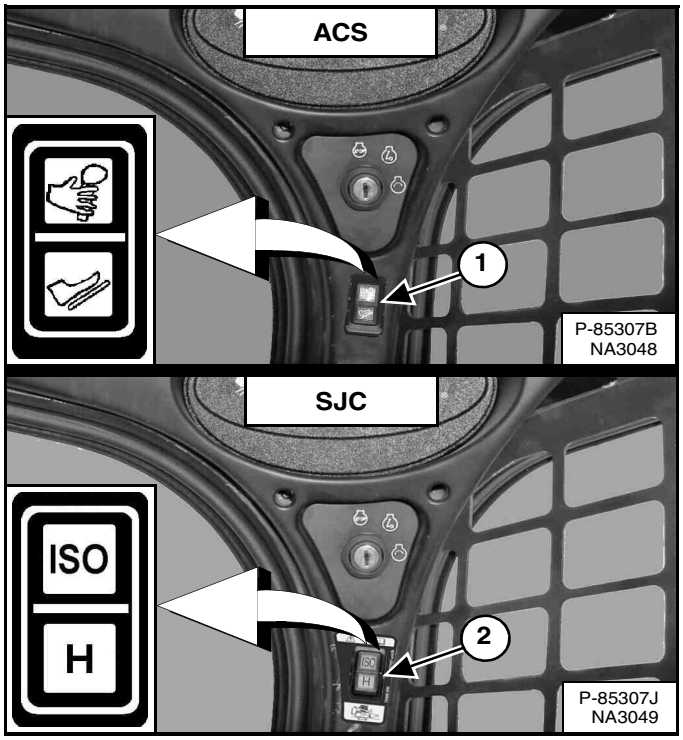
⚠ WARNING

AVOID INJURY OR DEATH

- **Fasten seat belt, start and operate only from the operator's seat.**
- **Never wear loose clothing when working near machine.**

W-2135-1108

Figure 124

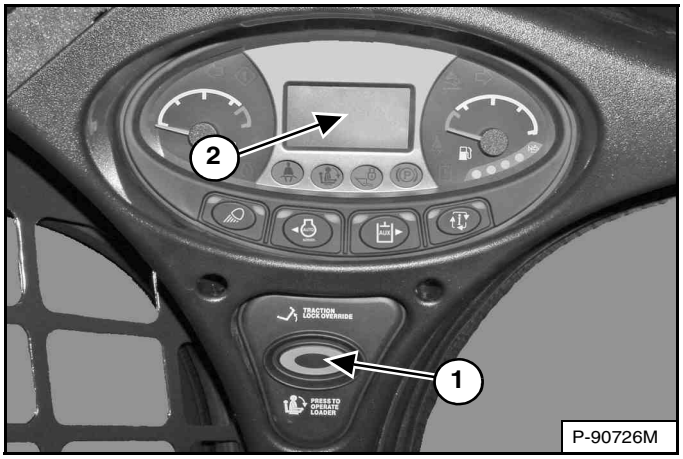


(ACS) Select hand control or foot pedal operation (Item 1) **[Figure 124]** if equipped with ACS.

OR

(SJC) Select 'ISO' or 'H' Control Pattern (Item 2) **[Figure 124]** if equipped with SJC.

Figure 125



Press the PRESS TO OPERATE LOADER button (Item 1) **[Figure 125]** to activate the BICS™ and to perform hydraulic and loader functions.

(SJC) The current drive response setting is displayed briefly in the data display (Item 2) each time the PRESS TO OPERATE LOADER button (Item 1) **[Figure 125]** is pressed.

NOTE: (SJC) The light of the current switch position (ISO or H) will flash, which indicates PRESS TO OPERATE LOADER is required. The light will flash when the key switch is in the RUN position and continue to flash until the PRESS TO OPERATE LOADER button is pressed, then the light will become solid. If the mode (ISO / H) is changed while driving, the active mode light will remain solid and the pending mode light will flash. When operation of the machine is returned to NEUTRAL, the active mode light will turn off and the pending mode light will continue to flash until the PRESS TO OPERATE LOADER button is pressed.

⚠ WARNING

AVOID INJURY OR DEATH

When an engine is running in an enclosed area, fresh air must be added to avoid concentration of exhaust fumes. If the engine is stationary, vent the exhaust outside. Exhaust fumes contain odorless, invisible gases which can kill without warning.

W-2050-0807

STARTING THE ENGINE (CONT'D)

Keyless Start Panel

⚠ WARNING

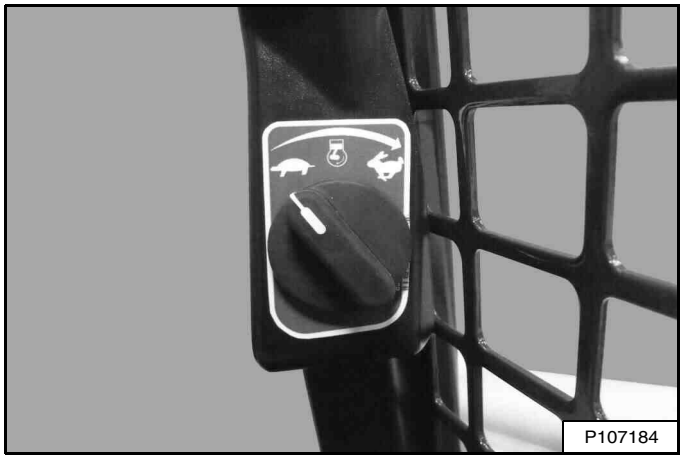
AVOID SERIOUS INJURY OR DEATH

- **Engines can have hot parts and hot exhaust gas. Keep flammable material away.**
- **Do not use machines in atmosphere containing explosive dust or gases.**

W-2051-0212

Perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

Figure 126

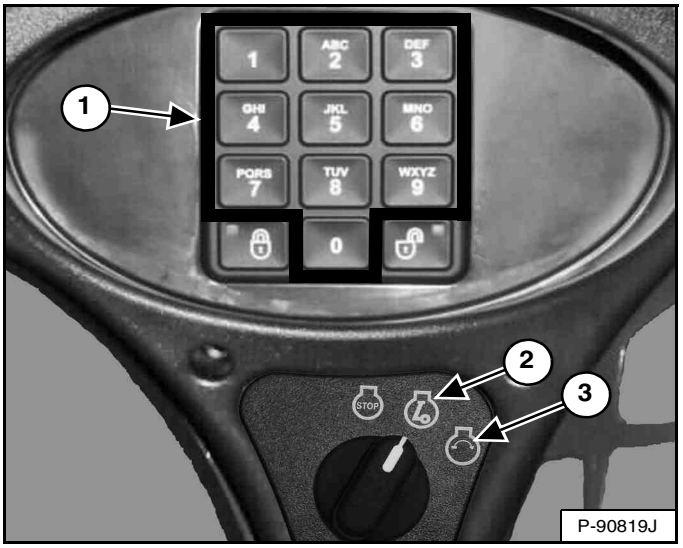


Set the engine speed control to the low idle position **[Figure 126]**.

NOTE: Loaders with a Keyless Start Panel have a permanent, randomly generated Master Password set at the factory. Your loader will also have an Owner Password. The owner password can be changed to prevent unauthorised use of your loader. (See Changing The Owner Password on Page 220.) Keep your password in a safe location for future needs.

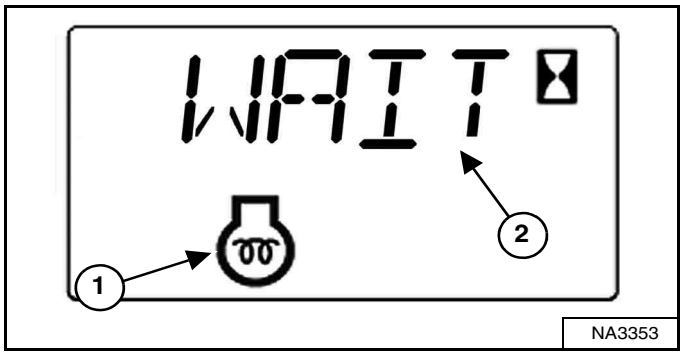
NOTE: The Password Lockout feature can be used to allow starting of the loader without a password. (See Password Lockout Feature on Page 220.)

Figure 127



Turn the key switch to RUN (Item 2). The indicator lights on the left instrument panel will come ON briefly and the instrument panel / monitoring system will perform a self test. Use the numeric keypad (Item 1) **[Figure 127]** to enter the password.

Figure 128



The machine will cycle the glow plugs automatically based on temperature. The engine preheat icon (Item 1) and the cycle time remaining or **[WAIT]** (Item 2) **[Figure 128]** are displayed in the data display.

NOTE: It is recommended in cold weather to cycle the glow plugs twice before attempting to start the engine. This will allow for additional heating time for cold weather starting.

When the engine preheat icon goes OFF, turn the key switch to START (Item 3). Release the switch when the engine starts and allow the switch to return to the RUN position (Item 2) **[Figure 127]**.

STARTING THE ENGINE (CONT'D)

Keyless Start Panel (Cont'd)

NOTE: Make sure both hand controls (ACS) or joysticks (SJC) are in the NEUTRAL position before starting the engine. Do not move the levers or joysticks from the NEUTRAL position when turning the key switch to RUN or START with the BICS™ activated.

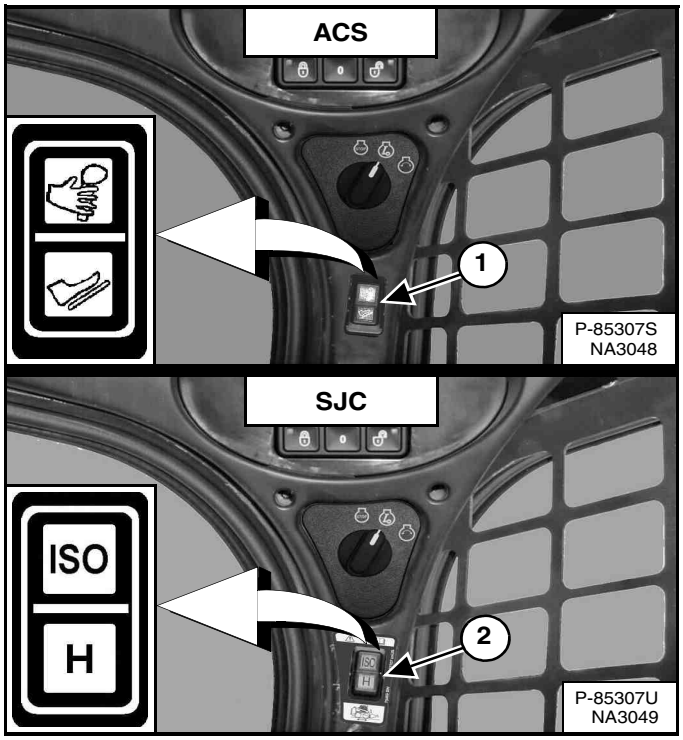
⚠ WARNING

AVOID INJURY OR DEATH

- **Fasten seat belt, start and operate only from the operator's seat.**
- **Never wear loose clothing when working near machine.**

W-2135-1108

Figure 129

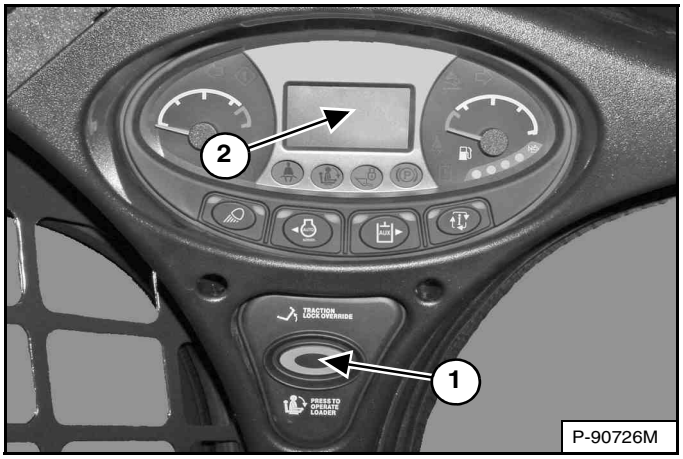


(ACS) Select hand control or foot pedal operation (Item 1) **[Figure 129]** if equipped with ACS.

OR

(SJC) Select 'ISO' or 'H' Control Pattern (Item 2) **[Figure 129]** if equipped with SJC.

Figure 130



Press the PRESS TO OPERATE LOADER button (Item 1) **[Figure 130]** to activate the BICS™ and to perform hydraulic and loader functions.

(SJC) The current drive response setting is displayed briefly in the data display (Item 2) each time the PRESS TO OPERATE LOADER button (Item 1) **[Figure 130]** is pressed.

NOTE: (SJC) The light of the current switch position (ISO or H) will flash, which indicates PRESS TO OPERATE LOADER is required. The light will flash when the key switch is in the RUN position and continue to flash until the PRESS TO OPERATE LOADER button is pressed, then the light will become solid. If the mode (ISO / H) is changed while driving, the active mode light will remain solid and the pending mode light will flash. When operation of the machine is returned to NEUTRAL, the active mode light will turn off and the pending mode light will continue to flash until the PRESS TO OPERATE LOADER button is pressed.

⚠ WARNING

AVOID INJURY OR DEATH

When an engine is running in an enclosed area, fresh air must be added to avoid concentration of exhaust fumes. If the engine is stationary, vent the exhaust outside. Exhaust fumes contain odorless, invisible gases which can kill without warning.

W-2050-0807

STARTING THE ENGINE (CONT'D)

Deluxe Instrumentation Panel

WARNING

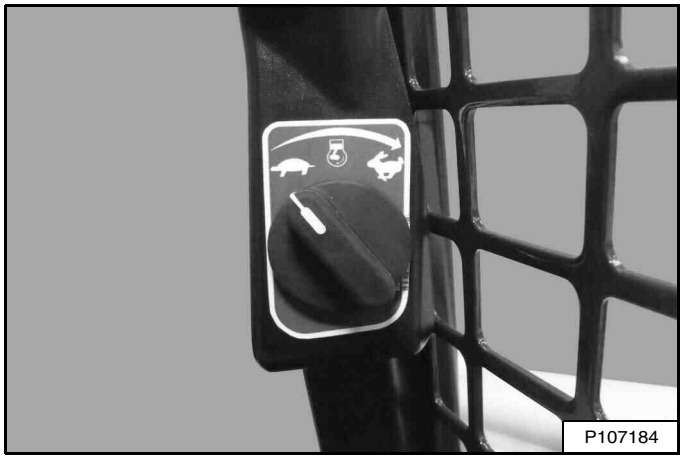
AVOID SERIOUS INJURY OR DEATH

- **Engines can have hot parts and hot exhaust gas. Keep flammable material away.**
- **Do not use machines in atmosphere containing explosive dust or gases.**

W-2051-0212

Perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

Figure 131

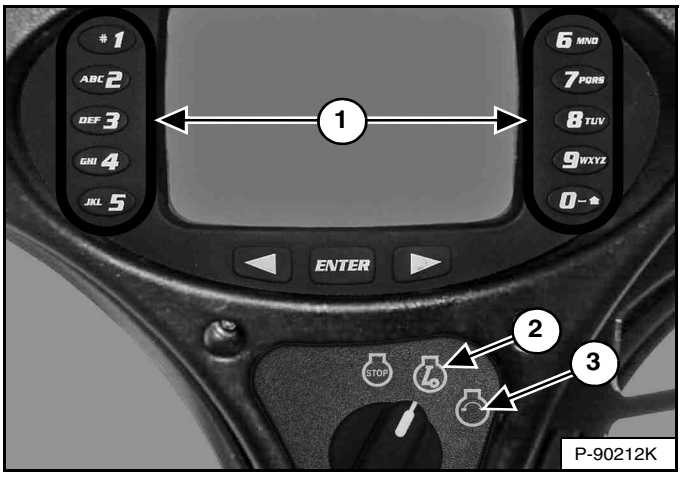


Set the engine speed control to the low idle position **[Figure 131]**.

NOTE: Loaders with a Deluxe Instrumentation Panel have a permanent, randomly generated Master Password set at the factory. Your loader will also be assigned an Owner Password. Your dealer will provide you with this password. Change the owner password to one that you will easily remember to prevent unauthorised use of your loader. (See Changing The Owner Password on Page 221.) Keep your password in a safe location for future needs.

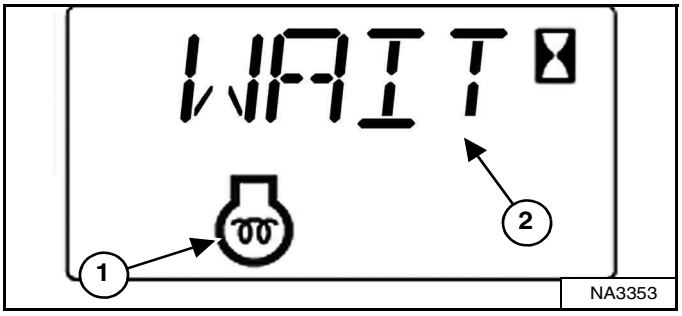
NOTE: The Password Lockout feature can be used to allow starting of the loader without a password. (See Password Lockout Feature on Page 222.)

Figure 132



Turn the key switch to RUN (Item 2). The indicator lights on the left instrument panel will come ON briefly and the instrument panel / monitoring system will perform a self test. Use the numeric keypad (Item 1) **[Figure 132]** to enter the password.

Figure 133



The machine will cycle the glow plugs automatically based on temperature. The engine preheat icon (Item 1) and the cycle time remaining or **[WAIT]** (Item 2) **[Figure 133]** are displayed in the data display.

NOTE: The Deluxe Instrumentation Panel display screen will also display an engine preheat icon and [WAIT TO START].

NOTE: It is recommended in cold weather to cycle the glow plugs twice before attempting to start the engine. This will allow for additional heating time for cold weather starting.

When the engine preheat icon goes OFF, turn the key switch to START (Item 3). Release the switch when the engine starts and allow the switch to return to the RUN position (Item 2) **[Figure 132]**.

STARTING THE ENGINE (CONT'D)

Deluxe Instrumentation Panel (Cont'd)

NOTE: Make sure both hand controls (ACS) or joysticks (SJC) are in the NEUTRAL position before starting the engine. Do not move the levers or joysticks from the NEUTRAL position when turning the key switch to RUN or START with the BICS™ activated.

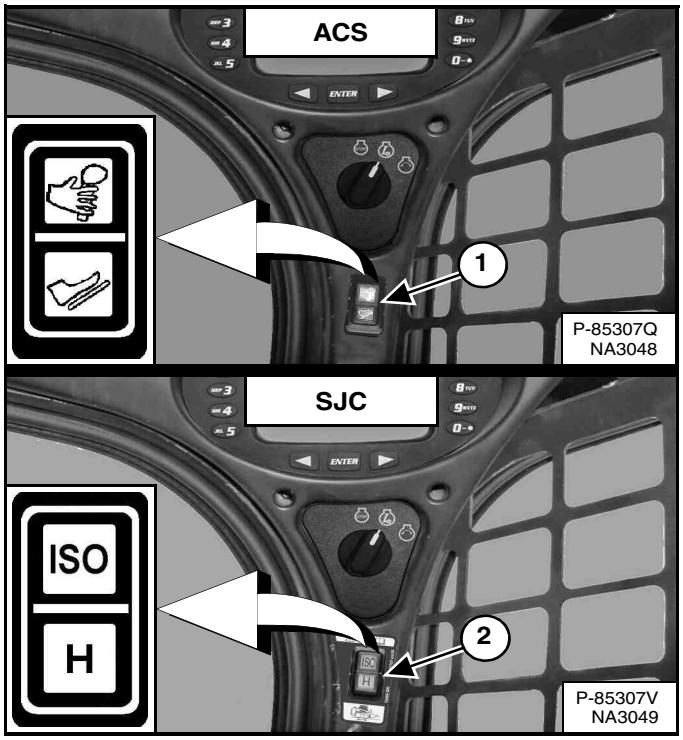
⚠ WARNING

AVOID INJURY OR DEATH

- **Fasten seat belt, start and operate only from the operator's seat.**
- **Never wear loose clothing when working near machine.**

W-2135-1108

Figure 134

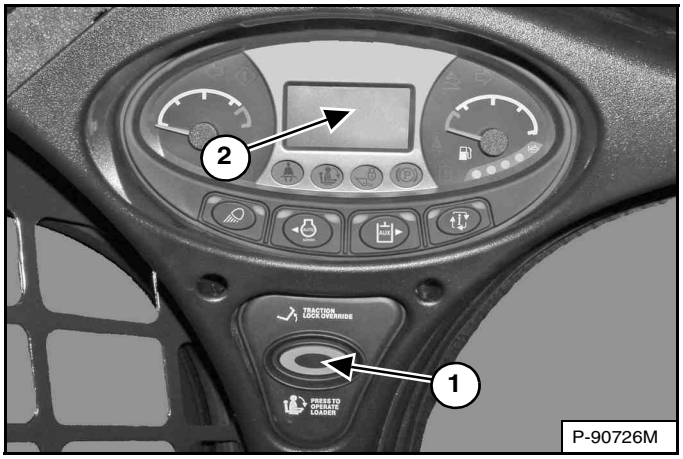


(ACS) Select hand control or foot pedal operation (Item 1) **[Figure 134]** if equipped with ACS.

OR

(SJC) Select 'ISO' or 'H' Control Pattern (Item 2) **[Figure 134]** if equipped with SJC.

Figure 135



Press the PRESS TO OPERATE LOADER button (Item 1) **[Figure 135]** to activate the BICS™ and to perform hydraulic and loader functions.

(SJC) The current drive response setting is displayed briefly in the data display (Item 2) each time the PRESS TO OPERATE LOADER button (Item 1) **[Figure 135]** is pressed.

NOTE: (SJC) The light of the current switch position (ISO or H) will flash, which indicates PRESS TO OPERATE LOADER is required. The light will flash when the key switch is in the RUN position and continue to flash until the PRESS TO OPERATE LOADER button is pressed, then the light will become solid. If the mode (ISO / H) is changed while driving, the active mode light will remain solid and the pending mode light will flash. When operation of the machine is returned to NEUTRAL, the active mode light will turn off and the pending mode light will continue to flash until the PRESS TO OPERATE LOADER button is pressed.

⚠ WARNING

AVOID INJURY OR DEATH

When an engine is running in an enclosed area, fresh air must be added to avoid concentration of exhaust fumes. If the engine is stationary, vent the exhaust outside. Exhaust fumes contain odorless, invisible gases which can kill without warning.

W-2050-0807

STARTING THE ENGINE (CONT'D)

Warming The Hydraulic / Hydrostatic System

Let the engine operate for a minimum of 5 minutes to warm the engine and hydrostatic transmission fluid before operating the loader.

NOTE: The full range of the engine speed control will not be available until the engine controller determines the engine is adequately warmed.

IMPORTANT

When the temperature is below -30°C (-20°F), hydrostatic oil must be warmed before starting. The hydrostatic system will not get enough oil at low temperatures and will be damaged. Park the machine in an area where the temperature will be above -18°C (0°F) if possible.

I-2007-0910

Cold Temperature Starting

⚠ WARNING

EXPLOSION CAN CAUSE SERIOUS INJURY, DEATH OR SEVERE ENGINE DAMAGE

DO NOT use ether or starting fluid with glow plug or air intake heater systems.

W-2071-0415

If the temperature is below freezing, perform the following to make starting the engine easier:

- Replace the engine oil with the correct type and viscosity for the anticipated starting temperature. (See Engine Oil Chart on Page 154.)
- Make sure the battery is fully charged.
- Install an engine heater, available from your Bobcat loader dealer.

NOTE: The display screen of the Deluxe Instrumentation Panel may not be at full intensity when the temperature is below -26°C (-15°F). The display screen may take 30 seconds to several minutes to warm up. All systems remain monitored even when the display screen is off.

Cold Temperature Engine Speed Control

Figure 136

The engine controller will not allow full engine speed and torque when the engine temperature is too low. The following indications and actions are performed automatically by the engine controller:

1. Service code **[COLD]** will appear in the data display **[Figure 136]**.
2. The engine controller will override the operator engine speed control setting and maintain optimum engine warm-up speed.

   Moving the operator engine speed control will cause the alarm to beep three times. The engine speed will remain overridden.
3. The alarm will beep two times and the data display will change to the hourmeter when the engine controller is no longer overriding engine speed. Engine speed control is returned to the operator.

NOTE: Engine speed will remain at low idle until the operator moves the engine speed control regardless of the engine speed control position.

Full engine speed and torque may not be available until the engine controller determines the engine is adequately warmed.

MONITORING THE DISPLAY PANELS

Left Panel

Figure 137

Frequently monitor the temperature and fuel gauges and BICS™ lights (all BICS™ lights must be OFF to operate loader) **[Figure 137]**.

After the engine is running, frequently monitor the left instrument panel **[Figure 137]** for machine condition.

The associated icon is displayed if there is an error condition.

EXAMPLE: Engine Coolant Temperature is High.

The Engine Coolant Temperature icon (Item 1) **[Figure 137]** is ON.

Press the Information button (Item 2) **[Figure 137]** to cycle the data display until the service code screen is displayed. One of the following SERVICE CODES is displayed.

- **[M0810]** Engine Coolant Temperature Too High
- **[M0811]** Engine Coolant Temperature Extremely High

Find the cause of the service code and correct before operating the loader again. (See Service Codes List on Page 207.)

NOTE: The optional Deluxe Instrumentation Panel offers an additional view of service codes that includes a brief description. (See Viewing Service Codes on Page 206.)

Warning And Shutdown

When a WARNING condition exists; the associated icon light is ON and the alarm sounds 3 beeps. If this condition is allowed to continue, there may be damage to the engine or loader hydraulic systems.

When a SHUTDOWN condition exists; the associated icon light is ON and the alarm sounds continuously. The monitoring system will automatically stop the engine in 15 seconds. The engine can be restarted to move or relocate the loader.

The SHUTDOWN feature is associated with the following icons:

General Warning
Engine Malfunction
Engine Coolant Temperature
Hydraulic System Malfunction

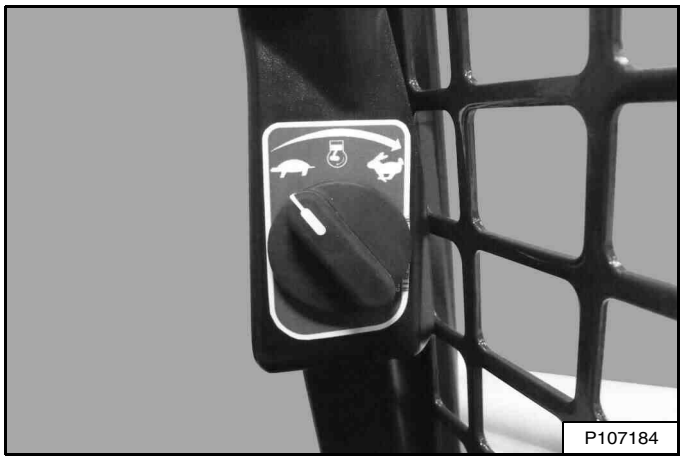
STOPPING THE ENGINE AND LEAVING THE LOADER

Procedure

Stop the loader on level ground.

Fully lower the lift arms and put the attachment flat on the ground.

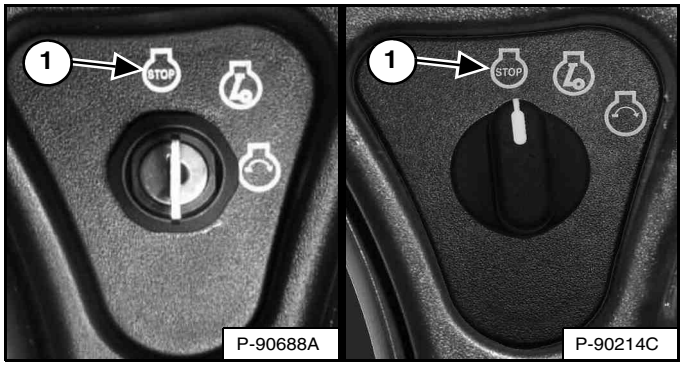
Figure 138



Set the engine speed control to the low idle position **[Figure 138]**.

Engage the parking brake.

Figure 139



Turn the key switch to the STOP position (Item 1) **[Figure 139]**.

NOTE: If the loader lights are ON, they will remain ON for approximately 90 seconds after turning the loader OFF.

Raise the seat bar and make sure the lift and tilt functions are deactivated.

Unbuckle the seat belt.

(Standard Key Panel) Remove the key from the switch to prevent operation of the loader by unauthorised personnel.

NOTE: Activating the Password Lockout Feature on machines with the Keyless Start Panel or the Deluxe Instrumentation Panel allows operation of the loader without using a password. (See Password Lockout Feature on Page 220.) or (See Password Lockout Feature on Page 222.)

Figure 140

Exit the loader using grab handles, safety tread, and steps (maintaining a three-point contact) **[Figure 140]**.

⚠ WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

W-2463-1110

COUNTERWEIGHTS

Description

Counterweights can be installed on the loader. See your Bobcat dealer for information about approved loader counterweights and configurations for your job application and attachment.

Effect On The Loader And Loader Operation

Proper operation of the loader and attachment does not change if counterweights are installed on this loader. Always follow the instructions provided in this manual when operating your loader with counterweights installed.

Counterweights installed on your loader can affect the loader and its operation in some applications. Some examples are:

- Increased machine weight.
- Increased Rated Operating Capacity (ROC).
- Harder steering.
- Accelerated or uneven track wear.
- Increased power consumption.

When To Consider Using Counterweights

Install counterweights to increase the loaders Rated Operating Capacity (ROC) which could improve attachment performance in some applications. Some examples are:

- Using pallet fork with palletised loads.
- Using grapples or bale fork.
- Using buckets to handle loose material without digging.

When To Consider Removing Counterweights

Remove counterweights to increase the downward force of the attachment for better attachment performance in some applications. Some examples are:

- Digging with buckets.
- Using Hydraulic Breakers, Scrapers, or Landplanes.

Accessories That Affect Machine Weight

If your loader is already equipped with accessories like Water Tanks or Rear Stabilisers; installing counterweights may not be necessary.

See your Bobcat dealer for more information about the proper use of counterweights with approved attachments and accessories for your loader.

ATTACHMENTS

Choosing The Correct Bucket

WARNING

AVOID INJURY OR DEATH

Never use attachments or buckets which are not approved by Bobcat Company. Buckets and attachments for safe loads of specified densities are approved for each model. Unapproved attachments can cause injury or death.

W-2052-0907

NOTE: Warranty is void if non-approved attachments are used on the Bobcat loader.

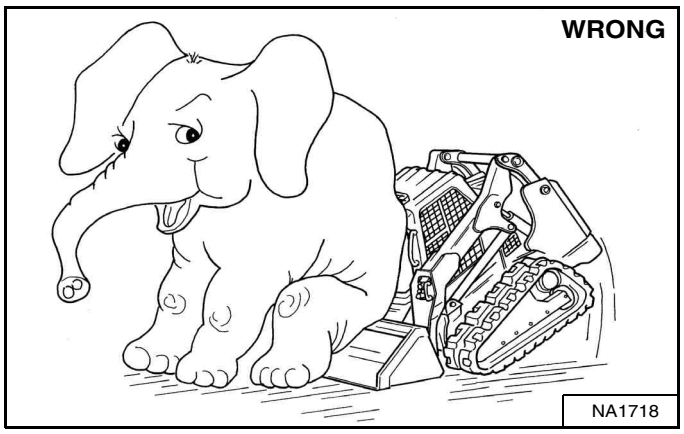
The dealer can identify, for each model loader, the attachments and buckets approved by Bobcat. The buckets and attachments are approved for Rated Operating Capacity (ROC) and for secure fastening to the Bob-Tach.

The ROC for this loader is shown on a decal in the operator cab. (See Performance on Page 228.)

NOTE: The ROC of a loader can be different depending on the undercarriage the loader is equipped with.

The ROC is determined by using a bucket and material of normal density, such as dirt or dry gravel. If longer buckets are used, the load centre moves forward and reduces the ROC. If extremely dense material is loaded, the volume must be reduced to prevent overloading.

Figure 141



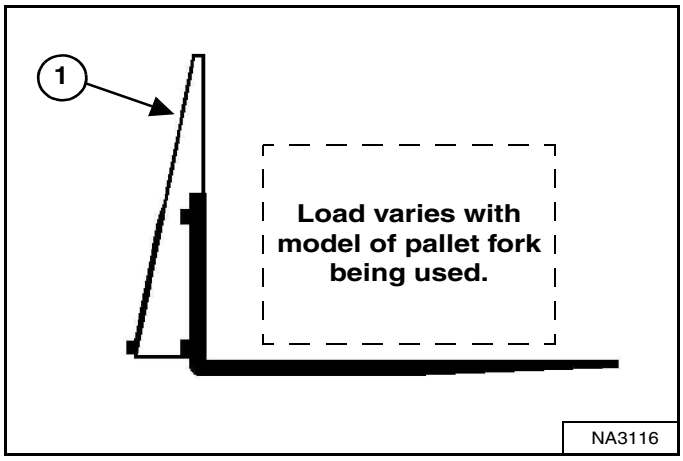
Exceeding the ROC **[Figure 141]** can cause the following problems:

- Steering the loader may be difficult.
- Tracks will wear faster.
- There will be a loss of stability.
- The life of the Bobcat loader will be reduced.

Use the correct bucket size for the type and density of material being handled. For safe handling of materials and avoiding machine damage, the attachment (or bucket) should handle a full load without going over the ROC for the loader. Partial loads make steering more difficult.

Pallet Fork

Figure 142



The maximum load to be carried when using a pallet fork is shown on a decal located on the pallet fork frame (Item 1) **[Figure 142]**.

See your Bobcat dealer for more information about pallet fork inspection, maintenance, and replacement. See your Bobcat dealer for ROC when using a pallet fork and for other available attachments.

WARNING

AVOID INJURY OR DEATH

Do not exceed Rated Operating Capacity (ROC). Excessive load can cause tipping or loss of control.

W-2053-0903

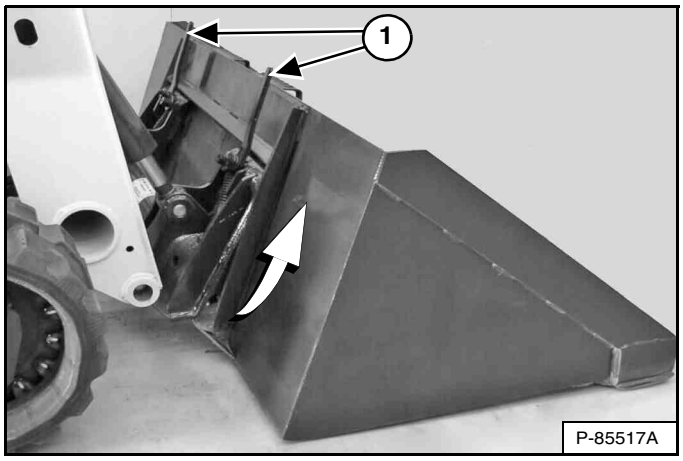
ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Hand Lever Bob-Tach)

The Bob-Tach is used for fast changing of buckets and attachments. See the appropriate attachment Operation & Maintenance Manual to install other attachments.

Installing

Figure 143



Pull the Bob-Tach levers up until they are fully raised (wedges fully raised) (Item 1) **[Figure 143]**.

Enter the loader and perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

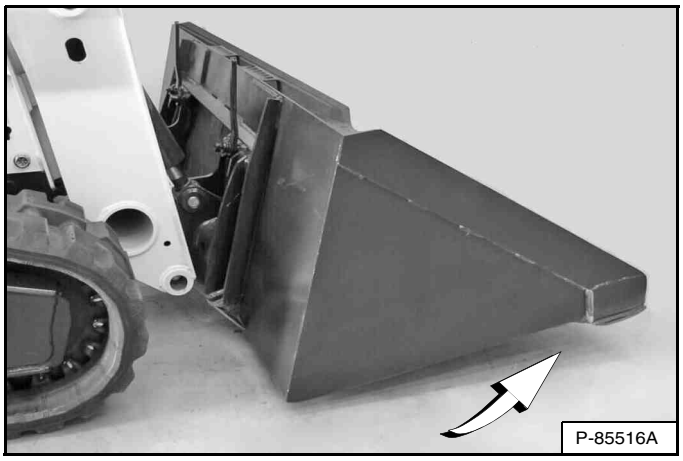
Start the engine, press the PRESS TO OPERATE LOADER button, and release the parking brake.

Lower the lift arms and tilt the Bob-Tach forward.

Drive the loader slowly forward until the top edge of the Bob-Tach is completely under the top flange of the bucket mounting frame **[Figure 143]** (or other attachment).

NOTE Be sure the Bob-Tach levers do not hit the attachment.

Figure 144



Tilt the Bob-Tach backward until the cutting edge of the bucket (or other attachment) is slightly off the ground **[Figure 144]**. This procedure will cause the bucket mounting frame to fit up against the front of the Bob-Tach.

Stop the engine and exit the loader. (See STOPPING THE ENGINE AND LEAVING THE LOADER on Page 107.)

⚠ WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

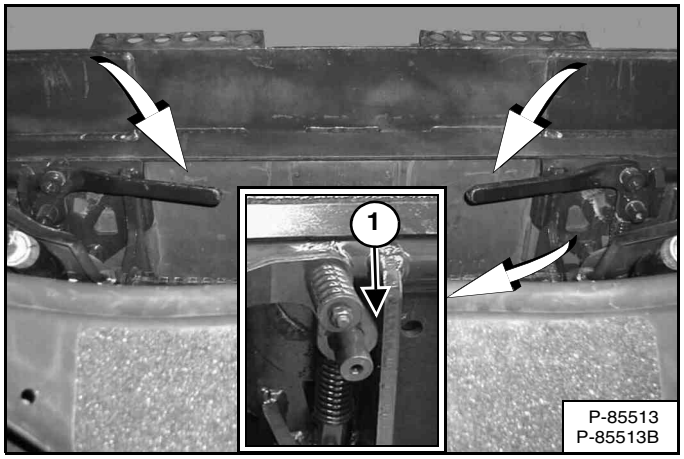
W-2463-1110

ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Hand Lever Bob-Tach) (Cont'd)

Installing (Cont'd)

Figure 145

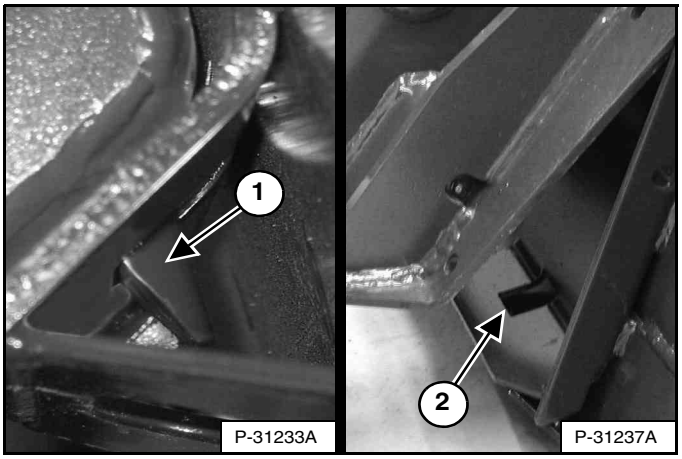


Push down on the Bob-Tach levers until they are fully engaged in the locked position **[Figure 145]** (wedges fully extended through the attachment mounting frame holes).

Both levers must contact the frame as shown when locked (Item 1) **[Figure 145]**.

If both levers do not engage in the locked position, see your Bobcat dealer for maintenance.

Figure 146



The wedges (Item 1) must extend through the holes (Item 2) **[Figure 146]** in the mounting frame of the bucket (or other attachment), securely fastening the bucket to the Bob-Tach.

⚠ WARNING

AVOID INJURY OR DEATH

The Bob-Tach wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. Failure to secure wedges can allow attachment to come off.

W-2715-0208

ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Hand Lever Bob-Tach) (Cont'd)

Removing

Lower the lift arms and put the attachment flat on the ground. Lower or close any hydraulic equipment, if applicable.

Stop the engine and exit the loader. (See STOPPING THE ENGINE AND LEAVING THE LOADER on Page 107.)

⚠ WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

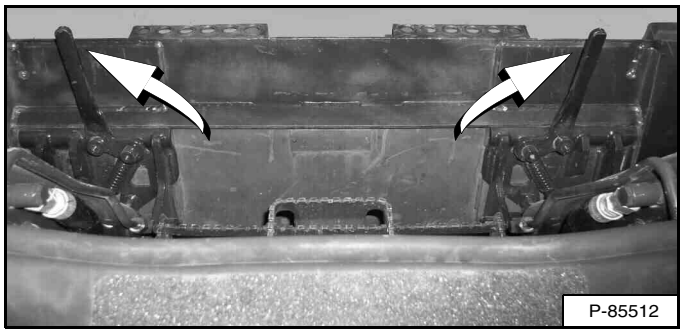
- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

W-2463-1110

Disconnect attachment electrical harness and water or hydraulic lines, if applicable, from the loader. (See Relieve Auxiliary Hydraulic Pressure (Loader And Attachment) on Page 90.)

Figure 147



Pull the Bob-Tach levers up **[Figure 147]** until they are fully raised (wedges fully raised).

⚠ WARNING

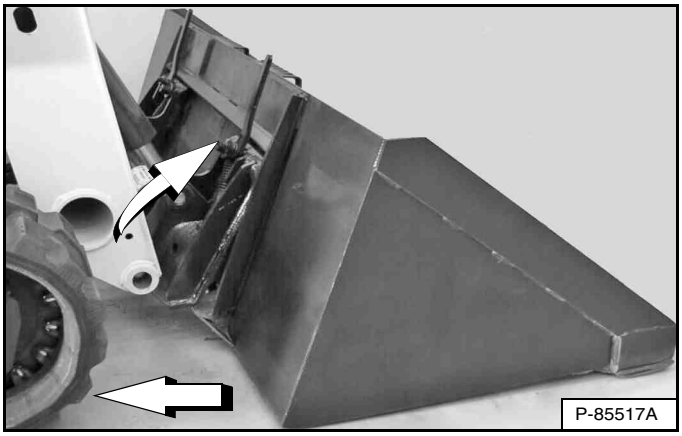
Bob-Tach levers have spring tension. Hold lever tightly and release slowly. Failure to obey warning can cause injury.

W-2054-1285

Enter the loader and perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

Start the engine, press the PRESS TO OPERATE LOADER button, and release the parking brake.

Figure 148



Tilt the Bob-Tach forward and drive the loader backward, away from the bucket or attachment **[Figure 148]**.

ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Power Bob-Tach)

This machine may be equipped with a Power Bob-Tach.

The Power Bob-Tach is used for fast changing of buckets and attachments. See the appropriate attachment Operation & Maintenance Manual to install other attachments.

Installing

Enter the loader and perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

Start the engine, press the PRESS TO OPERATE LOADER button, and release the parking brake.

Lower the lift arms and tilt the Bob-Tach forward.

Figure 149

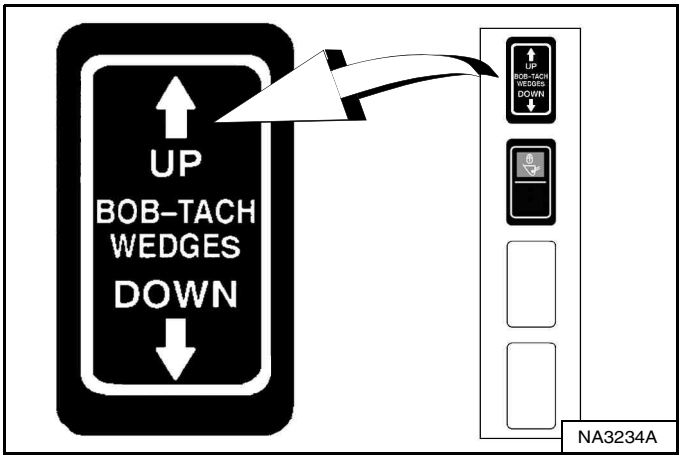
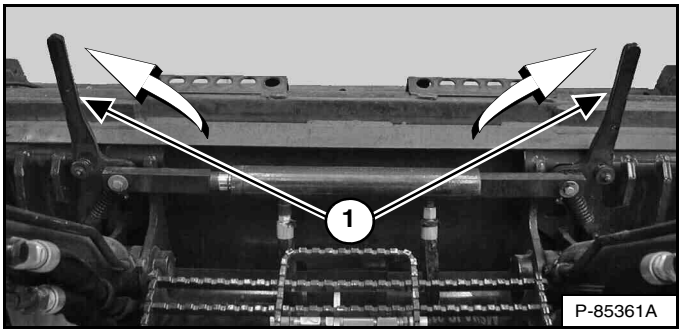
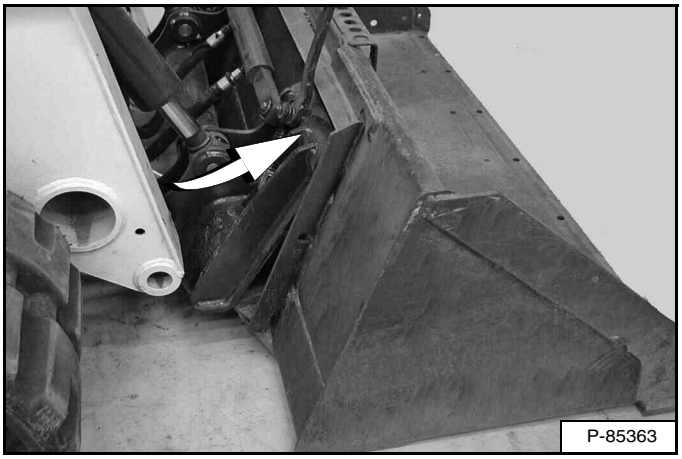


Figure 150



Push and hold BOB-TACH WEDGES "UP" switch (Right Switch Panel) **[Figure 149]** until levers (Item 1) **[Figure 150]** are fully raised (wedges fully raised).

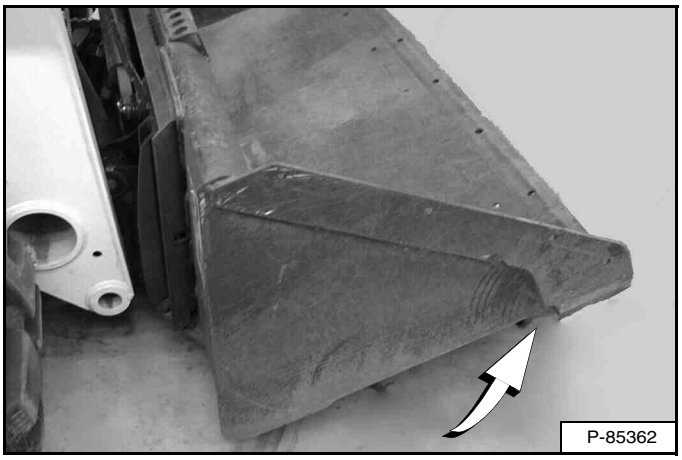
Figure 151



Drive the loader slowly forward until the top edge of the Bob-Tach is completely under the top flange of the bucket mounting frame **[Figure 151]** (or other attachment).

NOTE: Be sure the Bob-Tach levers do not hit the attachment.

Figure 152



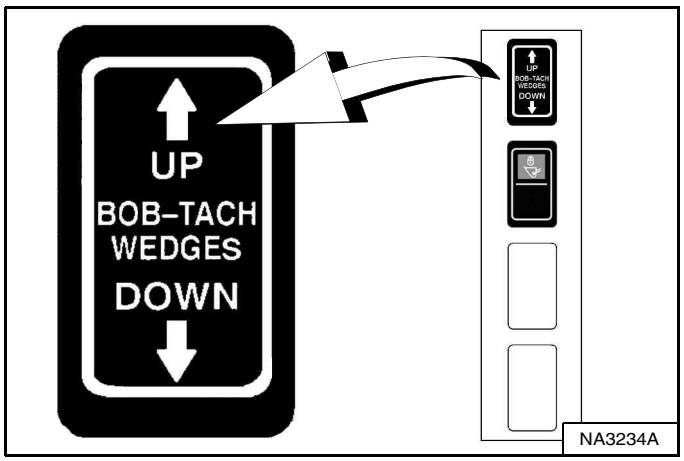
Tilt the Bob-Tach backward until the cutting edge of the bucket (or other attachment) is slightly off the ground **[Figure 152]**. This procedure will cause the bucket mounting frame to fit up against the front of the Bob-Tach.

ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Power Bob-Tach) (Cont'd)

Installing (Cont'd)

Figure 153



Push and hold BOB-TACH WEDGES "UP" switch (Right Switch Panel) **[Figure 153]** to make sure the levers are fully raised (wedges fully raised).

NOTE: The Power Bob-Tach system uses continuously pressurised hydraulic fluid to keep the wedges in the engaged position and prevent attachment disengagement. Because the wedges can slowly lower, the operator may need to reactivate the switch (BOB-TACH WEDGES "UP") to be sure both wedges are fully raised before installing the attachment.

Figure 154

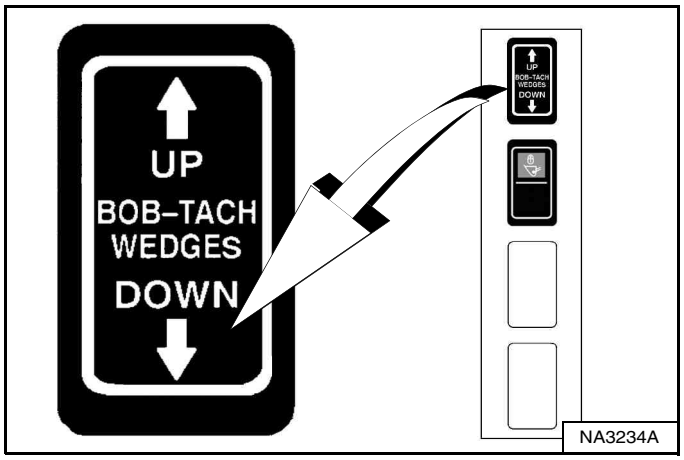
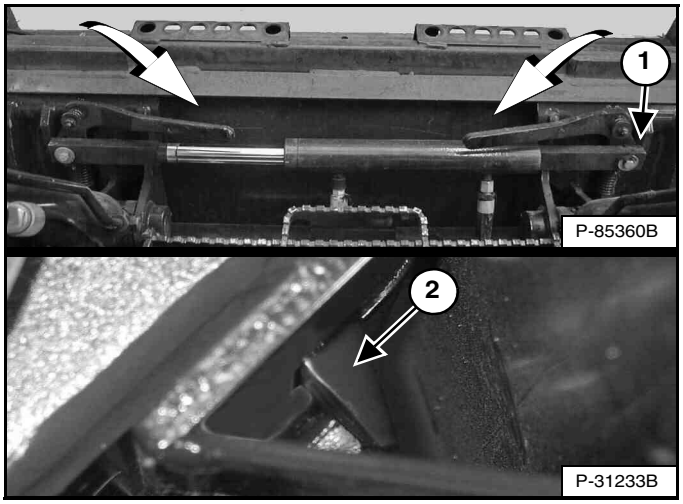


Figure 155



Push and hold BOB-TACH WEDGES "DOWN" switch (Right Switch Panel) **[Figure 154]** until levers are fully engaged in the locked position **[Figure 155]** (wedges fully extended through the attachment mounting frame holes).

Both levers must contact the frame as shown when locked (Item 1) **[Figure 155]**.

If both levers do not engage in the locked position, see your Bobcat dealer for maintenance.

The wedges (Item 2) **[Figure 155]** must extend through the holes in the mounting frame of the bucket (or other attachment), securely fastening the bucket to the Bob-Tach.

⚠ WARNING

AVOID INJURY OR DEATH

The Bob-Tach wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. Failure to secure wedges can allow attachment to come off.

W-2715-0208

ATTACHMENTS (CONT'D)

Installing And Removing The Attachment (Power Bob-Tach) (Cont'd)

Removing

Lower the lift arms and put the attachment flat on the ground. Lower or close any hydraulic equipment, if applicable.

If the attachment has electrical, water, or hydraulic connections to the loader:

1. Stop the engine and exit the loader. (See STOPPING THE ENGINE AND LEAVING THE LOADER on Page 107.)

⚠ WARNING

AVOID INJURY OR DEATH

Before you leave the operator's seat:

- **Lower the lift arms and put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise the seat bar.**
- **Move all controls to the NEUTRAL / LOCKED position to make sure the lift, tilt and traction drive functions are deactivated.**

The seat bar system must deactivate these functions when the seat bar is up. See your Bobcat dealer for service if controls do not deactivate.

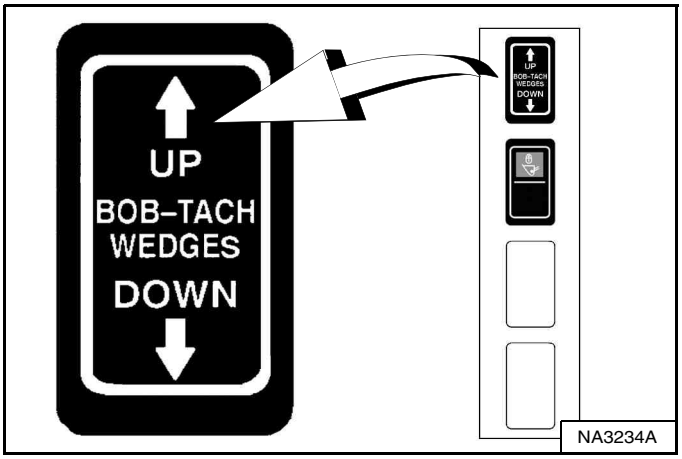
W-2463-1110

2. Disconnect attachment electrical harness and water or hydraulic lines, if applicable, from the loader. (See Relieve Auxiliary Hydraulic Pressure (Loader And Attachment) on Page 90.)

3. Enter the loader and perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page 94.)

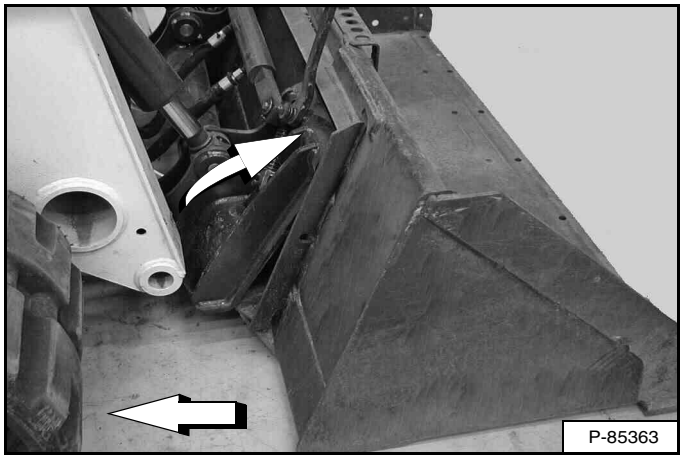
4. Start the engine, press the PRESS TO OPERATE LOADER button, and release the parking brake.

Figure 156



Push and hold BOB-TACH WEDGES "UP" switch (Right Switch Panel) **[Figure 156]** until levers are fully raised (wedges fully raised).

Figure 157



Tilt the Bob-Tach forward and drive the loader backward, away from the bucket or attachment **[Figure 157]**.

NOTE: The Power Bob-Tach system uses continuously pressurised hydraulic fluid to keep the wedges in the engaged position and prevent attachment disengagement. Because the wedges can slowly lower, the operator may need to reactivate the switch (BOB-TACH WEDGES "UP") when removing an attachment to be sure both wedges are fully raised.

TRACK UNDERCARRIAGE SYSTEM

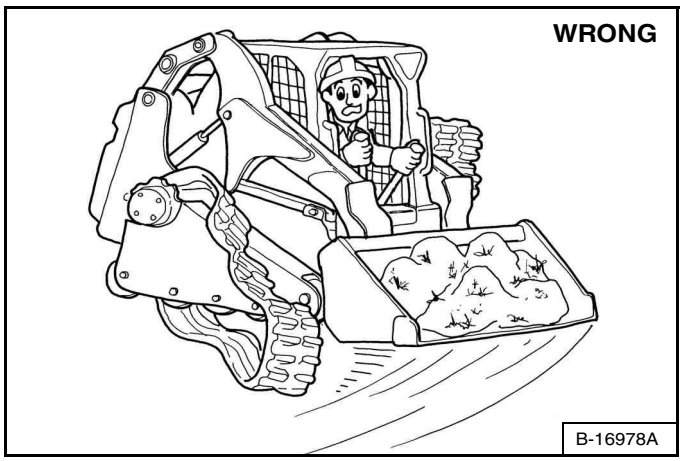
Introduction

There are many advantages of a Bobcat compact track loader. They provide very high flotation, low ground pressure, turf friendly rubber tracks, and excellent traction.

Compact Track Loader Operating And Maintenance Tips

Track Tension: Correct track tension is important. If the tracks are too loose, they can easily derail. If they are too tight, they will wear faster and cause increased stress on the complete track carriage system. (See TRACK TENSION on Page 183.)

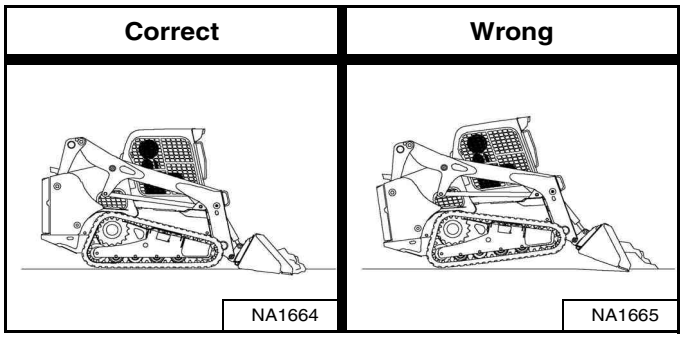
Figure 158



Turning: Use a gradual turn (one lever farther forward than the other) instead of a fast turn (one lever forward and one lever backward) on asphalt or concrete surfaces to prevent reduced track life or derailing of the tracks **[Figure 158]**.

Always carry the load low.

Figure 159

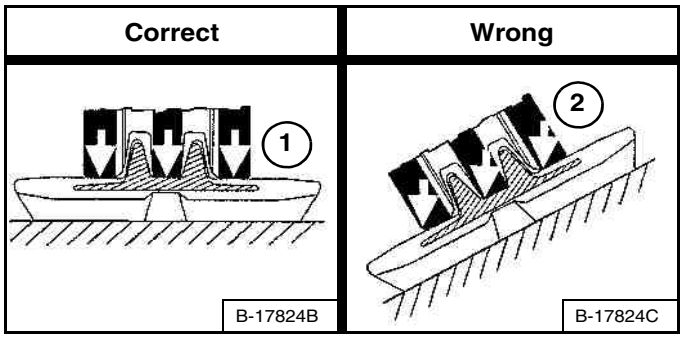


Digging And Levelling: Keep the full length of the tracks in contact with the ground **[Figure 159]** for best traction.

Raising the front end of the tracks off the ground **[Figure 159]** will reduce traction and cause increased track wear.

Operating On Slopes: Go directly up or down a slope, not across the slope, to prevent tracks from derailing.

Figure 160

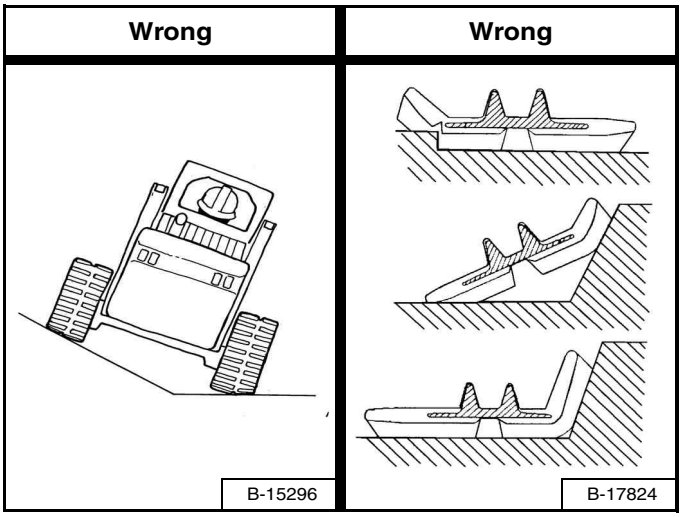


The track carriage components will wear faster when operated on a slope. When the machine is operated on a level surface, the weight of the machine is distributed throughout the entire surface of the rollers to the tracks (Item 1). When operated on a slope, the weight is directed to the edge of the rollers and against the lugs of the track (Item 2) **[Figure 160]** which causes increased wear.

TRACK UNDERCARRIAGE SYSTEM (CONT'D)

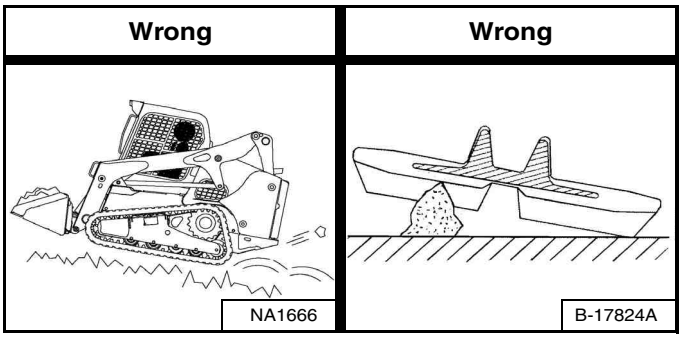
Compact Track Loader Operating And Maintenance Tips (Cont'd)

Figure 161



Operating Conditions: Avoid operating the loader with one track on a slope and the other on flat ground or with the end of the track turned up against a curb or mound **[Figure 161]**. This can cause the tracks to derail, cracks in the edge of the tracks, or cracks at the edges of the embedded metal.

Figure 162



Avoid operating or turning on sharp objects such as jagged rocks, broken concrete, quarry materials, or scrap applications. This can cause cuts on the lug surface of the tracks **[Figure 162]**.

Cleaning And Maintenance: Keep the track carriage system as clean as possible. Remove rocks and debris from the tracks and rollers. Use a pressure washer if necessary.

Rotating: The tracks and sprockets should be periodically rotated to the opposite side of the machine. It is important to rotate the tracks and sprockets as a set for maximum service life. See your Bobcat dealer for track and sprocket rotation.

It's All About The Tracks:

- Follow operating and maintenance tips.
- Keep the rollers and idlers clean.
- Know what conditions can cause accelerated wear.
- Watch for abnormal wear patterns.
- Replace components and tracks as needed.

OPERATING PROCEDURE

Inspect The Work Area

Before beginning operation, inspect the work area for unsafe conditions.

Look for sharp drop-offs or rough terrain. Have underground utility lines (gas, electrical, water, sewer, irrigation, etc.) located and marked.

Remove objects or other construction material that could damage the loader or cause personal injury.

Always check ground conditions before starting your work:

- Inspect for signs of instability such as cracks or settlement.
- Be aware of weather conditions that can affect ground stability.
- Check for adequate traction if working on a slope.

Basic Operating Instructions

Always warm the engine and hydrostatic system before operating the loader.

IMPORTANT

Machines warmed up with moderate engine speed and light load have longer life.

I-2015-0284

Operate the loader with engine at full speed for maximum horsepower. Move the steering controls only a small amount to operate the loader slowly.

New operators must operate the loader in an open area without bystanders. Operate the controls until the loader can be handled at an efficient and safe rate for all conditions of the work area.

Operating Near An Edge Or Water

Keep the loader as far back from the edge as possible and the loader tracks perpendicular to the edge so that if part of the edge collapses, the loader can be moved back.

Always move the loader back at any indication the edge may be unstable.

⚠ WARNING

MACHINE TIPPING OR ROLLOVER CAN CAUSE SERIOUS INJURY OR DEATH

- **Keep the lift arms as low as possible.**
- **Do not travel or turn with the lift arms up.**
- **Turn on level ground. Slow down when turning.**
- **Go up and down slopes, not across them.**
- **Keep the heavy end of the machine uphill.**
- **Do not overload the machine.**
- **Check for adequate traction.**

W-2018-1112

Driving On Public Roads

When operating on a public road or motorway, always follow local regulations. For example: Slow Moving Vehicle Sign or direction signals may be required.

NOTE: Road kits are available from your Bobcat dealer to equip your machine for driving on public roads in European Union (EU) countries.

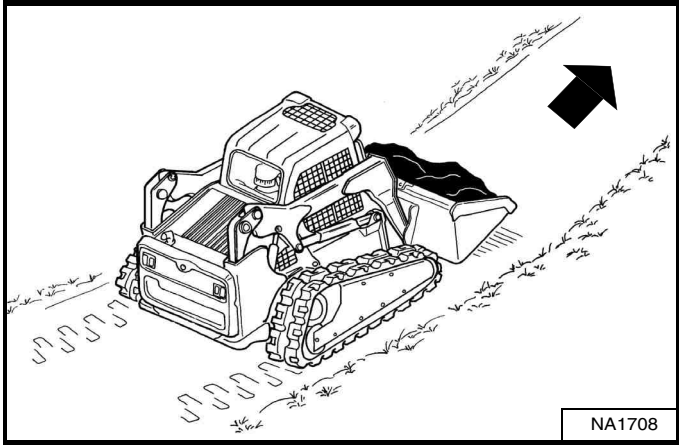
Always follow local regulations. For more information, contact your local Bobcat dealer.

OPERATING PROCEDURE (CONT'D)

Operating With A Full Bucket

Figure 163

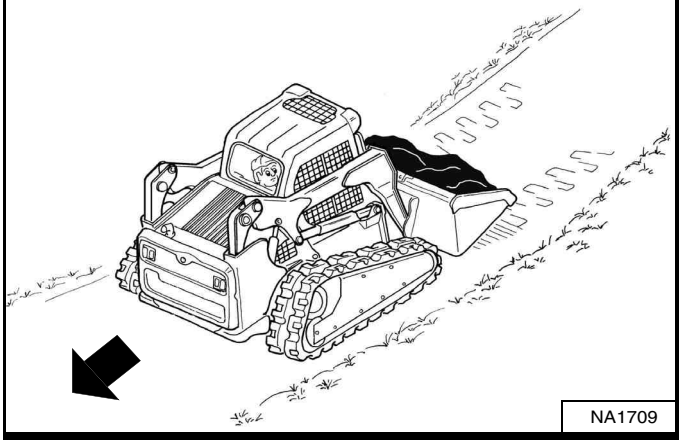
With Bucket Full



Going Up Slope

Figure 164

With Bucket Full



Going Down Slope

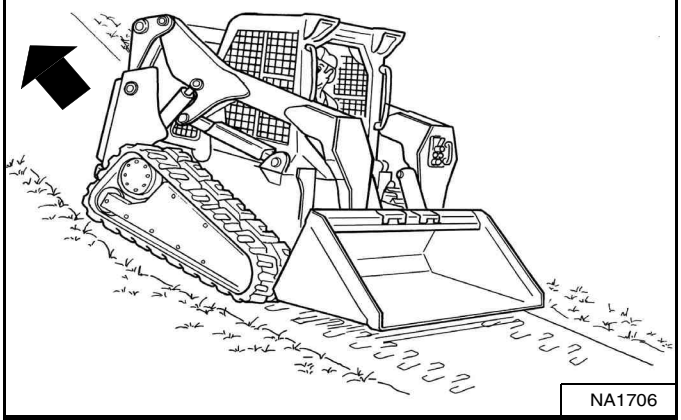
With a full bucket, go up or down the slope with the heavy end toward the top of the slope **[Figure 163]** and **[Figure 164]**.

Raise the bucket only high enough to avoid obstructions on rough ground.

Operating With An Empty Bucket

Figure 165

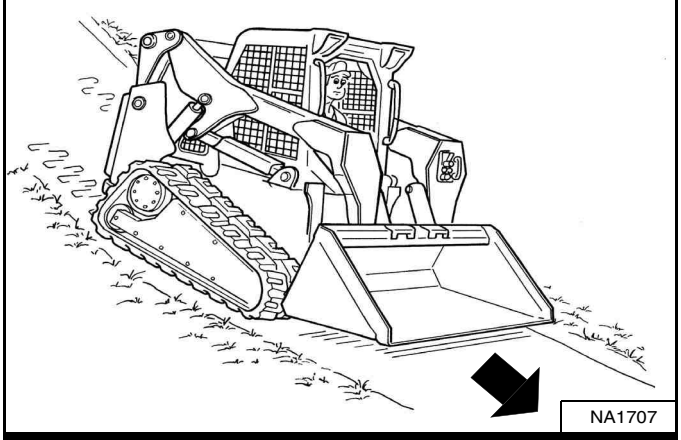
With Bucket Empty



Going Up Slope

Figure 166

With Bucket Empty



Going Down Slope

With an empty bucket, go up or down the slope with the heavy end toward the top of the slope **[Figure 165]** and **[Figure 166]**.

Raise the bucket only high enough to avoid obstructions on rough ground.

TOWING THE LOADER

Procedure

Because of the design of the loader, there is not a recommended towing procedure.

- The loader can be lifted onto a transport vehicle.
- The loader can be skidded a short distance to move for service (EXAMPLE: Move onto a transport vehicle.) without damage to the hydrostatic system. (The tracks will not turn.) There may be slight wear to the tracks when the loader is skidded.

The towing chain (or cable) must be rated at 1.5 times the weight of the loader. (See Performance on Page 228.)

LIFTING THE LOADER

Single-Point Lift

⚠ WARNING

AVOID INJURY OR DEATH

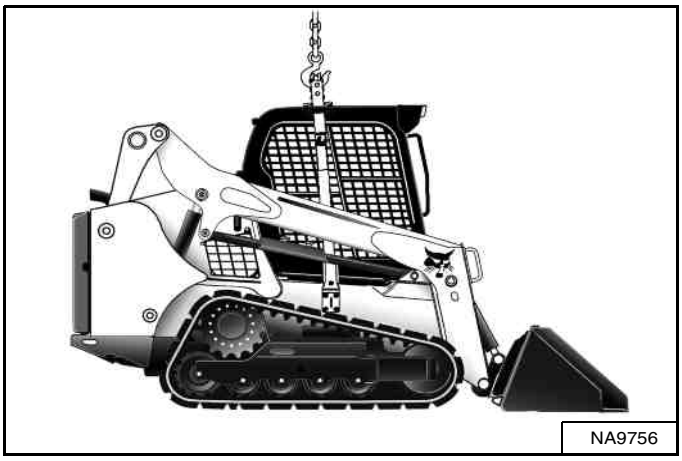
- **Before lifting, check fasteners on single point lift and operator cab.**
- **Assemble front cab fasteners as shown in this manual.**
- **Never allow riders in the cab or bystanders within 5 m (15 ft) while lifting the machine.**

W-2007-0910

The loader can be lifted with the Single-Point Lift that is available as a kit from your Bobcat loader dealer.

The Single-Point Lift, supplied by Bobcat, is designed to lift and support the Bobcat loader without affecting rollover and falling object protection features of the operator cab.

Figure 167



Attach lift to lift eye **[Figure 167]**.

NOTE: Be sure the lifting equipment is of adequate size and capacity for the weight of the loader. (See Performance on Page 228.)

LIFTING THE LOADER (CONT'D)

Four-Point Lift

WARNING

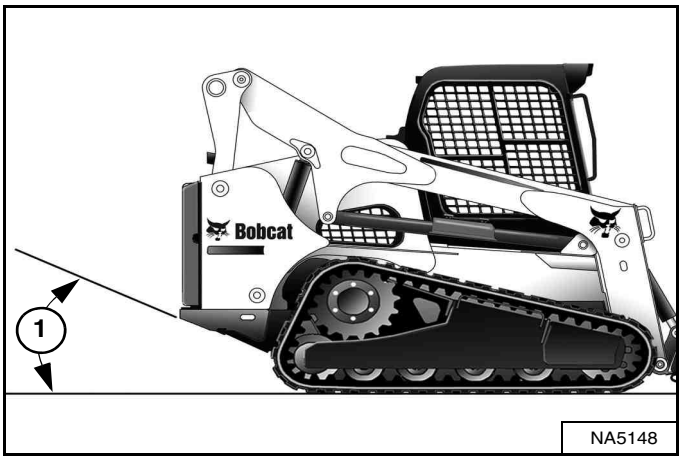
AVOID INJURY OR DEATH

- **Before lifting, check fasteners on four point lift.**
- **Never allow riders in the cab or bystanders within 5 m (15 ft) while lifting the machine.**

W-2160-0910

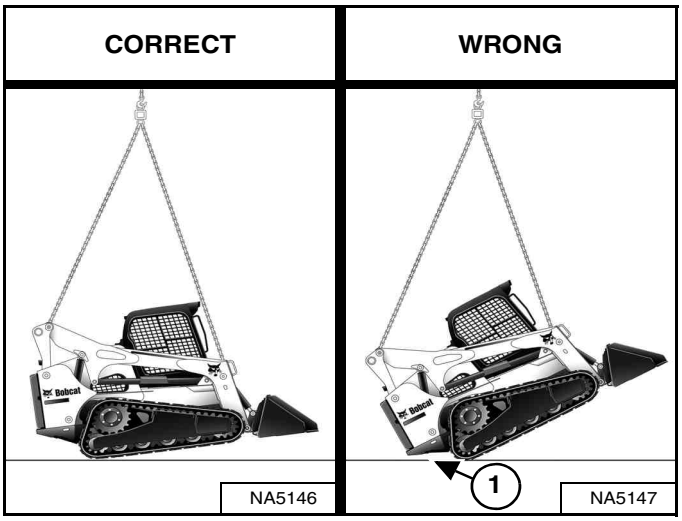
The loader can be lifted with the Four-Point Lift that is available as a kit from your Bobcat loader dealer.

Figure 168



NOTE: The loader should be lifted as close to horizontal as possible, but at no time should the angle of the suspended loader exceed the departure angle (Item 1) [Figure 168] provided in the specifications section. (See Machine Dimensions on Page 227.)

Figure 169



Attach cables or chains to lift eyes **[Figure 169]**.

NOTE: Sling legs should not contact any part of the operator cab or lift arms to prevent damage.

NOTE: The required length of front and rear sling legs may or may not be equal depending on loader configuration. Departure angle (Item 1) [Figure 169] in this view has been exceeded, sling leg length must be adjusted to prevent this situation.

NOTE: Be sure the lifting equipment is of adequate size and capacity for the weight of the loader. (See Performance on Page 228.)

TRANSPORTING THE LOADER ON A TRAILER

Loading And Unloading

⚠ WARNING

AVOID SERIOUS INJURY OR DEATH

Adequately designed ramps of sufficient strength are needed to support the weight of the machine when loading onto a transport vehicle. Wood ramps can break and cause personal injury.

W-2058-0807

Be sure the transport and towing vehicles are of adequate size and capacity for weight of loader. (See Performance on Page 228.)

NOTE: Always disengage the auto idle feature when loading or unloading the loader on a trailer. (See AUTO IDLE on Page 60.)

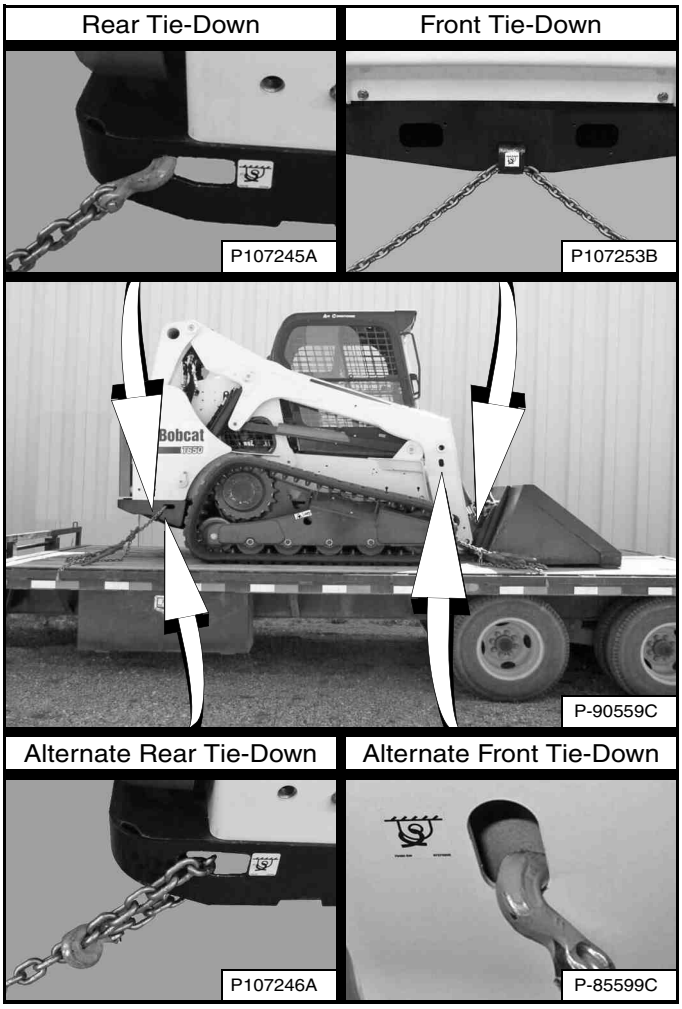
Figure 170

A loader with an empty bucket or no attachment must be loaded backward onto the transport vehicle **[Figure 170]**.

The rear of the trailer must be blocked or supported (Item 1) **[Figure 170]** when loading or unloading the loader to prevent the front end of the trailer from raising up.

Fastening

Figure 171



Use the following procedure to fasten the Bobcat loader to the transport vehicle to prevent the loader from moving during sudden stops, or when going up or down slopes **[Figure 171]**.

1. Lower the bucket or attachment to the floor.
2. Stop the engine.
3. Engage the parking brake.
4. Install chains at the front and rear loader tie-down positions **[Figure 171]**. (Lift arms shown raised for visual clarity.)
5. Fasten each end of the chain to the transport vehicle.
6. Use chain binders to tighten the chains.

PREVENTIVE MAINTENANCE

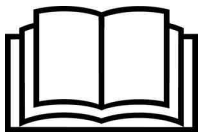
MAINTENANCE SAFETY

WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death. W-2003-0807

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

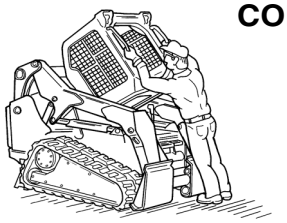
CORRECT



P-90216

Never service the Bobcat Skid-Steer Loader without instructions.

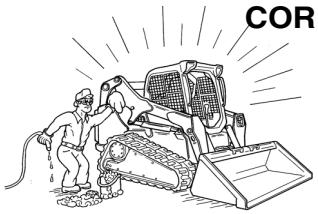
CORRECT



NA1711

Use the correct procedure to lift or lower operator cab.

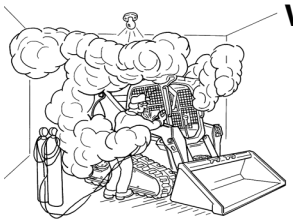
CORRECT



NA1715

Cleaning and maintenance are required daily.

WRONG



NA1714

Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

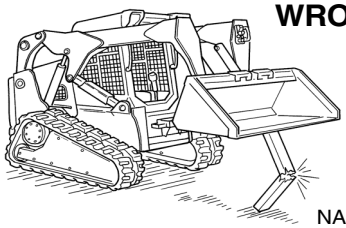
Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

WRONG

NA1710

Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.

WRONG

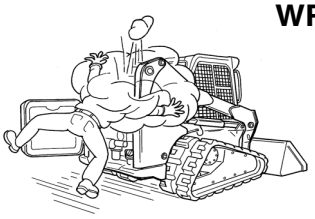


NA1712

Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.

WRONG



NA1722

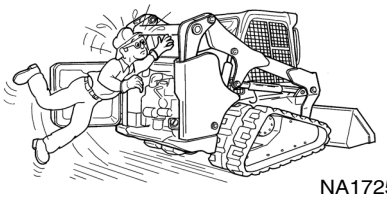
Stop, cool and clean engine of flammable materials before checking fluids.

Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.

Never fill fuel tank with engine running, while smoking or when near open flame.

WRONG



NA1725

Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.

WRONG

B-6589

Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on contact.

Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.

MSW40-0609

SERVICE SCHEDULE

Maintenance Intervals

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures.

The service schedule is a guide for correct maintenance of the Bobcat loader.

WARNING

AVOID INJURY OR DEATH

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0807

Every 10 Hours (Before Starting The Loader)

- **Engine Oil** – Check level and add as needed. (See Page 154.)
- **Engine Air Filters and Air System** – Check display panel. Service only when required. Check for leaks and damaged components. (See Page 148.)
- **Engine Cooling System** – Clean debris from hydraulic fluid cooler and radiator assembly, fuel cooler, air conditioning condenser (if equipped), and rear grille. Check coolant level COLD and add premixed coolant as needed. (See Page 157.) and (See Page 160.)
- **Fuel Filter** – Check the display panel. Remove the trapped water when required. (See Page 152.)
- **Lift Arms, Lift Links, Cylinders, Bob-Tach, Pivot Pins, Wedges** – Lubricate with multipurpose lithium based grease. (See Page 198.)
- **Seat Belt, Seat Belt Retractors, Seat Bar, Control Interlocks** – Check the condition of seat belt. Clean or replace seat belt retractors as needed. Check the seat bar and control interlocks for correct operation. Clean dirt and debris from moving parts. (See Page 131.) and (See Page 133.)
- **Bobcat Interlock Control Systems (BICS™)** – Check for correct function. Lift and Tilt functions MUST NOT operate with seat bar raised. (See Page 130.)
- **Front Horn** – Check for proper function. (See Page 52.)
- **Operator Cab** – Check the fastening bolts, washers, and nuts. Check the condition of the cab. (See Page 139.)
- **Indicators and Lights** – Check for correct operation of all indicators and lights. (See Page 39.)
- **Safety Signs and Safety Treads** – Check for damaged signs (decals) and safety treads. Replace any signs or safety treads that are damaged or worn. (See Page 19.) and (See Page 94.)
- **Hydraulic Fluid** – Check fluid level and add as needed. (See Page 174.)
- **Heater and Air Conditioning Filters** (if equipped) – Clean or replace filters as needed. (See Page 145.)

SERVICE SCHEDULE (CONT'D)

Maintenance Intervals (Cont'd)

Every 50 Hours

- **Hydraulic Hoses and Tubelines** – Check for damage and leaks. Repair or replace as needed.
- **Parking Brake, Foot Pedals, Hand Controls and Steering Levers, or Joysticks** – Check for correct operation. Repair or adjust as needed.
- **Track Drive Sprocket Nuts or Bolts** – Check for loose sprocket nuts or bolts and tighten to correct torque. (See Page 191.)
- **Track Tension** – Check tension and adjust as needed. (See Page 183.)
- **Engine / Hydrostatic Drive Belt** – Perform at first 50 hours, then as scheduled. Check for wear or damage. Adjust or replace as needed. (See Page 194.)
- **Engine Oil and Filter** – Perform at first 50 hours, then as scheduled. Replace oil and filter. (See Page 155.)

Every 100 Hours

- **Battery** – Check cables and connections. (See Page 170.)
- **Engine Oil and Filter** – Perform every 100 hours when operating under severe conditions. Replace oil and filter. (See Page 155.)

Every 250 Hours or Every 12 Months

- **Engine / Hydrostatic Drive Belt** – Check for wear or damage. Adjust or replace as needed. (See Page 194.)
- **Drive Belts (Alternator, air conditioning, water pump)** – Check condition. Replace as needed. (See Page 192.) and (See Page 193.)
- **Bobcat Interlock Control System (BICS™)** – Check the function of the lift arm bypass control. (See Page 130.)

Every 500 Hours or Every 12 Months

- **Fuel Filter** – Replace filter element. (See Page 152.)
- **Hydraulic Charge Filter, Hydraulic Reservoir Breather Cap** – Replace the charge filter and the reservoir breather cap. (See Page 180.) and (See Page 182.)
- **Hydrostatic Motor Carrier** – Replace fluid. (See Page 190.)
- **Engine Oil and Filter** – Replace oil and filter. (See Page 155.)
- **Heater Coil and Air Conditioning Evaporator** (if equipped) - Clean the heater coil and air conditioning evaporator. Clean the plenum drains. (See Page 146.)

Every 1000 Hours or Every 12 Months

- **Hydraulic / Hydrostatic Filter** – Replace the hydraulic / hydrostatic filter. (See Page 178.)
- **Hydraulic Reservoir** – Replace the fluid. (See Page 175.)
- **Engine Valves** – Adjust the engine valve clearance.

Every 1500 Hours or Every 24 Months

- **Coolant** – Replace the coolant. (See Page 161.)

NOTE: The Inspection Checkbook can be ordered for you by your local dealer. Part number 7296478.

SERVICE SCHEDULE (CONT'D)

Inspection Checkbook

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures.

The service schedule is a guide for correct maintenance of the Bobcat loader.

The Inspection Checkbook contains the following information:

- Doosan Bobcat EMEA s.r.o. Warranty Policy
- Doosan Bobcat EMEA s.r.o. Extended Warranty Policy

The Inspection Checkbook has to be filled in by the Dealer for any maintenance and service work of your Bobcat machine. This book may be required anytime by an authorised dealer or by Bobcat Europe, should a breakdown occur on the Bobcat equipment.

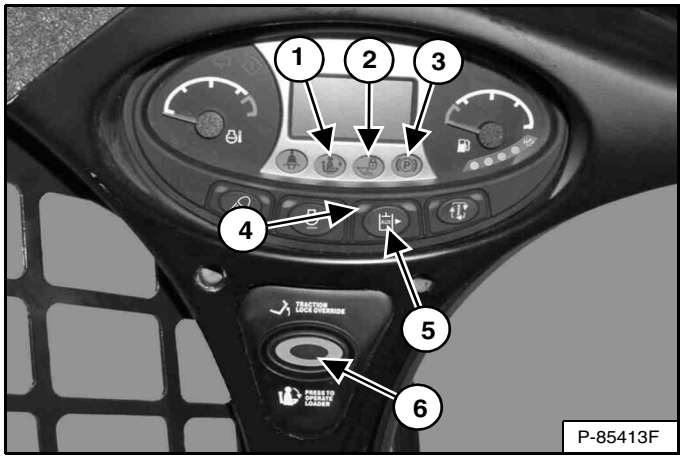
Your local dealer can order the Inspection Checkbook. Part number: 7296478.

BOBCAT INTERLOCK CONTROL SYSTEM (BICS™)

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Inspecting The BICS™ (Engine STOPPED – Key ON)

Figure 172



1. Sit in operator's seat. Turn key switch to RUN. Lower seat bar and disengage parking brake. Press the PRESS TO OPERATE LOADER button (Item 6). Two BICS™ lights (Items 1 and 2) **[Figure 172]** [SEAT BAR and LIFT AND TILT VALVE] on left instrument panel must be OFF. The PRESS TO OPERATE LOADER button will light.

2. Raise seat bar fully. All three BICS™ lights (Items 1, 2, and 3) **[Figure 172]** [SEAT BAR, LIFT AND TILT VALVE, and PARKING BRAKE] on left instrument panel must be ON. The PRESS TO OPERATE LOADER button light will turn OFF.

Inspecting Deactivation Of The Auxiliary Hydraulics System (Engine STOPPED – Key ON)

3. Sit in operator's seat, lower seat bar, and press the PRESS TO OPERATE LOADER button (Item 6). Press the Auxiliary Hydraulics button (Item 5). The auxiliary hydraulics light will turn ON (Item 4) **[Figure 172]**. Raise the seat bar. The light will turn OFF.

Inspecting The Seat Bar Sensor (Engine RUNNING)

4. Sit in operator's seat, lower seat bar, engage parking brake, and fasten seat belt.

5. Start engine and operate at low idle. Press the PRESS TO OPERATE LOADER button. While raising the lift arms, raise the seat bar fully. The lift arms must stop. Repeat using the tilt function.

Inspecting The Traction Lock And Parking Brake (Engine RUNNING)

6. Fasten seat belt, disengage parking brake, press the PRESS TO OPERATE LOADER button, and raise seat bar fully. Move steering levers or joystick(s) slowly forward and backward. The TRACTION lock must be engaged. Lower the seat bar. Press the PRESS TO OPERATE LOADER button.

7. Engage parking brake and move steering levers or joystick(s) slowly forward and backward. The TRACTION lock must be engaged. See your Bobcat dealer for service if loader fails to stop.

NOTE: The PARKING BRAKE light on the left instrument panel will remain ON until the engine is started, the PRESS TO OPERATE LOADER button is pressed, and the parking brake is disengaged.

Inspecting The Lift Arm Bypass Control

8. Raise the lift arms 2 m (6 ft) off the ground. Stop engine. Turn lift arm bypass control knob 90° clockwise. Pull up and hold lift arm bypass control knob until lift arms slowly lower.

Inspecting Deactivation Of Lift And Tilt Functions (ACS And SJC)

9. Sit in operator's seat and fasten seat belt. Lower seat bar, start engine, and press the PRESS TO OPERATE LOADER button.

10. Raise lift arms approximately 2 m (6 ft) off the ground.

11. Turn key switch to STOP and wait for the engine to come to a complete stop.

12. Turn key switch to RUN. Press the PRESS TO OPERATE LOADER button, move the control (foot pedal, hand control, or joystick) to lower the lift arms. Lift arms must not lower.

13. Move the control (foot pedal, hand control, or joystick) to tilt the bucket (or attachment) forward. The bucket (or attachment) must not tilt forward.

⚠ WARNING

AVOID INJURY OR DEATH

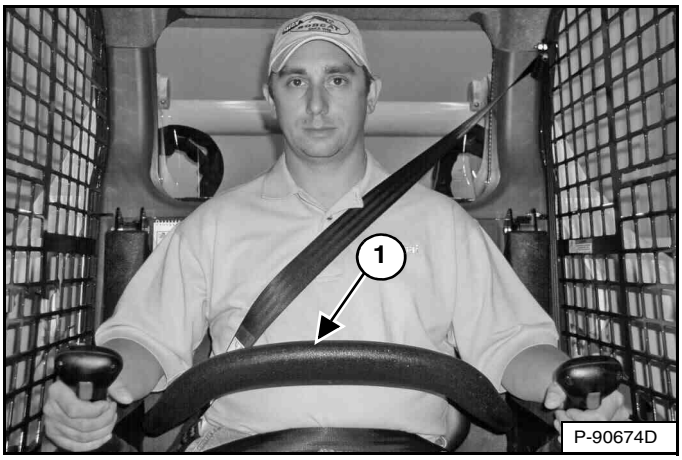
The Bobcat Interlock Control System (BICS™) must deactivate the lift, tilt and traction drive functions. If it does not, contact your dealer for service. DO NOT modify the system.

W-2151-1111

SEAT BAR RESTRAINT SYSTEM

Description

Figure 173



The seat bar restraint system has a pivoting seat bar with armrests (Item 1) **[Figure 173]**.

The operator controls the use of the seat bar. The seat bar in the down position helps to keep the operator in the seat.

Models with Standard Controls have hydraulic valve spool interlocks for the lift and tilt functions. The spool interlocks require the operator to lower the seat bar in order to operate the foot pedal controls.

When the seat bar is down, the engine is running, the PRESS TO OPERATE LOADER button is activated, and the brake is released; the lift, tilt, and traction drive functions can be operated.

When the seat bar is up, the lift and tilt control pedals are locked when returned to the NEUTRAL position.

Models with Advanced Control System (ACS) have mechanical interlocks for the handles and pedals. The interlocks for the handles and pedals require the operator to lower the seat bar in order to operate the selected controls.

When the seat bar is down, the engine is running, the PRESS TO OPERATE LOADER button is activated, and the brake is released; the lift, tilt, and traction drive functions can be operated.

When the seat bar is up, the handles and pedals are locked when returned to the NEUTRAL position.

Models with Selectable Joystick Controls (SJC) have electrical deactivation of lift and tilt functions. Activation of functions require the operator to lower the seat bar.

When the seat bar is down, the engine is running, the PRESS TO OPERATE LOADER button is activated, and the brake is released; the lift, tilt, and traction drive functions can be operated.

When the seat bar is up, the lift and tilt functions are deactivated even though the joysticks do not mechanically lock.

SEAT BAR RESTRAINT SYSTEM (CONT'D)

Inspection And Maintenance

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Sit in the seat and fasten the seat belt. Engage the parking brake. Pull the seat bar all the way down. Start the engine. Press the PRESS TO OPERATE LOADER button.

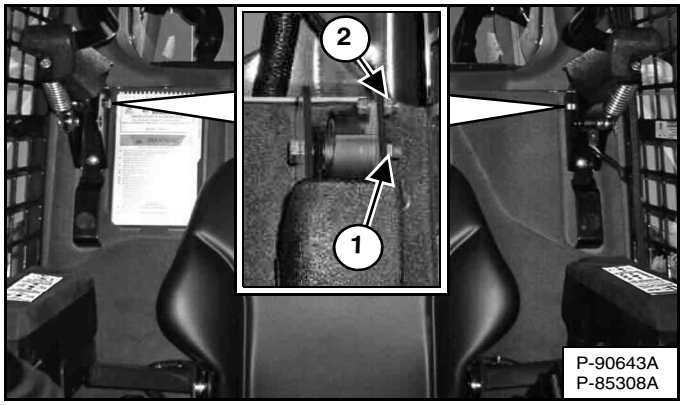
Operate the hydraulic controls to check that the lift and tilt functions operate correctly. Raise the lift arms until the attachment is approximately 600 mm (2 ft) off the ground.

Raise the seat bar. Move the hydraulic controls. Pedals and handles (if equipped) must be firmly locked in the NEUTRAL position (except joysticks). There must be no motion of the lift arms or tilt (attachment) when the controls are moved.

Lower the seat bar, press the PRESS TO OPERATE LOADER button, and lower the lift arms. Operate the lift control. While the lift arms are going up, raise the seat bar. The lift arms must stop.

Lower the seat bar, press the PRESS TO OPERATE LOADER button, lower the lift arms, and put the attachment flat on the ground. Stop the engine. Raise the seat bar. Operate the foot pedals and handles (if equipped) to be sure they are firmly locked in the NEUTRAL position (except joysticks).

Figure 174



Use compressed air to clean any debris or dirt from the pivot parts. Do not lubricate. Inspect all mounting hardware. The correct hinge nut (both sides) (Item 1) torque is 34 – 38 N•m (25 – 28 ft-lb). The seat bar sensor nut (left side only) (Item 2) **[Figure 174]** torque is 6 – 8 N•m (50 – 70 in-lb).

If the seat bar system does not function correctly, replace parts that are worn or damaged. Use only genuine Bobcat replacement parts.

⚠ WARNING

The seat bar system must deactivate the lift and tilt control functions when the seat bar is up. See your Bobcat dealer for service if hydraulic controls do not deactivate.

W-2465-0111

SEAT BELT

Inspection And Maintenance

WARNING

Failure to properly inspect and maintain the seat belt can cause lack of operator restraint resulting in serious injury or death.

W-2466-0703

Check the seat belt daily for correct function.

Inspect the seat belt system thoroughly at least once each year, or more often if the machine is exposed to severe environmental conditions or applications.

Any seat belt system that shows cuts, fraying, extreme or unusual wear, significant discolourations due to ultraviolet UV exposure, dusty / dirty conditions, abrasion to the seat belt webbing, or damage to the buckle, latch plate, retractor (if equipped), hardware, or any other obvious problem should be replaced immediately.

The items below are referenced in **[Figure 175]**.

1. Check the webbing. If the system is equipped with a retractor, pull the webbing completely out and inspect the full length of the webbing. Look for cuts, wear, fraying, dirt, and stiffness.

2. Check the buckle and latch for correct operation. Make sure latch plate is not excessively worn or deformed and buckle is not damaged or casing broken.

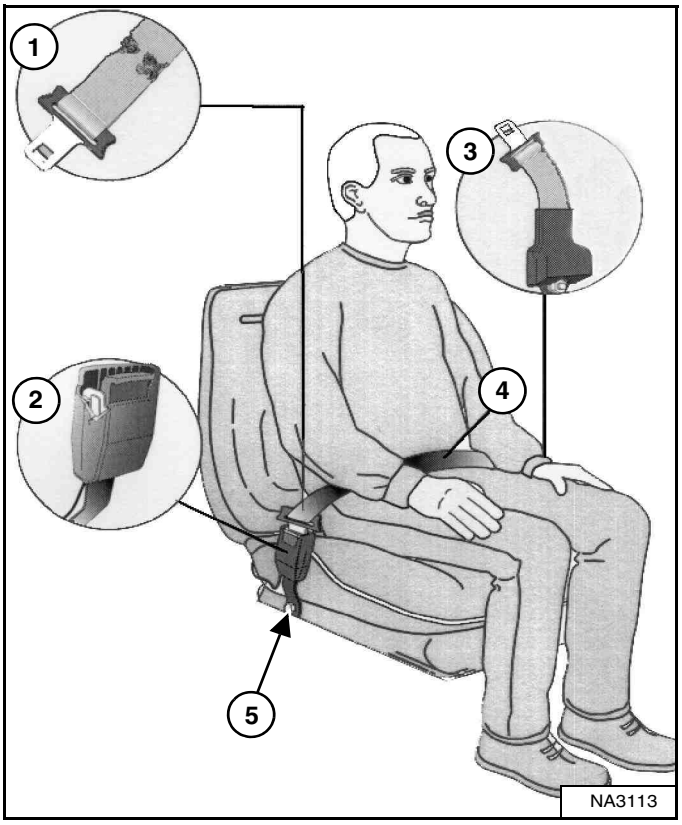
3. Check the retractor web storage device (if equipped) by extending webbing to determine if it looks correct, and that it spools out and retracts webbing correctly.

4. Check webbing in areas exposed to ultraviolet (UV) rays from the sun, or extreme dust or dirt. If the original colour of the webbing in these areas is extremely faded and / or the webbing is packed with dirt, the webbing strength may have deteriorated.

5. Check the hardware on both sides of the seat. Hardware should be tight. Hardware must not be missing, rusted, corroded, or damaged.

See your Bobcat dealer for seat belt system replacement parts for your machine.

Figure 175



LIFT ARM SUPPORT DEVICE

Description

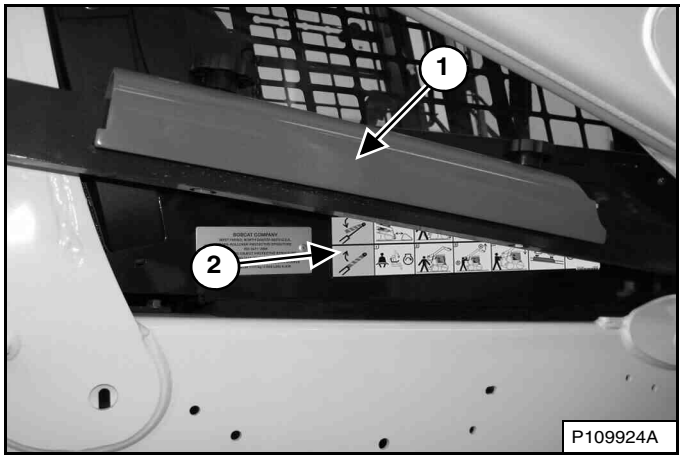
WARNING

Never work on a machine with the lift arms up unless the lift arms are secured by an approved lift arm support device. Failure to use an approved lift arm support device can allow the lift arms or attachment to fall and cause injury or death.

Service lift arm support device if damaged or if parts are missing. Using a damaged lift arm support or with missing parts can cause lift arms to drop causing injury or death.

W-2572-0407

Figure 176



The lift arm support device (Item 1) **[Figure 176]** is used to support the lift arms while working on a machine with the lift arms up.

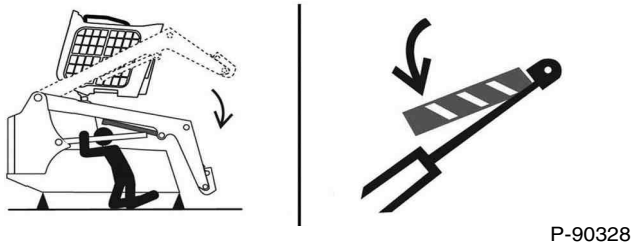
A decal (Item 2) **[Figure 176]** located on the right side of the operator cab provides instructions for installing and removing the lift arm support device.

The procedures are described in more detail on the following pages. (See Installing on Page 135.) and (See Removing on Page 136.)

LIFT ARM SUPPORT DEVICE (CONT'D)

Installing

DANGER



P-90328

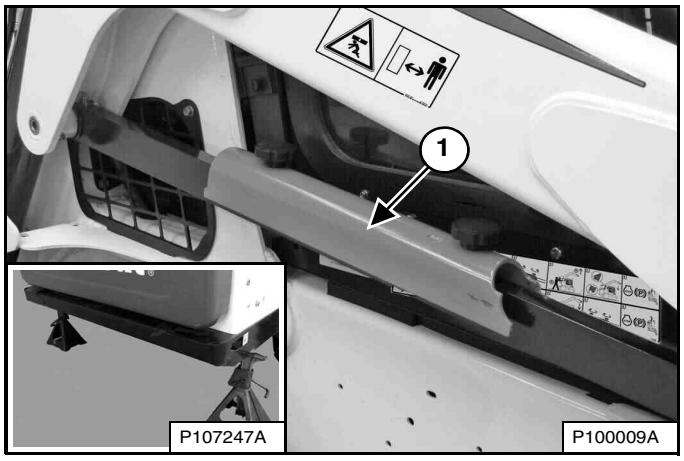
AVOID DEATH

- **Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop.**
- **Keep out of this area when lift arms are raised unless supported by an approved lift arm support. Replace if damaged.**

D-1009-0409

Remove attachment from the loader. (See Installing And Removing The Attachment (Hand Lever Bob-Tach) on Page 110.) **OR** (See Installing And Removing The Attachment (Power Bob-Tach) on Page 113.)

Figure 177



Put jackstands under the rear corners of the loader frame (Inset) **[Figure 177]**.

Remove the lift arm support device (Item 1) **[Figure 177]** from the storage position.

The operator must stay in the operator seat with the seat belt fastened and the seat bar lowered until the lift arm support device is installed.

Start the engine and raise the lift arms all the way up.

Figure 178

Have a second person install the lift arm support device over the rod of one of the lift cylinders **[Figure 178]**.

The lift arm support device must be tight against the cylinder rod.

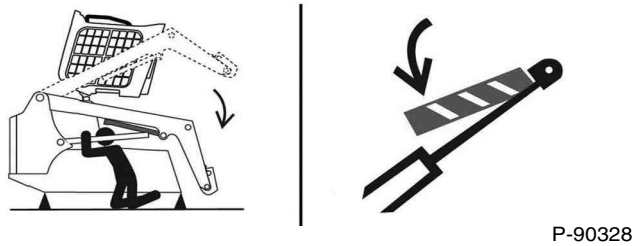
Figure 179

Lower the lift arms slowly until the lift arm support device is held between the lift arms and the lift cylinder. The tabs of the lift arm support device must go past the end of the cylinder (Inset) **[Figure 179]**.

LIFT ARM SUPPORT DEVICE (CONT'D)

Removing

DANGER



P-90328

AVOID DEATH

- **Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop.**
- **Keep out of this area when lift arms are raised unless supported by an approved lift arm support. Replace if damaged.**

D-1009-0409

The operator must stay in the operator seat with the seat belt fastened and the seat bar lowered until the lift arm support device is removed and the lift arms are lowered all the way.

NOTE: The lift arm support device should remain resting on the cylinder barrel when the lift arms are raised. Service or replace the lift arm support device if the lift arm support raises with the cylinder rod.

Start the engine and raise the lift arms all the way up.

Figure 180

P-90567G

Have a second person remove the lift arm support device **[Figure 180]** after the lift arms are all the way up.

Lower the lift arms all the way and stop the engine.

Figure 181

P109924A

Return the lift arm support device to the storage position and secure with the clamping knobs **[Figure 181]**.

Remove the jackstands.

BACK-UP ALARM SYSTEM

This machine may be equipped with a back-up alarm.

Description

The back-up alarm will sound when the operator moves both steering levers or joystick(s) into the reverse position. Slight movement of the controls into the reverse position is required with hydrostatic transmissions, before the back-up alarm will sound.

Inspection

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Figure 182

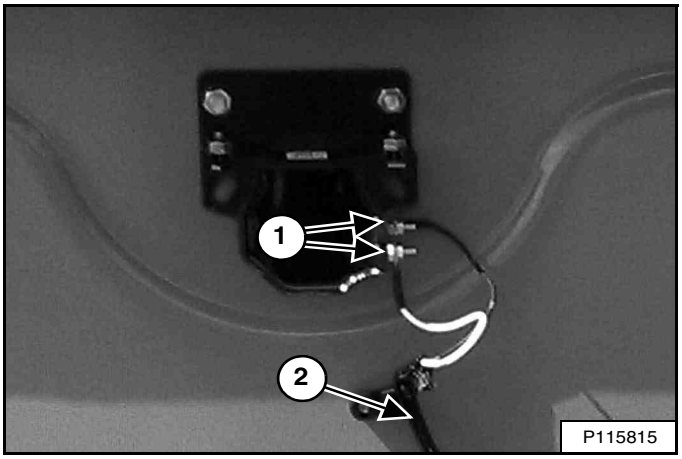
Inspect for damaged or missing back-up alarm decal (Item 1) **[Figure 182]**. Replace if required.

Sit in the seat and fasten the seat belt. Engage the parking brake. Pull the seat bar all the way down. Start the engine. Press the PRESS TO OPERATE LOADER button. Disengage the parking brake.

Move both steering levers or joystick(s) into the reverse position. The back-up alarm must sound when both tracks are moving in reverse.

The back-up alarm is located on the inside of the rear door.

Figure 183



Inspect the back-up alarm electrical connections (Item 1) **[Figure 183]**, wire harness (Item 2) **[Figure 183]**, and back-up alarm switches (if equipped) (Item 1) **[Figure 184]** for tightness and damage. Repair or replace any damaged components.

If the back-up alarm switches require adjustment, (See Adjusting Switch Position on Page 138.)

BACK-UP ALARM SYSTEM (CONT'D)

Adjusting Switch Position

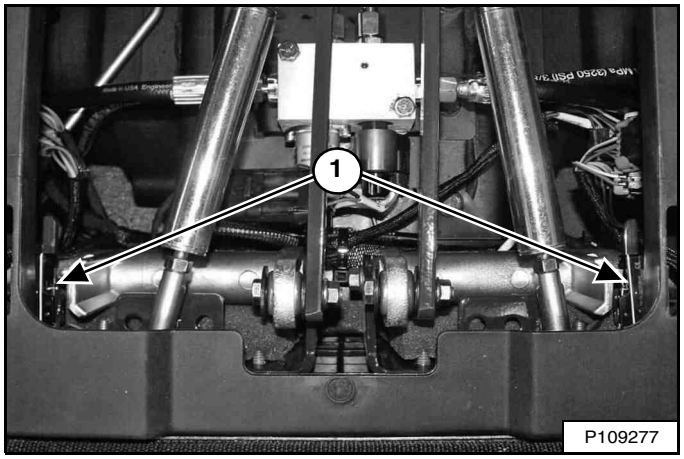
NOTE: Joystick equipped machines do not have back-up alarm switches and cannot be adjusted. See your Bobcat dealer for service if your back-up alarm does not sound.

Standard Controls And ACS (If Equipped)

Stop the engine and raise the operator cab. (See Raising on Page 140.)

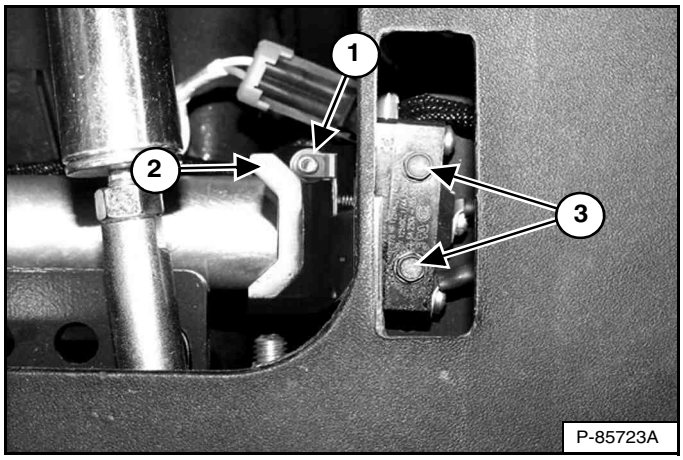
Put the steering levers into the NEUTRAL position.

Figure 184



The back-up alarm switches (Item 1) **[Figure 184]** are located alongside the steering bellcranks. Both switches must be adjusted properly for the back-up alarm to operate correctly.

Figure 185



Loosen the screws (Item 3) **[Figure 185]** securing the back-up alarm switch. (Left side shown)

Position the back-up alarm switch so that the roller (Item 1) just makes contact with the bellcrank (Item 2) **[Figure 185]** without compressing the switch spring.

Torque the screws (Item 3) **[Figure 185]** securing the switch to the bracket to 1,0 – 1,4 N•m (9 – 12 in-lb).

Repeat adjustment procedure for the other switch.

Lower the operator cab. (See Lowering on Page 141.)

Inspect back-up alarm system for proper function. (See Inspection on Page 137.)

OPERATOR CAB

Description

The Bobcat loader has an operator cab (ROPS and FOPS) as standard equipment to protect the operator from rollover and falling objects. The seat belt must be worn for rollover protection.

Check the cab, mounting, and hardware for damage. Never modify the cab. Replace the cab and hardware if damaged. See your Bobcat dealer for parts.

ROPS – Roll-Over Protective Structure per ISO 3471 and FOPS – Falling-Object Protective Structure per ISO 3449, Level I. Level II is available.

Level I

Protection from falling bricks, small concrete blocks, and hand tools encountered in operations, such as: motorway maintenance, landscaping, and other construction sites.

Level II

Protection from falling trees, rocks: for machines involved in site clearing, overhead demolition, or forestry.

⚠ WARNING

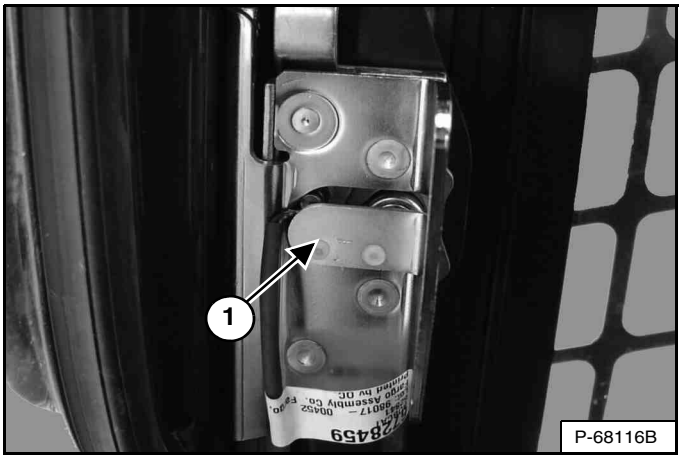
Never modify operator cab by welding, grinding, drilling holes or adding attachments unless instructed to do so by Bobcat Company. Changes to the cab can cause loss of operator protection from rollover and falling objects, and result in injury or death.

W-2069-0200

Cab Door Sensor

This machine may be equipped with a Cab Door Sensor.

Figure 186



The cab door has a sensor (Item 1) **[Figure 186]** installed that deactivates the lift and tilt valves when the door is open.

Figure 187

The LIFT AND TILT VALVE light (Item 1) **[Figure 187]** is OFF when the door is closed, the key switch is turned to RUN, the seat bar is lowered, and the PRESS TO OPERATE LOADER button is pressed.

The LIFT AND TILT VALVE light (Item 1) **[Figure 187]** is ON when the door is open, the key switch is turned to RUN, the seat bar is lowered, and the PRESS TO OPERATE LOADER button is pressed.

[DOOR] will appear in the data display (Item 2) **[Figure 187]** when the door is open, the key switch is turned to RUN, the seat bar is lowered, and the PRESS TO OPERATE LOADER button is pressed.

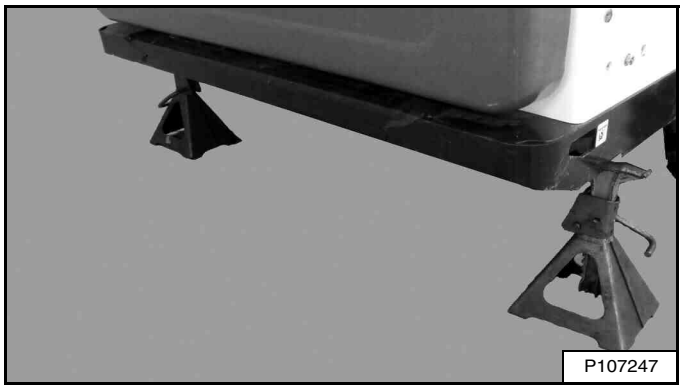
OPERATOR CAB (CONT'D)

Raising

Always stop the engine before raising or lowering the operator cab.

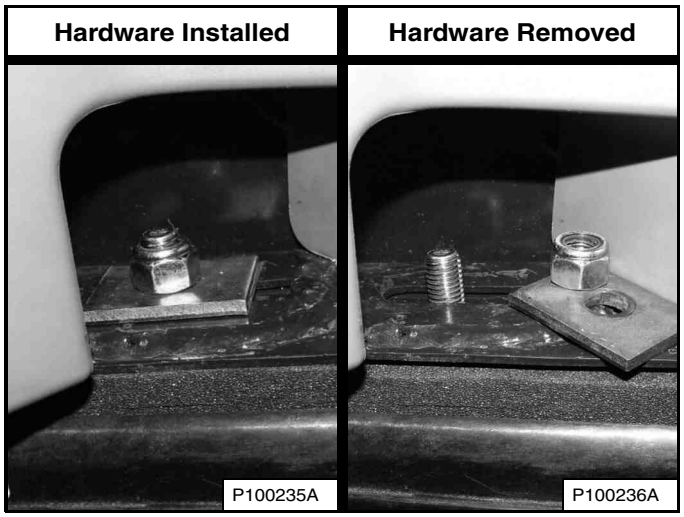
Stop the loader on a level surface. Lower the lift arms. If the lift arms must be up while raising the operator cab, install the lift arm support device. (See LIFT ARM SUPPORT DEVICE on Page 134.)

Figure 188



Install jackstands under the rear of the loader frame **[Figure 188]**.

Figure 189



Remove the nuts and washers **[Figure 189]** (both sides) at the front corners of the operator cab.

⚠ WARNING

UNEXPECTED LOADER, LIFT ARM OR ATTACHMENT MOVEMENT CAUSED BY CAB CONTACT WITH CONTROLS CAN CAUSE SERIOUS INJURY OR DEATH

- **STOP ENGINE before raising or lowering cab.**

W-2758-0908

NOTE: On some machines, the operator cab frame can contact the steering levers while raising or lowering the operator cab. The engine MUST be stopped before raising or lowering the operator cab.

Figure 190

Lift on the grab handles and bottom of the operator cab **[Figure 190]** slowly until the operator cab is all the way up and the latching mechanism engages.

OPERATOR CAB (CONT'D)

Lowering

Always stop the engine before raising or lowering the operator cab.

NOTE: Always use the grab handles to lower the operator cab.

Figure 191

Pull down on the bottom of the operator cab until stopped by the latching mechanism **[Figure 191]**.

NOTE: The weight of the operator cab increases when equipped with options and accessories, such as: cab door, heater, and air conditioning. In these cases, the operator cab may need to be raised slightly from the latch to be able to release the latch.

⚠ WARNING

UNEXPECTED LOADER, LIFT ARM OR ATTACHMENT MOVEMENT CAUSED BY CAB CONTACT WITH CONTROLS CAN CAUSE SERIOUS INJURY OR DEATH

- **STOP ENGINE before raising or lowering cab.**

W-2758-0908

NOTE: On some machines, the operator cab frame can contact the steering levers while raising or lowering the operator cab. The engine MUST be stopped before raising or lowering the operator cab.

Support the operator cab and release the latching mechanism (Inset) **[Figure 191]**. Remove your hand from the latch mechanism when the operator cab is past the latch stop. Use both hands to lower the operator cab all the way down.

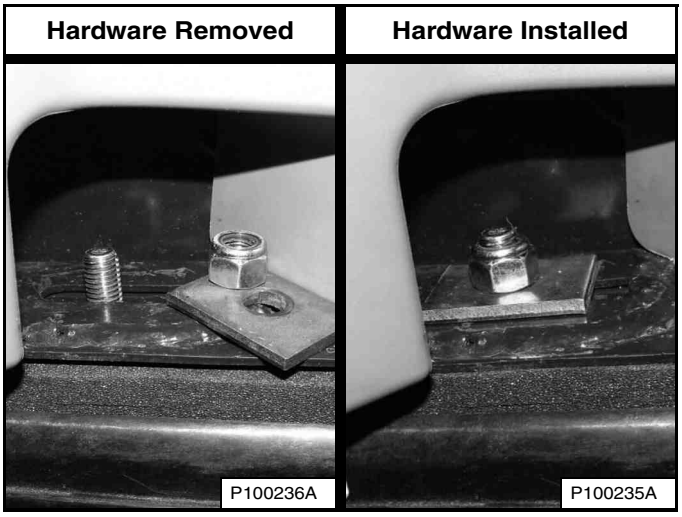
⚠ WARNING

PINCH POINT CAN CAUSE INJURY

Remove your hand from the latching mechanism when the cab is past the latch stop.

W-2469-0803

Figure 192



Install the washers and nuts (both sides) **[Figure 192]**.

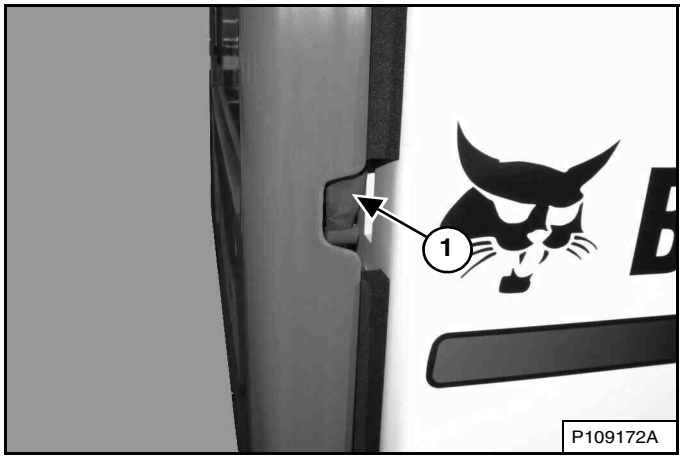
Tighten the nuts to 54 – 61 N•m (40 – 45 ft-lb) torque.

Remove the jackstands.

REAR DOOR (TAILGATE)

Opening And Closing

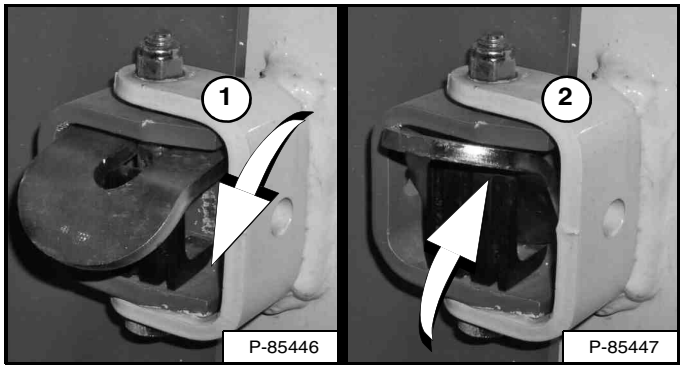
Figure 193



Reach into the slot on the right side of the rear door and pull the latch handle (Item 1) **[Figure 193]**. Pull the rear door open.

The rear door is equipped with a door stop feature on the top hinge.

Figure 194



Move the door stop into the engaged position (Item 1) to hold the door open. Move the door stop up (Item 2) **[Figure 194]** to allow the door to close.

⚠ WARNING

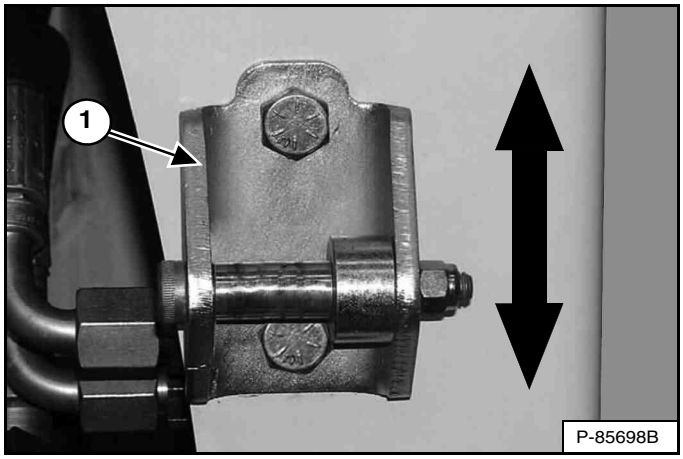
Keep the rear door closed when operating the machine. Failure to do so could seriously injure a bystander.

W-2020-1285

Close the rear door.

Adjusting Latch

Figure 195



The door latch striker (Item 1) **[Figure 195]** can be adjusted up or down for alignment with the door latch.

Close the rear door before operating the loader.

REAR GRILLE

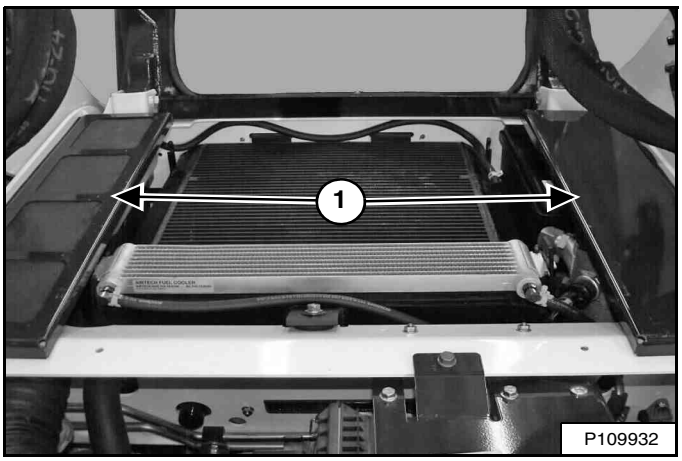
Removing

Stop the engine and open the rear door.

Figure 196

Lift and pull the rear grille backward to remove from the loader **[Figure 196]**.

Figure 197

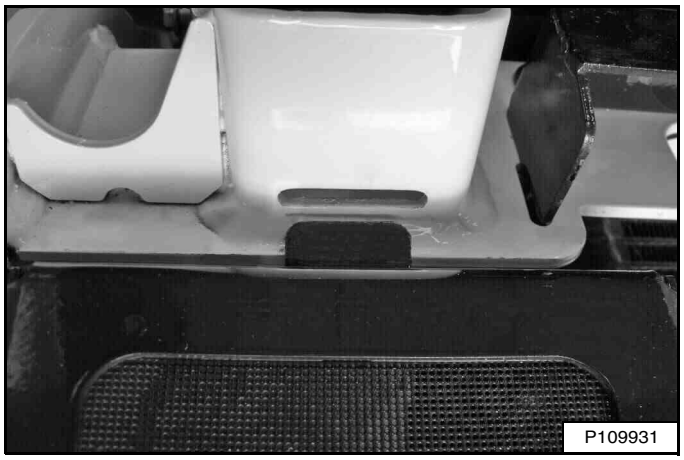


Lift and remove the two side covers (Item 1) **[Figure 197]**.

REAR GRILLE (CONT'D)

Installing

Figure 198

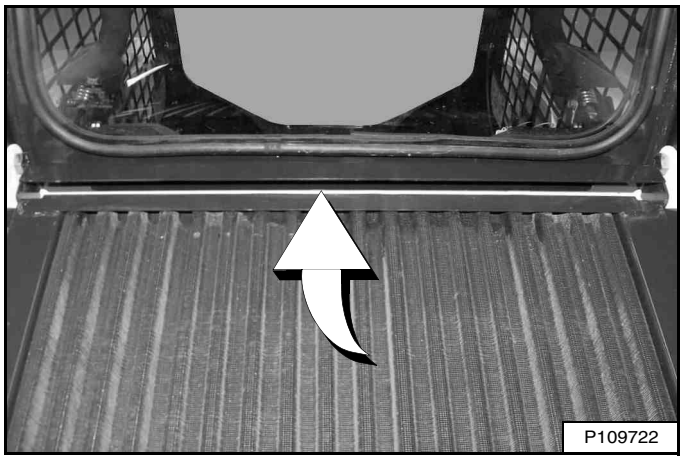


Insert the front tab of the two side covers into the slots in the loader frame and lower **[Figure 198]**. (Left side shown.)

Figure 199

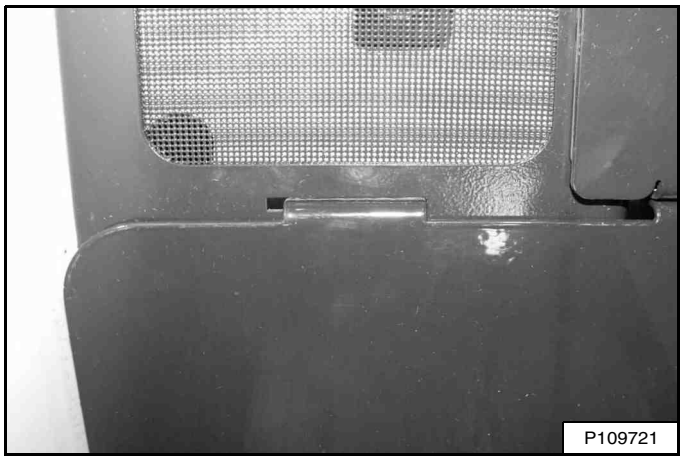
Insert the rear tab of the two side covers into the slots in the loader frame and lower **[Figure 199]**. (Left side shown.)

Figure 200



Insert the edge of the rear grille under the loader frame and slide rear grille in while lowering **[Figure 200]**.

Figure 201



Insert the tabs of the rear grille into the slots in the two side covers **[Figure 201]**. (Left side shown.)

Close the rear door.

HEATING, VENTILATION, AND AIR CONDITIONING (HVAC) SYSTEM

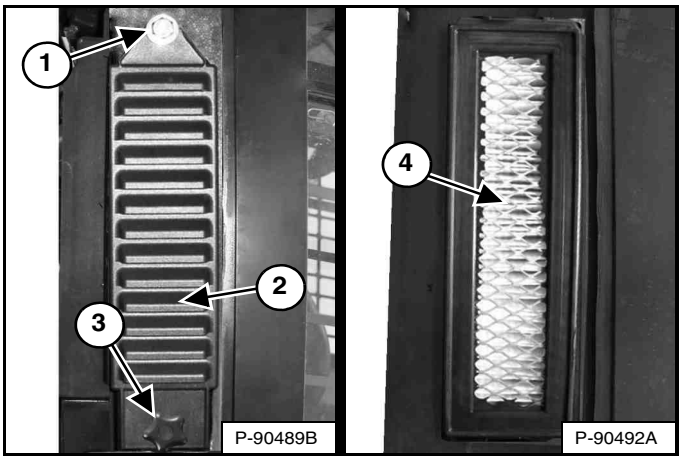
This machine may be equipped with a cab heater or HVAC system.

Filters

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Fresh Air Filters

Figure 202



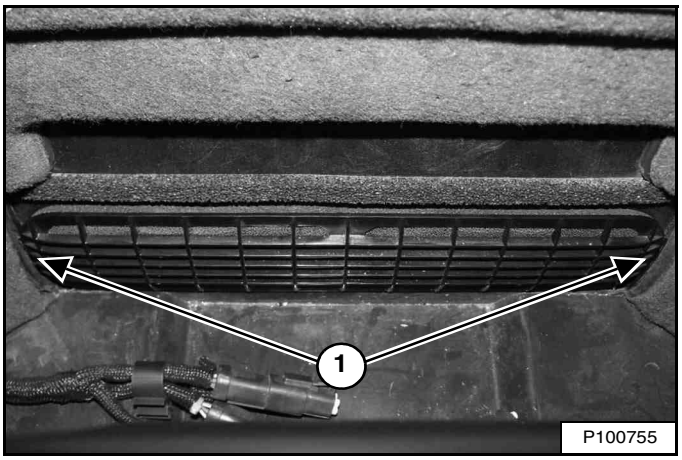
The fresh air filters are located behind the side windows outside the operator cab. (Right side shown) Remove the retaining screw (Item 3) and the filter cover (Item 2) **[Figure 202]**. (Lift arms shown raised for visual clarity.)

NOTE: Loosen the upper filter cover bolt (Item 1) [Figure 202] to allow removal and installation of the cover if equipped with the High-Efficiency Particulate Air (HEPA) filter kit.

Shake the filter (Item 4) **[Figure 202]** or use low pressure air to remove dirt. This procedure can be done several times before replacement is required. Install the filter, the filter cover, and the retaining screw.

Recirculation Filter

Figure 203



The recirculation filter is located behind the operator's seat inside the operator cab. The filter cover is held in position with three clips. Pull the cover at each end (Item 1) **[Figure 203]** to remove.

Rinse the filter with water or use a vacuum cleaner to clean. Do not use solvents.

Line up the clips on the filter cover with the slots provided and push the cover into position.

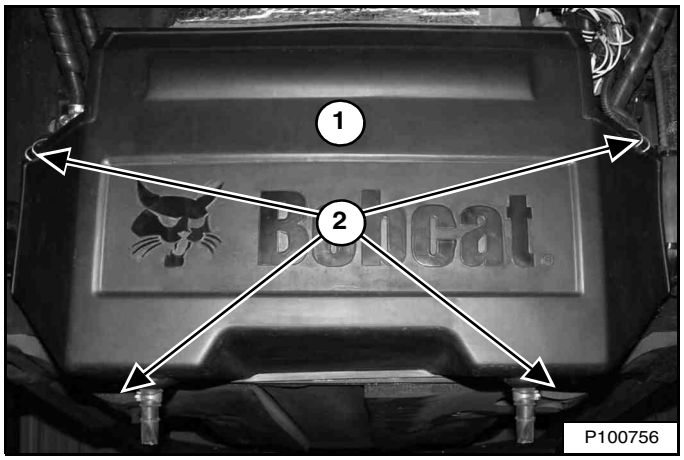
HEATING, VENTILATION, AND AIR CONDITIONING (HVAC) SYSTEM (CONT'D)

Air Conditioning Evaporator / Heater Coil

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

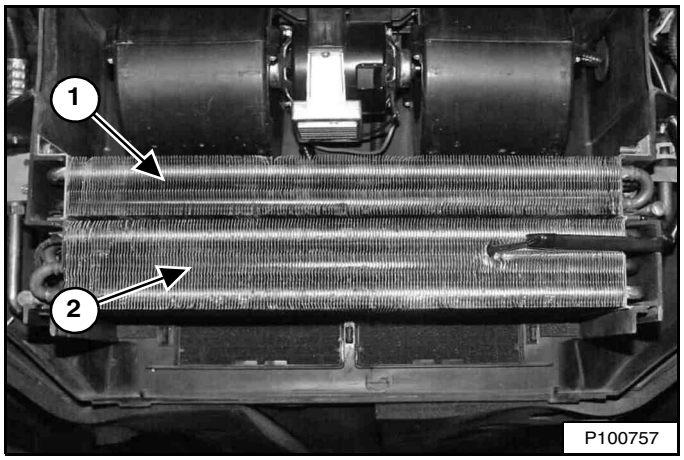
Stop the engine and raise the operator cab. (See Raising on Page 140.)

Figure 204



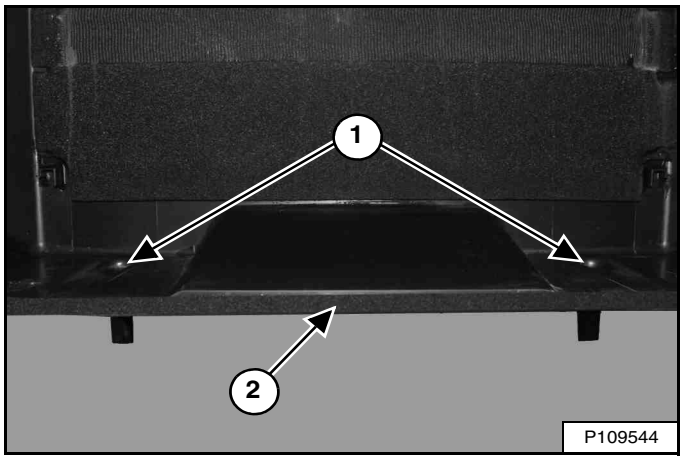
Unhook the cover latches (Item 2) and remove the cover (Item 1) **[Figure 204]**.

Figure 205



Use low pressure air or water to remove debris from the heater coil (Item 1) and evaporator (Item 2) **[Figure 205]**.

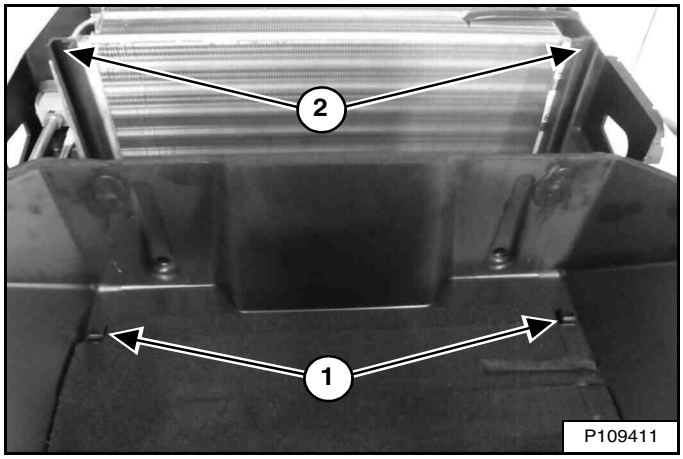
Figure 206



Clean the plenum drains (Item 1) **[Figure 206]** to ensure they are not plugged by debris.

Inspect the cover seal (Item 2) **[Figure 206]** for breaks and tears. Ensure the seal is firmly attached all around the cover. See your Bobcat dealer for a replacement seal.

Figure 207



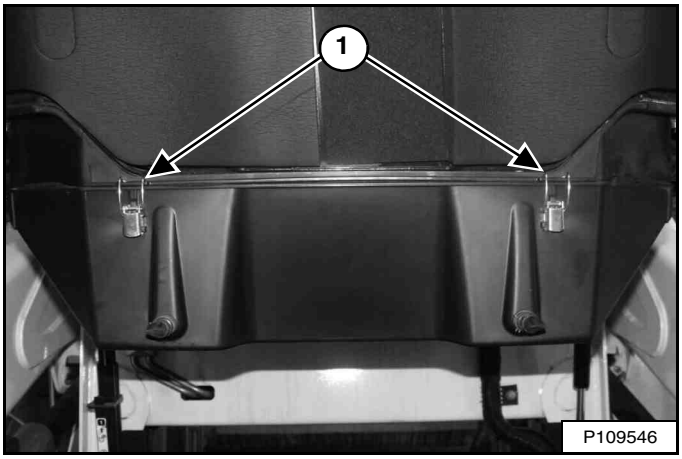
NOTE: The bosses (Item 1) fit inside the core supports (Item 2) [Figure 207] when the cover is installed. Deformity of the cover indicates they are out of position.

HEATING, VENTILATION, AND AIR CONDITIONING (HVAC) SYSTEM (CONT'D)

Air Conditioning Evaporator / Heater Coil (Cont'd)

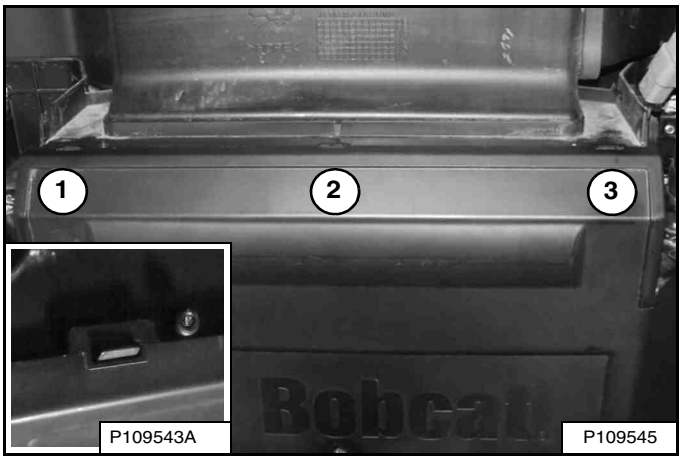
NOTE: Improper cover installation can damage the seal, which may lead to HVAC component failure. Perform the following steps in the order given to prevent cover seal damage.

Figure 208



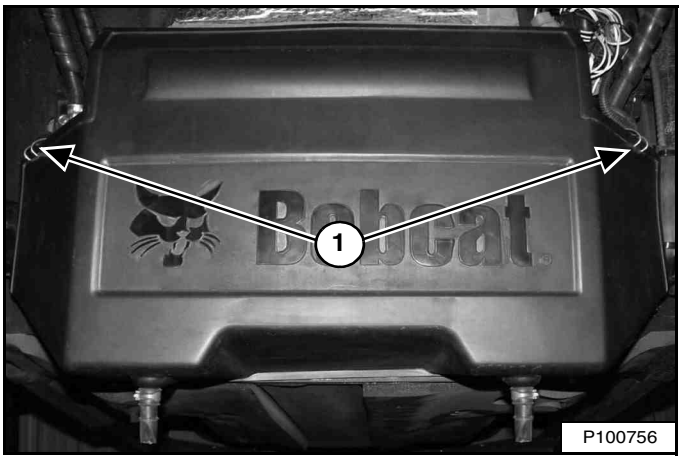
1. Hold the cover in place and fasten two latches (Item 1) **[Figure 208]**.

Figure 209



2. Push the cover up in three places (Items 1, 2, and 3) until the slots snap into place on the tabs. This slot (Inset) **[Figure 209]** is correctly fastened.

Figure 210



3. Fasten the two remaining latches (Item 1) **[Figure 210]**.

NOTE: Perform a thorough visual check to ensure that the cover and the cover seal are not deformed. The cover should seal tightly all around without any gaps.

Lower the operator cab. (See Lowering on Page 141.)

Air Conditioning Condenser

The condenser should be cleaned with the hydraulic fluid cooler and radiator assembly. (See Cleaning on Page 157.)

Air Conditioning Lubrication

Operate the air conditioning for approximately 5 minutes every week to lubricate the internal components.

Troubleshooting

If the fan does not operate or the air conditioning does not turn on, check the fuse. (See Fuse And Relay Location / Identification on Page 163.) The refrigerant may need to be recharged if the air conditioning system circulates warm air.

ENGINE AIR CLEANER

Replacing Filters

Figure 211

Replace the air filters only when necessary. The service indicator (Item 1) will FLASH. Press the Information button (Item 3) until the display screen shows the service codes. Service code **[AIRF]** (Replace Engine Air Filter) or **[M0117]** (Air Filter Plugged) will show in the display screen (Item 2) **[Figure 211]** when air filter replacement is necessary.

NOTE: Prolonged operation with an active [AIRF] or [M0117] code can cause severe engine component damage.

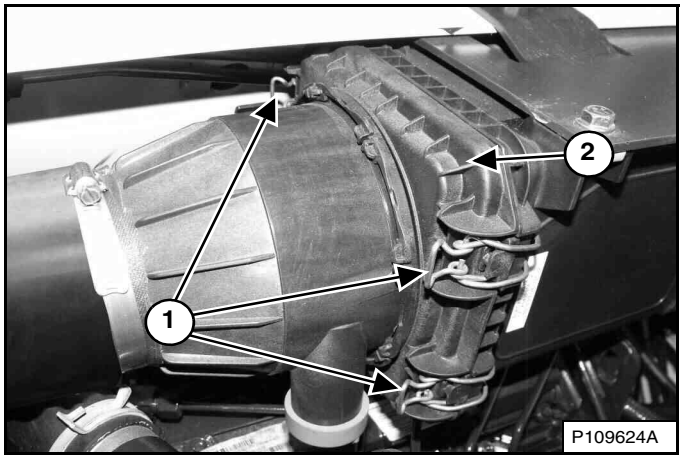
Prolonged operation with an active [AIRF] code will cause the engine to derate (torque and rpm reduction).

Replace the inner filter every second time the outer filter is replaced or as indicated.

Outer Filter

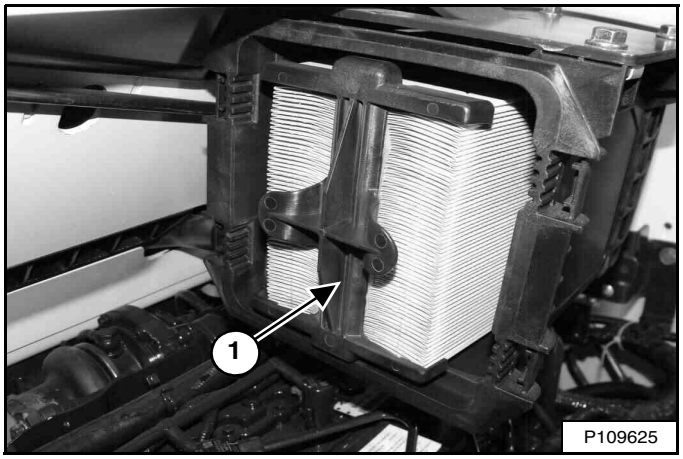
Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

Figure 212



Open four latches (Item 1) and move the cover (Item 2) **[Figure 212]** out of the way. (One latch is not visible in the photo.)

Figure 213



Remove the outer filter (Item 1) **[Figure 213]** and discard.

NOTE: Make sure the filter housing is free of dirt and debris. Verify that sealing surfaces are clean. DO NOT use compressed air.

Install new outer filter. Push in until the filter contacts the base of the housing.

Install the cover and secure four latches **[Figure 212]**.

Install the rear grille and close the rear door.

ENGINE AIR CLEANER (CONT'D)

Replacing Filters (Cont'd)

Inner Filter

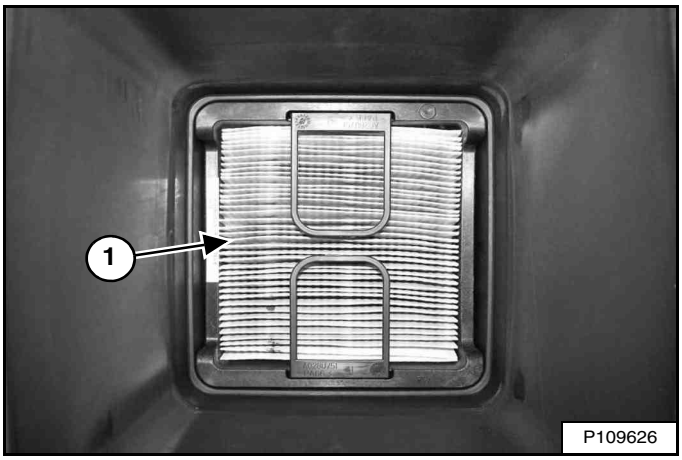
Replace the inner filter only under the following conditions:

- Replace the inner filter every *second* time the outer filter is replaced.
- After the outer filter has been replaced, start the engine and operate at full rpm. If service code **[AIRF]** (Replace Engine Air Filter) or **[M0117]** (Air Filter Plugged) is still displayed in the data display, replace the inner filter.

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

Remove the cover **[Figure 212]** and the outer filter **[Figure 213]**.

Figure 214



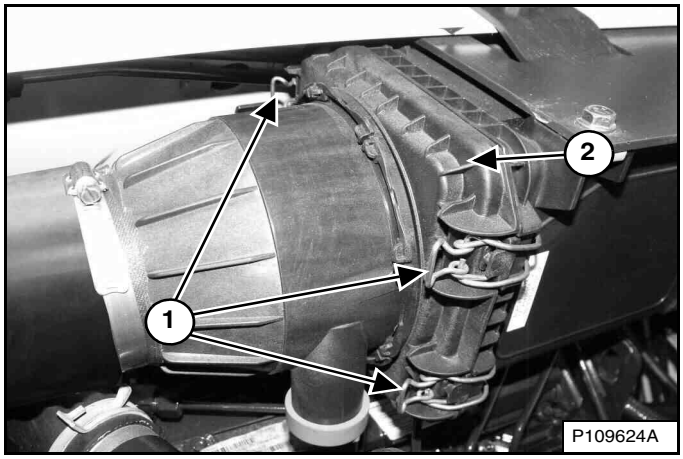
Remove the inner filter (Item 1) **[Figure 214]**.

NOTE: Make sure the filter housing is free of dirt and debris. Verify that sealing surfaces are clean. DO NOT use compressed air.

Install new inner filter. Push in until the filter contacts the base of the housing.

Install the outer filter **[Figure 213]**.

Figure 215



Install the cover (Item 2) and secure four latches (Item 1) **[Figure 215]**. (One latch is not visible in the photo.)

Install the rear grille and close the rear door.

FUEL SYSTEM

Fuel Specifications

NOTE: Contact your local fuel supplier to receive recommendations for your region.

U.S. Standard (ASTM D975)

Use only clean, high quality diesel fuel, Grade Number 2-D or Grade Number 1-D.

Ultra low sulfur diesel fuel must be used in this machine. Ultra low sulfur is defined as 15 mg/kg (15 ppm) sulfur maximum.

The following is one suggested blending guideline that should prevent fuel gelling during cold temperatures:

TEMPERATURE	GRADE 2-D	GRADE 1-D
Above -9°C (+15°F)	100%	0%
Down to -21°C (-5°F)	50%	50%
Below -21°C (-5°F)	0%	100%

NOTE: Biodiesel blend fuel may also be used in this machine. Biodiesel blend fuel must contain no more than five percent biodiesel mixed with ultra low sulfur petroleum based diesel. This biodiesel blend fuel is commonly marketed as B5 blended diesel fuel. B5 blended diesel fuel must meet ASTM specifications.

E.U. Standard (EN590)

Use only clean, high quality diesel fuel that meets the EN590 specifications listed below:

- Ultra low sulfur diesel fuel defined as 10 mg/kg (10 ppm) sulfur maximum
- Diesel fuel with cetane number of 51.0 and above.

NOTE: Biodiesel blend fuel may also be used in this machine. Biodiesel blend fuel must contain no more than seven percent biodiesel mixed with ultra low sulfur petroleum based diesel. This biodiesel blend fuel is commonly marketed as B7 blended diesel fuel. B7 blended diesel fuel must meet EN590 specifications.

Biodiesel Blend Fuel

Biodiesel blend fuel has unique qualities that should be considered before using in this machine:

- Cold weather conditions can lead to plugged fuel system components and hard starting.
- Biodiesel blend fuel is an excellent medium for microbial growth and contamination that can cause corrosion and plugging of fuel system components.
- Use of biodiesel blend fuel may result in premature failure of fuel system components, such as: plugged fuel filters and deteriorated fuel lines.
- Shorter maintenance intervals may be required, such as: cleaning the fuel system and replacing fuel filters and fuel lines.
- Using biodiesel blended fuels containing more than five percent biodiesel can affect engine life and cause deterioration of hoses, tubelines, injectors, injector pump, and seals.

Apply the following guidelines if biodiesel blend fuel is used:

- Ensure the fuel tank is as full as possible at all times to prevent moisture from collecting in the fuel tank.
- Ensure that the fuel tank cap is securely tightened.
- Biodiesel blend fuel can damage painted surfaces, remove all spilled fuel from painted surfaces immediately.
- Drain all water from the fuel filter daily before operating the machine.
- Do not exceed engine oil change interval. Extended oil change intervals can cause engine damage.
- Before machine storage; drain the fuel tank, refill with 100% petroleum diesel fuel, add fuel stabiliser, and operate the engine for at least 30 minutes.

NOTE: Biodiesel blend fuel does not have long term stability and should not be stored for more than 3 months.

FUEL SYSTEM (CONT'D)

Filling The Fuel Tank

WARNING

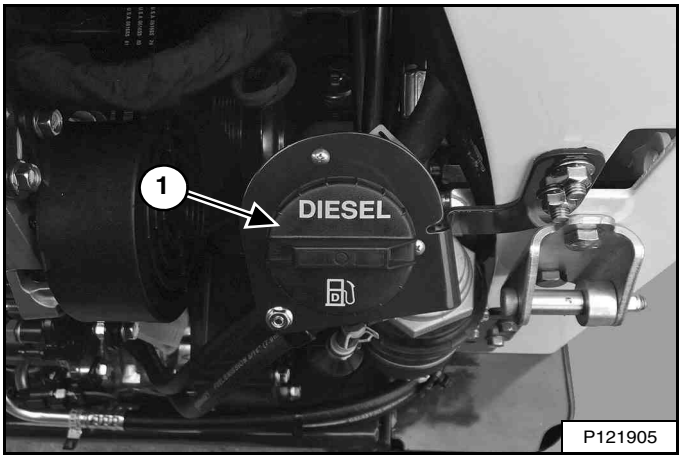
AVOID INJURY OR DEATH

Stop and cool the engine before adding fuel. NO SMOKING! Failure to obey warnings can cause an explosion or fire.

W-2063-0807

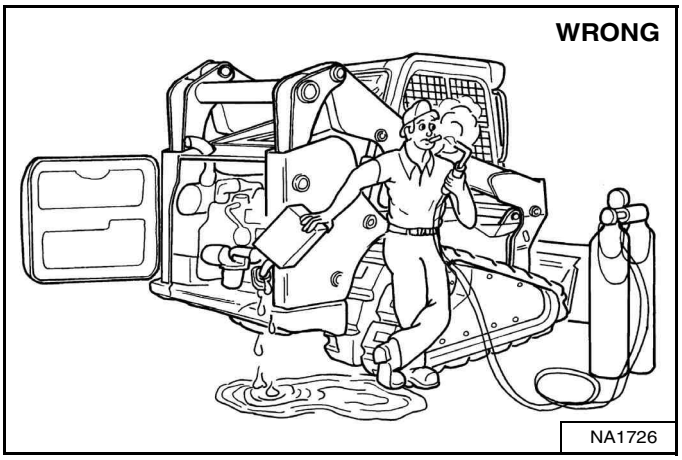
Stop the engine and open the rear door.

Figure 216



Remove the fuel fill cap (Item 1) **[Figure 216]**.

Figure 217



Use a clean, approved safety container to add fuel of the correct specification. Add fuel only in an area that has free movement of air and no open flames or sparks. *NO SMOKING* **[Figure 217]**.

Install and tighten the fuel fill cap (Item 1) **[Figure 216]**.

NOTE: The fuel fill cap must be tightened until the cap clicks.

Close the rear door.

WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

FUEL SYSTEM (CONT'D)

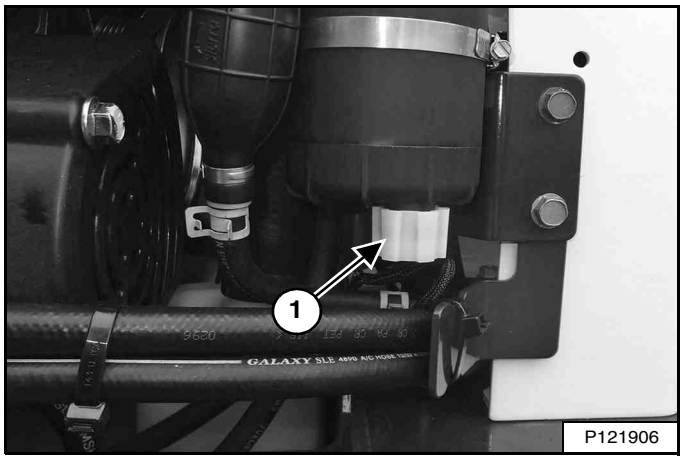
Fuel Filter

Removing Water

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine and open the rear door.

Figure 218



Loosen the drain (Item 1) **[Figure 218]** at the bottom of the filter to remove trapped water from the filter.

NOTE: Loosen the drain until it falls free from the threads on the filter to ensure that all trapped water is removed.

Thread the drain onto the filter and securely tighten.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

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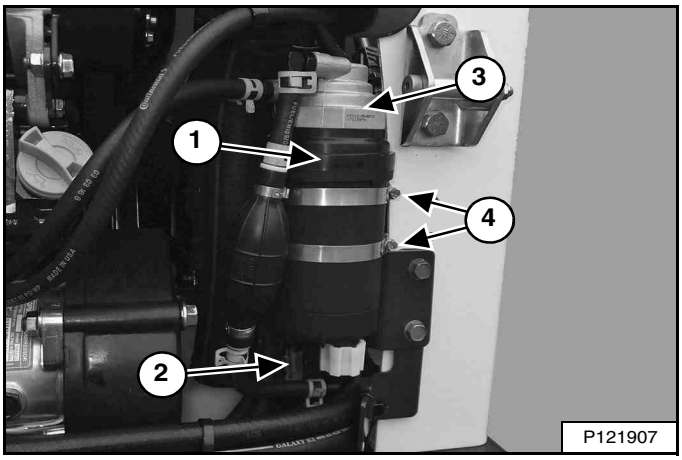
Close the rear door.

Replacing Element

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine and open the rear door.

Figure 219



Disconnect the electrical connector (Item 2) **[Figure 219]**.

Loosen the fuel filter head (Item 3) from the fuel filter element (Item 1) **[Figure 219]**. Do NOT remove the hoses from the fuel filter head.

Loosen the clamps (Item 4) **[Figure 219]**.

Remove the fuel filter element (Item 1) from the fuel filter head (Item 3) **[Figure 219]**.

NOTE: Do NOT fill the new fuel filter element with fuel at this time.

Put clean oil on the two new fuel filter element O-rings, install the element, and tighten to 13,5 N•m (10 ft-lb) torque.

Install the fuel filter assembly into the clamps and tighten. Connect the electrical connector **[Figure 219]**.

Remove air from the fuel system. (See Removing Air From The Fuel System on Page 153.)

FUEL SYSTEM (CONT'D)

Fuel Filter (Cont'd)

Replacing Element (Cont'd)

WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

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Close the rear door.

Start the engine and allow to operate for one minute.

WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks at the filter.

Removing Air From The Fuel System

After replacing the filter element or if the fuel tank has run out of fuel, the air must be removed from the fuel system before starting the engine.

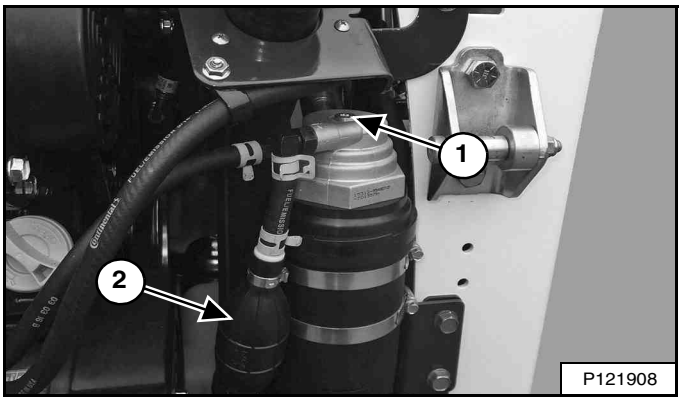
WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Figure 220



Open the air vent plug (Item 1) **[Figure 220]** on the fuel filter assembly three full turns.

Squeeze the hand pump (priming bulb) (Item 2) **[Figure 220]** until fuel flows from the air vent plug with no air bubbles.

Close the air vent plug (Item 1) **[Figure 220]**.

WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

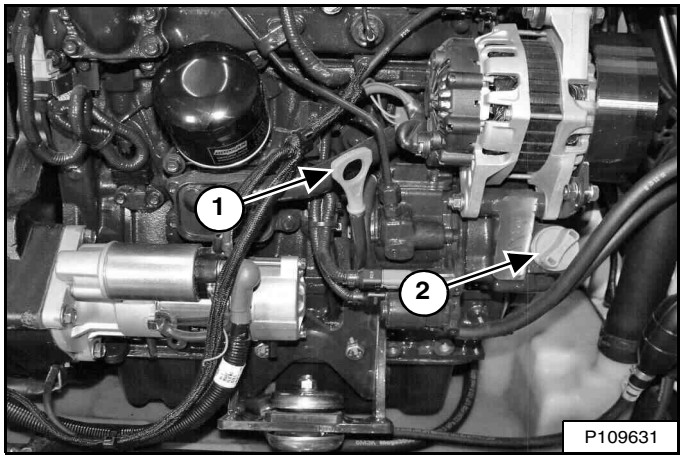
W-2103-0508

ENGINE LUBRICATION SYSTEM

Checking And Adding Engine Oil

Check the engine oil level every day before starting the engine for the work shift.

Figure 221



Park the loader on a level surface. Stop the engine. Open the rear door and remove the dipstick (Item 1) **[Figure 221]**.

Keep the oil level between the marks on the dipstick. Do not overfill.

Remove the oil fill cap (Item 2) **[Figure 221]** to add engine oil.

⚠ WARNING

AVOID INJURY OR DEATH

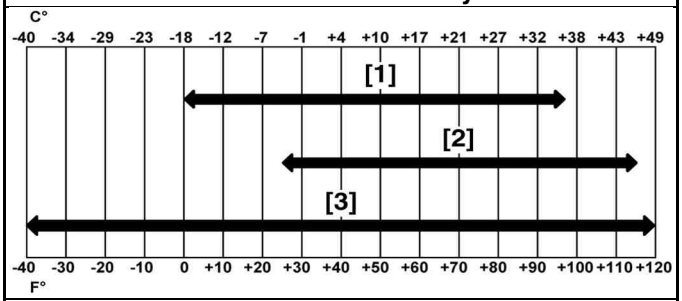
Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Close the rear door.

Engine Oil Chart

Figure 222

ENGINE CRANKCASE OIL
Recommended SAE Viscosity Number

Refer to temperature range anticipated before next oil change
Must use API Category CJ-4 or better, or ACEA E9 or better
Do not use API Category FA-4 engine oil
[1] SAE 10W-30 **[2]** SAE 15W-40 **[3]** Bobcat Synthetic Oil – SAE 5W-40

Bobcat engine oils are recommended for use in this machine. If Bobcat engine oil is not available, use a good quality engine oil that meets API Service Category of CJ-4 or better, or ACEA E9 or better **[Figure 222]**.

IMPORTANT

AVOID ENGINE DAMAGE

Use of API Service Category FA-4 engine oil is not approved and may cause irreversible damage to the engine.

I-2384-0916

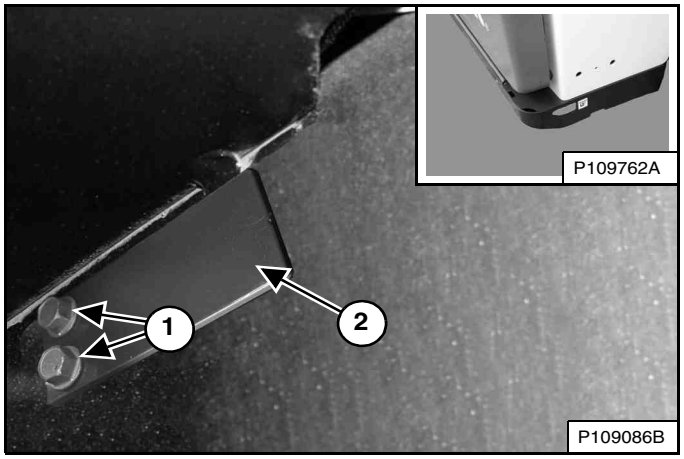
ENGINE LUBRICATION SYSTEM (CONT'D)

Removing And Replacing Oil And Filter

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Operate the engine until coolant reaches normal operating temperature. Stop the engine.

Figure 223

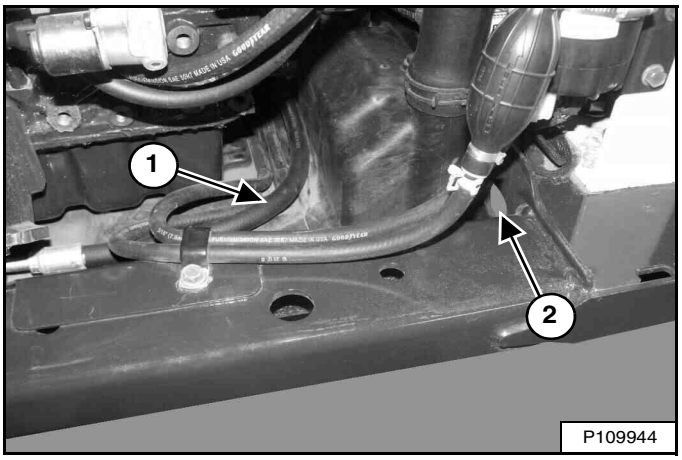


The oil drain hose is located behind a cover (Item 2) under the right rear corner of the loader (Inset) **[Figure 223]**.

Remove the cover mounting bolts (Item 1) and remove the cover (Item 2) **[Figure 223]**.

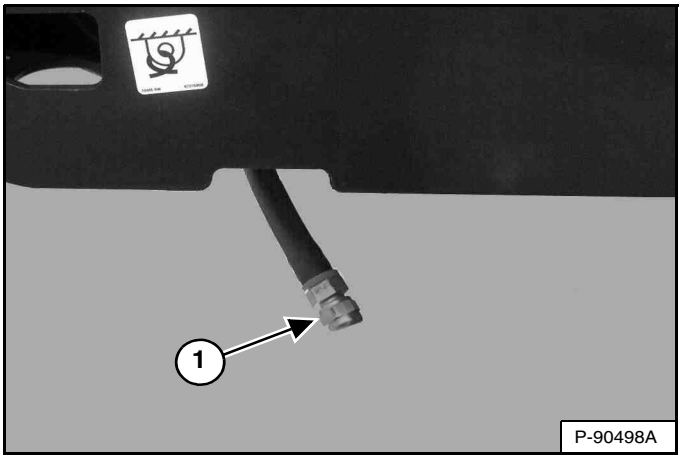
Open the rear door.

Figure 224



The oil drain hose (Item 1) storage location is on top of the fuel tank. Remove the hose from the storage location and route through the opening (Item 2) **[Figure 224]**.

Figure 225



Remove the oil drain cap (Item 1) **[Figure 225]** from the oil drain hose and drain the oil into a container. Recycle or dispose of used oil in an environmentally safe manner.

Install and tighten the oil drain cap **[Figure 225]**.

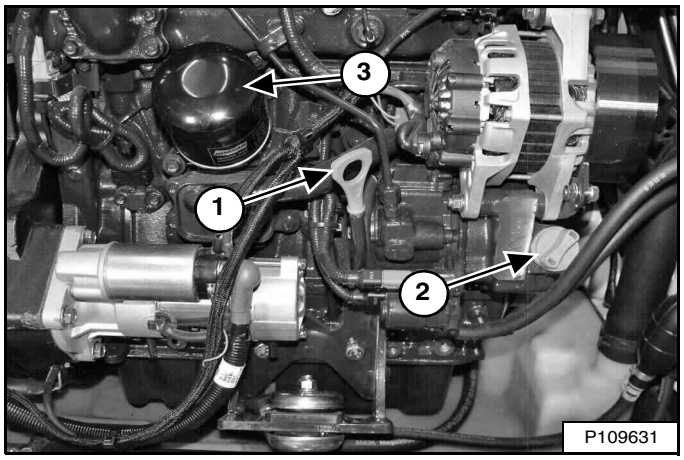
Return the oil drain hose to the storage location on top of the fuel tank **[Figure 224]**.

Install the cover and the cover mounting bolts **[Figure 223]**. Tighten both bolts.

ENGINE LUBRICATION SYSTEM (CONT'D)

Removing And Replacing Oil And Filter (Cont'd)

Figure 226



Remove the oil filter (Item 3) **[Figure 226]** and clean the filter base.

Put clean oil on the new filter gasket, install the new filter, and hand tighten. Use genuine Bobcat filter only.

Remove the oil fill cap (Item 2) **[Figure 226]**.

Put oil into the engine and replace the oil fill cap. (See Capacities on Page 231.) Do not overfill.

Start the engine and allow to operate for several minutes.

⚠ WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks at the filter.

Remove the dipstick (Item 1) **[Figure 226]** and check the oil level.

Add oil as needed if oil level is not at the top mark on the dipstick. Install the dipstick and close the rear door.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

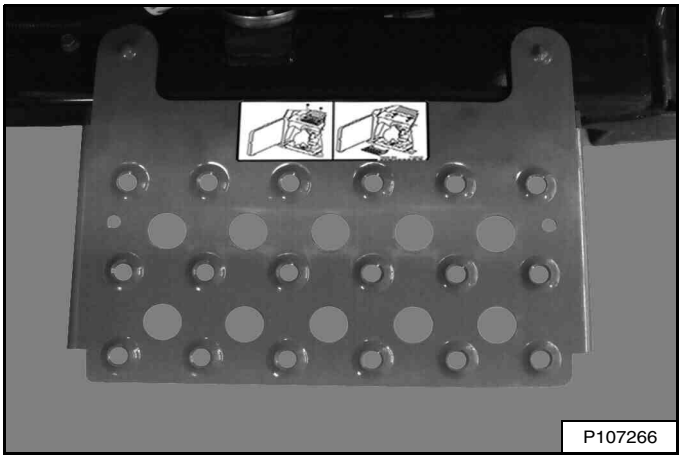
W-2103-0508

ENGINE COOLING SYSTEM

Check the cooling system every day to prevent overheating, loss of performance, or engine damage.

Maintenance Platform

Figure 227



A maintenance platform **[Figure 227]** is available from your Bobcat dealer to facilitate access when cleaning the engine cooling system.

Cleaning

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

⚠ WARNING

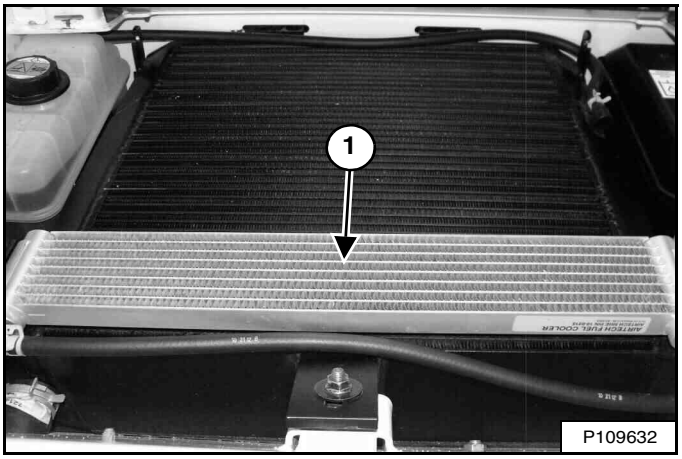
AVOID INJURY OR DEATH

Wear safety glasses to prevent eye injury when any of the following conditions exist:

- **When fluids are under pressure.**
- **Flying debris or loose material is present.**
- **Engine is running.**
- **Tools are being used.**

W-2019-0907

Figure 228



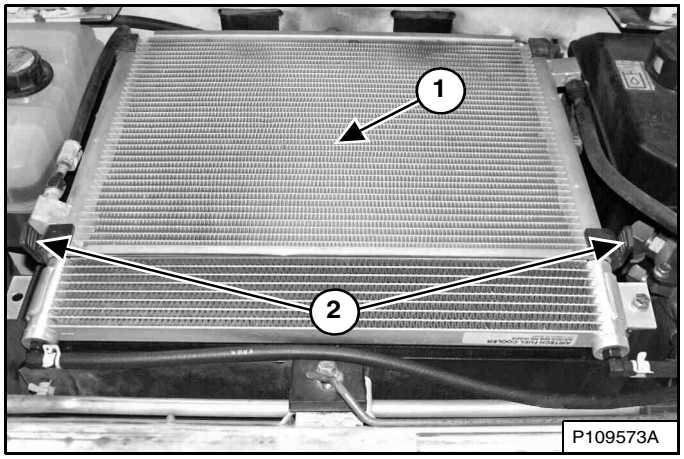
Use low air pressure or water pressure to clean the top of the fuel cooler (Item 1) **[Figure 228]**.

ENGINE COOLING SYSTEM (CONT'D)

Cleaning (Cont'd)

Loaders With Air Conditioning

Figure 229

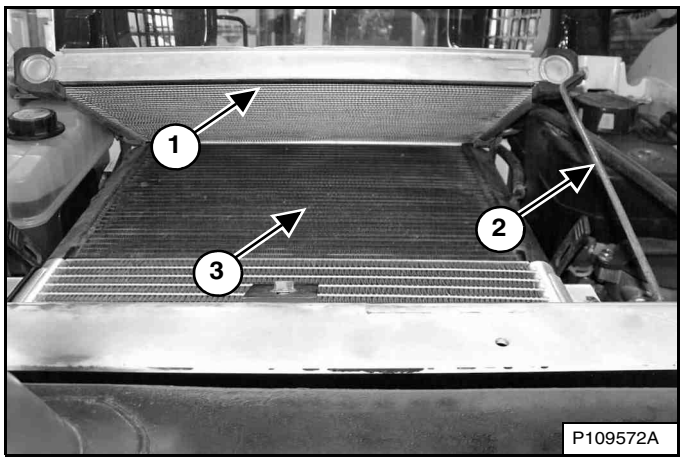


Use low air pressure or water pressure to clean the top of the air conditioning condenser (Item 1) **[Figure 229]**.

Unhook the two rubber straps (Item 2) **[Figure 229]**.

NOTE: The air conditioning condenser fits into two slotted brackets mounted on the hydraulic fluid cooler and radiator assembly. Ensure the air conditioning condenser remains connected to the brackets when raising and lowering.

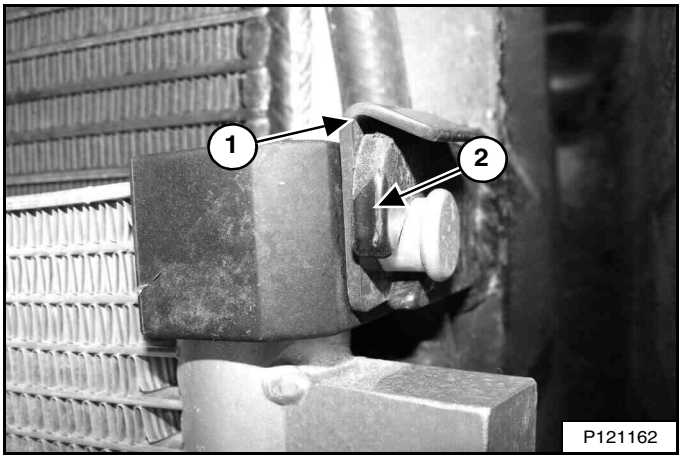
Figure 230



Pivot the air conditioning condenser (Item 1) up and rotate the support bar (Item 2) into position. Use low air pressure or water pressure to clean the top of the hydraulic fluid cooler and radiator assembly (Item 3) **[Figure 230]**.

Return the support bar to storage position and lower the air conditioning condenser.

Figure 231



Ensure the air conditioning condenser is installed into the two slotted brackets **[Figure 231]**. (Right side shown.)

Ensure the clips (Item 1) are properly installed over the two slotted brackets (Item 2) **[Figure 231]**. (Right side shown.)

Fasten the two rubber straps **[Figure 229]**.

NOTE: The air conditioning condenser can be lifted out of the two slotted brackets by removing the clips. This allows greater access to clean the hydraulic fluid cooler and radiator assembly.

NOTE: Be careful when removing and installing the air conditioning condenser so that the air conditioning condenser does not fall on the hydraulic fluid cooler and radiator assembly and damage the fins.

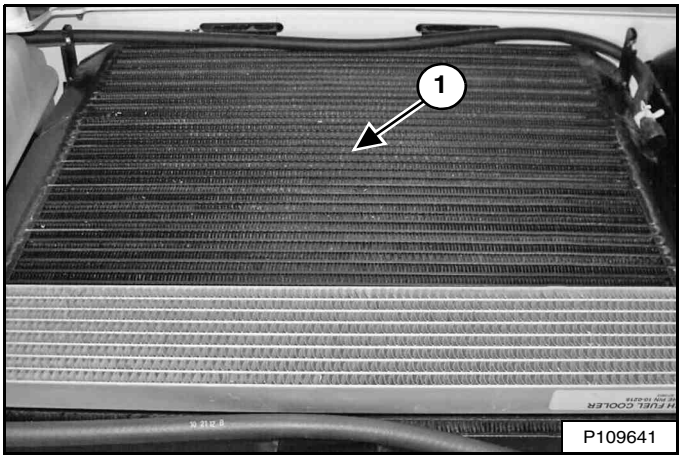
Skip ahead to *All Loaders*. (See All Loaders on Page 159.)

ENGINE COOLING SYSTEM (CONT'D)

Cleaning (Cont'd)

Loaders Without Air Conditioning

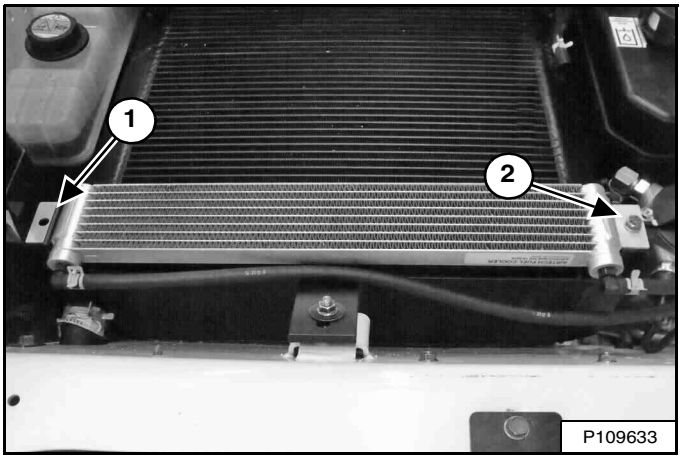
Figure 232



Use low air pressure or water pressure to clean the top of the hydraulic fluid cooler and radiator assembly (Item 1) **[Figure 232]**.

All Loaders

Figure 233



The area between the fuel cooler and the hydraulic fluid cooler and radiator assembly will require occasional cleaning. Remove the bolt (Item 2) and lift the fuel cooler up while sliding out of the bracket (Item 1) **[Figure 233]**.

NOTE: Be careful when removing and installing the fuel cooler so that the fuel cooler does not fall on the hydraulic fluid cooler and radiator assembly and damage the fins.

Install the fuel cooler into the bracket. Install and tighten the bolt **[Figure 233]**.

Check the cooling system for leaks.

Install the rear grille and close the rear door.

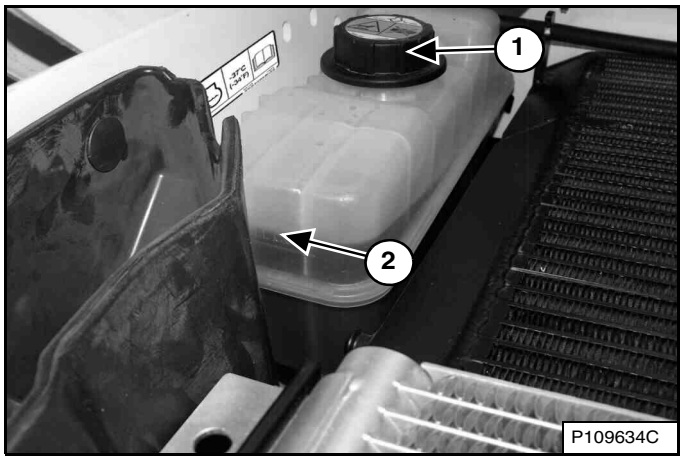
ENGINE COOLING SYSTEM (CONT'D)

Checking And Adding Coolant

Check the engine coolant level every day before starting the engine for the work shift.

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

Figure 234



Coolant must be between the top and bottom level markers (Item 2) **[Figure 234]** when the engine is cold.

NOTE: The loader is factory filled with propylene glycol coolant (purple colour). DO NOT mix propylene glycol with ethylene glycol.

Use a refractometer to check the condition of propylene glycol in your cooling system.

⚠ WARNING

AVOID INJURY
Stop the engine and allow to cool before adding coolant or you can be burned.

W-2106-0907

Remove the coolant fill cap (Item 1) **[Figure 234]** to add coolant.

The correct mixture of coolant to provide a -37°C (-34°F) freeze protection is 5 L propylene glycol mixed with 4,4 L of water **OR** 1 U.S. gal propylene glycol mixed with 3.5 qt of water.

IMPORTANT

AVOID ENGINE DAMAGE
Always use the correct ratio of water to antifreeze.

Too much antifreeze reduces cooling system efficiency and may cause serious premature engine damage.

Too little antifreeze reduces the additives which protect the internal engine components; reduces the boiling point and freeze protection of the system.

Always add a premixed solution. Adding full strength concentrated coolant can cause serious premature engine damage.

I-2124-0497

Add premixed coolant, 47% water and 53% propylene glycol to the coolant tank until the coolant level reaches the upper level marker on the tank **[Figure 234]**.

Install the coolant fill cap **[Figure 234]**.

NOTE: The coolant fill cap must be tightened until the cap clicks.

Install the rear grille and close the rear door.

ENGINE COOLING SYSTEM (CONT'D)

Removing And Replacing Coolant

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

⚠ WARNING

AVOID INJURY

Do not remove engine coolant cap when the engine is hot. You can be seriously burned.

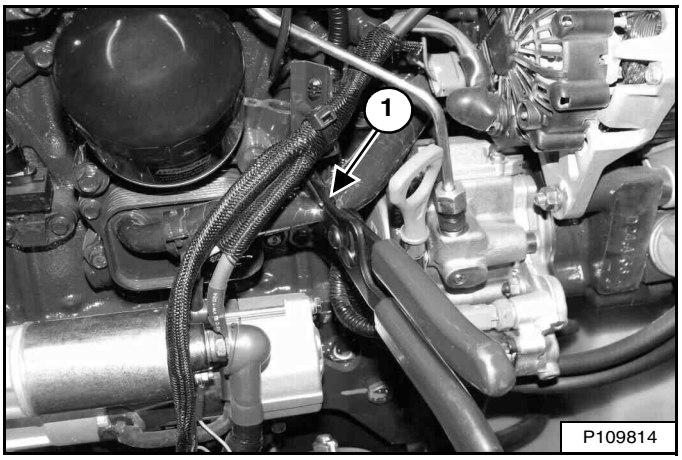
W-2607-0804

NOTE: This procedure requires the use of a spare 0.75 in. coolant hose approximately 600 mm (24 in) long.

Figure 235

Remove the coolant fill cap (Item 1) **[Figure 235]**.

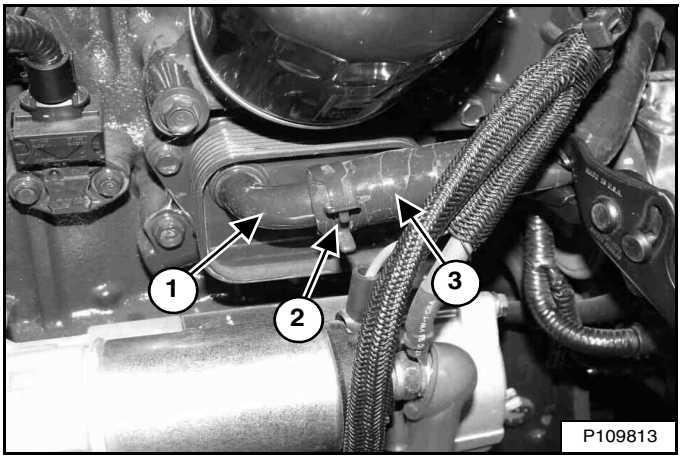
Figure 236



Pinch off the coolant hose attached to the engine oil cooler using a locking hose pinching plier (Item 1) **[Figure 236]** or similar tool.

Install the coolant fill cap (Item 1) **[Figure 235]**.

Figure 237



Remove the clamp (Item 2) and disconnect the hose (Item 3) from the engine oil cooler fitting (Item 1) **[Figure 237]**.

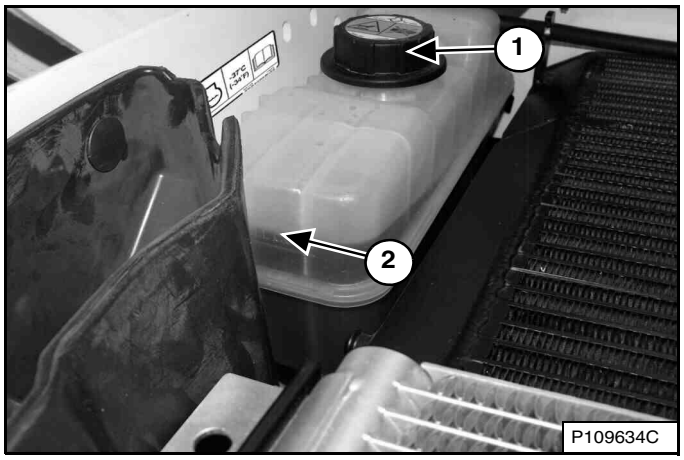
Quickly install the spare 0.75 in. coolant hose onto the engine oil cooler fitting.

Drain the coolant into a container.

ENGINE COOLING SYSTEM (CONT'D)

Removing And Replacing Coolant (Cont'd)

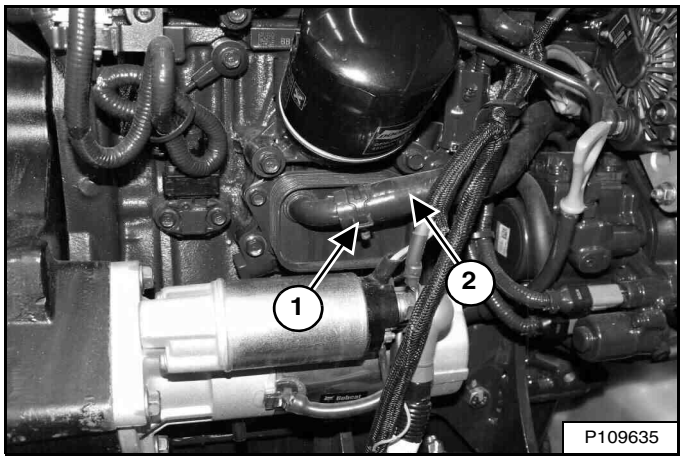
Figure 238



Remove the coolant fill cap (Item 1) **[Figure 238]** to drain the coolant faster.

Remove the spare 0.75 in. coolant hose from the engine oil cooler fitting when the coolant has drained.

Figure 239



Install the coolant hose (Item 2) onto the engine oil cooler fitting and install the clamp (Item 1) **[Figure 239]**.

Remove the tool used to pinch off the coolant hose.

Recycle or dispose of used coolant in an environmentally safe manner.

Mix new coolant in a separate container. (See Capacities on Page 231.)

The correct mixture of coolant to provide a -37°C (-34°F) freeze protection is 5 L propylene glycol mixed with 4,4 L of water **OR** 1 U.S. gal propylene glycol mixed with 3.5 qt of water.

IMPORTANT

AVOID ENGINE DAMAGE
Always use the correct ratio of water to antifreeze.

Too much antifreeze reduces cooling system efficiency and may cause serious premature engine damage.

Too little antifreeze reduces the additives which protect the internal engine components; reduces the boiling point and freeze protection of the system.

Always add a premixed solution. Adding full strength concentrated coolant can cause serious premature engine damage.

I-2124-0497

Add premixed coolant, 47% water and 53% propylene glycol to the coolant tank until the coolant level reaches the lower level marker on the tank (Item 2) **[Figure 238]**.

Install the coolant fill cap (Item 1) **[Figure 238]**.

NOTE: The coolant fill cap must be tightened until the cap clicks.

Install the rear grille and close the rear door.

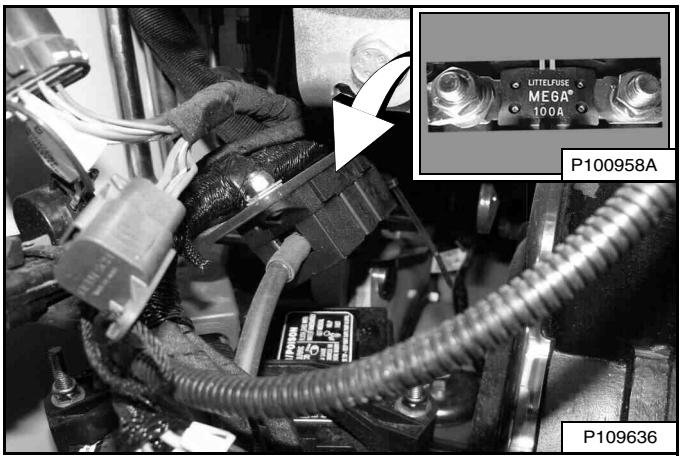
Operate the engine until coolant reaches normal operating temperature. Stop the engine.

Check the coolant level when cool. Add coolant as needed. (See Checking And Adding Coolant on Page 160.)

ELECTRICAL SYSTEM

Description

Figure 240



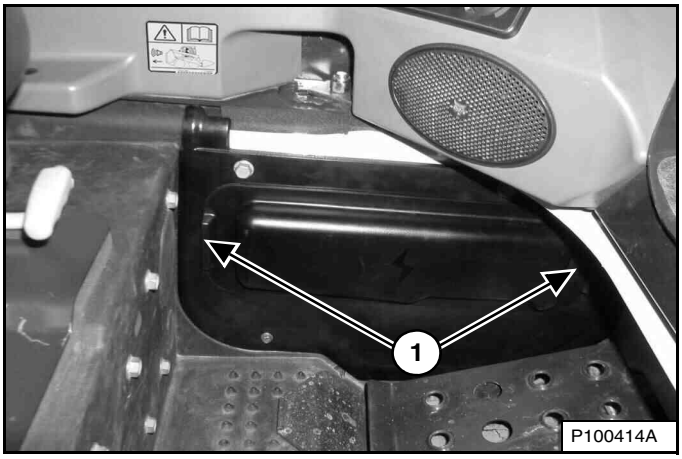
The loader has a 12 volt, negative earth, alternator charging system.

The electrical system is protected by fuses located in the operator cab and a 100 ampere master fuse (Inset) **[Figure 240]** located above the battery in the engine compartment.

The fuses will protect the electrical system when there is an electrical overload. The reason for the overload must be found before starting the engine again.

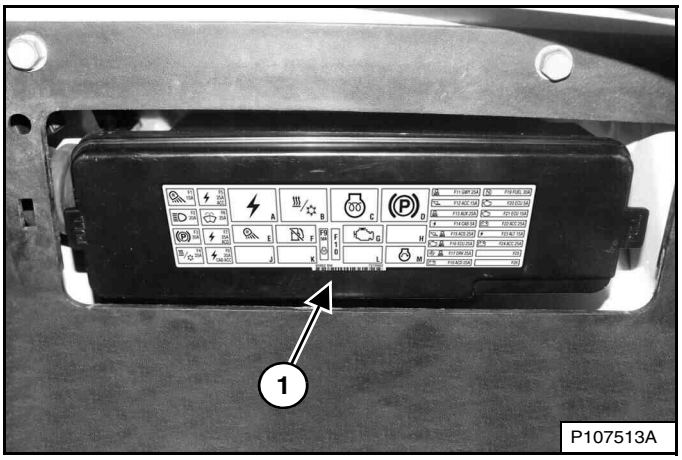
Fuse And Relay Location / Identification

Figure 241



The fuse and relay panel is located behind an access panel near the left foot pedal or footrest. Pull the panel at each end (Item 1) **[Figure 241]** to remove.

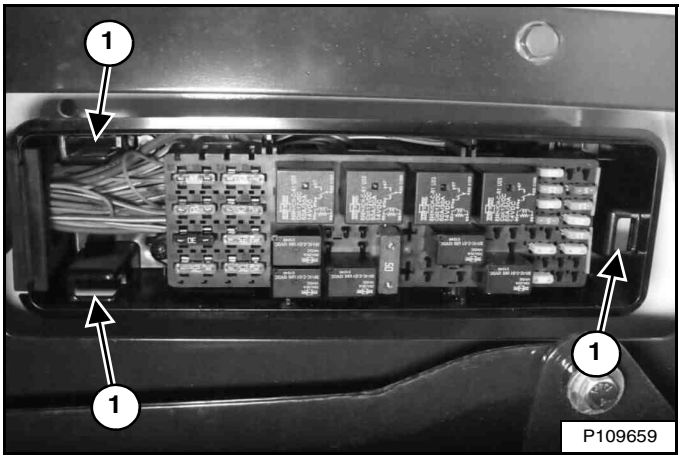
Figure 242



The electrical system is protected from overload by fuses located under the fuse panel cover (Item 1) **[Figure 242]**. Remove the fuse panel cover by pulling at each end.

A decal located on the fuse panel cover indicates fuse and relay location and fuse amperage ratings.

Figure 243



Line up the clips on the back of the fuse panel cover with the slots (Item 1) **[Figure 243]** in the fuse panel and push the cover into position when finished.

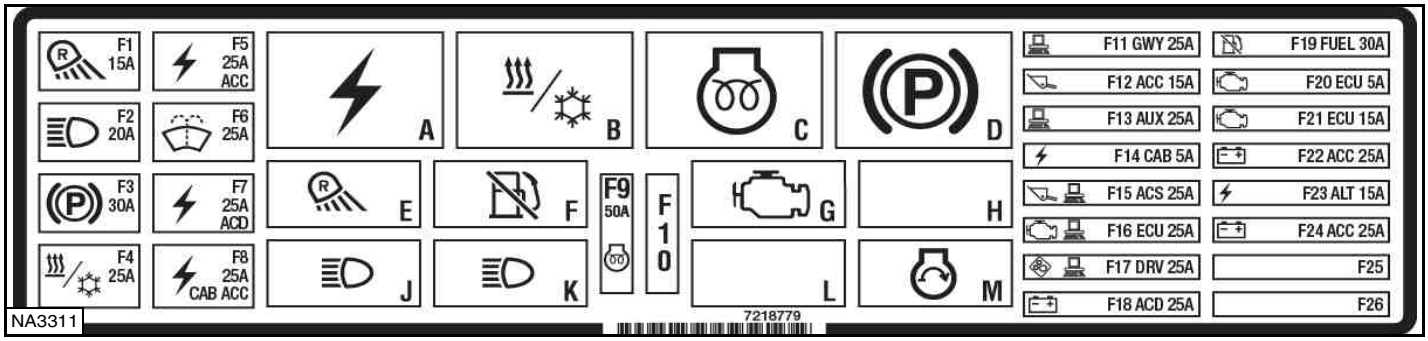
Line up the clips on the access panel with the slots provided and push the panel into position **[Figure 241]**. A locating pin helps align the panel during installation.

A table is provided with details on amperage ratings and the circuits affected by each fuse and relay. (See Figure 244 on Page 164.) or (See Figure 245 on Page 165.) or (See Figure 246 on Page 166.) or (See Figure 247 on Page 167.) or (See Figure 248 on Page 168.)

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 244



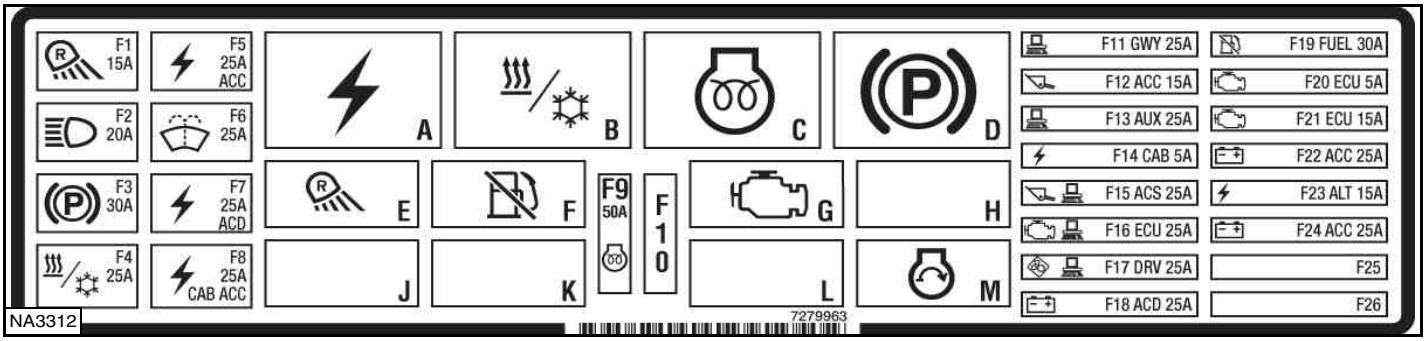
The table below is for earlier models with decal part number 7218779. Fuse location and amperage ratings are shown in the table below and on the decal **[Figure 244]**. Relays are identified by the letter "R" in the AMP column.

ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP
F1		Rear Lights	15	F14		Cab Switched Power	5	A		Switched Power	R
F2		Front Lights	20	F15		ACS Controller	25	B		Heater / HVAC	R
F3		Traction	30	F16		Engine Controller	25	C		Glow Plugs	R
F4		Heater / HVAC	25	F17		Drive Controller Back-up Alarm	25	D		Traction	R
F5		Switched Power Back-up Alarm	25	F18		Attachments	25	E		Rear Lights	R
F6		Wiper / Washer	25	F19		Fuel Shutoff	30	F		Fuel Shutoff	R
F7		Switched Power	25	F20		Engine Controller	5	G		Engine Controller	R
F8		Cab Switched Power	25	F21		Engine Controller	15	H		Not Used	- -
F9		Glow Plugs	50	F22		Accessories and Front Horn	25	J		Front Lights	R
F10		Not Used	- -	F23		Alternator	15	K		Front Lights	R
F11		Bobcat Controller	25	F24		Cab Accessories Power Port	25	L		Not Used	- -
F12		Bucket Position	15	F25		Not Used	- -	M		Starter	R
F13		Auxiliary Controller	25	F26		Not Used	- -				

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 245



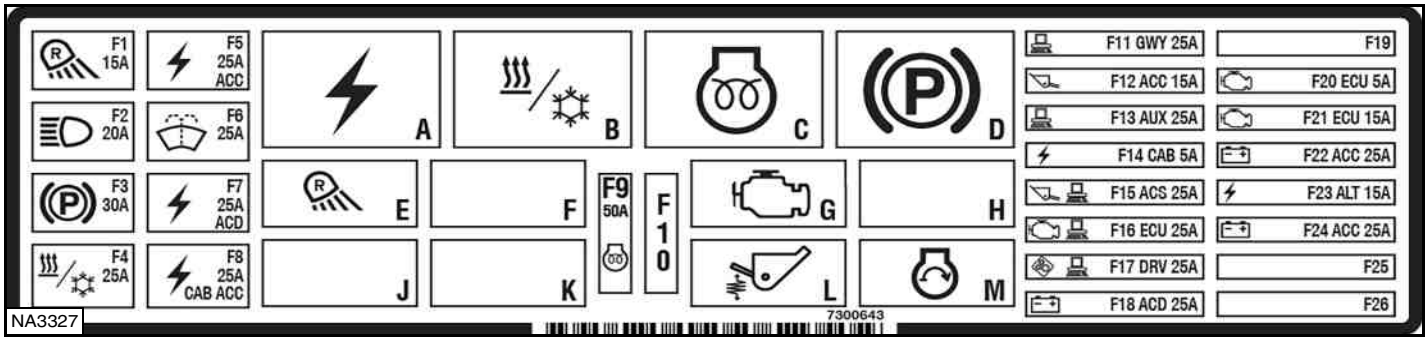
The table below is for later models with decal part number 7279963. Fuse location and amperage ratings are shown in the table below and on the decal **[Figure 245]**. Relays are identified by the letter "R" in the AMP column.

ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP
F1		Rear Lights	15	F14		Cab Switched Power	5	A		Switched Power	R
F2		Front Lights	20	F15		ACS Controller	25	B		Heater / HVAC	R
F3		Traction	30	F16		Engine Controller	25	C		Glow Plugs	R
F4		Heater / HVAC	25	F17		Drive Controller Back-up Alarm	25	D		Traction	R
F5		Switched Power Back-up Alarm	25	F18		Attachments	25	E		Rear Lights	R
F6		Wiper / Washer	25	F19		Fuel Shutoff	30	F		Fuel Shutoff	R
F7		Switched Power	25	F20		Engine Controller	5	G		Engine Controller	R
F8		Cab Switched Power	25	F21		Engine Controller	15	H		Not Used	- -
F9		Glow Plugs	50	F22		Accessories and Front Horn	25	J		Not Used	- -
F10		Not Used	- -	F23		Alternator	15	K		Not Used	- -
F11		Bobcat Controller	25	F24		Cab Accessories Power Port	25	L		Not Used	- -
F12		Bucket Position	15	F25		Not Used	- -	M		Starter	R
F13		Auxiliary Controller	25	F26		Not Used	- -				

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 246



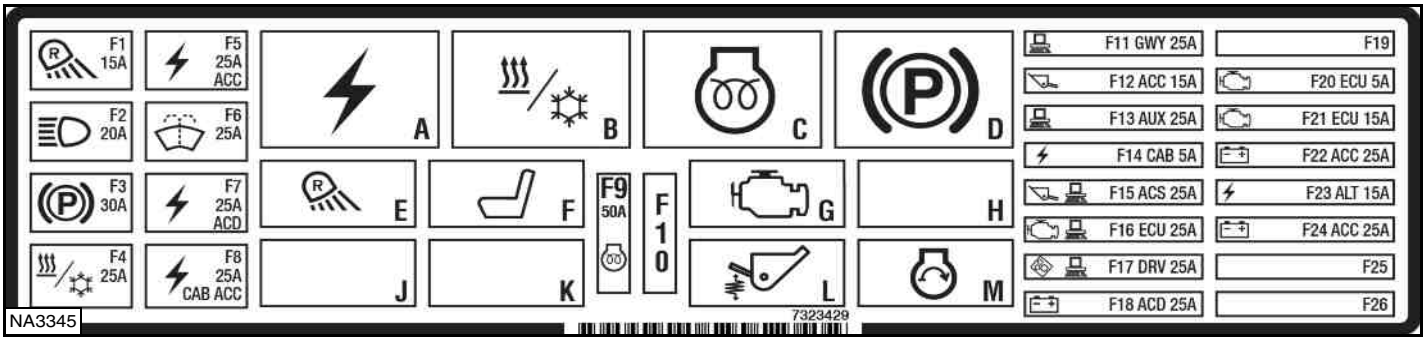
The table below is for later models with decal part number 7300643. Fuse location and amperage ratings are shown in the table below and on the decal **[Figure 246]**. Relays are identified by the letter "R" in the AMP column.

ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP
F1		Rear Lights	15	F14		Cab Switched Power	5	A		Switched Power	R
F2		Front Lights	20	F15		ACS Controller	25	B		Heater / HVAC	R
F3		Traction	30	F16		Engine Controller	25	C		Glow Plugs	R
F4		Heater / HVAC	25	F17		Drive Controller Back-up Alarm	25	D		Traction	R
F5		Switched Power Back-up Alarm	25	F18		Attachments	25	E		Rear Lights	R
F6		Wiper / Washer	25	F19		Not Used	- -	F		Not Used	- -
F7		Switched Power	25	F20		Engine Controller	5	G		Engine Controller	R
F8		Cab Switched Power	25	F21		Engine Controller	15	H		Not Used	- -
F9		Glow Plugs	50	F22		Accessories and Front Horn	25	J		Not Used	- -
F10		Not Used	- -	F23		Alternator	15	K		Not Used	- -
F11		Bobcat Controller	25	F24		Cab Accessories Power Port	25	L		Automatic Ride Control	R
F12		Bucket Position	15	F25		Not Used	- -	M		Starter	R
F13		Auxiliary Controller	25	F26		Not Used	- -				

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 247



The table below is for later models with decal part number 7323429. Fuse location and amperage ratings are shown in the table below and on the decal **[Figure 247]**. Relays are identified by the letter "R" in the AMP column.

ITEM	ICON	DESCRIPTION	AMP
F1		Rear Lights	15
F2		Front Lights	20
F3		Traction	30
F4		Heater / HVAC	25
F5		Switched Power Back-up Alarm	25
F6		Wiper / Washer	25
F7		Switched Power	25
F8		Cab Switched Power	25
F9		Glow Plugs	50
F10		Not Used	- -
F11		Bobcat Controller	25
F12		Bucket Position	15
F13		Auxiliary Controller	25

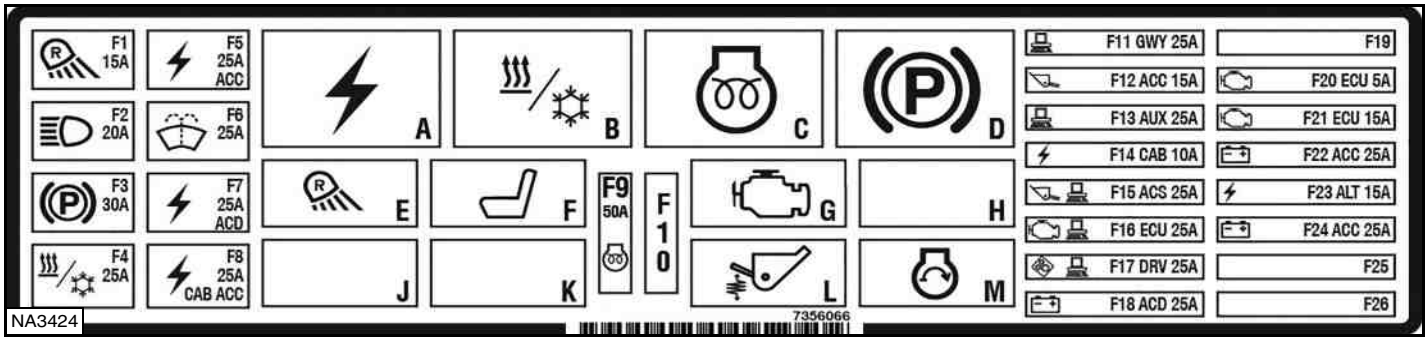
ITEM	ICON	DESCRIPTION	AMP
F14		Cab Switched Power	5
F15		ACS Controller	25
F16		Engine Controller	25
F17		Drive Controller Back-up Alarm	25
F18		Attachments	25
F19		Not Used	- -
F20		Engine Controller	5
F21		Engine Controller	15
F22		Accessories and Front Horn	25
F23		Alternator	15
F24		Cab Accessories Power Port	25
F25		Not Used	- -
F26		Not Used	- -

ITEM	ICON	DESCRIPTION	AMP
A		Switched Power	R
B		Heater / HVAC	R
C		Glow Plugs	R
D		Traction	R
E		Rear Lights	R
F		Heated Seat	R
G		Engine Controller	R
H		Not Used	- -
J		Not Used	- -
K		Not Used	- -
L		Automatic Ride Control	R
M		Starter	R

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 248



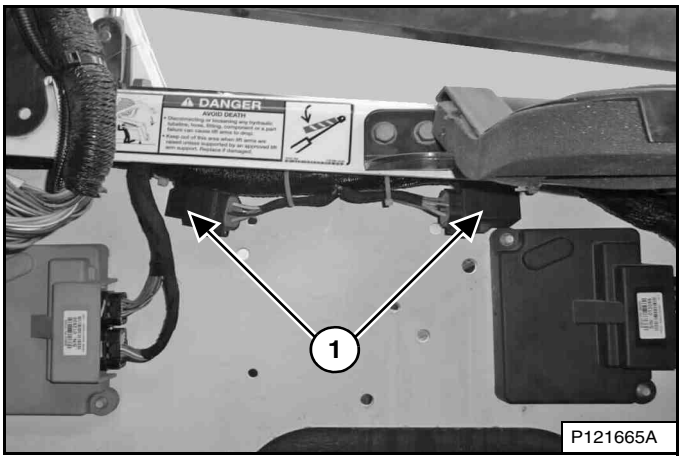
The table below is for later models with decal part number 7356066. Fuse location and amperage ratings are shown in the table below and on the decal **[Figure 248]**. Relays are identified by the letter "R" in the AMP column.

ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP	ITEM	ICON	DESCRIPTION	AMP
F1		Rear Lights	15	F14		Cab Switched Power	10	A		Switched Power	R
F2		Front Lights	20	F15		ACS Controller	25	B		Heater / HVAC	R
F3		Traction	30	F16		Engine Controller	25	C		Glow Plugs	R
F4		Heater / HVAC	25	F17		Drive Controller Back-up Alarm	25	D		Traction	R
F5		Switched Power Back-up Alarm	25	F18		Attachments	25	E		Rear Lights	R
F6		Wiper / Washer	25	F19		Not Used	- -	F		Heated Seat	R
F7		Switched Power	25	F20		Engine Controller	5	G		Engine Controller	R
F8		Cab Switched Power	25	F21		Engine Controller	15	H		Not Used	- -
F9		Glow Plugs	50	F22		Accessories and Front Horn	25	J		Not Used	- -
F10		Not Used	- -	F23		Alternator	15	K		Not Used	- -
F11		Bobcat Controller	25	F24		Cab Accessories Power Port	25	L		Automatic Ride Control	R
F12		Bucket Position	15	F25		Not Used	- -	M		Starter	R
F13		Auxiliary Controller	25	F26		Not Used	- -				

ELECTRICAL SYSTEM (CONT'D)

Fuse And Relay Location / Identification (Cont'd)

Figure 249



(Later models with decal part number 7279963 or 7300643 or 7323429) - Two additional relays (Item 1) **[Figure 249]** for the front lights are located under the operator cab on the left side of the loader. Stop the engine and raise the operator cab to access the relays. (See Raising on Page 140.)

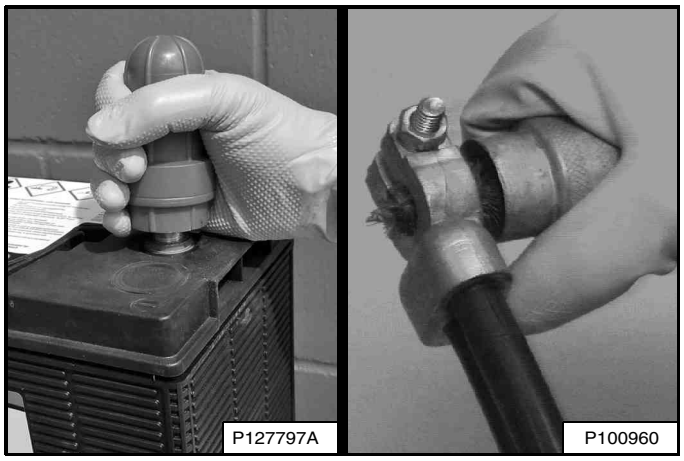
ELECTRICAL SYSTEM (CONT'D)

Battery Maintenance

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

The Bobcat brand battery supplied with your machine is sealed and does not require watering. Proper charging and storage are important to maximize the life of all batteries.

Figure 250



Simple steps for reliability and long battery life:

- Keep battery posts and terminals clean **[Figure 250]**.
- Keep terminals tight.
- Remove corrosion from battery and terminals with sodium bicarbonate (baking soda) and water solution.
- Put Bobcat Battery Saver or grease on the battery terminals and cable ends to prevent corrosion.
- Operate the machine for at least 15 minutes to recover from the battery drain caused by engine start up whenever practical.
- Maintain the battery charge level. This is a key factor for long battery life.
- Charge a severely discharged battery with a battery charger instead of relying on the machine charging system. (See Battery Charging on Page 171.)
- Check the battery state of charge every 30 days on machines that are not frequently used. (See Battery Testing on Page 171.)

⚠ WARNING

AVOID INJURY OR DEATH

Batteries contain acid which burns eyes and skin on contact. Wear goggles, protective clothing and rubber gloves to keep acid off body.

In case of acid contact, wash immediately with water. In case of eye contact get prompt medical attention and wash eye with clean, cool water for at least 15 minutes.

If electrolyte is taken internally drink large quantities of water or milk! DO NOT induce vomiting. Get prompt medical attention.

W-2065-0807

Maintaining Battery Charge Level

All batteries will self-discharge over time. This machine has features that require battery power even when the machine is not being used. Use of a quality battery maintainer is highly recommended to ensure that your machine is ready to start when you need it and avoid costly battery replacement.

Battery Maintainers

Use a good quality battery maintainer to keep the battery above 12.4 volts for machines that are not frequently used. Batteries below 12.4 volts must first be charged using a battery charger. Solar maintainers should have a minimum capacity of 10 watts to be effective.

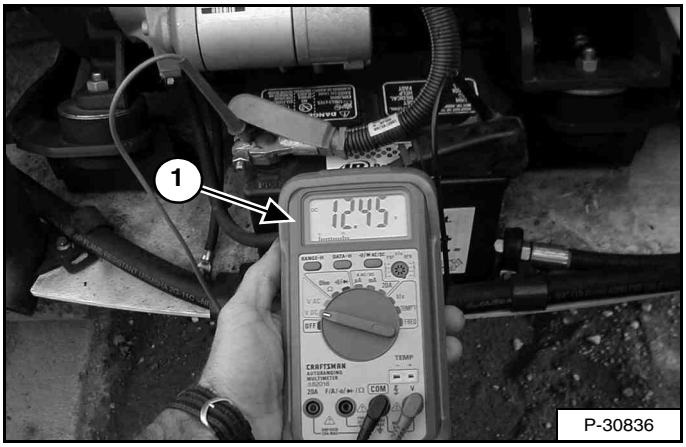
Battery Service During Machine Storage

Remove the battery if storing the machine for an extended period of time. Fully charge the battery. Store the battery in a cool dry place above freezing and boost charge periodically. If battery removal is not desired, a good quality battery maintainer must be used to compensate for battery self-discharge and parasitic loads from machine controllers, accessories, and features such as connected machine intelligence.

ELECTRICAL SYSTEM (CONT'D)

Battery Testing

Figure 251



The simplest and most common check to determine battery state of charge is to use a digital multimeter or voltmeter (Item 1) **[Figure 251]**.

A battery found below 12.4 volts must be charged to 100% charge per the battery charger's recommendation. **Allow at least 60 minutes after operating the machine or charging the battery to get an accurate reading.**

If the reading is less than 12.4 volts after the battery has been charged for several hours, see your Bobcat dealer to have a more thorough battery test performed.

The freezing point of battery electrolyte is dependent on the battery state of charge. Keeping the battery voltage above 12.4 volts will help prevent batteries from freezing, even at extremely low temperatures.

If the battery freezes, the internal grid may be damaged and the case will be distorted or cracked. If this happens, dispose of the battery according to local regulations.

Battery Charging

A battery charger designed for 12 volt charging systems is recommended. Follow the battery charger manufacturer's instructions to charge the battery to 12.6 volts (100% charge). Batteries should be charged at room temperature to avoid an undercharge or overcharge condition. Never attempt to charge a frozen battery.

The following table can be used to identify the approximate amount of time required to charge a discharged battery. Allow at least 60 minutes after operating the machine or charging the battery to get an accurate reading.

BATTERY VOLTAGE	STATE OF CHARGE	CHARGER MAXIMUM RATE		
		30 Amps	20 Amps	10 Amps
12.6 V	100%	READY TO USE		
12.4 V	75%	0.9 hr.	1.3 hr.	2.5 hr.
12.2 V	50%	1.9 hr.	2.7 hr.	5.1hr.
12.0 V	25%	2.9 hr.	4.3 hr.	7.8 hr.
11.8 V	0%	4.0 hr.	5.7 hr.	10.7 hr.

NOTE: Use a good quality automatic charger to avoid battery damage from overcharging.

⚠ WARNING

BATTERY GAS CAN EXPLODE AND CAUSE SERIOUS INJURY OR DEATH

Keep arcs, sparks, flames and lighted tobacco away from batteries. When *jumping* from booster battery make final connection (negative) at machine frame.

Do not jump start or charge a frozen or damaged battery. Warm battery to 16°C (60°F) before connecting to a charger. Unplug charger before connecting or disconnecting cables to battery. Never lean over battery while boosting, testing or charging.

W-2066-0910

ELECTRICAL SYSTEM (CONT'D)

Using A Booster Battery (Jump Starting)

If the engine will not start without using a booster battery, BE CAREFUL! There must be one person in the operator's seat and one person to connect and disconnect the battery cables.

The key switch must be in the STOP position. The booster battery must be 12 volt.

⚠ WARNING

BATTERY GAS CAN EXPLODE AND CAUSE SERIOUS INJURY OR DEATH

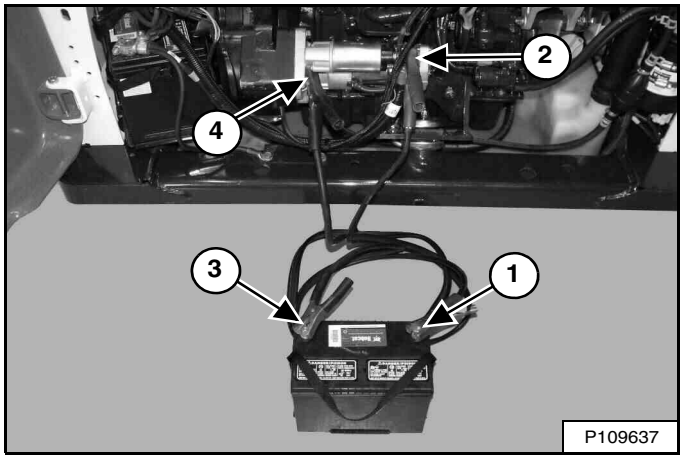
Keep arcs, sparks, flames and lighted tobacco away from batteries. When *jumping* from booster battery make final connection (negative) at machine frame.

Do not jump start or charge a frozen or damaged battery. Warm battery to 16°C (60°F) before connecting to a charger. Unplug charger before connecting or disconnecting cables to battery. Never lean over battery while boosting, testing or charging.

W-2066-0910

Open the rear door.

Figure 252



Connect the end of the first cable (Item 1) to the positive (+) terminal of the booster battery. Connect the other end of the same cable (Item 2) **[Figure 252]** to the positive (+) terminal on the engine starter.

Connect the end of the second cable (Item 3) to the negative (-) terminal of the booster battery. Connect the other end of the same cable (Item 4) **[Figure 252]** to the engine.

Keep cables away from moving parts. Start the engine. (See STARTING THE ENGINE on Page 99.)

After the engine has started, remove the negative (-) cable (Item 4) first. Remove the cable from the positive (+) terminal (Item 2) **[Figure 252]**.

Remove the cables from the booster battery.

Close the rear door.

IMPORTANT

Damage to the alternator can occur if:

- **Engine is operated with battery cables disconnected.**
- **Battery cables are connected when using a fast charger or when welding on the loader. (Remove both cables from the battery.)**
- **Extra battery cables (booster cables) are connected wrong.**

I-2023-1285

ELECTRICAL SYSTEM (CONT'D)

Removing And Installing Battery

WARNING

AVOID INJURY OR DEATH

Batteries contain acid which burns eyes and skin on contact. Wear goggles, protective clothing and rubber gloves to keep acid off body.

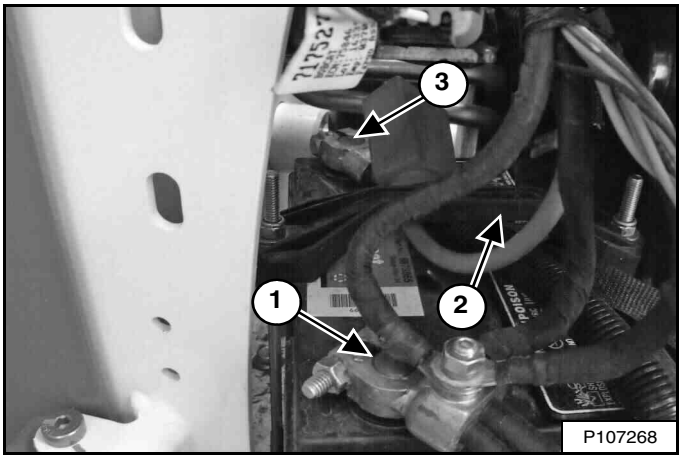
In case of acid contact, wash immediately with water. In case of eye contact get prompt medical attention and wash eye with clean, cool water for at least 15 minutes.

If electrolyte is taken internally drink large quantities of water or milk! DO NOT induce vomiting. Get prompt medical attention.

W-2065-0807

Stop the engine and open the rear door.

Figure 253



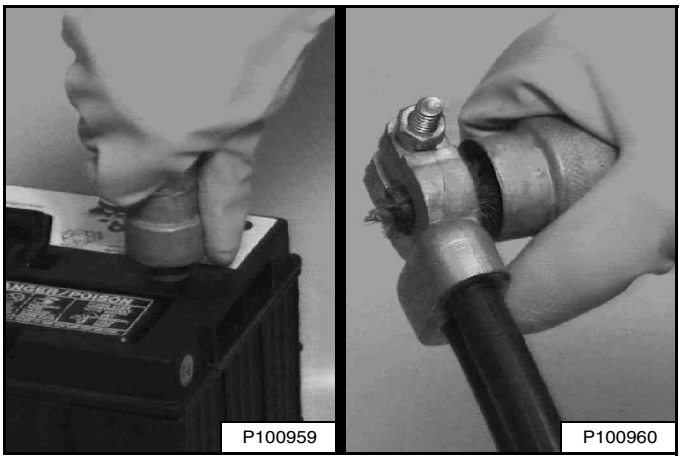
Disconnect the negative (-) cable (Item 1) **[Figure 253]**.

Remove the battery hold-down clamp (Item 2) **[Figure 253]**.

Disconnect the positive (+) cable (Item 3) **[Figure 253]** from the battery.

Remove the battery from the loader.

Figure 254



Always clean the battery terminals and cable ends when installing a new or used battery **[Figure 254]**.

When installing the battery into the loader, do not touch any metal parts with the battery terminals.

Connect the negative (-) cable last to prevent sparks.

Connect and tighten the battery cables.

Install and tighten the battery hold-down clamp.

Put Bobcat Battery Saver or grease on the battery terminals and cable ends to prevent corrosion.

Close the rear door.

WARNING

BATTERY GAS CAN EXPLODE AND CAUSE SERIOUS INJURY OR DEATH

Keep arcs, sparks, flames and lighted tobacco away from batteries. When *jumping* from booster battery make final connection (negative) at machine frame.

Do not jump start or charge a frozen or damaged battery. Warm battery to 16°C (60°F) before connecting to a charger. Unplug charger before connecting or disconnecting cables to battery. Never lean over battery while boosting, testing or charging.

W-2066-0910

HYDRAULIC / HYDROSTATIC SYSTEM

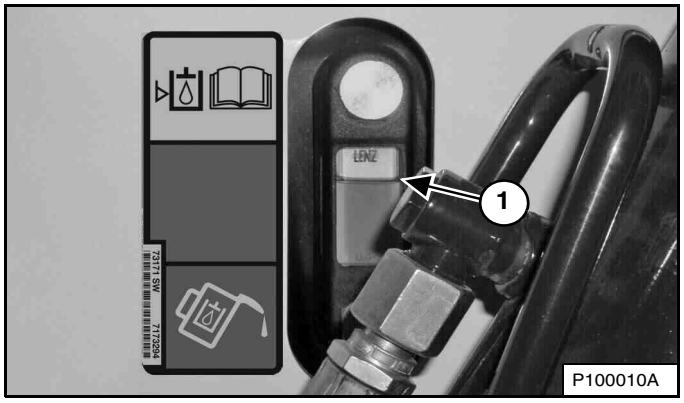
Checking And Adding Fluid

Check the hydraulic / hydrostatic fluid level every day before starting the work shift.

Park the loader on a level surface, lower the lift arms, and put the attachment flat on the ground or tilt the Bob-Tach fully back if no attachment is installed.

Stop the engine.

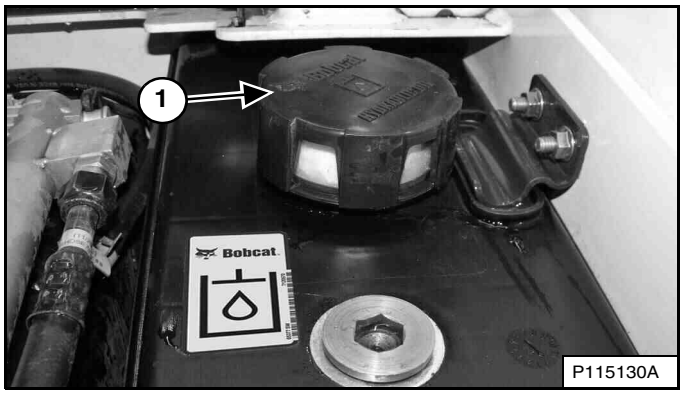
Figure 255



Check the fluid level in the sight gauge (Item 1) **[Figure 255]**. Keep the fluid level within the operating range.

Open the rear door and remove the rear grille. (See REAR GRILLE on Page 143.)

Figure 256



Remove the fill cap (Item 1) **[Figure 256]**.

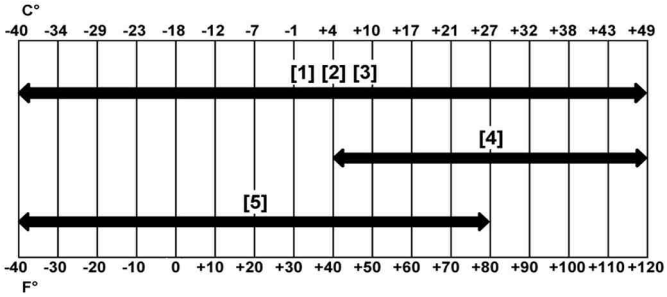
Add fluid as needed to bring the level within the operating range in the sight gauge **[Figure 255]**.

Install the fill cap **[Figure 256]**, install the rear grille, and close the rear door.

Hydraulic / Hydrostatic Fluid Chart

Figure 257

HYDRAULIC / HYDROSTATIC FLUID RECOMMENDED ISO VISCOSITY GRADE (VG) AND VISCOSITY INDEX (VI)



TEMPERATURE RANGE ANTICIPATED DURING MACHINE USE

[1] BOBCAT All-Season Fluid
[2] BOBCAT Synthetic Fluid
[3] BOBCAT Biodegradable Hydraulic / Hydrostatic Fluid (Unlike biodegradable fluids that are vegetable based, Bobcat biodegradable fluid is formulated to prevent oxidation and thermal breakdown at operating temperatures.)
[4] VG 100; Minimum VI 130
[5] VG 46; Minimum VI 150

Bobcat hydraulic fluids are recommended for use in this machine. If Bobcat hydraulic fluid is not available, use a good quality hydraulic fluid meeting the viscosity grade and viscosity index shown in the chart **[Figure 257]**.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Removing And Replacing Hydraulic Fluid

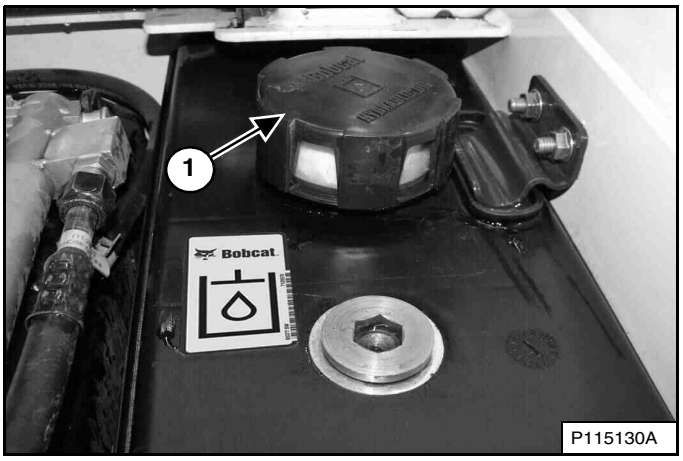
See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Replace the fluid if contaminated or after major repair.

Always replace the hydraulic / hydrostatic filter and the hydraulic charge filter whenever the hydraulic fluid is replaced. (See Removing And Replacing Hydraulic / Hydrostatic Filter (Earlier Models) on Page 178.) and (See Removing And Replacing Hydraulic Charge Filter on Page 180.)

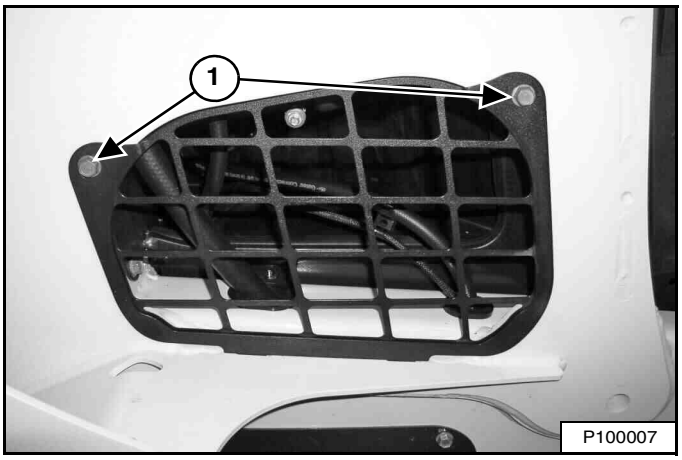
Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

Figure 258



Remove the hydraulic fill cap (Item 1) **[Figure 258]**.

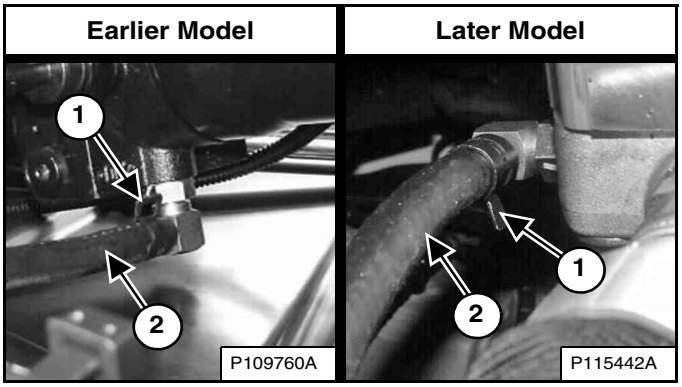
Figure 259



Remove the right side access cover bolts (Item 1) **[Figure 259]** and remove the access cover. (Lift arms shown raised for visual clarity.)

NOTE: The hose used to drain the hydraulic reservoir is located under the fan motor on earlier models and behind the fan motor on later models.

Figure 260



Remove the clamp (Item 1). Pinch off the hose (Item 2) **[Figure 260]** near the fitting and disconnect hose from the fitting. Route the hose out the side of the loader and drain the fluid into a container.

Connect the hose to the fitting when the fluid stops draining. Install the clamp.

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Removing And Replacing Hydraulic Fluid (Cont'd)

Recycle or dispose of used fluid in an environmentally safe manner.

WARNING

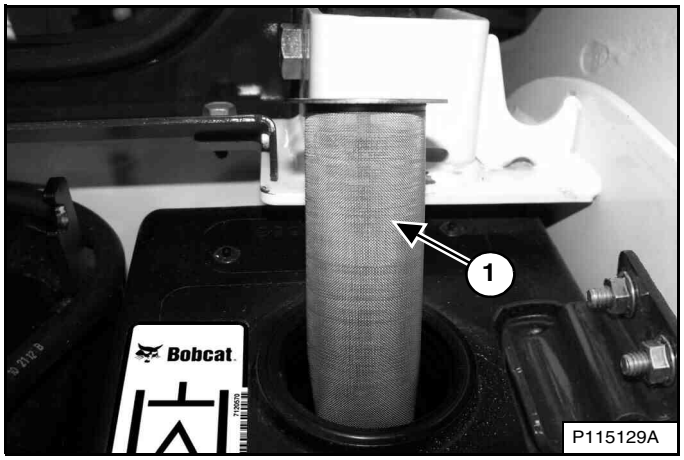
AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Install the side access cover and bolts **[Figure 259]**.

Figure 261



Remove and clean the hydraulic fill screen (Item 1) **[Figure 261]**. Use low air pressure to dry the screen.

Install hydraulic fill screen and add the correct fluid to the reservoir until the fluid level is within the operating range of the sight gauge. (See Capacities on Page 231.) and (See Checking And Adding Fluid on Page 174.)

Install the hydraulic fill cap **[Figure 258]**.

Install the rear grille and close the rear door.

Start the engine and operate the loader hydraulic controls.

WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks.

Check the fluid level in the reservoir and add as needed. (See Checking And Adding Fluid on Page 174.)

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Hydraulic / Hydrostatic Filter Identification

The filter housing is located behind the hydraulic fluid reservoir.

NOTE: Identification of the hydraulic / hydrostatic filter used on your machine is necessary to perform the correct filter replacement procedure.

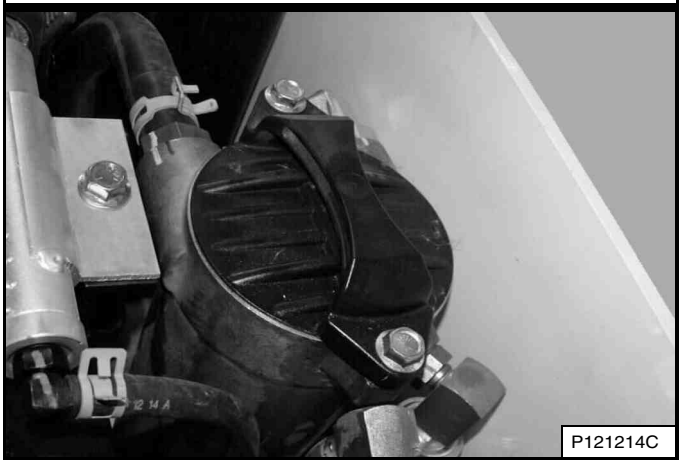
Figure 262

Earlier Model

Earlier models have a screw type filter cap **[Figure 262]**.

Figure 263

Later Model



Later models have a filter cap held in place by two bolts **[Figure 263]**.

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

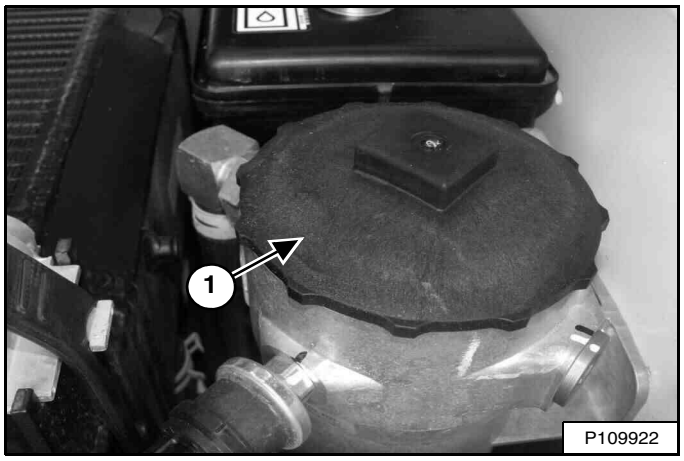
Removing And Replacing Hydraulic / Hydrostatic Filter (Earlier Models)

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

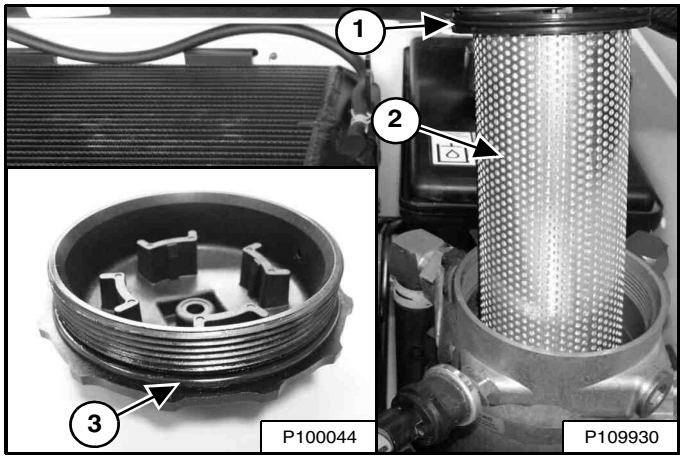
Clean the top of the filter housing.

Figure 264



Remove the filter cap (Item 1) **[Figure 264]**.

Figure 265



Remove the filter (Item 2) **[Figure 265]** and discard.

Lubricate the O-ring (Item 1) **[Figure 265]** on new filter with clean oil.

Install new filter ensuring that filter is fully seated in the housing.

Remove the filter cap O-ring (Item 3) **[Figure 265]** and discard.

Install new filter cap O-ring and lubricate with clean oil.

Install the filter cap and tighten to 25 N•m (18 ft-lb) torque.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Install the rear grille and close the rear door.

Start the engine and operate the loader hydraulic controls.

⚠ WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks at the filter.

Check the fluid level in the reservoir and add as needed. (See Checking And Adding Fluid on Page 174.)

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

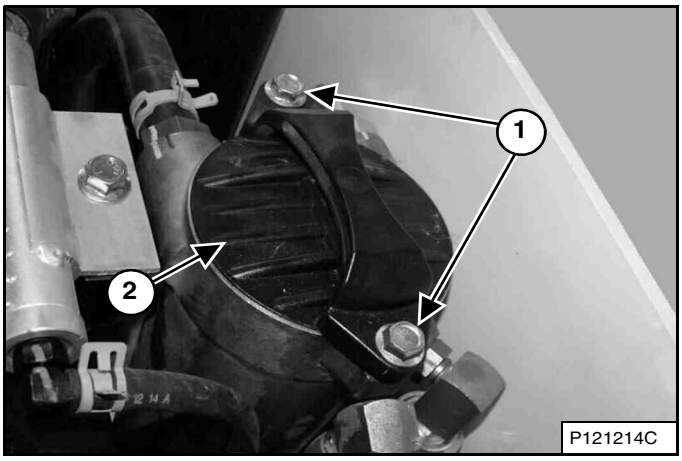
Removing And Replacing Hydraulic / Hydrostatic Filter (Later Models)

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

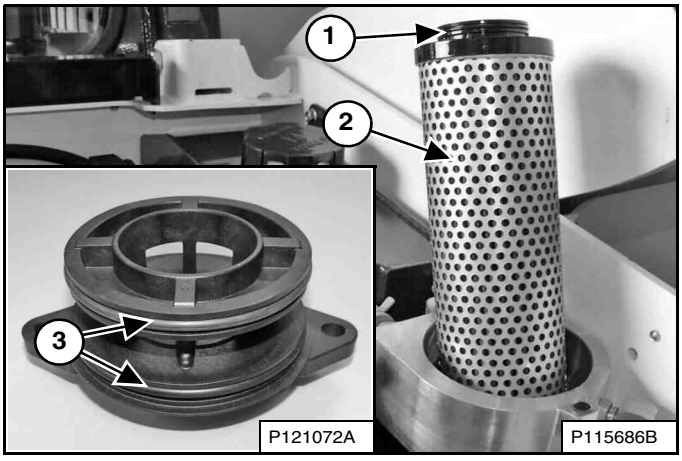
Clean the top of the filter housing.

Figure 266



Remove the bolts (Item 1) and slowly pry the filter cap (Item 2) **[Figure 266]** off the housing by hand.

Figure 267



Remove the filter element (Item 2) **[Figure 267]** and discard.

Lubricate the O-ring (Item 1) **[Figure 267]** on new filter element with clean oil.

Install new filter element ensuring that element is fully seated in the housing.

Remove the filter cap O-rings (Item 3) **[Figure 267]** and discard.

Install new filter cap O-rings and lubricate with clean oil.

NOTE: The filter cap O-rings are not the same size. Take care to install each O-ring in the correct location.

Install the filter cap and the bolts **[Figure 266]**. Alternate tightening the bolts to draw the cap down evenly. Tighten the bolts to 27 - 41 N•m (20 - 30 ft-lb) torque.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Install the rear grille and close the rear door.

Start the engine and operate the loader hydraulic controls.

⚠ WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks at the filter.

Check the fluid level in the reservoir and add as needed. (See Checking And Adding Fluid on Page 174.)

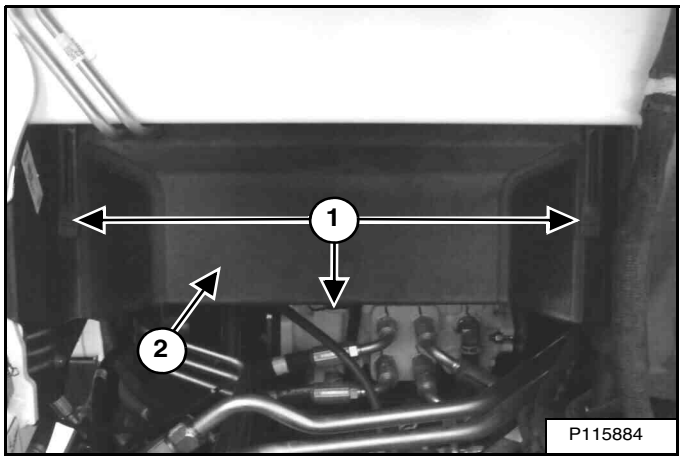
HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Removing And Replacing Hydraulic Charge Filter

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine and raise the operator cab. (See Raising on Page 140.)

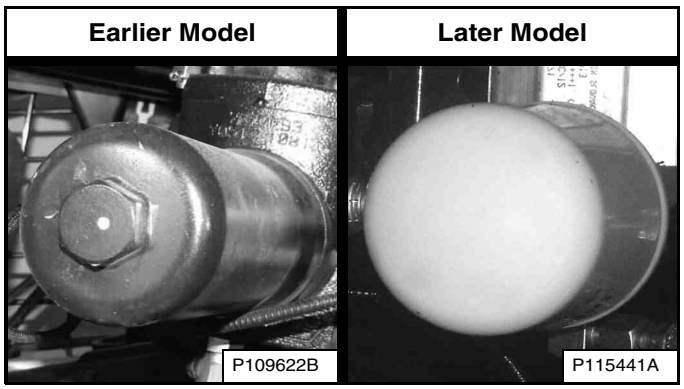
Figure 268



Unhook the three rubber straps (Item 1) and remove the lower fan duct (Item 2) **[Figure 268]**. (Earlier models used four rubber straps.)

NOTE: Identification of the hydraulic charge filter used on your machine is necessary to perform the correct replacement procedure.

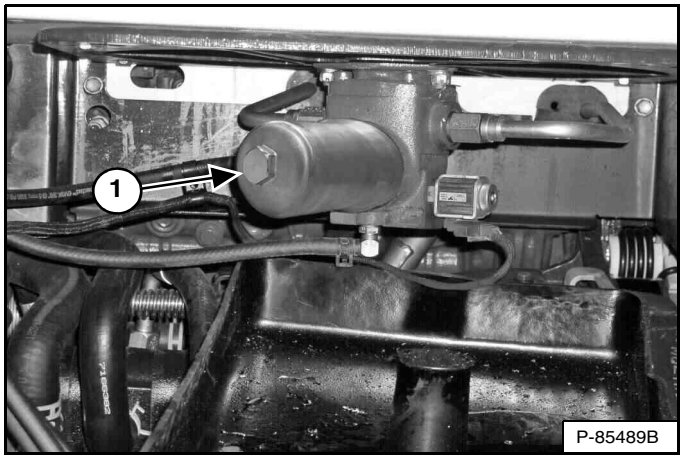
Figure 269



Earlier models use a separate filter housing and filter element. Later models use a spin-on filter **[Figure 269]**.

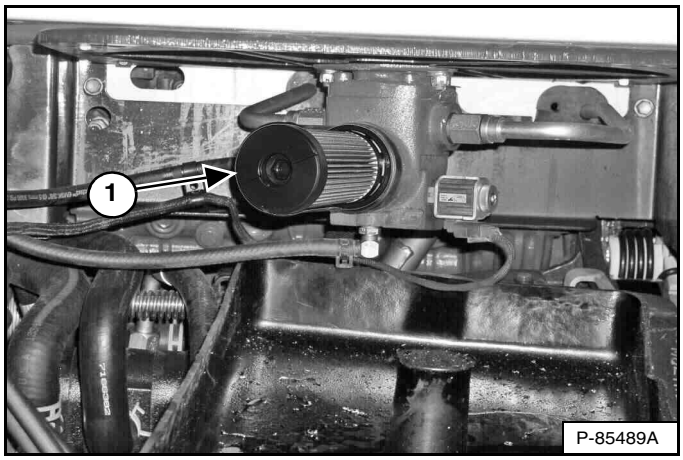
Earlier Models

Figure 270



Put a suitable container below the filter housing and remove the filter housing (Item 1) **[Figure 270]**.

Figure 271



Remove the filter (Item 1) **[Figure 271]** and discard.

Clean the surface of the filter housing and the filter base where they contact the filter seal.

Put clean oil on the seal of the new filter. Install the filter on the filter base **[Figure 271]**.

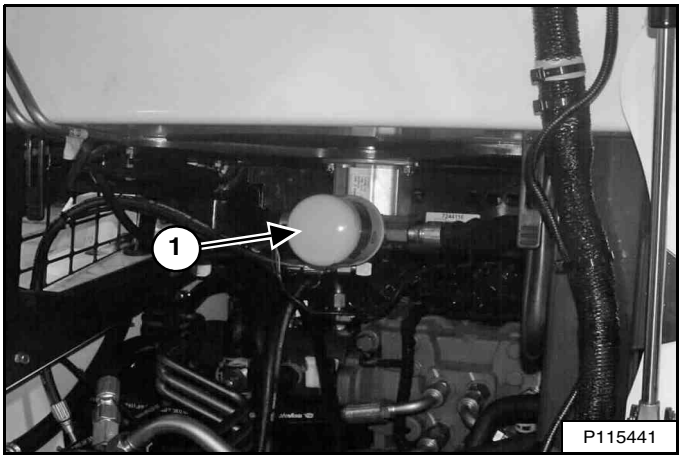
Install and tighten the filter housing to 65 – 70 N•m (48 – 52 ft-lb) torque **[Figure 270]**.

HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Removing And Replacing Hydraulic Charge Filter (Cont'd)

Later Models

Figure 272



Put a suitable container below the filter, remove the filter (Item 1) **[Figure 272]**, and clean the filter base.

Put clean oil on the new filter gasket, install the new filter, and tighten the filter to 37 – 45 N•m (27 – 33 ft-lb) torque.

All Models

Recycle or dispose of used fluid in an environmentally safe manner.

⚠ WARNING

AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Install the lower fan duct **[Figure 268]**.

NOTE: Failure to install the lower fan duct correctly may result in decreased cooling.

Lower the operator cab. (See Lowering on Page 141.)

Start the engine and operate the loader hydraulic controls.

⚠ WARNING

AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.

W-2072-EN-0909

Stop the engine and check for leaks at the filter.

Check the fluid level in the reservoir and add as needed. (See Checking And Adding Fluid on Page 174.)

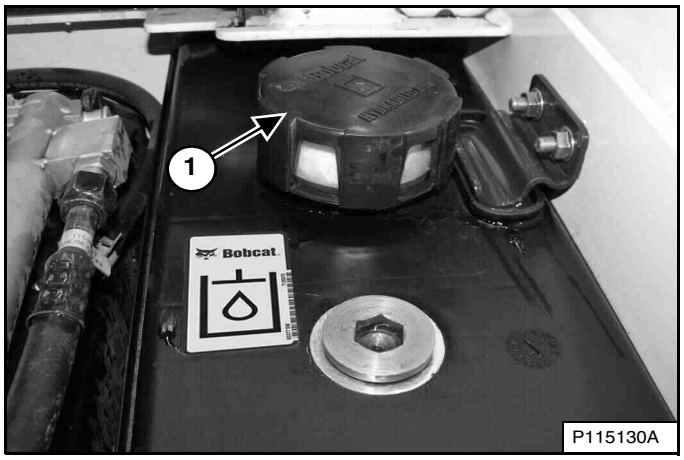
HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

Replacing Reservoir Breather Cap

See the SERVICE SCHEDULE for the correct replacement interval. (See SERVICE SCHEDULE on Page 127.)

Stop the engine, open the rear door, and remove the rear grille. (See REAR GRILLE on Page 143.)

Figure 273



Remove the breather cap (Item 1) **[Figure 273]** and discard.

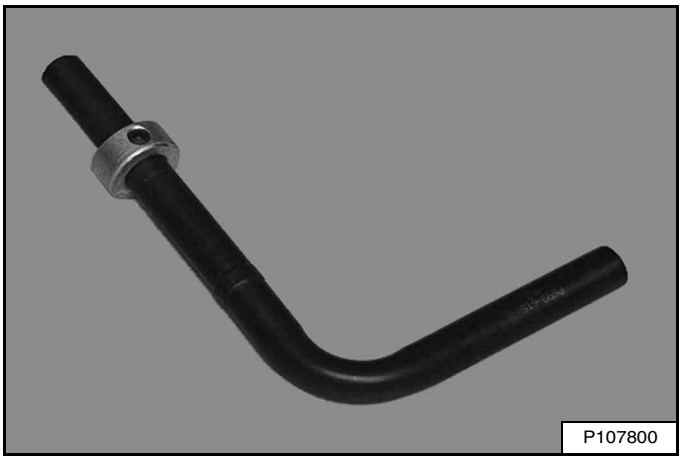
Install new breather cap.

Install the rear grille and close the rear door.

TRACK TENSION

Description

Figure 274



A bleed tool **[Figure 274]** is available and recommended to decrease track tension. The bleed tool will direct the flow of grease to aid in cleanup. See your Bobcat dealer to order a bleed tool.

The bleed tools are sized differently:

Part number 6675936 – Used for machines with two track tension fittings.

Part number 7277225 – Used for machines with one track tension fitting.

Figure 275

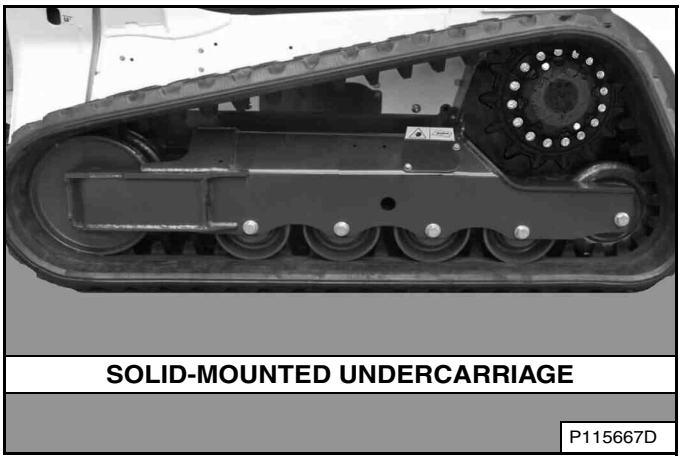


Figure 276

NOTE: This model may be equipped with one of two types of undercarriage systems. Identification of the type used on your machine is necessary to select the correct procedure [Figure 275] and [Figure 276].

TRACK TENSION (CONT'D)

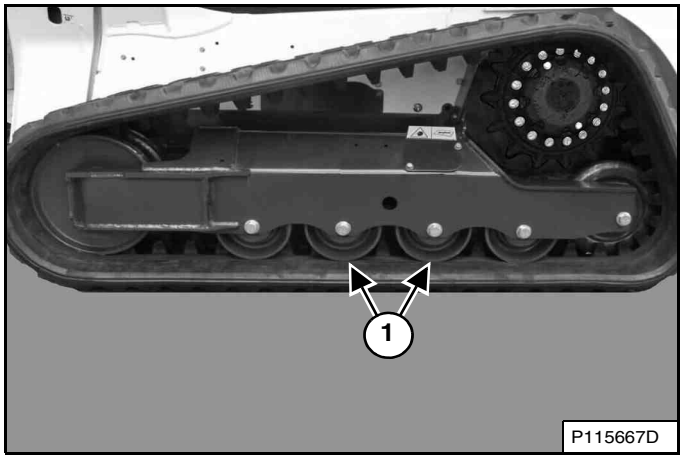
Checking (Solid-Mounted Undercarriage)

Correct track tension is important for good performance and to prevent the tracks from derailing or wearing prematurely.

NOTE: The wear of track rollers vary with the working conditions and different types of soil conditions.

Park the loader on a level surface.

Figure 277



Raise one side of the loader and put jackstands at the front and rear of the loader frame so that the track is about 76 mm (3 in) off the ground **[Figure 277]**. Lower the loader to the jackstands. Be sure the jackstands do not touch the tracks.

Measure the track sag at either middle track roller (Item 1) **[Figure 277]**. The correct gap is 19 – 22 mm (3/4 – 7/8 in).

Figure 278

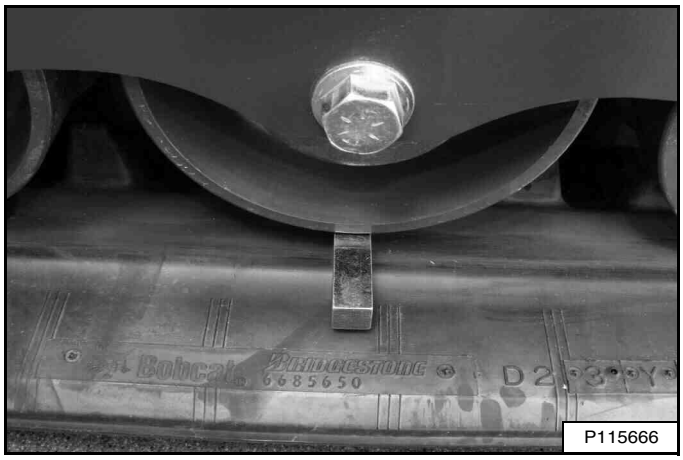
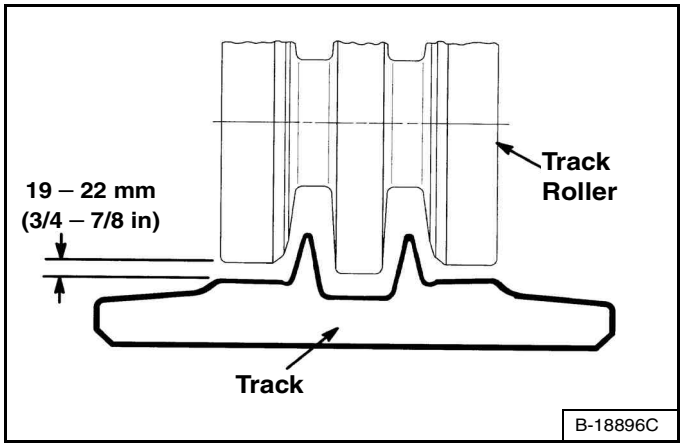


Figure 279



DO NOT put your fingers into the pinch points between the track and the roller. Use a 19 – 22 mm (3/4 – 7/8 in) bolt, dowel or block to check the gap **[Figure 278]** and **[Figure 279]**.

⚠ WARNING

AVOID INJURY

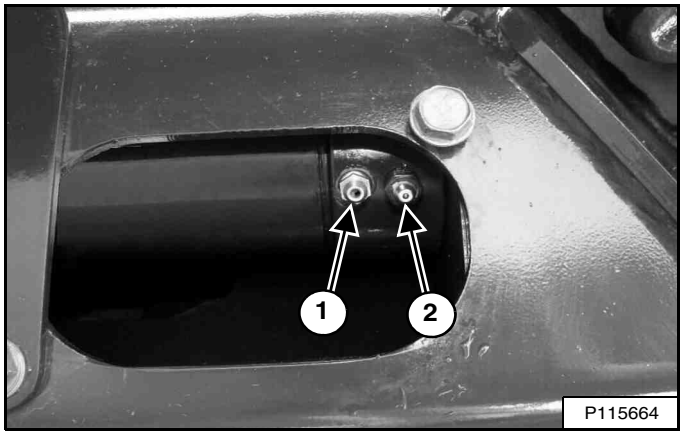
Keep fingers and hands out of pinch points when checking the track tension.

W-2142-0903

TRACK TENSION (CONT'D)

Adjusting (Solid-Mounted Undercarriage) (Earlier Models With Two Track Tension Fittings)

Figure 280



Loosen the access cover bolts and pivot the access cover open **[Figure 280]**.

NOTE: You MUST select the correct fitting for the task required. The grease fitting (Item 2) is used to add grease. The bleed fitting (Item 1) [Figure 280] is used to remove grease.

Increase Track Tension

Add grease to the grease fitting (Item 2) **[Figure 280]** until the track adjustment is correct **[Figure 278]** and **[Figure 279]**.

NOTE: Do not remove grease fitting unless pressure is released using the bleed fitting. (See [Figure 281] on Page 185.)

NOTE: If replacement is necessary, always replace grease fitting (Item 2) [Figure 280] with genuine Bobcat Parts. The fitting is a special fitting designed for high pressure.

Decrease Track Tension

⚠ WARNING

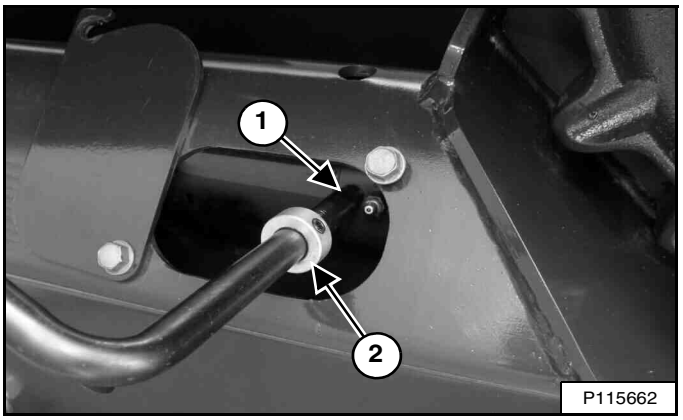
HIGH PRESSURE GREASE CAN CAUSE SERIOUS INJURY

- **Do not loosen grease fitting.**
- **Do not loosen bleed fitting more than 1 - 1/2 turns.**

W-2781-0109

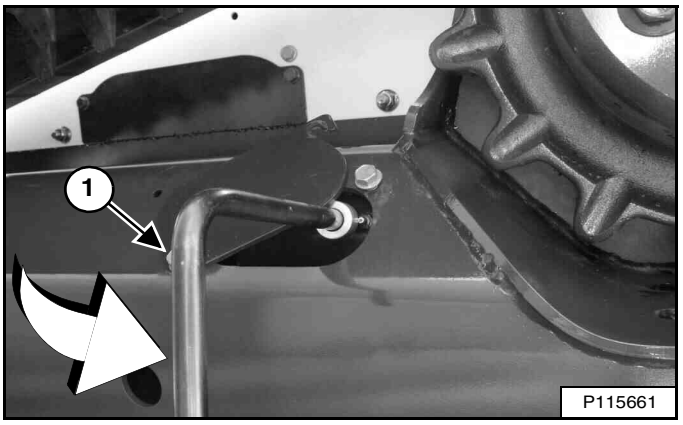
Pressure must be released from the grease cylinder to decrease track tension.

Figure 281



Install the bleed tool (6675936) on the bleed fitting (Item 1), adjust and tighten the collar (Item 2) **[Figure 281]** to fit behind the edge of the access cover.

Figure 282



Tighten the access cover bolt (Item 1) **[Figure 282]** to secure the tool.

Turn the tool 90° anticlockwise and let the grease flow into a container. Release pressure **[Figure 282]** until the track adjustment is correct **[Figure 278]** and **[Figure 279]**.

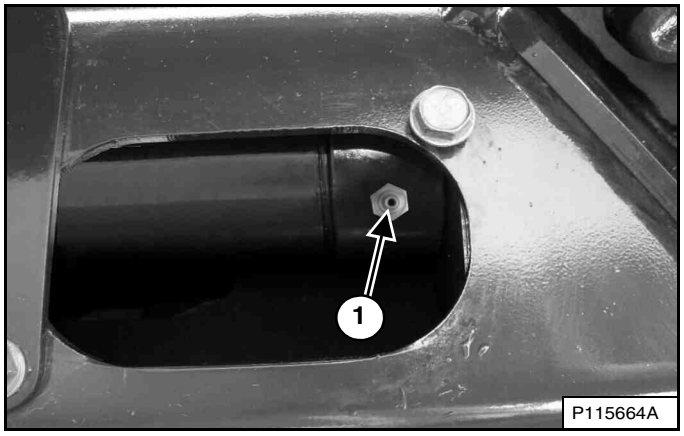
Tighten the bleed fitting. Pivot the access cover closed and tighten the access cover bolts.

Raise the loader. Remove the jackstands. Repeat the procedure for the other track. Dispose of grease in an environmentally safe manner.

TRACK TENSION (CONT'D)

Adjusting (Solid-Mounted Undercarriage) (Later Models With One Track Tension Fitting)

Figure 283



Loosen the access cover bolts and pivot the access cover open **[Figure 283]**.

Increase Track Tension

Add grease to the track tension fitting (Item 1) **[Figure 283]** until the track adjustment is correct **[Figure 278]** and **[Figure 279]**.

NOTE: Take care if using a pneumatic grease gun because high pressure can damage the grease fitting. Connect the pneumatic grease gun to a regulated air supply set at the lowest setting and slowly increase the air pressure until the grease fitting starts taking grease.

NOTE: Do not remove track tension fitting unless pressure is released. (See [Figure 284] on Page 186.)

NOTE: If replacement is necessary, always replace track tension fitting (Item 1) [Figure 283] with genuine Bobcat Parts. The fitting is a special fitting designed for high pressure.

Decrease Track Tension

⚠ WARNING

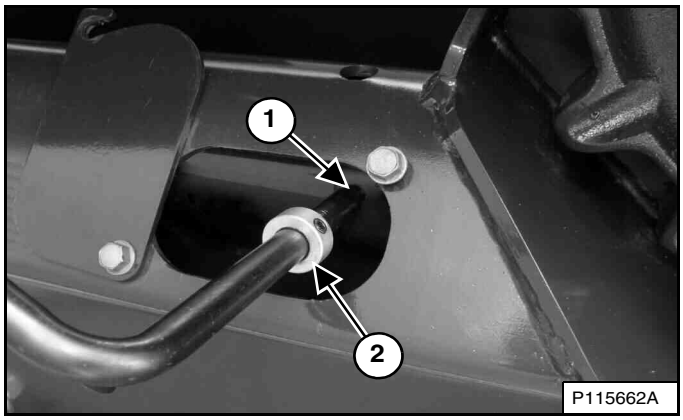
HIGH PRESSURE GREASE CAN CAUSE SERIOUS INJURY

- **Do not loosen the track tension fitting more than 1 - 1/2 turns.**

W-2994-0515

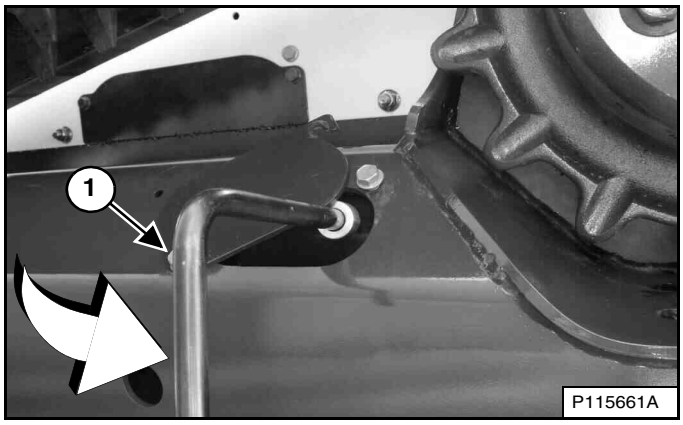
Pressure must be released from the grease cylinder to decrease track tension.

Figure 284



Install the bleed tool (7277225) on the track tension fitting (Item 1), adjust and tighten the collar (Item 2) **[Figure 284]** to fit behind the edge of the access cover.

Figure 285



Tighten the access cover bolt (Item 1) **[Figure 285]** to secure the tool.

Turn the tool 90° anticlockwise and let the grease flow into a container. Release pressure **[Figure 285]** until the track adjustment is correct **[Figure 278]** and **[Figure 279]**.

Tighten the track tension fitting to 24 – 30 N•m (18 – 22 ft-lb) torque. Pivot the access cover closed and tighten the access cover bolts.

Raise the loader. Remove the jackstands. Repeat the procedure for the other track. Dispose of grease in an environmentally safe manner.

TRACK TENSION (CONT'D)

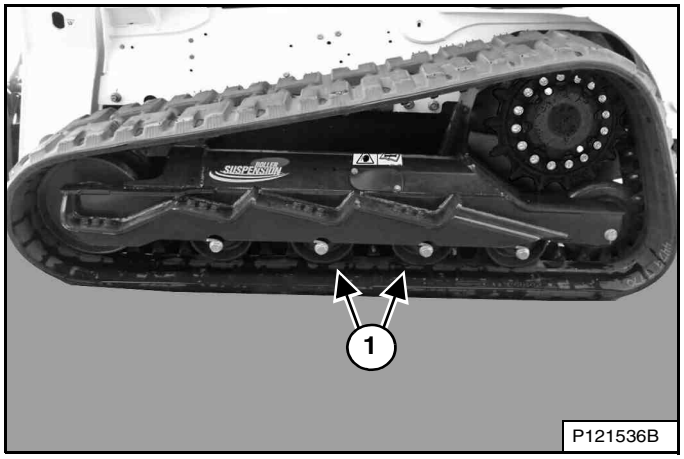
Checking (Roller Suspension Undercarriage)

Correct track tension is important for good performance and to prevent the tracks from derailing or wearing prematurely.

NOTE: The wear of track rollers vary with the working conditions and different types of soil conditions.

Park the loader on a level surface.

Figure 286



Raise one side of the loader and put jackstands at the front and rear of the loader frame so that the track is about 76 mm (3 in) off the ground **[Figure 286]**. Lower the loader to the jackstands. Be sure the jackstands do not touch the tracks.

Measure the track sag at either middle track roller (Item 1) **[Figure 286]**. The correct gap is 19 – 22 mm (3/4 – 7/8 in).

Figure 287

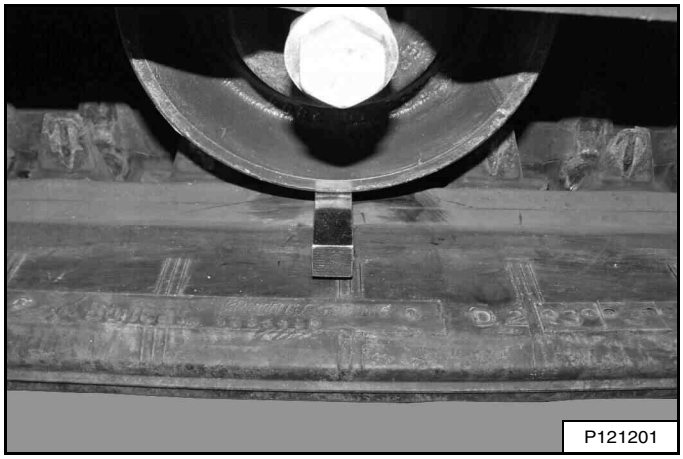
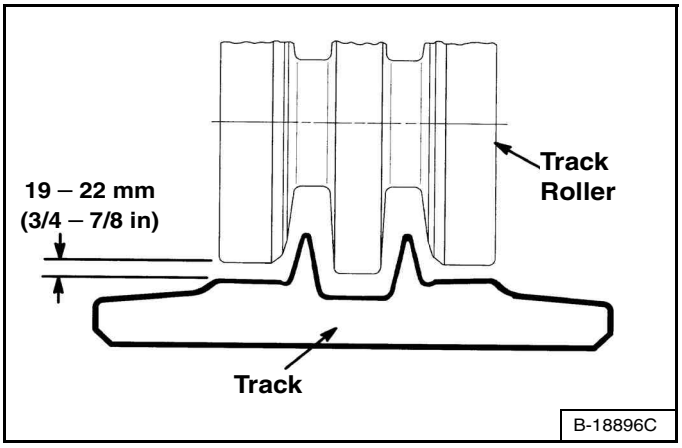


Figure 288



DO NOT put your fingers into the pinch points between the track and the roller. Use a 19 – 22 mm (3/4 – 7/8 in) bolt, dowel or block to check the gap **[Figure 287]** and **[Figure 288]**.

⚠ WARNING

AVOID INJURY

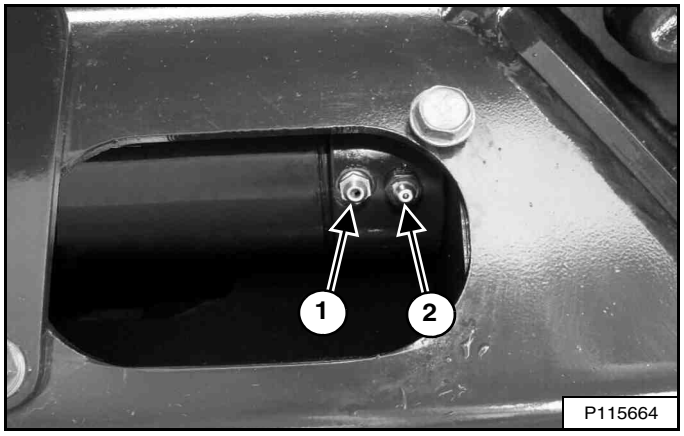
Keep fingers and hands out of pinch points when checking the track tension.

W-2142-0903

TRACK TENSION (CONT'D)

Adjusting (Roller Suspension Undercarriage) (Earlier Models With Two Track Tension Fittings)

Figure 289



Loosen the access cover bolts and pivot the access cover open **[Figure 289]**.

NOTE: You MUST select the correct fitting for the task required. The grease fitting (Item 2) is used to add grease. The bleed fitting (Item 1) [Figure 289] is used to remove grease.

Increase Track Tension

Add grease to the grease fitting (Item 2) **[Figure 289]** until the track adjustment is correct **[Figure 287]** and **[Figure 288]**.

NOTE: Do not remove grease fitting unless pressure is released using the bleed fitting. (See [Figure 290] on Page 188.)

NOTE: If replacement is necessary, always replace grease fitting (Item 2) [Figure 289] with genuine Bobcat Parts. The fitting is a special fitting designed for high pressure.

Decrease Track Tension

⚠ WARNING

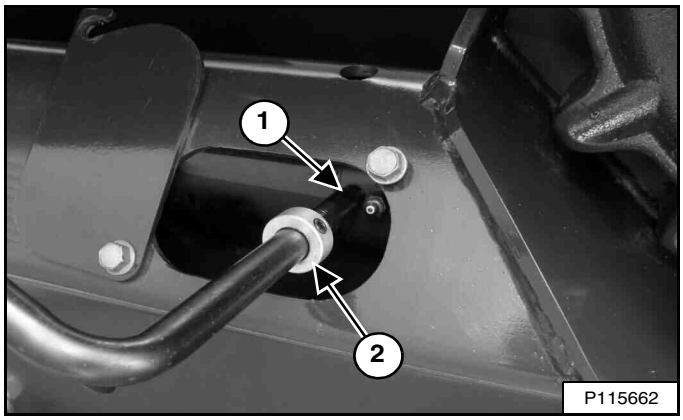
HIGH PRESSURE GREASE CAN CAUSE SERIOUS INJURY

- **Do not loosen grease fitting.**
- **Do not loosen bleed fitting more than 1 - 1/2 turns.**

W-2781-0109

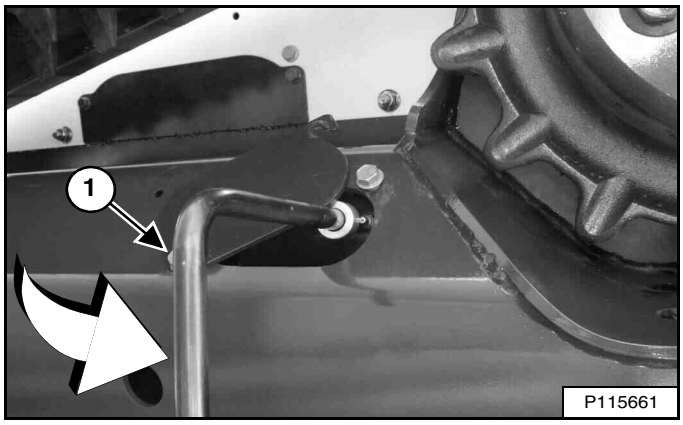
Pressure must be released from the grease cylinder to decrease track tension.

Figure 290



Install the bleed tool (6675936) on the bleed fitting (Item 1), adjust and tighten the collar (Item 2) **[Figure 290]** to fit behind the edge of the access cover.

Figure 291



Tighten the access cover bolt (Item 1) **[Figure 291]** to secure the tool.

Turn the tool 90° anticlockwise and let the grease flow into a container. Release pressure **[Figure 291]** until the track adjustment is correct **[Figure 287]** and **[Figure 288]**.

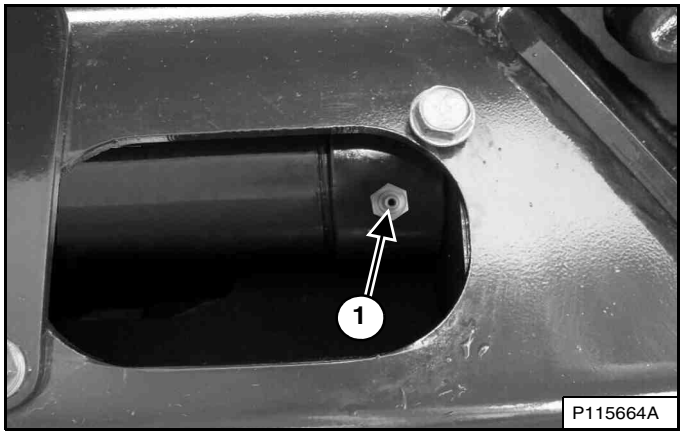
Tighten the bleed fitting. Pivot the access cover closed and tighten the access cover bolts.

Raise the loader. Remove the jackstands. Repeat the procedure for the other track. Dispose of grease in an environmentally safe manner.

TRACK TENSION (CONT'D)

Adjusting (Roller Suspension Undercarriage) (Later Models With One Track Tension Fitting)

Figure 292



Loosen the access cover bolts and pivot the access cover open **[Figure 292]**.

Increase Track Tension

Add grease to the track tension fitting (Item 1) **[Figure 292]** until the track adjustment is correct **[Figure 287]** and **[Figure 288]**.

NOTE: Take care if using a pneumatic grease gun because high pressure can damage the grease fitting. Connect the pneumatic grease gun to a regulated air supply set at the lowest setting and slowly increase the air pressure until the grease fitting starts taking grease.

NOTE: Do not remove track tension fitting unless pressure is released. (See [Figure 293] on Page 189.)

NOTE: If replacement is necessary, always replace track tension fitting (Item 1) [Figure 292] with genuine Bobcat Parts. The fitting is a special fitting designed for high pressure.

Decrease Track Tension

⚠ WARNING

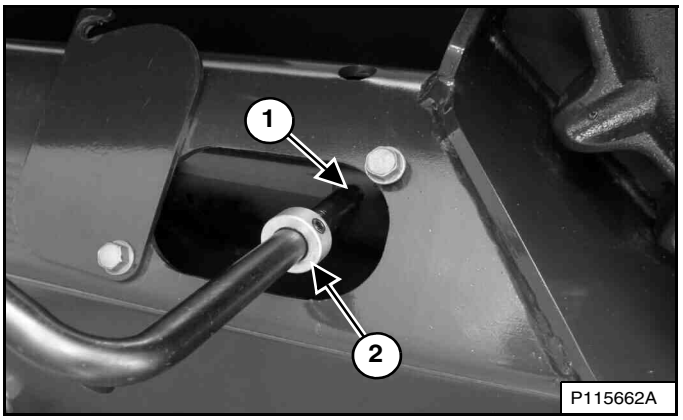
HIGH PRESSURE GREASE CAN CAUSE SERIOUS INJURY

- **Do not loosen the track tension fitting more than 1 - 1/2 turns.**

W-2994-0515

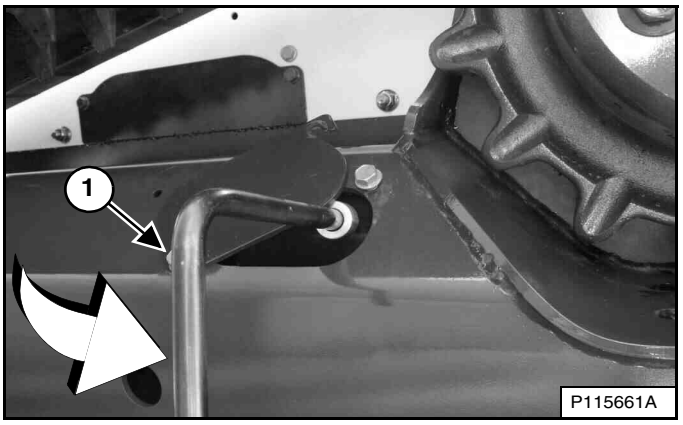
Pressure must be released from the grease cylinder to decrease track tension.

Figure 293



Install the bleed tool (7277225) on the track tension fitting (Item 1), adjust and tighten the collar (Item 2) **[Figure 293]** to fit behind the edge of the access cover.

Figure 294



Tighten the access cover bolt (Item 1) **[Figure 294]** to secure the tool.

Turn the tool 90° anticlockwise and let the grease flow into a container. Release pressure **[Figure 294]** until the track adjustment is correct **[Figure 287]** and **[Figure 288]**.

Tighten the track tension fitting to 24 – 30 N•m (18 – 22 ft-lb) torque. Pivot the access cover closed and tighten the access cover bolts.

Raise the loader. Remove the jackstands. Repeat the procedure for the other track. Dispose of grease in an environmentally safe manner.

HYDROSTATIC DRIVE MOTOR

Removing And Replacing Fluid

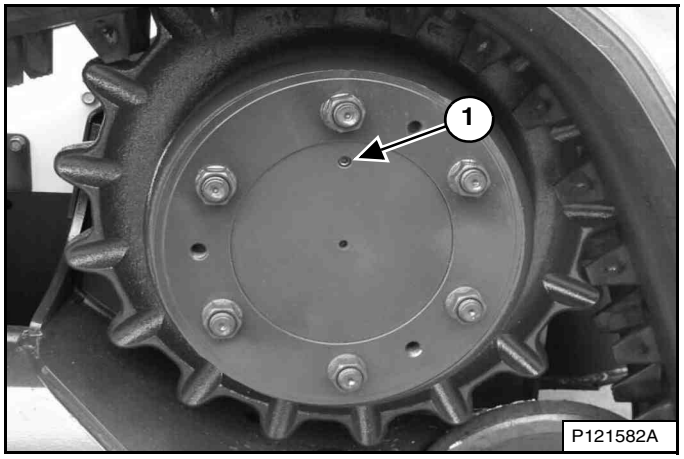
See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Earlier Models With Six Or Eight Sprocket Nuts

Park the loader so that the plug in the hydrostatic drive motor is at the bottom.

Remove the plug and let the fluid drain from the hydrostatic drive motor.

Figure 295



Rotate the hydrostatic drive motor so that the plug (Item 1) **[Figure 295]** is at the top. Add high performance synthetic fluid (P/N 7024981). (See Capacities on Page 231.)

NOTE: Earlier and later drive motors use different fluids that are not compatible. The drive motors will be damaged if the wrong fluid is used. See your Bobcat dealer for the correct fluid.

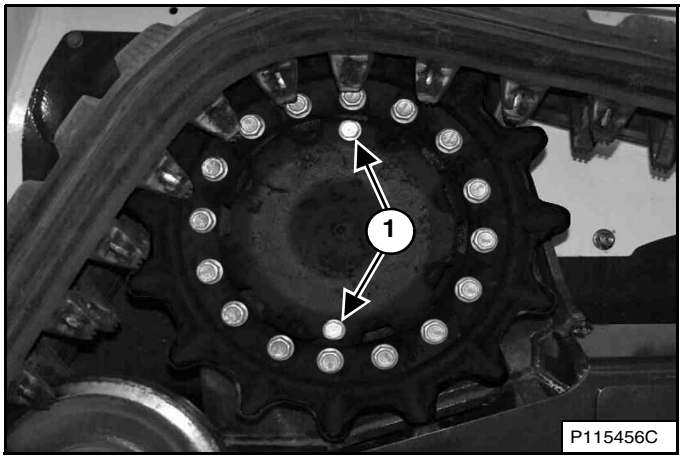
Clean the threads of the plug and drain hole. Apply Loctite® 243 to the plug threads. Install and tighten the plug.

Repeat for the other hydrostatic drive motor.

Recycle or dispose of the used fluid in an environmentally safe manner.

Later Models With Sixteen Sprocket Bolts

Figure 296



Park the loader so that the plugs (Item 1) **[Figure 296]** in the hydrostatic drive motor are at the top and the bottom.

Remove the plugs and let the fluid drain from the hydrostatic drive motor.

Install and tighten the bottom plug.

Add fluid through the top plug hole using the bottle and hose assembly (Part number: 7270874). Allow entire contents of one bottle to drain into the drive motor.

NOTE: Earlier and later drive motors use different fluids that are not compatible. The drive motors will be damaged if the wrong fluid is used. See your Bobcat dealer for the correct fluid.

Install and tighten the top plug.

Repeat for the other hydrostatic drive motor.

Recycle or dispose of the used fluid in an environmentally safe manner.

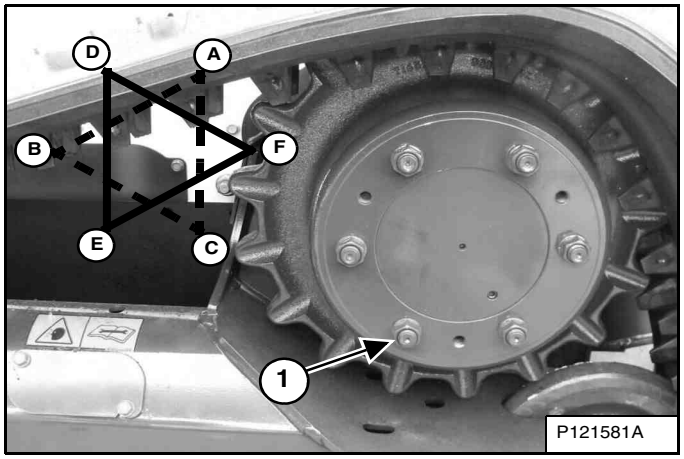
TRACK SPROCKET MAINTENANCE

Tightening Procedure

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

Earlier Models With Six Sprocket Nuts

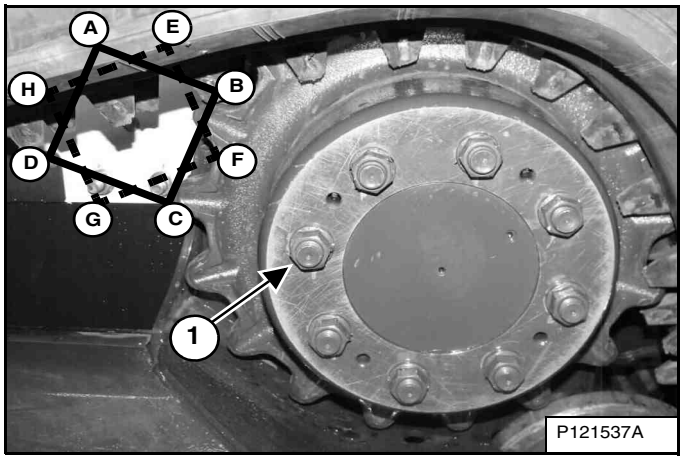
Figure 297



Check the torque of the six track sprocket nuts (Item 1) **[Figure 297]**. Use a cross-pattern tightening sequence **(A-B-C, D-E-F)** and then repeat to tighten the nuts to 280 – 300 N•m (207 – 221 ft-lb) torque.

Earlier Models With Eight Sprocket Nuts

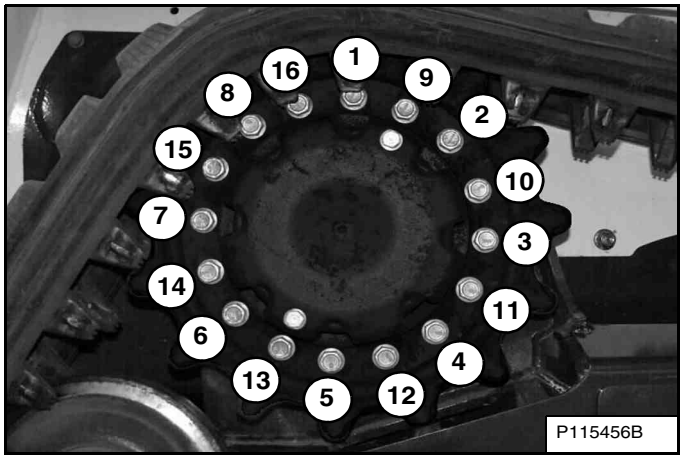
Figure 298



Check the torque of the eight track sprocket nuts (Item 1) **[Figure 298]**. Use a cross-pattern tightening sequence **(A-B-C-D, E-F-G-H)** and then repeat to tighten the nuts to 492 – 544 N•m (363 – 401 ft-lb) torque.

Later Models With Sixteen Sprocket Bolts

Figure 299



Check the torque of the sixteen track sprocket bolts (Items 1 – 16) **[Figure 299]**.

Use an alternating tightening sequence and then repeat to tighten the bolts to 125 – 135 N•m (90 – 100 ft-lb) torque.

ALTERNATOR BELT

Belt Adjustment

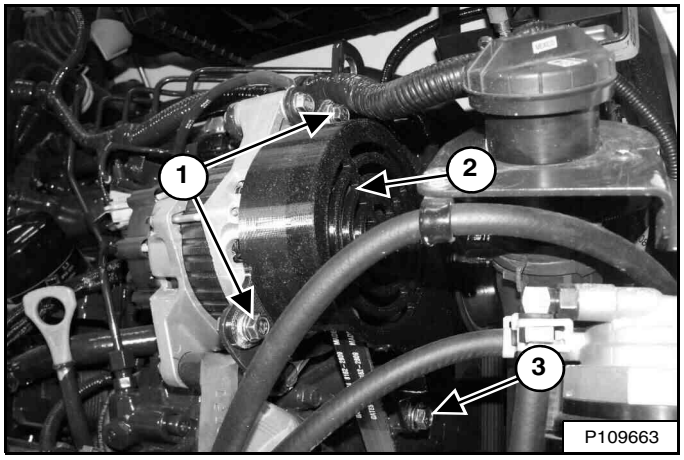
The alternator belt is a special maintenance free type that is pretensioned over the pulleys. This belt eliminates the need for a tensioning device and does not require periodic adjustment. Contact your Bobcat dealer for replacement parts.

Belt Replacement

Stop the engine and open the rear door.

Remove the air conditioning belt. (See AIR CONDITIONING BELT on Page 193.)

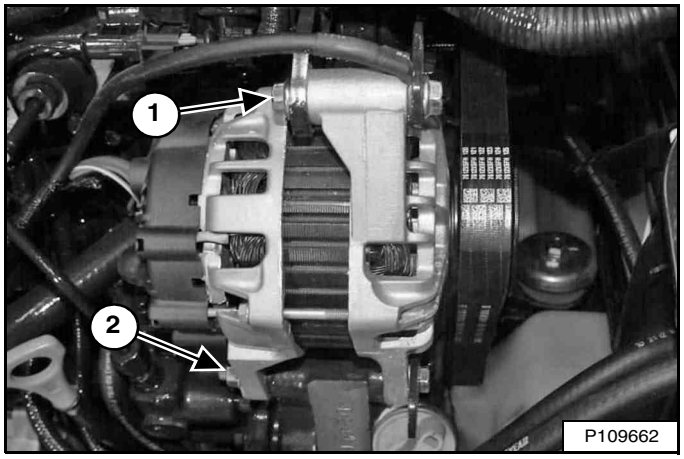
Figure 300



Remove the alternator belt shield mounting nuts and bolts (Item 1). Remove the mounting bolt (Item 3) **[Figure 300]**.

Remove the alternator belt shield (Item 2) **[Figure 300]**.

Figure 301



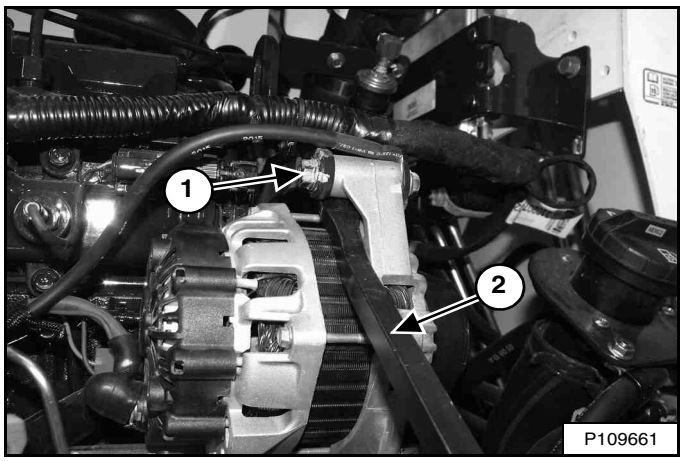
Remove the top alternator mounting bolt (Item 1). Loosen the bottom alternator mounting nut (Item 2) **[Figure 301]**.

Move the alternator toward the engine fully and remove the belt from the pulleys.

Inspect the pulleys for wear.

Install new belt.

Figure 302



Use a prybar (Item 2) in the location shown to move the alternator until the top alternator mounting bolt (Item 1) **[Figure 302]** can be installed.

Tighten the top alternator mounting bolt and the bottom alternator mounting nut **[Figure 301]**.

Install the alternator belt shield, mounting bolts, and nuts **[Figure 300]**.

Install the air conditioning belt.

Close the rear door.

AIR CONDITIONING BELT

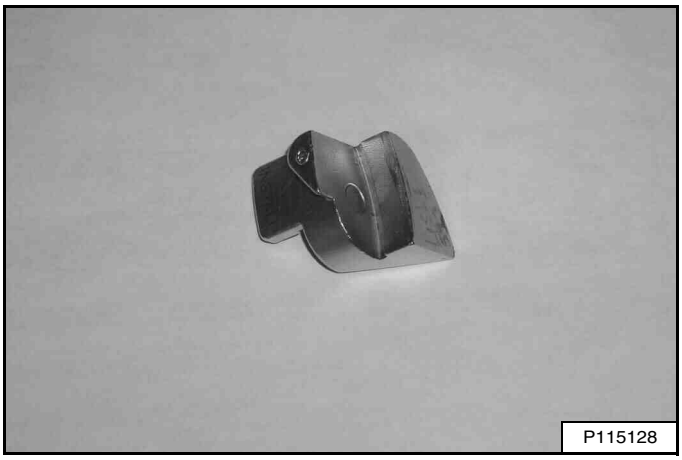
This machine may be equipped with air conditioning.

Belt Adjustment

The air conditioning belt is a special maintenance free type that is pretensioned over the pulleys. This belt eliminates the need for a tensioning device and does not require periodic adjustment.

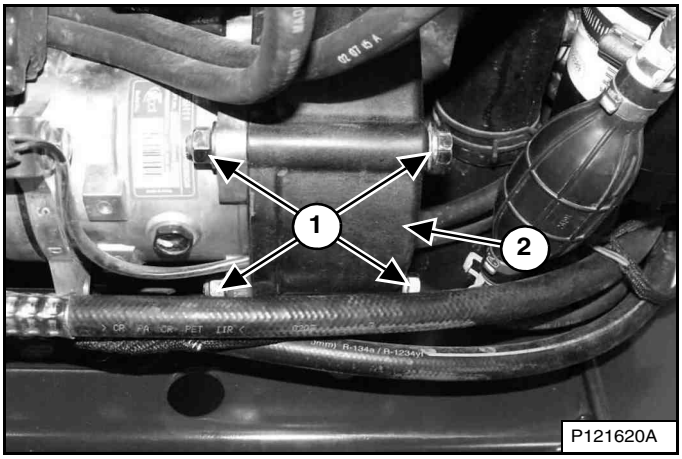
Belt Replacement

Figure 303



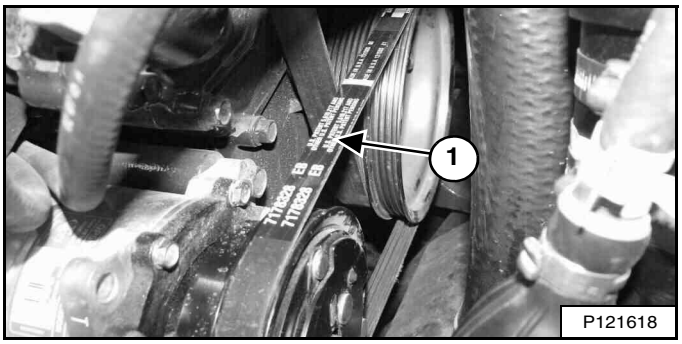
A stretch fit belt tool **[Figure 303]** is required to install the new air conditioning belt. The tool is commonly available from an auto parts store or tool supplier. The tool shown is part number 59370 from Lisle® Corporation, but others can be used.

Figure 304



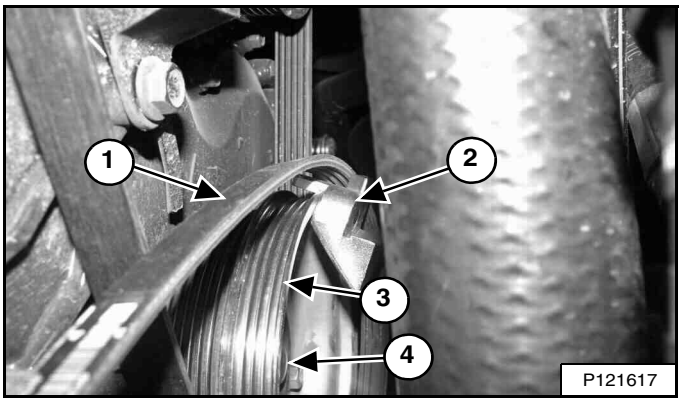
Remove the air conditioning belt shield mounting nuts and bolts (Item 1) and the air conditioning belt shield (Item 2) **[Figure 304]**.

Figure 305



Cut the old belt (Item 1) **[Figure 305]** and remove the belt from the pulleys. Inspect the pulleys for wear.

Figure 306



Install the belt on the air conditioning compressor pulley and position the belt (Item 1) and belt tool (Item 2) on the top side of the crankshaft pulley (Item 3) **[Figure 306]**.

Rotate the engine clockwise using the large crankshaft pulley bolt (Item 4) **[Figure 306]**. Do NOT use the alternator pulley nut, the water pump pulley bolts, or the smaller crankshaft pulley bolts. Ensure that the belt is fully installed on both pulleys. Repeat the procedure if necessary.

Remove the belt tool. Install the air conditioning belt shield and mounting nuts **[Figure 304]**.

Close the rear door.

DRIVE BELT

Belt Adjustment

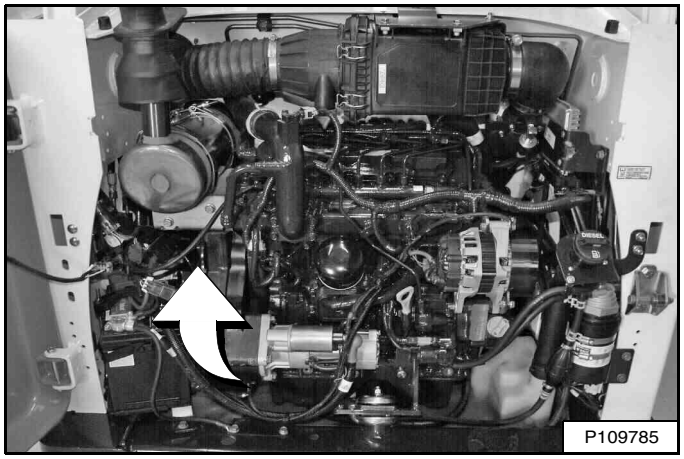
The drive belt does not need adjustment. The belt has a spring loaded idler that constantly maintains the correct belt tension. The spring loaded idler stop adjustment, detailed below, is critical for long belt life.

Stop Adjustment

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

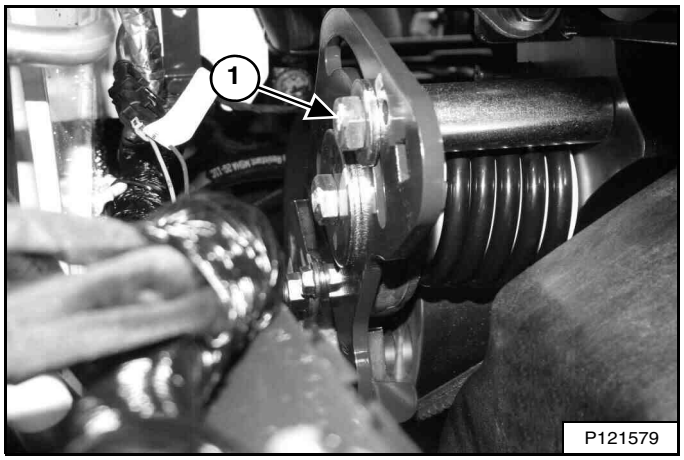
Stop the engine and open the rear door.

Figure 307



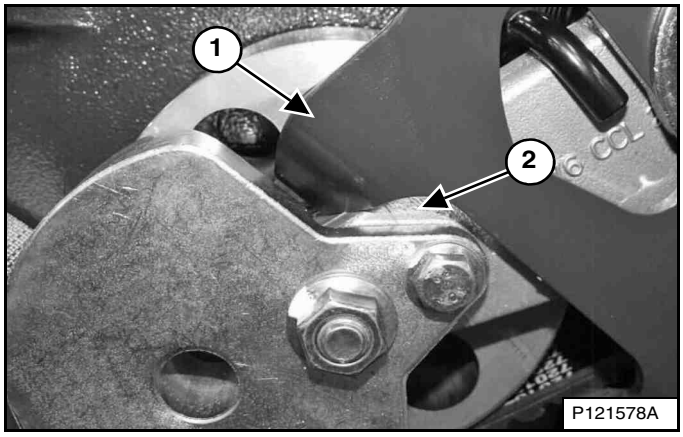
The spring loaded idler is located above the battery on the left side of the engine **[Figure 307]**.

Figure 308



Loosen the spring loaded idler adjustment bolt (Item 1) **[Figure 308]**.

Figure 309



Allow the stop arm (Item 1) to contact the top of the spring loaded idler (Item 2) **[Figure 309]**.

Tighten the spring loaded idler adjustment bolt (Item 1) **[Figure 308]** to 105 – 115 N•m (78 – 85 ft-lb) torque.

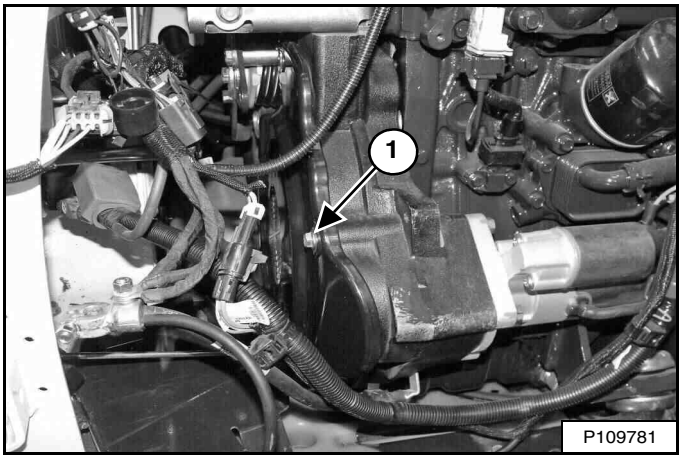
DRIVE BELT (CONT'D)

Belt Replacement

Stop the engine and open the rear door.

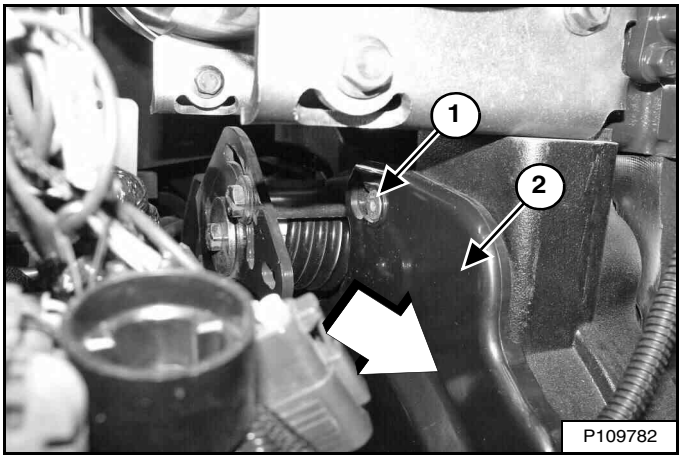
Remove the battery. (See Removing And Installing Battery on Page 173.)

Figure 310



Remove the drive belt shield bolt (Item 1) **[Figure 310]**.

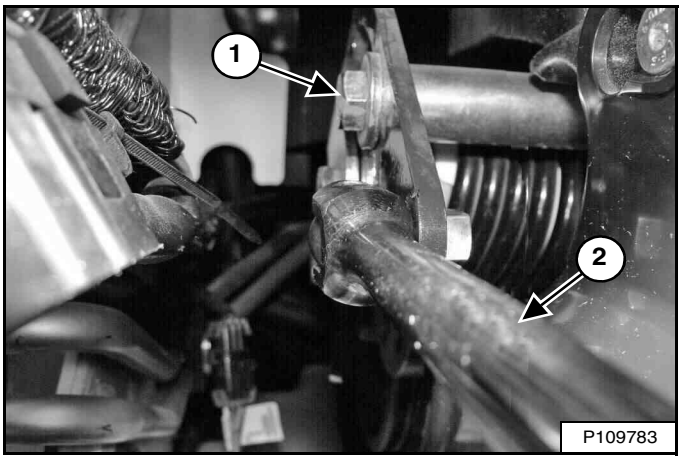
Figure 311



Do **NOT** loosen the drive belt shield mounting bolts (top bolt shown) (Item 1). Slide the drive belt shield (Item 2) **[Figure 311]** toward the back of the loader to unseat the shield from the top and bottom drive belt shield mounting bolts.

Remove the drive belt shield (Item 2) **[Figure 311]**.

Figure 312



Loosen the spring loaded idler adjustment bolt (Item 1). Insert a breaker bar (Item 2) **[Figure 312]** into the slot provided in the stop arm as shown and push the breaker bar down to release tension on the drive belt.

Tighten the adjustment bolt (Item 1) **[Figure 312]** to hold the spring loaded idler off the drive belt.

Remove the drive belt from the hydrostatic pump pulley and flywheel pulley. Inspect the pulleys for wear.

Install new drive belt.

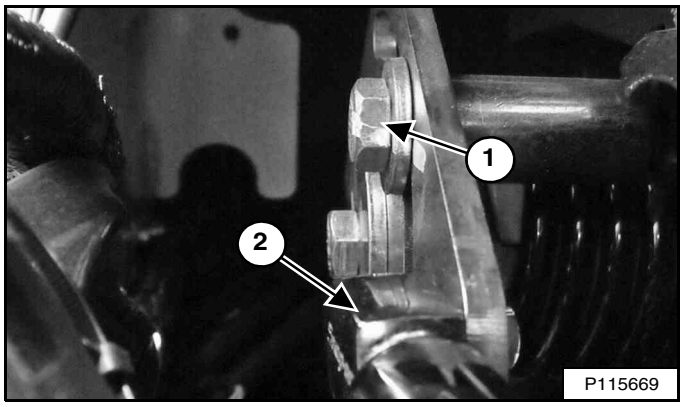
Loosen the spring loaded idler adjustment bolt (Item 1) **[Figure 312]** and allow the idler to contact the drive belt.

Continue the procedure on the next page.

DRIVE BELT (CONT'D)

Belt Replacement (Cont'd)

Figure 313

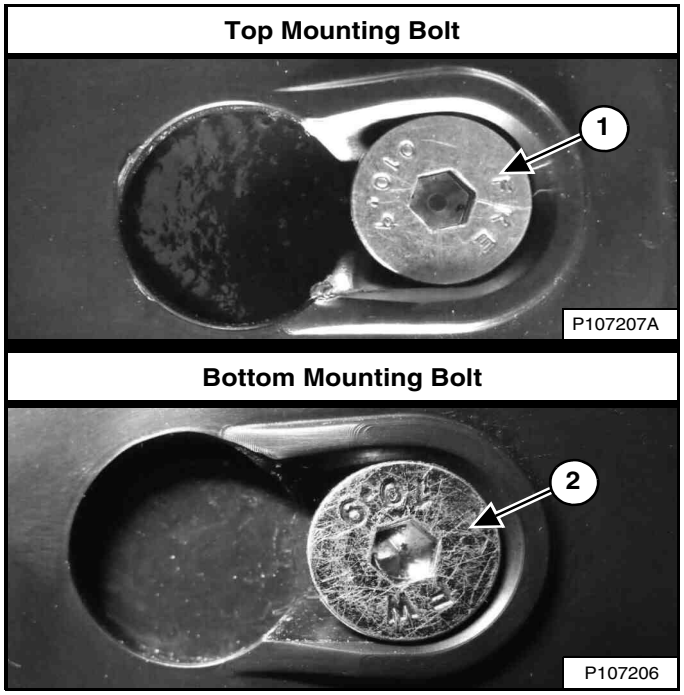


Adjust a torque wrench for 54,2 N•m (40 ft-lb). Insert the torque wrench (Item 2) **[Figure 313]** into the slot provided in the stop arm as shown and move the torque wrench up until the correct torque is indicated.

Maintain torque on the stop arm and tighten the spring loaded idler adjustment bolt (Item 1) **[Figure 313]** to 105 – 115 N•m (78 – 85 ft-lb) torque.

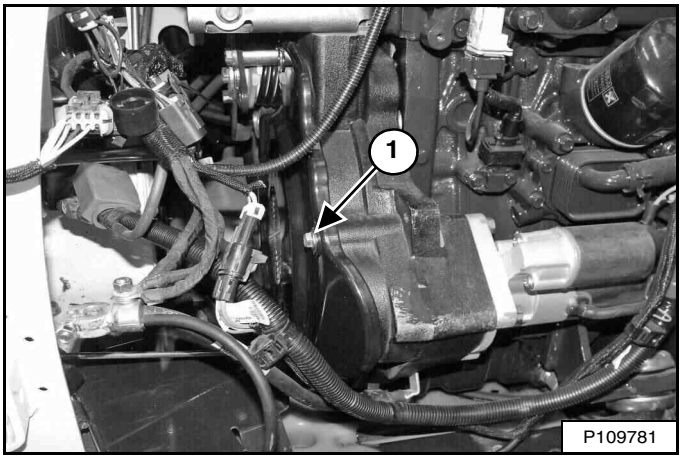
NOTE: This procedure is required to preload a new drive belt in order to achieve the correct stop adjustment after the initial belt break-in period.

Figure 314



Position the drive belt shield over the drive belt shield mounting bolts. Slide the drive belt shield toward the front of the loader to fully seat the shield onto the top and bottom mounting bolts (Items 1 and 2) **[Figure 314]**.

Figure 315



Install the drive belt shield bolt (Item 1) **[Figure 315]**.

Install the battery. (See Removing And Installing Battery on Page 173.)

Close the rear door.

NOTE: The stop arm MUST be adjusted after 50 hours operation with the new drive belt. (See Stop Adjustment on Page 194.)

See the SERVICE SCHEDULE for the correct service interval after the initial 50 hour adjustment. (See SERVICE SCHEDULE on Page 127.)

AUTOMATIC RIDE CONTROL ACCUMULATOR

Checking Accumulator Charge

This machine may be equipped with Automatic Ride Control.

The nitrogen charge in your accumulator will decrease over time. This will result in decreased effectiveness of the automatic ride control benefits.

NOTE: The signs of a low accumulator charge include: excessive lift arm movement, reduced ride control performance, or loss of ride control function.

Special tools and equipment are required to check and service the nitrogen charge in the accumulator.

⚠ WARNING

RIDE CONTROL ACCUMULATOR INSTALLED
PRESSURISED FLUID CAN CAUSE SERIOUS INJURY
After fully lowering the lift arms or installing an approved lift arm support device, use lift arm bypass control for 5 seconds to release pressure from lift circuit before servicing.
See Operation & Maintenance Manual or Service Manual for lift arm bypass control instructions.
W-3015-EN-0816

See your Bobcat dealer for service if you believe that your automatic ride control accumulator charge is low.

LUBRICATING THE LOADER

Lubrication Locations

See the SERVICE SCHEDULE for the correct service interval. (See SERVICE SCHEDULE on Page 127.)

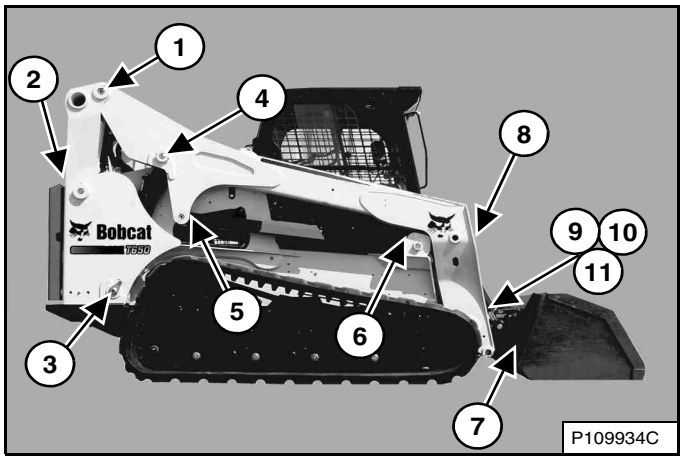
Record the operating hours each time you lubricate the Bobcat loader.

Always use a good quality lithium based multipurpose grease when you lubricate the loader. Apply the lubricant until extra grease shows.

Remove attachment from the loader. (See Installing And Removing The Attachment (Hand Lever Bob-Tach) on Page 110.) **OR** (See Installing And Removing The Attachment (Power Bob-Tach) on Page 113.)

Stop the engine.

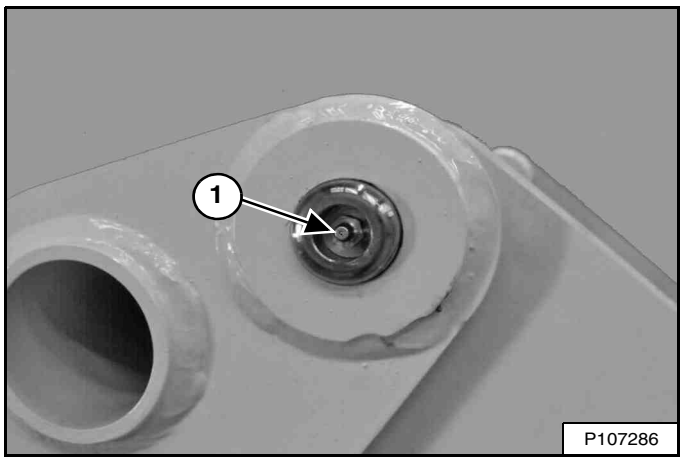
Figure 316



The grease fitting locations **[Figure 316]** are shown in more detail in the following figures.

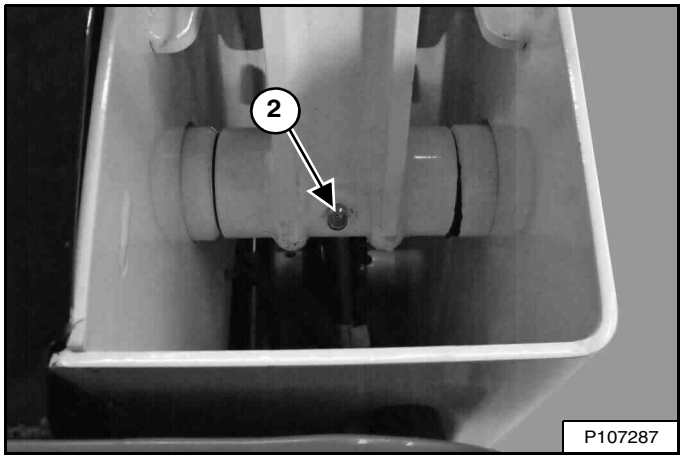
Lubricate the following:

Figure 317



1. Lift Arm Pivot Pin (Both Sides) (2) **[Figure 317]**.

Figure 318

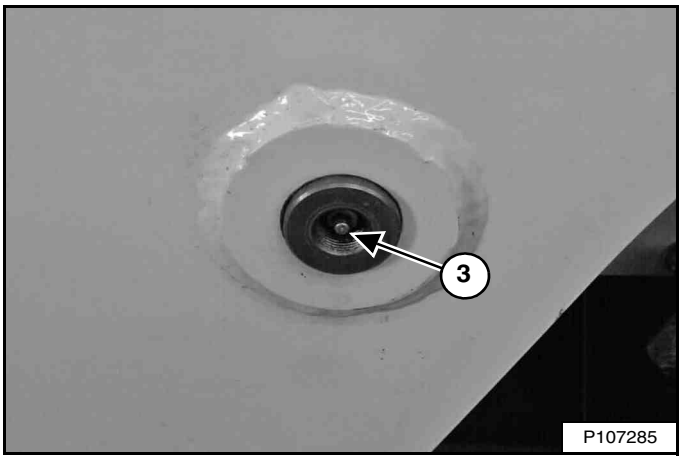


2. Lift Arm Link Pivot (Both Sides) (2) **[Figure 318]**.

LUBRICATING THE LOADER (CONT'D)

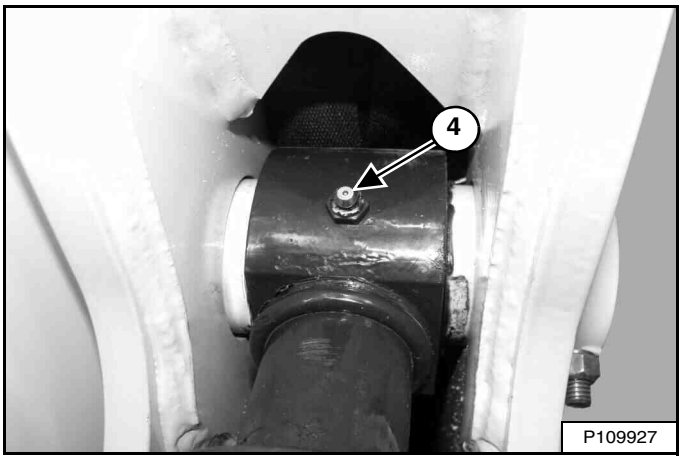
Lubrication Locations (Cont'd)

Figure 319



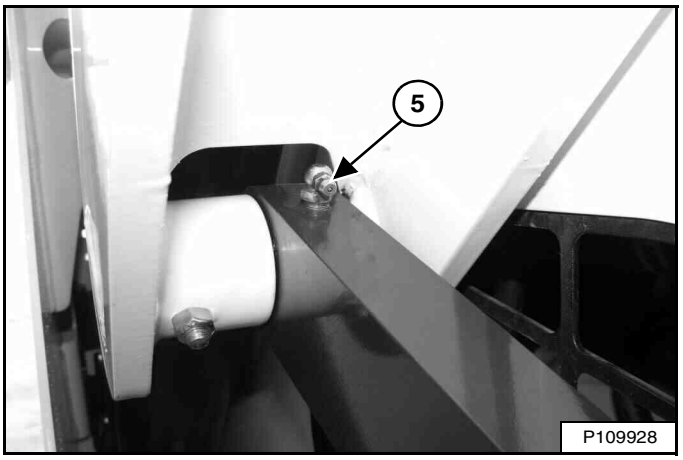
3. Base End Lift Cylinder (Both Sides) (2) **[Figure 319]**.

Figure 320



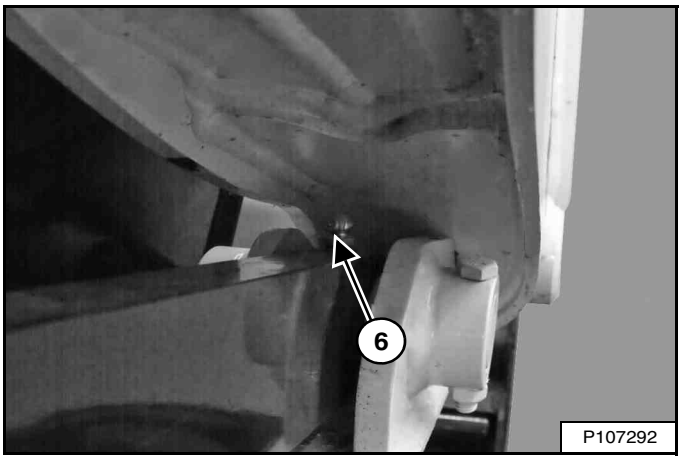
4. Rod End Lift Cylinder (Both Sides) (2) **[Figure 320]**.

Figure 321



5. Rear Control Link (Both Sides) (2) **[Figure 321]**.

Figure 322

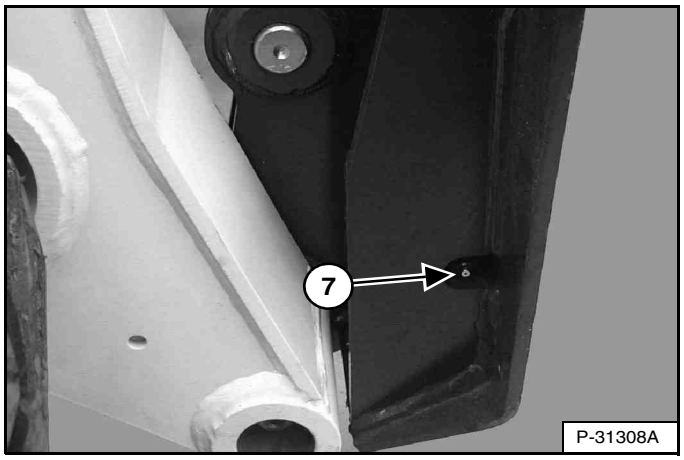


6. Front Control Link (Both Sides) (2) **[Figure 322]**.

LUBRICATING THE LOADER (CONT'D)

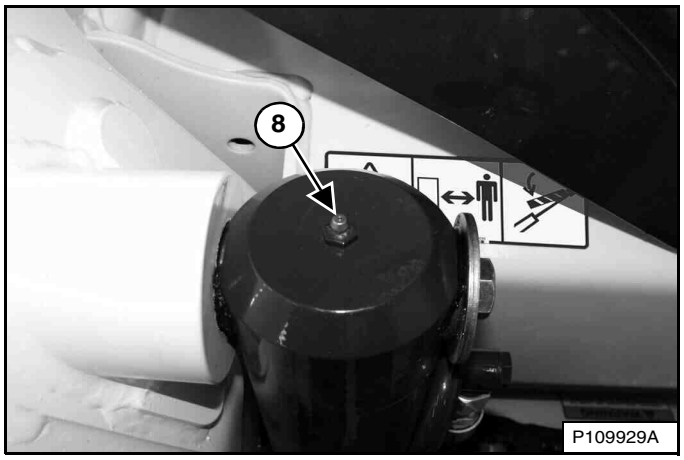
Lubrication Locations (Cont'd)

Figure 323



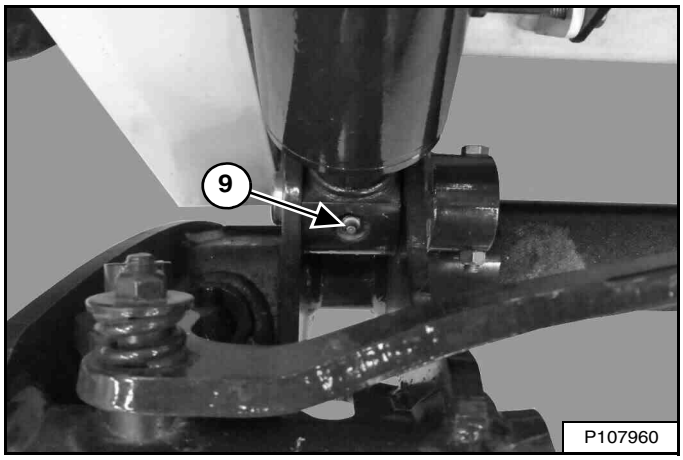
7. Bob-Tach Wedge (Both Sides) (2) **[Figure 323]**.

Figure 324



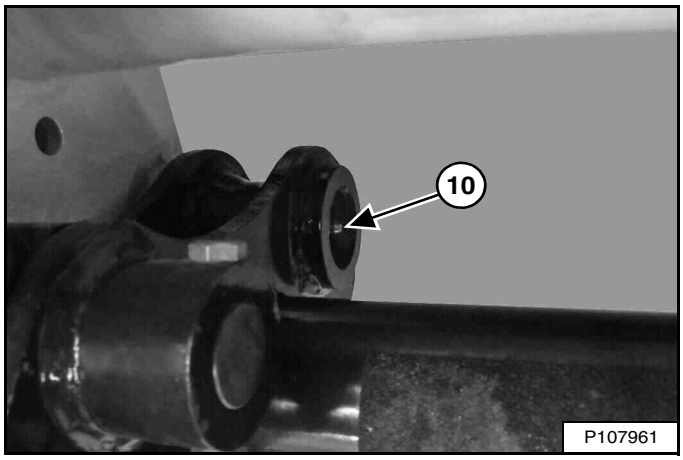
8. Base End Tilt Cylinder (Both Sides) (2) **[Figure 324]**.

Figure 325



9. Rod End Tilt Cylinder (Both Sides) (2) **[Figure 325]**.

Figure 326

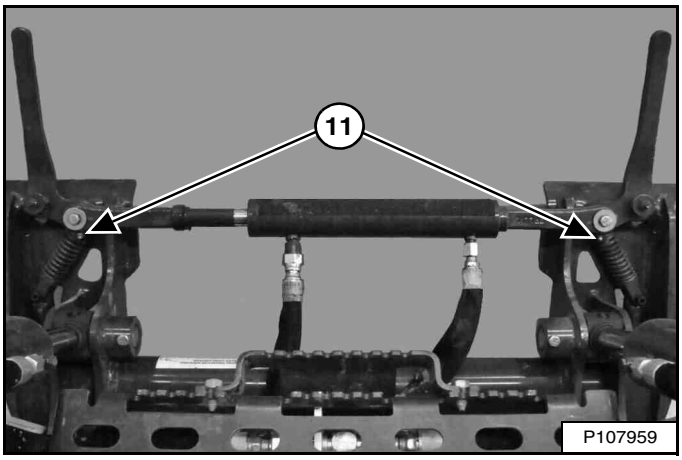


10. Bob-Tach Pivot Pin (Both Sides) (2) **[Figure 326]**.

LUBRICATING THE LOADER (CONT'D)

Lubrication Locations (Cont'd)

Figure 327



11. Power Bob-Tach Hydraulic Cylinder (if equipped) (2) **[Figure 327]**.

TRACK ROLLER AND IDLER LUBRICATION

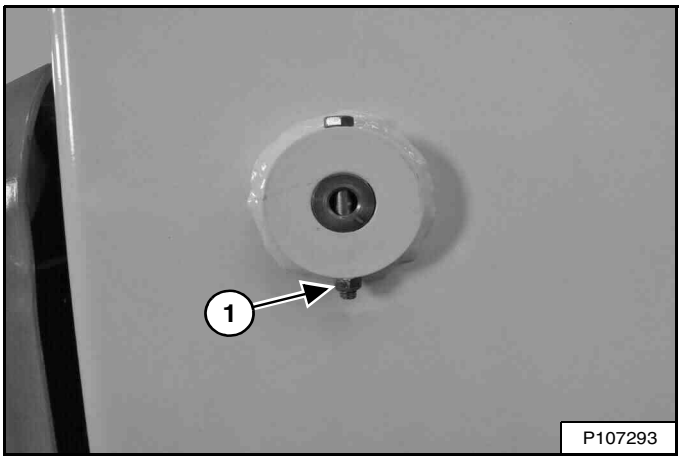
Description

The track rollers and idlers have sealed bearings and do not require lubrication.

PIVOT PINS

Inspection And Maintenance

Figure 328



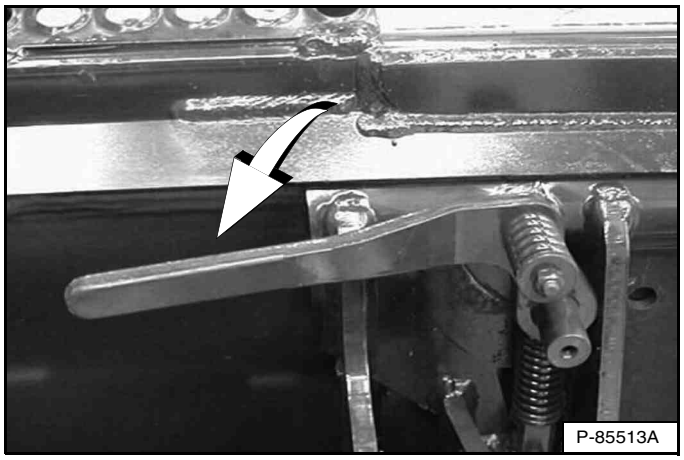
All lift arm and cylinder pivots have a large pin held in position with a retainer bolt and locknut (Item 1) **[Figure 328]**.

Check that the locknuts are tightened to 48 – 54 N•m (35 – 40 ft-lb) torque.

BOB-TACH (HAND LEVER)

Inspection And Maintenance

Figure 329



Move the Bob-Tach levers down to engage the wedges **[Figure 329]**.

The levers and wedges must move freely.

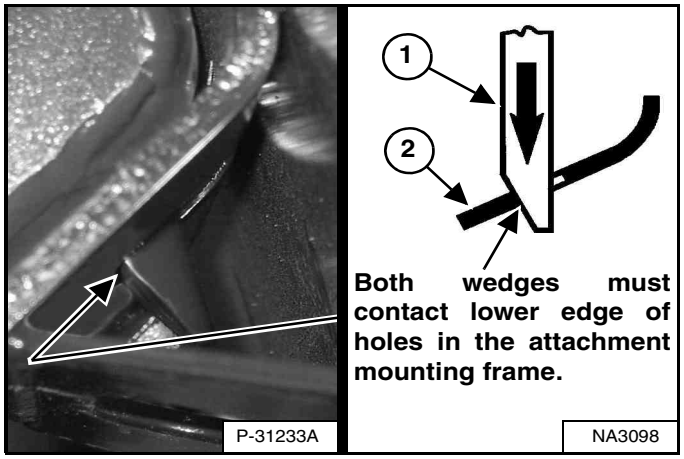
⚠ WARNING

AVOID INJURY OR DEATH

The Bob-Tach wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. Failure to secure wedges can allow attachment to come off.

W-2715-0208

Figure 330

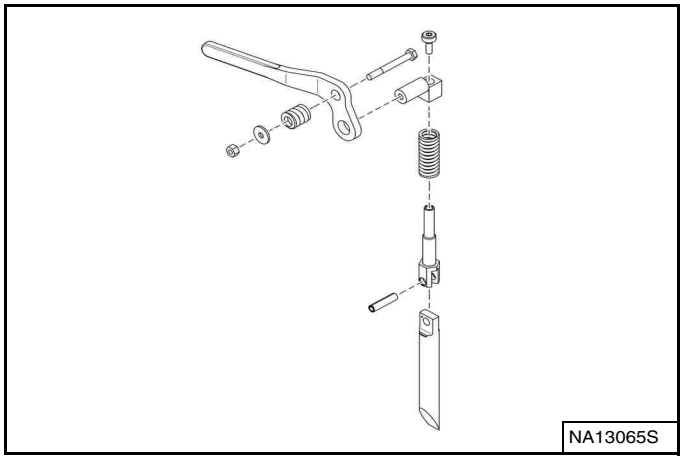


The wedges (Item 1) **[Figure 330]** must extend through the holes in the attachment mounting frame.

The spring loaded wedges (Item 1) must contact the lower edge of the holes in the attachment mounting frame (Item 2) **[Figure 330]**.

If the wedges do not contact the lower edge of the holes **[Figure 330]**, the attachment will be loose and can come off the Bob-Tach.

Figure 331



Inspect the mounting frame on the attachment and Bob-Tach, linkages, and wedges for excessive wear or damage **[Figure 331]**. Replace any parts that are damaged, bent, or missing. Keep all fasteners tight.

Look for cracked welds. Contact your Bobcat dealer for repair or replacement parts.

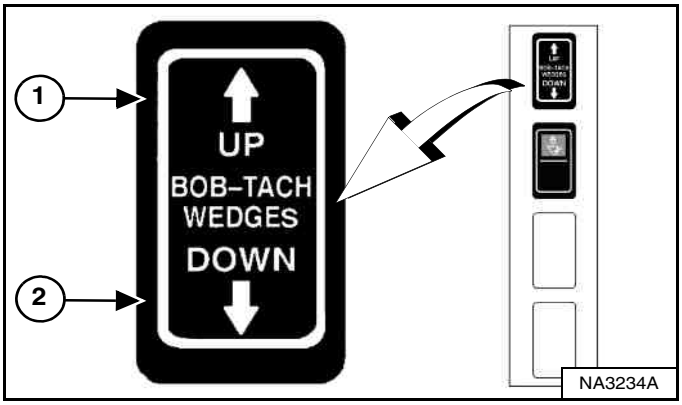
Lubricate the wedges. (See SERVICE SCHEDULE on Page 127.) and (See LUBRICATING THE LOADER on Page 198.)

BOB-TACH (POWER)

This machine may be equipped with a Power Bob-Tach.

Inspection And Maintenance

Figure 332



Push and hold the BOB-TACH WEDGES “UP” switch (Item 1) until wedges are fully raised. Push and hold the BOB-TACH WEDGES “DOWN” switch (Item 2) **[Figure 332]** until the wedges are fully down.

The levers and wedges must move freely.

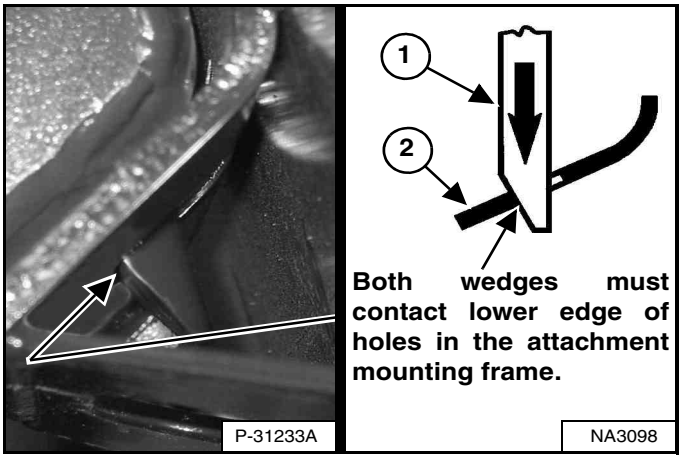
⚠ WARNING

AVOID INJURY OR DEATH

The Bob-Tach wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. Failure to secure wedges can allow attachment to come off.

W-2715-0208

Figure 333

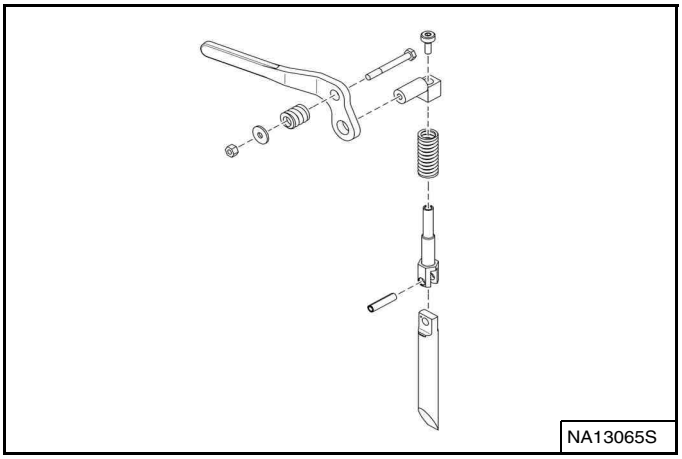


The wedges (Item 1) **[Figure 333]** must extend through the holes in the attachment mounting frame.

The spring loaded wedges (Item 1) must contact the lower edge of the holes in the attachment mounting frame (Item 2) **[Figure 333]**.

If the wedges do not contact the lower edge of the holes **[Figure 333]**, the attachment will be loose and can come off the Bob-Tach.

Figure 334



Inspect the mounting frame on the attachment and Bob-Tach, linkages, and wedges for excessive wear or damage **[Figure 334]**. Replace any parts that are damaged, bent, or missing. Keep all fasteners tight.

Look for cracked welds. Contact your Bobcat dealer for repair or replacement parts.

Lubricate the wedges. (See SERVICE SCHEDULE on Page 127.) and (See LUBRICATING THE LOADER on Page 198.)

LOADER STORAGE AND RETURN TO SERVICE

Storage

You may decide to store your Bobcat loader for an extended period of time. Perform the procedures below for storage:

- Thoroughly clean the loader including the engine compartment.
- Lubricate the loader.
- Replace worn or damaged parts.
- Park the loader in a dry protected shelter.
- Lower the lift arms all the way and put the bucket flat on the ground.
- Put blocks under the frame to remove weight from the tracks.
- Put grease on any exposed cylinder rods.
- Put fuel stabiliser into the fuel tank and operate the engine a few minutes to circulate the stabiliser to the pump and fuel injectors.

  If biodiesel blend fuel has been used, perform the following:

  Drain the fuel tank, refill with 100% petroleum diesel fuel, add fuel stabiliser, and operate the engine for at least 30 minutes.
- Drain and flush the cooling system. Refill with premixed coolant.
- Replace all fluids and filters (engine, hydraulic / hydrostatic).
- Replace air cleaner, heater, and air conditioning filters.
- Put all controls into the NEUTRAL position.
- Remove the battery. Be sure the electrolyte level is correct, then charge the battery. Store the battery in a cool dry location above freezing temperatures and charge the battery periodically during storage.
- Cover the exhaust pipe opening.
- Tag the machine to indicate that the machine is in storage condition.

Return To Service

After the Bobcat loader has been in storage, perform the procedures below to return the loader to service:

- Check the engine oil and hydraulic fluid levels; check coolant level.
- Install a fully charged battery.
- Remove grease from exposed cylinder rods.
- Check all belt tensions.
- Be sure all shields and guards are in position.
- Lubricate the loader.
- Check track condition and remove blocks from under frame.
- Remove cover from exhaust pipe opening.
- Start the engine and operate for a few minutes while observing the instrument panels and systems for correct operation.
- Operate machine, check for correct function.
- Stop the engine and check for leaks. Repair as needed.

SYSTEM SETUP AND ANALYSIS

DIAGNOSTIC SERVICE CODES

Viewing Service Codes

The Service Codes will aid your dealer in diagnosing conditions that can damage your machine.

Left Panel

Figure 335

Press the Information button (Item 2) to cycle the data display (Item 1) **[Figure 335]** until the service code screen is displayed. If more than one service code is present, the codes will scroll on the data display.

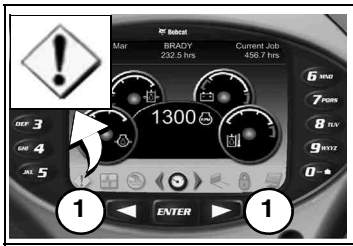
When no service code is present, **[NONE]** is displayed **[Figure 335]**.

NOTE: Corroded or loose earths can cause multiple service codes and / or abnormal symptoms. All instrument panel lights flashing, alarm sounding, headlights and taillights flashing, can indicate a bad earth. The same symptoms can apply if the voltage is low, such as loose or corroded battery cables. If you observe these symptoms, check earths and positive leads first.

Deluxe Instrumentation Panel

The optional Deluxe Instrumentation Panel offers an additional view of service codes that includes a brief description.

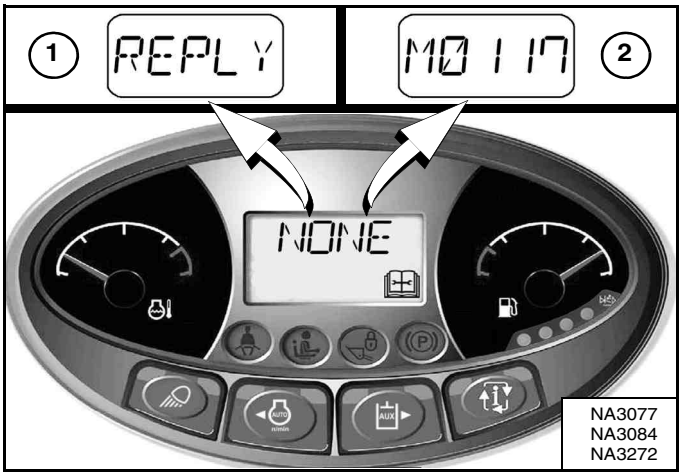
The last 40 codes stored in history can also be viewed using the Deluxe Instrumentation Panel.

	Press a scroll button (Item 1) repeatedly until the Active Warnings screen icon (Inset) is highlighted.
	The ACTIVE WARNINGS screen displays active service codes. Press **[9]** to view the next service code if more than one is present. Press **[4]** to display a history of service codes.
	The WARNINGS HISTORY screen will list the Service Code Number **(CODE)**, Hourmeter reading when the error occurred **(HOUR)**, and the User **(USER)** who was logged in to operate the machine when the error occurred.
Press **[9]** to view the next eight service codes. A total of 40 codes can be stored. When more than 40 codes occur, the oldest code will disappear and the newest code will be in the number 1 position.	
	Press the list number next to the service code for more detail. Press the left scroll button to back up one screen.

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List

Figure 336



Service codes can be either letters (Item 1) or numbers (Item 2) **[Figure 336]**.

The following letter codes may be displayed:

[AIRF] Replace engine air filter. (See ENGINE AIR CLEANER on Page 148.)

[CODE] The controller is asking for a password. (Keyless Start and Deluxe Instrumentation Panels only.)

[COLD] The engine controller has determined the engine must warm up. (See Cold Temperature Engine Speed Control on Page 105.)

[DOOR] Operator cab door is open. (Lift and Tilt functions will not operate.)

[ERROR] The wrong password was entered. (Keyless Start and Deluxe Instrumentation Panels only.)

[FUEL] The fuel level is low.

[REPLY] One or both instrument panel(s) not communicating with the controller.

[RFOFF] Reversing fan is disabled. (See Reversing Fan on Page 84.)

[SHTDN] A shutdown condition exists.

CODE	DESCRIPTION	CODE	DESCRIPTION
A0618	Wheel speed out of range	A8206	ACD output ‘C’ short to earth
A3623	ACD not programmed	A8207	ACD output ‘C’ open circuit
A4621	5 volt sensor supply out of range high	A8232	ACD output ‘C’ overcurrent
A4622	5 volt sensor supply out of range low	A8302	ACD output ‘D’ error ON
A4721	8 volt sensor supply out of range high	A8303	ACD output ‘D’ error OFF
A4722	8 volt sensor supply out of range low	A8305	ACD output ‘D’ short to battery
A7701	Machine key active	A8306	ACD output ‘D’ short to earth
A7901	E-Stop active	A8307	ACD output ‘D’ open circuit
A8002	ACD output ‘A’ error ON	A8332	ACD output ‘D’ overcurrent
A8003	ACD output ‘A’ error OFF	A8402	ACD output ‘E’ error ON
A8005	ACD output ‘A’ short to battery	A8403	ACD output ‘E’ error OFF
A8006	ACD output ‘A’ short to earth	A8405	ACD output ‘E’ short to battery
A8007	ACD output ‘A’ open circuit	A8406	ACD output ‘E’ short to earth
A8032	ACD output ‘A’ overcurrent	A8407	ACD output ‘E’ open circuit
A8102	ACD output ‘B’ error ON	A8432	ACD output ‘E’ overcurrent
A8103	ACD output ‘B’ error OFF	A8502	ACD output ‘F’ error ON
A8105	ACD output ‘B’ short to battery	A8503	ACD output ‘F’ error OFF
A8106	ACD output ‘B’ short to earth	A8505	ACD output ‘F’ short to battery
A8107	ACD output ‘B’ open circuit	A8506	ACD output ‘F’ short to earth
A8132	ACD output ‘B’ overcurrent	A8507	ACD output ‘F’ open circuit
A8202	ACD output ‘C’ error ON	A8532	ACD output ‘F’ overcurrent
A8203	ACD output ‘C’ error OFF	A8602	ACD output ‘G’ error ON
A8205	ACD output ‘C’ short to battery	A8603	ACD output ‘G’ error OFF

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
A8605	ACD output 'G' short to battery	D7527	Drive left swash plate out of position
A8606	ACD output 'G' short to earth	D7528	Drive right swash plate out of position
A8607	ACD output 'G' open circuit	D7529	Drive left joystick X-axis out of range low
A8702	ACD output 'H' error ON	D7531	Drive left joystick Y-axis out of range low
A8703	ACD output 'H' error OFF	D7532	Drive right joystick Y-axis out of range low
A8705	ACD output 'H' short to battery	D7533	Drive right front wheel angle sensor out of range low
A8706	ACD output 'H' short to earth	D7534	Drive left front wheel angle sensor out of range low
A8707	ACD output 'H' open circuit	D7535	Drive right rear wheel angle sensor out of range low
A8802	Reversing solenoid error ON	D7536	Drive left rear wheel angle sensor out of range low
A8803	Reversing solenoid error OFF	D7537	Drive 5 volt sensor supply 1 out of range low
		D7538	Drive 5 volt sensor supply 2 out of range low
D3905	Left joystick X-axis not in NEUTRAL	D7539	Drive left swash plate sensor out of range high
D3907	Left joystick Y-axis not in NEUTRAL	D7540	Drive left swash plate sensor out of range low
D4007	Right joystick Y-axis not in NEUTRAL	D7541	Drive right swash plate sensor out of range high
D7501	Drive CAN joystick information error	D7542	Drive right swash plate sensor out of range low
D7504	Drive no communication from drive controller	D7543	Drive left forward drive solenoid error ON
D7505	Drive left joystick X-axis not in NEUTRAL	D7544	Drive left reverse drive solenoid error ON
D7507	Drive left joystick Y-axis not in NEUTRAL	D7545	Drive right forward drive solenoid error ON
D7508	Drive right joystick Y-axis not in NEUTRAL	D7546	Drive right reverse drive solenoid error ON
D7509	Drive operating mode switch short to earth or battery	D7547	Drive right front steer extend short to battery
D7510	Drive improper joysticks installed	D7548	Drive left front steer extend short to battery
D7511	Drive left speed sensor not connected	D7549	Drive right rear steer extend short to battery
D7512	Drive right speed sensor not connected	D7550	Drive left rear steer extend short to battery
D7513	Drive right front wheel angle sensor stuck	D7551	Drive steer pressure short to battery
D7514	Drive left front wheel angle sensor stuck	D7552	Drive back-up alarm error ON
D7515	Drive right rear wheel angle sensor stuck	D7553	Drive left forward drive solenoid error OFF
D7516	Drive left rear wheel angle sensor stuck	D7554	Drive left reverse drive solenoid error OFF
D7517	Drive left swash plate not in NEUTRAL	D7555	Drive right forward drive solenoid error OFF
D7518	Drive right swash plate not in NEUTRAL	D7556	Drive right reverse drive solenoid error OFF
D7519	Drive left joystick X-axis out of range high	D7557	Drive right front steer extend short to earth
D7521	Drive left joystick Y-axis out of range high	D7558	Drive right front steer retract short to earth
D7522	Drive right joystick Y-axis out of range high	D7559	Drive left front steer extend short to earth
D7523	Drive right front wheel angle sensor out of range high	D7560	Drive left front steer retract short to earth
D7524	Drive left front wheel angle sensor out of range high	D7561	Drive right rear steer extend short to earth
D7525	Drive right rear wheel angle sensor out of range high	D7562	Drive right rear steer retract short to earth
D7526	Drive left rear wheel angle sensor out of range high	D7563	Drive left rear steer extend short to earth

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
D7564	Drive left rear steer retract short to earth	E00002709	EGR actuator position fault
D7565	Drive steer pressure short to earth	E00002710	EGR actuator position fault
D7566	Drive back-up alarm error OFF	E00002720	EGR position learning fault
D7567	Drive no communication from Bobcat controller	E00002730	EGR position learning fault
D7568	Drive angle sensors not calibrated	E00002903	Throttle position sensor fault
D7569	Drive battery voltage out of range high	E00002904	Throttle position sensor fault
D7570	Drive interrupted power (also occurs after software updates)	E00009102	Throttle position sensor fault
D7571	Drive battery voltage out of range low	E00009103	Throttle position sensor fault
D7572	Drive pump not calibrated	E00009104	Throttle position sensor fault
D7573	Drive operating mode switch flipped while operating	E00009119	Throttle position sensor fault
D7574	Drive right wheel speed uncommanded motion	E00009411	Rail pressure control fault
D7575	Drive left wheel speed uncommanded motion	E00009703	Water in fuel sensor fault
D7576	Drive no communication from ACS controller	E00009704	Water in fuel sensor fault
D7577	Drive left speed sensor out of range high	E00009709	Water in fuel sensor fault
D7578	Drive right speed sensor out of range high	E00009731	Water in fuel detected
D7579	Drive left speed sensor out of range low	E00010001	Engine oil pressure too low
D7580	Drive right speed sensor out of range low	E00010003	Engine oil pressure fault
D7581	Drive right front steer retract short to battery	E00010004	Engine oil pressure fault
D7582	Drive left front steer retract short to battery	E00010203	Intake air pressure sensor fault
D7583	Drive right rear steer retract short to battery	E00010204	Intake air pressure sensor fault
D7584	Drive left rear steer retract short to battery	E00010502	Intake manifold temperature fault
D7585	Drive 5 volt sensor supply 1 out of range high	E00010503	Intake manifold temperature sensor fault
D7586	Drive 5 volt sensor supply 2 out of range high	E00010504	Intake manifold temperature sensor fault
D7587	Drive software update required	E00010509	Intake manifold temperature sensor fault
D7588	Drive switched power stuck ON	E00010510	Intake manifold temperature sensor fault
D7589	Drive switched power error OFF	E00010603	Manifold pressure sensor fault
D7590	Drive calibration performed	E00010604	Manifold pressure sensor fault
D7591	Drive left swash plate sensor reversed	E00010609	Manifold pressure sensor fault
D7592	Drive right swash plate sensor reversed	E00010803	Barometric pressure fault
D7593	Drive unresponsive right speed sensor	E00010804	Barometric pressure fault
D7594	Drive unresponsive left speed sensor	E00010809	Barometric pressure fault
D7595	Drive left speed sensor reverse direction	E00011000	Engine temperature extremely high
D7596	Drive right speed sensor reverse direction	E00011002	Engine coolant temperature fault
D7597	Drive controller programmed	E00011003	Water temperature sensor fault
D7598	Drive controller in calibration mode	E00011004	Water temperature sensor fault
D7599	Drive AWS controller in wheel position calibration mode	E00011031	Engine coolant temperature sensor fault
		E00013200	Intake air volume fault
E00002700	EGR control fault	E00013201	Intake air volume fault
E00002701	EGR control fault	E00013203	MAF sensor fault
E00002703	EGR actuator position fault	E00013204	MAF sensor fault
E00002704	EGR actuator position fault	E00013209	MAF sensor fault

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
E00013215	Boost pressure fault	E00063730	Cam signal fault
E00013231	MAF sensor fault	E00063919	ECU communication error
E00015700	Rail pressure fault	E00064103	Boost control fault
E00015702	Rail pressure sensor fault	E00064104	Boost control fault
E00015703	Rail pressure sensor fault	E00065103	Injector #1 fault
E00015704	Rail pressure sensor fault	E00065105	Injector #1 fault
E00015710	Rail pressure fault	E00065106	Injector #1 fault
E00015711	Rail pressure fault	E00065131	Injector #1 fault
E00015721	Rail pressure control fault	E00065203	Injector #2 fault
E00015722	Rail pressure control fault	E00065205	Injector #2 fault
E00016803	System voltage too high	E00065206	Injector #2 fault
E00016804	System voltage too low	E00065231	Injector #2 fault
E00017103	MAF sensor fault	E00065303	Injector #3 fault
E00017104	MAF sensor fault	E00065305	Injector #3 fault
E00017200	Intake air temperature too high	E00065306	Injector #3 fault
E00017202	Intake air temperature sensor fault	E00065331	Injector #3 fault
E00017203	Intake air temperature sensor fault	E00065403	Injector #4 fault
E00017204	Intake air temperature sensor fault	E00065405	Injector #4 fault
E00017209	Intake air temperature sensor fault	E00065406	Injector #4 fault
E00017300	Exhaust over temperature fault	E00065431	Injector #4 fault
E00017400	Fuel temperature too high	E00067603	Glow plug relay fault
E00017402	Fuel temperature fault	E00067604	Glow plug relay fault
E00017403	Fuel temperature sensor fault	E00067605	Glow plug relay fault
E00017404	Fuel temperature sensor fault	E00072302	Camshaft position sensor fault
E00017502	Engine oil temperature fault	E00072308	Camshaft position sensor fault
E00017531	Engine oil temperature sensor fault	E00107600	Rail pressure control fault
E00019000	Engine speed extremely high	E00107601	Rail pressure control fault
E00062802	ECU fault	E00107603	Rail pressure control fault
E00062912	ECU fault	E00107604	Rail pressure control fault
E00063011	Injector data fault	E00107609	Rail pressure control fault
E00063023	ECU fault	E00107615	Rail pressure control fault
E00063024	ECU fault	E00107616	Rail pressure control fault
E00063025	ECU fault	E00107617	Rail pressure control fault
E00063031	ECU fault	E00107618	Rail pressure control fault
E00063307	Rail pressure fault	E00107631	Rail pressure control fault
E00063600	Crank position sensor fault	E00107702	ECU fault
E00063601	Crank position sensor fault	E00118002	Turbo temperature fault
E00063602	Crank position sensor fault	E00118003	Turbo temperature sensor fault
E00063607	Cam or crank sensor fault	E00118004	Turbo temperature sensor fault
E00063608	Crank position sensor fault	E00118009	Turbo temperature sensor fault
E00063611	Crank position sensor fault	E00118010	Turbo temperature sensor fault
E00063702	Cam signal fault	E00118031	Turbo temperature sensor fault
E00063708	Cam signal fault	E00122103	ECU safety monitoring fault
E00063720	Cam signal fault	E00122104	ECU safety monitoring fault

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
E00122111	ECU safety monitoring fault	E00370116	Particulate matter too high
E00122119	ECU safety monitoring fault	E00408203	Inlet metering valve fault
E00122126	ECU safety monitoring fault	E00408204	Inlet metering valve fault
E00122127	ECU safety monitoring fault	E00408205	Inlet metering valve fault
E00122128	ECU safety monitoring fault	E00476500	Exhaust temperature extremely high
E00122129	ECU safety monitoring fault	E00476503	Exhaust gas temperature sensor fault
E00122131	ECU safety monitoring fault	E00476504	Exhaust gas temperature sensor fault
E00123901	High pressure fuel leak	E00476518	Exhaust gas temperature sensor fault
E00134703	High pressure pump fault	E00532403	Glow plug signal fault
E00134704	High pressure pump fault	E00532404	Glow plug signal fault
E00134707	High pressure pump fault	E52352302	Injector #1 and #4 fault
E00148502	ECU main relay fault	E52352303	Injector #1 and #4 fault
E00148507	ECU main relay fault	E52352304	Injector #1 and #4 fault
E00148511	ECU main relay fault	E52352402	Injector #2 and #3 fault
E00161203	Injector #1 and #4 fault	E52352403	Injector #2 and #3 fault
E00161204	Injector #1 and #4 fault	E52352404	Injector #2 and #3 fault
E00161303	Injector #2 and #3 fault	E52352501	Injector fault
E00161304	Injector #2 and #3 fault	E52352702	ECU fault
E00279103	EGR motor fault	E52353500	Injector fault
E00279104	EGR motor fault	E52353602	EGR fault
E00279105	EGR motor fault	E52353702	EGR fault
E00279108	EGR position fault	E52353802	ECU fault
E00324200	Exhaust temperature extremely high	E52353807	ECU fault
E00324203	Exhaust gas temperature sensor fault	E52353902	Fuel pump fault
E00324204	Exhaust gas temperature sensor fault	E52354002	Fuel pump fault
E00324216	Exhaust gas temperature sensor fault	E52354103	EGR fault
E00324600	Exhaust temperature extremely high	E52354104	EGR fault
E00324603	EGR temperature sensor fault	E52354302	Throttle position sensor fault
E00324604	EGR temperature sensor fault	E52354403	Intake heater fault
E00324616	Exhaust gas temperature sensor fault	E52354404	Intake heater fault
E00325100	Differential pressure sensor fault	E52354702	ECU communication error
E00325101	Differential pressure sensor fault	E52354802	ECU communication error
E00325103	EGR temperature sensor fault	E52357204	EGR position sensor fault
E00325104	EGR temperature sensor fault	E52357403	EGR actuator fault
E00325200	Exhaust temperature too high	E52357404	EGR actuator fault
E00350903	Sensor supply voltage fault	E52357507	EGR actuator fault
E00350904	Sensor supply voltage fault	E52357602	EGR motor fault
E00350911	Sensor supply voltage fault	E52357702	EGR temperature sensor fault
E00351003	Sensor supply voltage fault	E52357802	EGR fault
E00351004	Sensor supply voltage fault	E52358002	Intake throttle fault
E00351011	Sensor supply voltage fault	E52358203	Intake throttle lift sensor fault
E00351111	Sensor supply voltage fault	E52358204	Intake throttle lift sensor fault
E00370100	Particulate matter extremely high	E52358917	Low water temperature in parked regeneration
E00370115	Particulate matter warning	E52359016	Parked regeneration time out

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
E52359102	ECU communication fault	H2632	Front base output overcurrent
E52359202	ECU communication fault	H2705	Front rod output short to battery
E52359302	ECU communication fault	H2706	Front rod output short to ground
E52359402	ECU communication fault	H2707	Front rod output open circuit
E52359502	ECU communication fault	H2732	Front rod output overcurrent
E52359602	ECU communication fault	H2805	Diverter short to battery
E52359800	DOC failure	H2806	Diverter short to ground
E52359802	ECU communication fault	H2807	Diverter open circuit
E52359900	Exhaust temperature sensor fault	H2905	High-flow short to battery
E52360000	Pump calibration error	H2906	High-flow short to ground
E52360100	Exhaust gas temperature sensor fault	H2907	High-flow open circuit
E52360200	DPF fault	H2932	High-flow overcurrent
E52360315	Water temperature sensor fault	H3028	Controller memory failure
E52360402	ECU communication fault	H3128	Interrupted power failure
E52370013	ECU fault	H3648	Multiple ACD conflict error
		H3904	Left joystick in error
H1221	Right thumb switch out of range high	H3912	Left joystick thumb switch not in NEUTRAL
H1222	Right thumb switch out of range low	H3913	Left joystick grip no communication
H1224	Right thumb switch not in NEUTRAL	H3916	Left joystick no communication
H1321	Left thumb switch out of range high	H3928	Left joystick internal failure
H1322	Left thumb switch out of range low	H3948	Left joystick multiple
H1324	Left thumb switch not in NEUTRAL	H4004	Right joystick in error
H1421	Lift base pressure out of range high	H4012	Right joystick thumb switch not in NEUTRAL
H1422	Lift base pressure out of range low	H4013	Right joystick grip no communication
H1502	Ride control output error ON	H4016	Right joystick no communication
H1503	Ride control output error OFF	H4028	Right joystick internal failure
H1507	Ride control output open circuit	H4048	Right joystick multiple
H1528	Ride control output failure	H4302	Horn error ON
H1602	Ride control relay error ON	H4303	Horn error OFF
H1603	Ride control relay error OFF	H4423	Auxiliary not programmed
H2105	Reverse fan solenoid short to battery	H4497	Auxiliary controller programmed
H2106	Reverse fan solenoid short to ground	H4502	Right blinker error ON
H2107	Reverse fan solenoid open circuit	H4503	Right blinker error OFF
H2132	Reverse fan solenoid overcurrent	H4602	Left blinker error ON
H2305	Rear base output short to battery	H4603	Left blinker error OFF
H2306	Rear base output short to ground	H4721	8 volt sensor supply out of range high
H2307	Rear base output open circuit	H4722	8 volt sensor supply out of range low
H2332	Rear base output overcurrent	H4821	5 volt sensor supply out of range high
H2405	Rear rod output short to battery	H4822	5 volt sensor supply out of range low
H2406	Rear rod output short to ground	H7404	Main controller no communication
H2407	Rear rod output open circuit	H9004	Press to operate loader keypad no communication
H2432	Rear rod output overcurrent	H9109	Fuel pressure at filter inlet too low
H2505	Diverter #2 short to battery	H9110	Fuel pressure at filter inlet too high
H2506	Diverter #2 short to ground	H9121	Fuel pressure sensor at filter inlet out of range high
H2507	Diverter #2 open circuit	H9122	Fuel pressure sensor at filter inlet out of range low
H2605	Front base output short to battery		
H2606	Front base output short to ground	L0102	Lights button error ON
H2607	Front base output open circuit	L0202	High-flow enable / auto idle enable button error ON

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
L0302	Auxiliary enable button error ON	M0909	Fuel level too low
L0402	Information button error ON	M0921	Fuel level out of range high
L7404	Main controller no communication	M0922	Fuel level out of range low
L7672	Left display panel needs programming	M1016	Hydraulic charge filter not connected
		M1017	Hydraulic charge filter plugged
M0116	Air filter not connected	M1121	Seat bar sensor out of range high
M0117	Air filter plugged	M1122	Seat bar sensor out of range low
M0144	Air filter derate level 1	M1128	Seat bar sensor failure
M0145	Air filter derate level 2	M1305	Fuel hold solenoid short to battery
M0216	Hydraulic / Hydrostatic filter not connected	M1306	Fuel hold solenoid short to ground
M0217	Hydraulic / Hydrostatic filter plugged	M1307	Fuel hold solenoid open circuit
M0309	System voltage too low	M1402	Fuel pull solenoid error ON
M0310	System voltage too high	M1403	Fuel pull solenoid error OFF
M0311	System voltage extremely high	M1407	Fuel pull solenoid open circuit
M0314	System voltage extremely low	M1428	Fuel pull solenoid failure
M0322	System voltage out of range low	M1502	Traction lock pull output error ON
M0409	Engine oil pressure too low	M1503	Traction lock pull output error OFF
M0414	Engine oil pressure extremely low	M1507	Traction lock pull output open circuit
M0415	Engine oil pressure in shutdown	M1528	Traction lock pull output failure
M0421	Engine oil pressure out of range high	M1605	Traction lock hold solenoid short to battery
M0422	Engine oil pressure out of range low	M1606	Traction lock hold solenoid short to ground
M0509	Hydraulic charge pressure too low	M1607	Traction lock hold solenoid open circuit
M0510	Hydraulic charge pressure too high	M1705	Hydraulic lock valve short to battery
M0511	Hydraulic charge pressure extremely high	M1706	Hydraulic lock valve short to ground
M0514	Hydraulic charge pressure extremely low	M1707	Hydraulic lock valve open circuit
M0515	Hydraulic charge pressure in shutdown	M1732	Hydraulic lock valve overcurrent
M0521	Hydraulic charge pressure out of range high	M1805	Lift spool lock output short to battery
M0522	Hydraulic charge pressure out of range low	M1806	Lift spool lock output short to ground
M0610	Engine speed too high	M1807	Lift spool lock output open circuit
M0611	Engine speed extremely high	M1832	Lift spool lock output overcurrent
M0613	Engine speed no signal	M2005	Two-speed primary solenoid short to battery
M0615	Engine speed in shutdown	M2006	Two-speed primary solenoid short to ground
M0618	Engine speed out of range	M2007	Two-speed primary solenoid open circuit
M0634	Engine speed invalid information from ECU	M2032	Two-speed primary solenoid overcurrent
M0710	Hydraulic fluid temperature too high	M2102	Glow plug output error ON
M0711	Hydraulic fluid temperature extremely high	M2103	Glow plug output error OFF
M0715	Hydraulic fluid temperature in shutdown	M2107	Glow plug output open circuit
M0721	Hydraulic fluid temperature out of range high	M2128	Glow plug output failure
M0722	Hydraulic fluid temperature out of range low	M2202	Starter output error ON
M0810	Engine coolant temperature too high	M2203	Starter output error OFF
M0811	Engine coolant temperature extremely high	M2207	Starter output open circuit
M0815	Engine coolant temperature in shutdown	M2228	Starter output failure
M0821	Engine coolant temperature out of range high	M2302	Starter relay error ON
M0822	Engine coolant temperature out of range low	M2303	Starter relay error OFF
M0826	Engine coolant temperature pre-shutdown	M2402	Fuel pull relay error ON

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
M2403	Fuel pull relay error OFF	M4903	Rear light relay error OFF
M2502	Traction pull relay error ON	M5002	Front light output error ON
M2503	Traction pull relay error OFF	M5003	Front light output error OFF
M2602	Glow plug relay error ON	M5007	Front light output open circuit
M2603	Glow plug relay error OFF	M5028	Front light output failure
M2721	Throttle primary sensor out of range high	M5102	Rear light output error ON
M2722	Throttle primary sensor out of range low	M5103	Rear light output error OFF
M2821	Throttle secondary sensor out of range high	M5107	Rear light output open circuit
M2822	Throttle secondary sensor out of range low	M5128	Rear light output failure
M2899	Throttle secondary sensor not calibrated	M5202	Press to operate button error ON
M3028	Controller memory failure	M5221	Press to operate button out of range high
M3128	Interrupted power failure	M5222	Press to operate button out of range low
M3204	ACS (AHC) no communication to Bobcat controller	M5305	Press to operate light short to battery
M3304	Deluxe panel no communication	M5306	Press to operate light short to ground
M3404	Deluxe panel in error	M5405	Tilt spool lock short to battery
M3505	Hydraulic fan short to battery	M5406	Tilt spool lock short to ground
M3506	Hydraulic fan short to ground	M5407	Tilt spool lock open circuit
M3507	Hydraulic fan open circuit	M5432	Tilt spool lock overcurrent
M3532	Hydraulic fan overcurrent	M5810	Fuel temperature too high
M3705	Two-speed second output short to battery	M5811	Fuel temperature extremely high
M3706	Two-speed second output short to ground	M5815	Fuel temperature in shutdown
M3707	Two-speed second output open circuit	M5826	Fuel temperature pre-shutdown
M3732	Two-speed second output overcurrent	M5902	DPF regeneration switch error ON
M3805	Auxiliary hydraulic lock short to battery	M6002	DPF inhibit regeneration switch error ON
M3806	Auxiliary hydraulic lock short to ground	M6102	Remote parked regeneration switch error ON
M3807	Auxiliary hydraulic lock open circuit	M6402	Switched power relay error ON
M3832	Auxiliary hydraulic lock overcurrent	M6403	Switched power relay error OFF
M4028	Wrong ECU detected	M6505	ECU power short to battery
M4109	Alternator voltage too low	M6506	ECU power short to ground
M4110	Alternator voltage high	M6507	ECU power open circuit
M4111	Alternator voltage extremely high	M6604	ECU no communication
M4304	Keyless panel no communication	M6702	HVAC output error ON
M4404	Auxiliary no communication	M6703	HVAC output error OFF
M4510	Water in fuel sensor too high	M6707	HVAC output open circuit
M4511	Water in fuel sensor extremely high	M6728	HVAC output failure
M4521	Water in fuel sensor out of range high	M6802	HVAC relay error ON
M4522	Water in fuel sensor out of range low	M6803	HVAC relay error OFF
M4621	5 volt sensor supply out of range high	M7002	Switched power output error ON
M4622	5 volt sensor supply out of range low	M7003	Switched power output error OFF
M4721	8 volt sensor supply out of range high	M7007	Switched power output open circuit
M4722	8 volt sensor supply out of range low	M7028	Switched power output failure
M4802	Front light relay error ON	M7304	Remote control no communication
M4803	Front light relay error OFF	M7316	Remote control no communication to transmitter
M4902	Rear light relay error ON	M7423	Main controller not programmed

DIAGNOSTIC SERVICE CODES (CONT'D)

Service Codes List (Cont'd)

CODE	DESCRIPTION	CODE	DESCRIPTION
M7472	Main controller needs programming	W3233	ACS (AHC) tilt handle wiring
M7497	Main controller programmed	W3234	ACS (AHC) tilt actuator not in NEUTRAL
M7504	Drive no communication	W3235	ACS (AHC) tilt handle / pedal not in NEUTRAL
M7604	Left display panel no communication	W3236	ACS (AHC) lift actuator
M7748	Key switch multiple	W3237	ACS (AHC) lift actuator wiring
M7839	Hourmeter changed	W3238	ACS (AHC) lift handle wiring
M7974	Door open	W3239	ACS (AHC) lift actuator not in NEUTRAL
M8541	DPF automatic regeneration active	W3240	ACS (AHC) lift handle / pedal not in NEUTRAL
M8542	DPF automatic regeneration active (Operate machine under load)	W3241	ACS (AHC) no communication
M8543	DPF regeneration required	W3249	ACS (AHC) lift actuator short to ground
M8551	DPF regeneration needed – inhibit active	W3250	ACS (AHC) tilt actuator short to ground
M8552	DPF regeneration needed – inhibit active (Operate machine under load)	W3251	ACS (AHC) lift actuator short to battery
M8553	DPF remote parked regeneration required (Remote regeneration kit required)	W3252	ACS (AHC) tilt actuator short to battery
M8554	DPF service regeneration required (Contact Bobcat dealer)	W3253	ACS (AHC) lift handle / pedal short to ground
M8555	DPF service required	W3254	ACS (AHC) tilt handle / pedal short to ground
M8560	DPF service regeneration active	W3255	ACS (AHC) lift handle / pedal short to battery
M8561	DPF service regeneration active	W3256	ACS (AHC) tilt handle / pedal short to battery
M8562	DPF service regeneration active	W3257	ACS (AHC) lift actuator reduced performance
M8563	DPF service regeneration active	W3258	ACS (AHC) tilt actuator reduced performance
M8564	DPF service regeneration active	W3259	ACS (AHC) lift actuator wrong direction
M8615	Engine speed derate in shutdown	W3260	ACS (AHC) tilt actuator wrong direction
M8625	Engine speed derate unresponsive	W3261	ACS (AHC) handle lock short to ground
M9004	Press to operate loader keypad no communication	W3262	ACS (AHC) handle lock short to battery
R7404	Main controller no communication	W3263	ACS (AHC) pedal lock short to ground
		W3264	ACS (AHC) pedal lock short to battery
T9002	Service tool output 'C' error ON	W3265	ACS (AHC) sensor supply voltage out of range
T9003	Service tool output 'C' error OFF	W3266	ACS (AHC) battery voltage out of range
T9102	Service tool output 'D' error ON	W3267	ACS (AHC) switch flipped while operating
T9103	Service tool output 'D' error OFF	W3268	ACS (AHC) lift handle information error
T9202	Service tool output 'E' error ON	W3269	ACS (AHC) control mode toggle switched while operating
T9203	Service tool output 'E' error OFF	W3270	ACS (AHC) right drive handle short to ground
T9302	Service tool output 'F' error ON	W3271	ACS (AHC) right drive handle short to battery
T9303	Service tool output 'F' error OFF	W3274	ACS (AHC) left joystick X-axis out of range
		W3275	ACS (AHC) interrupted unswitched power
W3204	ACS (AHC) no communication to Bobcat controller	W3276	ACS (AHC) CAN joystick information error
W3223	ACS (AHC) calibration required	W3277	ACS (AHC) remote control information error
W3224	ACS (AHC) calibration performed	W3297	ACS (AHC) controller programmed
W3225	ACS (AHC) actuator calibration failed	W3905	Left joystick X-axis not in NEUTRAL
W3231	ACS (AHC) tilt actuator	W4005	Right joystick X-axis not in NEUTRAL
W3232	ACS (AHC) tilt actuator wiring	W4007	Right joystick Y-axis not in NEUTRAL

CONTROL PANEL SETUP

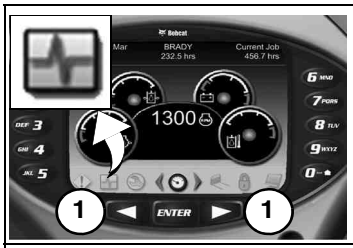
Right Panel Setup (Deluxe Instrumentation Panel)

Icon Identification

Figure 337

ICON	DESCRIPTION
Mon, 17 Mar 3:45 PM	DATE / TIME
BRADY 232.5 hrs	USER / HOURMETER
Current Job 456.7 hrs	CURRENT JOB HOURS
	ACTIVE WARNINGS screen icon
	VITALS screen icon
	SERVICE screen icon
	MAIN screen icon
	ATTACHMENTS screen icon
	SECURITY screen icon
	DISPLAY screen icon
	HOME icon (Return to MAIN screen)
	LEFT SCROLL button
	RIGHT SCROLL button
ENTER	ENTER button

Vitals

	Press a scroll button (Item 1) repeatedly until the Vitals screen icon (Inset) is highlighted.
	Displays select system operating levels.

You can monitor real-time displays of:

- **Engine Speed**
- **Engine Oil Pressure**
- **Engine Coolant Temperature**
- **Fuel Consumption**
- **System Voltage**
- **Hydraulic Charge Pressure**
- **Hydraulic Fluid Temperature**
- **Engine Oil Temperature**

The Deluxe Instrumentation Panel is easy to use. Continue to set your own preferences for operating / monitoring your Bobcat loader.

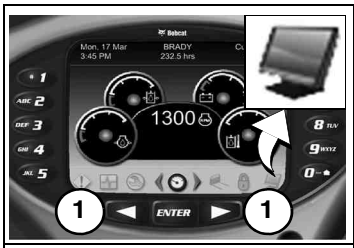
CONTROL PANEL SETUP (CONT'D)

Right Panel Setup (Deluxe Instrumentation Panel) (Cont'd)

Date And Time

	Press a scroll button (Item 1) repeatedly until the Display screen icon (Inset) is highlighted.
	Select **[1. CLOCKS]**.
	Select **[1. TIME]**.
	Use the keypad to enter time. Select AM / PM / 24hr. Press **[ENTER]** to continue.
	Select **[2. DATE]**.
	Use the keypad to enter date. Press **[ENTER]** to continue.

English / Metric Display

	Press a scroll button (Item 1) repeatedly until the Display screen icon (Inset) is highlighted.
	Select **[4. DISPLAY SETTINGS]**.
	Press **[1]** to cycle between ENGLISH and METRIC.

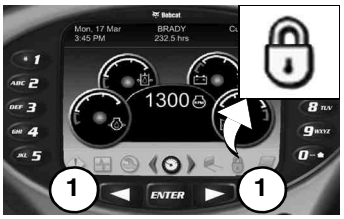
Auto Idle Time Delay

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[3. ENGINE SETTINGS]**.
	Use the keypad to enter the desired delay time between 4 and 250 seconds. Press **[ENTER]** to save and continue. Press left scroll button to exit without saving.

CONTROL PANEL SETUP (CONT'D)

Right Panel Setup (Deluxe Instrumentation Panel) (Cont'd)

Job Clock Reset

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[1. USER SETTINGS]**.
	Select user.
	Select **[3. RESET JOB STATISTICS]**.
	Press **[9]** to reset job statistics. Press left scroll button or **[0]** to exit without saving.

CONTROL PANEL SETUP (CONT'D)

Right Panel Setup (Deluxe Instrumentation Panel) (Cont'd)

Machine Lockouts (High Flow And Two-Speed)

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[3. HIGH FLOW]**. ***OR*** Select **[4. TWO-SPEED]**.
	**HIGH FLOW** Press user number to cycle between LOCKED and UNLOCKED.
	**TWO-SPEED** Press user number to cycle between LOCKED and UNLOCKED.

NOTE: High-Flow and Two-Speed lockouts for the owner are active even if the Password Lockout feature is unlocked.

Machine Lockouts (Travel Speed) (SJC Only)

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[5. TRAVEL SPEED]**.
	**TRAVEL SPEED** Select user.
	**FORWARD / REVERSE TRAVEL SPEED LIMIT** Enter forward travel speed limit as a percentage and press **[ENTER]** to save. Enter reverse travel speed limit as a percentage and press **[ENTER]** to save.

PASSWORD SETUP (KEYLESS START PANEL)

Password Description

Master Password:

A permanent, randomly selected password set at the factory that cannot be changed. This password is used for service by the Bobcat dealer if the owner password is not known or to change the owner password.

Owner Password:

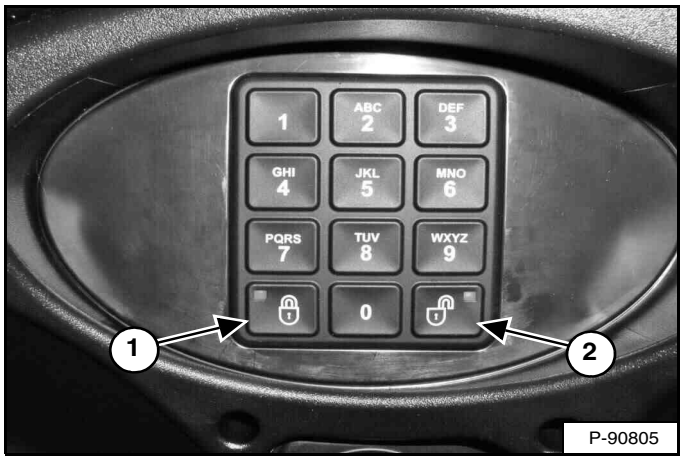
Allows for full use of the loader. Must be used to change the owner password.

Changing The Owner Password

Turn the key switch to the RUN position to turn on the loaders electrical system.

Enter the five digit owner password using the number keys (1 through 0) if locked.

Figure 338



Press and hold the lock (Item 1) and unlock (Item 2) **[Figure 338]** keys for 2 seconds.

The lock key red light will flash and the left panel display screen will show **[ENTER]**.

Enter a new five digit owner password using the number keys (1 through 0). An asterisk will show in the left panel display screen for each key press.

The left panel display screen will show **[AGAIN]**.

Enter the new five digit owner password again.

The lock key red light will become solid.

Password Lockout Feature

This feature allows the owner to unlock the password feature so that a password does not need to be used every time the engine is started.

Turn the key switch to the RUN position to turn on the loaders electrical system.

Enter the five digit owner password using the number keys (1 through 0).

Press the unlock key (Item 2) **[Figure 338]**.

The left panel display screen will show **[CODE]**.

Enter the five digit owner password using the number keys (1 through 0). The unlock key green light will flash, then become solid.

The loader can now be started without using a password.

NOTE: Use the following procedure to reset the machine lock so that the loader requires a password to start the engine.

Turn the key switch to the RUN position to turn on the loaders electrical system.

Press the lock key (Item 1) **[Figure 338]**.

The lock key red light will flash and the left panel display screen will show **[CODE]**.

Enter the five digit owner password using the number keys (1 through 0). The unlock key green light will flash, then the lock key red light will become solid.

You must now enter the password every time to start the loader.

PASSWORD SETUP (DELUXE INSTRUMENTATION PANEL)

Password Description

All new machines with a Deluxe Instrumentation Panel arrive at Bobcat dealerships with the keypad in locked mode. Locked mode means that a password must be used to start the engine.

For security purposes, your dealer may change the password and set the keypad in the locked mode. Your dealer will provide you with the password.

Master Password:

A permanent, randomly selected password set at the factory that cannot be changed. This password is used for service by the Bobcat dealer if the owner password is not known or to change the owner password.

Owner Password:

Allows for full use of the loader and to set up the Deluxe Instrumentation Panel. There is only one owner password. The owner password must be used to change the owner or user passwords. Owner should change the password as soon as possible for security of the loader.

User Password:

Allows starting and operating the loader; cannot change passwords or lockout features.

For the procedures to change passwords: (See Changing The Owner Password on Page 221.) and (See Changing The User Passwords on Page 222.)

Changing The Owner Password

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[1. USER SETTINGS]**.
	Select **[1. OWNER]**.
	Select **[2. CHANGE PASSWORD]**.
	Enter new owner password and press **[ENTER]**. You will be prompted to reenter the new owner password.

PASSWORD SETUP (DELUXE INSTRUMENTATION PANEL) (CONT'D)

Changing The User Passwords

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[1. USER SETTINGS]**.
	Select user.
	Select **[2. CHANGE PASSWORD]**.
	Enter new user password and press **[ENTER]**.

Password Lockout Feature

This feature allows the owner to unlock the password feature so that a password does not need to be used every time the engine is started.

	Press a scroll button (Item 1) repeatedly until the Security screen icon (Inset) is highlighted.
	Select **[1. PASSWORDS / LOCKOUTS]**.
	Enter owner password and press **[ENTER]**.
	Select **[2. MACHINE LOCK]**.

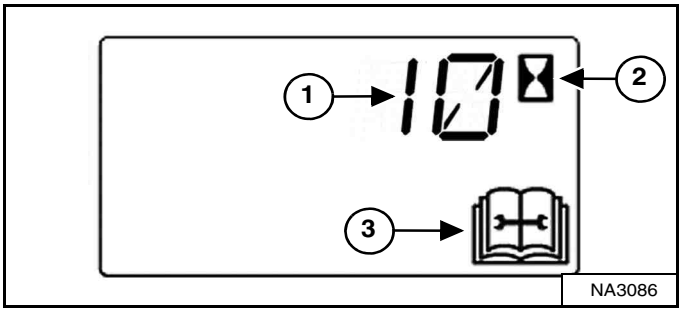
NOTE: The procedure above can be followed to reset the machine lock so that the machine requires a password to start the engine.

MAINTENANCE CLOCK

Description

The Maintenance Clock alerts the operator when the next service interval is due. *EXAMPLE:* The maintenance clock can be set to a 500 hour interval as a reminder for the next 500 hour planned maintenance.

Figure 339



During machine operation, a 2 beep alarm will sound when there are less than 10 hours until the next planned maintenance.

The remaining hours before maintenance is required (Item 1) will appear in the data display for 5 seconds while the service icon (Item 3) and the hourmeter icon (Item 2) **[Figure 339]** flash.

NOTE: The display will show negative numbers after counting down to zero.

The display will revert to the previous display and will appear for 5 seconds every time the machine is started until the maintenance clock is reset.

Figure 340

The Deluxe Instrumentation Panel (if equipped) will display a message (Item 1) **[Figure 340]** alerting the operator to service the machine.

This message will appear for 10 seconds every time the machine is started until the maintenance clock is reset.

Figure 341

The Deluxe Instrumentation Panel (if equipped) will display a bar (Item 1) **[Figure 341]** showing the time remaining until next service. This bar will turn red when service is past due. **[NEXT MAINTENANCE DUE]** will change to **[MAINTENANCE PAST DUE]** and display the number of hours past due.

Keys **[4]** and **[9]** can be used to adjust the service interval when the owner is logged in **[Figure 341]**.

MAINTENANCE CLOCK (CONT'D)

Setup

See your Bobcat dealer about installation of this feature.

Reset

See your Bobcat dealer to reset the maintenance clock.

SPECIFICATIONS

Certain specification(s) are based on engineering calculations and are not actual measurements. Specification(s) are provided for comparison purposes only and are subject to change without notice. Specification(s) for your individual Bobcat equipment will vary based on normal variations in design, manufacturing, operating conditions, and other factors.

MACHINE IDENTIFICATION

The loader specifications can be different based on drive motor configurations. Look at the drive motor and sprocket on your machine to determine which specification section is correct for your model.

Models With Six Or Eight Track Sprocket Nuts

Figure 342

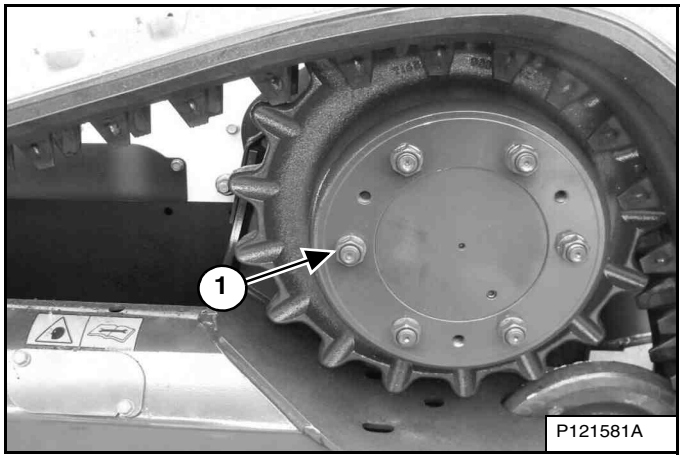
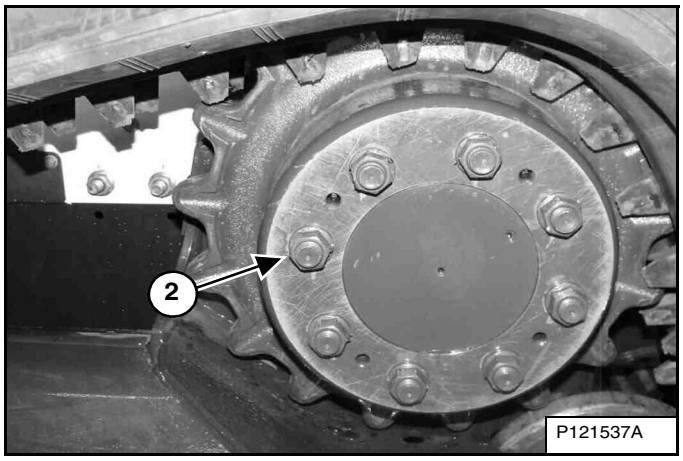


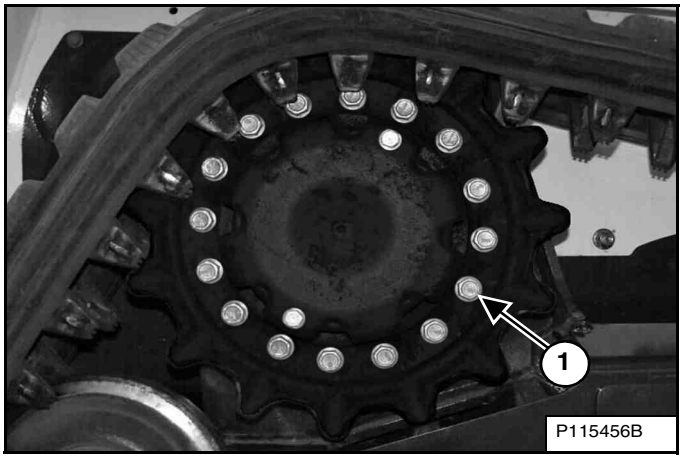
Figure 343



These drive motor and sprocket assemblies have six nuts (Item 1) **[Figure 342]** or eight nuts (Item 2) **[Figure 343]**. (See LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS on Page 227.)

Models With Sixteen Track Sprocket Bolts

Figure 344

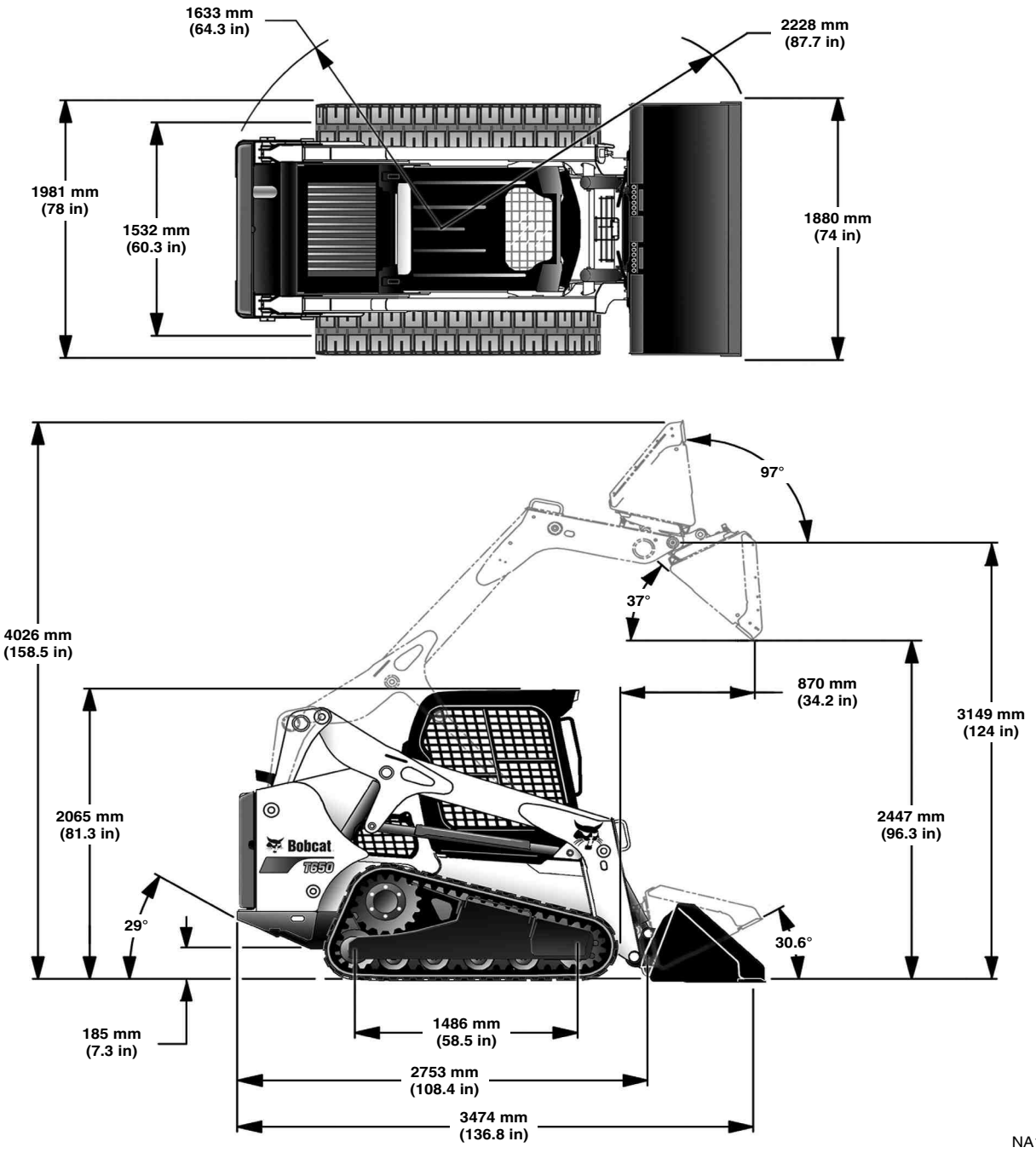


This drive motor and sprocket assembly has sixteen bolts (Item 1) **[Figure 344]**. (See LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS on Page 233.)

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS

Machine Dimensions

- Dimensions are given for loader equipped with standard tracks and 74 in. Construction and Industrial bucket and may vary with other bucket types.
- Where applicable, specifications conform to SAE or ISO standards and are subject to change without notice.



Changes of structure or weight distribution of the loader can cause changes in control and steering response, and can cause failure of the loader parts.

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS (CONT'D)

Performance

	ROLLER SUSPENSION UNDERCARRIAGE	SOLID-MOUNTED UNDERCARRIAGE
Rated Operating Capacity (ISO 14397-1)	1230 kg (2712 lb)	1246 kg (2748 lb)
with 200 Pound Frame Mounted Counterweight Kit (ISO 14397-1)	1276 kg (2812 lb)	1292 kg (2848 lb)
with 300 Pound Frame Mounted Counterweight Kit (ISO 14397-1)	1310 kg (2887 lb)	1326 kg (2923 lb)
Tipping Load (ISO 14397-1)	3515 kg (7749 lb)	3562 kg (7852 lb)
Operating Weight	4368 kg (9630 lb)	4227 kg (9320 lb)
Breakout Force – Lift	3130 kg (6900 lb)	3130 kg (6900 lb)
Breakout Force – Tilt	3157 kg (6960 lb)	3157 kg (6960 lb)
Travel Speed:		
– Single Speed Loader	0 – 10,6 km/h (0 – 6.6 mph)	0 – 10,6 km/h (0 – 6.6 mph)
– Two-Speed Loader (Option):		
Low Range	0 – 9,8 km/h (0 – 6.1 mph)	0 – 9,8 km/h (0 – 6.1 mph)
High Range	0 – 17,2 km/h (0 – 10.7 mph)	0 – 17,2 km/h (0 – 10.7 mph)

Engine

Make / Model	Bobcat Engine / 2,4L Bobcat Engine Stage III B
Fuel / Cooling	Diesel / Liquid
Horsepower:	
– ISO 9249 EEC / SAE J1349 Net	52,6 kW (70.5 hp) @ 2600 rpm
– ISO 14396 Gross	55,3 kW (74.1 hp) @ 2600 rpm
– SAE J1995 Gross	56,0 kW (75.0 hp) @ 2600 rpm
– Rated Power	55,2 kW (74.0 hp) @ 2600 rpm
Torque:	
– ISO 9249 EEC / SAE J1349 Net	266,1 N•m (196.3 ft-lb) @ 1800 rpm
– ISO 14396 Gross	280,2 N•m (206.7 ft-lb) @ 1800 rpm
– SAE J1995 Gross	283,9 N•m (209.4 ft-lb) @ 1800 rpm
– Rated Torque	280,0 N•m (206.5 ft-lb) @ 1800 rpm
Low Idle rpm	1125 – 1175
High Idle rpm	2600
Number of Cylinders	4
Displacement	2392 cm^3 (146.0 in^3)
Bore / Stroke	90 mm / 94 mm (3.543 in / 3.701 in)
Lubrication	Gear Pump Pressure System with Filter
Crankcase Ventilation	Closed Breathing
Air Cleaner	Dry replaceable paper cartridge with separate safety element
Ignition	Diesel – Compression
Air Induction	Turbo-Charged and Charged Air Cooled
Engine Coolant	Propylene Glycol / Water Mixture
Starting Aid	Glow plugs automatically activated as needed in RUN position

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS (CONT'D)

Drive System

Main Drive	Fully hydrostatic, rubber track drive
Transmission	Infinitely variable tandem hydrostatic piston pumps, driving two fully reversing hydrostatic motors
Tracks (Tension)	Grease cylinder and spring

Controls

Machine Steering	Direction and speed controlled by two hand operated steering levers or optional joystick(s)
Loader Hydraulics: – Lift and Tilt – Front Auxiliary – Rear Auxiliary (Option)	 Controlled by separate foot pedals or optional Advanced Control System (ACS) or optional Selectable Joystick Controls (SJC) Controlled by electrical switch on Right Hand steering lever or joystick Controlled by electrical switch on Left Hand steering lever or joystick
Auxiliary Pressure Release	Pressure relieved through quick couplers; Push couplers in, hold for 5 seconds
Engine	Hand operated speed control, additional foot operated speed control pedal with SJC option; key-type start switch or optional Keyless Start Panel or optional Deluxe Instrumentation Panel and function error shutdown
Service Brake	Two independent hydrostatic systems controlled by two hand operated steering levers or optional joystick(s)
Secondary Brake	One of the hydrostatic transmissions
Parking Brake	Spring applied pressure release multi-disc brake activated by manually operated switch on left instrument panel

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS (CONT'D)

Hydraulic System

Pump Type	Engine driven, gear type
Pump Capacity – Standard-Flow	87,1 L/min (23.0 U.S. gpm)
Pump Capacity – High-Flow (Option)	115,5 L/min (30.5 U.S. gpm)
System Relief at Quick Couplers	23,8 – 24,5 MPa (238 – 245 bar) (3450 – 3550 psi)
Filter (Hydraulic / Hydrostatic)	Replaceable beta 10 micron = 200, drop in element
Filter (Charge)	Replaceable beta 10 micron = 200, spin-on element
Hydraulic Cylinders:	Double-acting; lift cylinders have cushioning feature on lower, tilt cylinders have cushioning feature on dump and rollback
Lift Cylinder (2):	
Bore Diameter	76,2 mm (3.00 in)
Rod Diameter	44,5 mm (1.75 in)
Stroke	633,2 mm (24.93 in)
Tilt Cylinder (2):	
Bore Diameter	76,2 mm (3.00 in)
Rod Diameter	38,1 mm (1.50 in)
Stroke	349,0 mm (13.74 in)
Control Valve – Standard	3-Spool, open centre, manually operated with spring detent for lift float; Electrically controlled auxiliary spool
Control Valve – ACS and SJC	3-Spool, open centre with electric actuator controlled lift with float and tilt; Electrically controlled auxiliary spool
Fluid Lines	SAE Standard tubelines, hoses, and fittings
Hydraulic Function Time:	
Raise Lift Arms	3.9 seconds
Lower Lift Arms	2.6 seconds
Bucket Dump	2.3 seconds
Bucket Rollback	1.7 seconds

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS (CONT'D)

Electrical System

Alternator	Belt driven, 90 amperes, open frame
Battery	12 volt, 1000 cold cranking amperes @ -18°C (0°F), 186 minute reserve capacity @ 25 amperes
Starter	12 volt, gear type, 3,0 kW (4.02 hp)
Instrumentation	**Gauges:** Engine Coolant Temperature and Fuel Level **Warning lights:** Fuel Level, Seat Belt, Engine Coolant Temperature, Engine Malfunction, Hydraulic System Malfunction, Diesel Particulate Filter (DPF) / Diesel Exhaust Fluid (DEF), and General Warning **Indicators:** BICS™ Functions, Two-Speed, 3-Point Restraint, and Turn Signals **Data Display:** Operating Hours, Engine rpm, Speed Management Setting, Maintenance Clock Countdown, Battery Voltage, Service Codes, Engine Preheat Countdown, Lift and Tilt Compensation Setting, Steering Drift Compensation Setting, and Drive Response Setting **Other:** Audible Alarm, Lights, and Option / Accessory Switches **Optional Deluxe Instrumentation Panel:** *Additional displays for: Engine rpm, Engine Coolant Temperature, Engine Oil Pressure, System Voltage, Hydraulic Fluid Temperature, and Hydrostatic Charge Pressure *Additional Features Included: Keyless Start, Digital Clock, Job Clock, Password Lockout, Multiple-Language Display, Help Screens, Diagnostic Capability, and Engine / Hydraulic Systems Shutdown Function

Capacities

Fuel	166,6 L (44.0 U.S. gal)
Engine Oil with Filter Change	8,6 L (9.1 qt)
Engine Cooling System with Heater	11,8 L (3.1 U.S. gal)
Engine Cooling System without Heater	11,4 L (3.0 U.S. gal)
Hydraulic / Hydrostatic Reservoir	10,2 L (2.7 U.S. gal)
Hydraulic / Hydrostatic System	45,0 L (11.9 U.S. gal)
Hydrostatic Drive Motor (Each)	180,0 mL (6.1 U.S. fl oz)
Air Conditioning Refrigerant (R-134a)	0,68 kg (1.5 lb)

LOADER SPECIFICATIONS FOR MACHINES WITH SIX OR EIGHT TRACK SPROCKET NUTS (CONT'D)

Tracks

Standard Rubber	450 mm (17.7 in) Rubber, C-Pattern

Ground Pressure

	ROLLER SUSPENSION UNDERCARRIAGE	SOLID-MOUNTED UNDERCARRIAGE
Rubber Track – 450 mm (17.7 in)	0,030 MPa (0,30 bar) (4.3 psi)	0,029 MPa (0,29 bar) (4.2 psi)

Environmental

DECLARED SINGLE-NUMBER NOISE EMISSION VALUES In accordance with ISO 4871	
Noise level per Directive 2000/14/EC — L_{wA}	103 dB
Operator noise level per Directive 2006/42/EC — L_{pA}	80 dB

DECLARED VIBRATION EMISSION VALUES In accordance with EN 12096		
	Value	Uncertainty
Whole-body vibration per ISO 2631-1	1,28 m/s^2	0,51 m/s^2
Hand-arm vibration per ISO 5349-1	1,64 m/s^2	- - -

Machine equipped with optional HVAC (air condition) contains fluorinated greenhouse gas (F-gas)	
F-gas type	HFC-134a
F-gas mass (kg)	0.68
CO2 equivalent (t)	0.97
GWP	1430

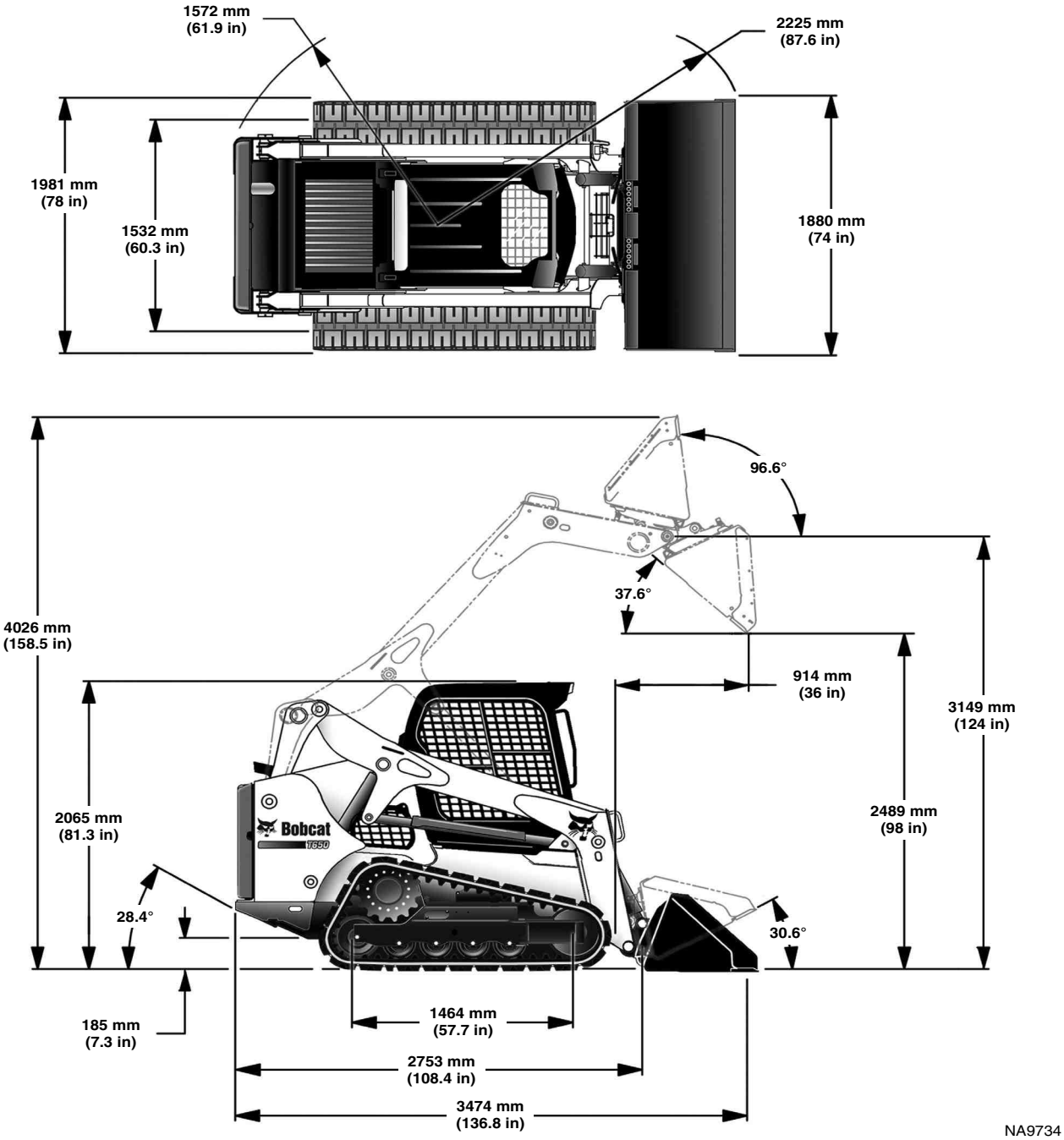
Temperature Range

Operation and storage	-26 – +43°C (-15 – +110°F)

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS

Machine Dimensions

- Dimensions are given for loader equipped with standard tracks and 74 in. Construction and Industrial bucket and may vary with other bucket types.
- Where applicable, specifications conform to SAE or ISO standards and are subject to change without notice.



Changes of structure or weight distribution of the loader can cause changes in control and steering response, and can cause failure of the loader parts.

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS (CONT'D)

Performance

	ROLLER SUSPENSION UNDERCARRIAGE	SOLID-MOUNTED UNDERCARRIAGE
Rated Operating Capacity (ISO 14397-1)	1147 kg (2529 lb)	1179 kg (2600 lb)
with 200 Pound Frame Mounted Counterweight Kit (ISO 14397-1)	1192 kg (2629 lb)	1225 kg (2700 lb)
with 300 Pound Frame Mounted Counterweight Kit (ISO 14397-1)	1227 kg (2704 lb)	1259 kg (2775 lb)
Tipping Load (ISO 14397-1)	3278 kg (7227 lb)	3370 kg (7429 lb)
Operating Weight	4236 kg (9339 lb)	4134 kg (9113 lb)
Breakout Force – Lift	3130 kg (6900 lb)	3130 kg (6900 lb)
Breakout Force – Tilt	3157 kg (6960 lb)	3157 kg (6960 lb)
Travel Speed:		
– Single Speed Loader	0 – 10,0 km/h (0 – 6.2 mph)	0 – 10,0 km/h (0 – 6.2 mph)
– Two-Speed Loader (Option):		
Low Range	0 – 10,0 km/h (0 – 6.2 mph)	0 – 10,0 km/h (0 – 6.2 mph)
High Range	0 – 16,1 km/h (0 – 10.0 mph)	0 – 16,1 km/h (0 – 10.0 mph)

Engine

Make / Model	Bobcat Engine / 2,4L Bobcat Engine Stage III B
Fuel / Cooling	Diesel / Liquid
Horsepower:	
– ISO 9249 EEC / SAE J1349 Net	52,6 kW (70.5 hp) @ 2600 rpm
– ISO 14396 Gross	55,3 kW (74.1 hp) @ 2600 rpm
– SAE J1995 Gross	56,0 kW (75.0 hp) @ 2600 rpm
– Rated Power	55,2 kW (74.0 hp) @ 2600 rpm
Torque:	
– ISO 9249 EEC / SAE J1349 Net	266,1 N•m (196.3 ft-lb) @ 1800 rpm
– ISO 14396 Gross	280,2 N•m (206.7 ft-lb) @ 1800 rpm
– SAE J1995 Gross	283,9 N•m (209.4 ft-lb) @ 1800 rpm
– Rated Torque	280,0 N•m (206.5 ft-lb) @ 1800 rpm
Low Idle rpm	1125 – 1175
High Idle rpm	2600
Number of Cylinders	4
Displacement	2392 cm^3 (146.0 in^3)
Bore / Stroke	90 mm / 94 mm (3.543 in / 3.701 in)
Lubrication	Gear Pump Pressure System with Filter
Crankcase Ventilation	Closed Breathing
Air Cleaner	Dry replaceable paper cartridge with separate safety element
Ignition	Diesel – Compression
Air Induction	Turbo-Charged and Charged Air Cooled
Engine Coolant	Propylene Glycol / Water Mixture
Starting Aid	Glow plugs automatically activated as needed in RUN position

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS (CONT'D)

Drive System

Main Drive	Fully hydrostatic, rubber track drive
Transmission	Infinitely variable tandem hydrostatic piston pumps, driving two fully reversing hydrostatic motors
Tracks (Tension)	Grease cylinder and spring

Controls

Machine Steering	Direction and speed controlled by two hand operated steering levers or optional joystick(s)
Loader Hydraulics: – Lift and Tilt – Front Auxiliary – Rear Auxiliary (Option)	 Controlled by separate foot pedals or optional Advanced Control System (ACS) or optional Selectable Joystick Controls (SJC) Controlled by electrical switch on Right Hand steering lever or joystick Controlled by electrical switch on Left Hand steering lever or joystick
Auxiliary Pressure Release	Pressure relieved through quick couplers; Push couplers in, hold for 5 seconds
Engine	Hand operated speed control, additional foot operated speed control pedal with SJC option; key-type start switch or optional Keyless Start Panel or optional Deluxe Instrumentation Panel and function error shutdown
Service Brake	Two independent hydrostatic systems controlled by two hand operated steering levers or optional joystick(s)
Secondary Brake	One of the hydrostatic transmissions
Parking Brake	Spring applied pressure release multi-disc brake activated by manually operated switch on left instrument panel

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS (CONT'D)

Hydraulic System

Pump Type	Engine driven, gear type
Pump Capacity – Standard-Flow	87,1 L/min (23.0 U.S. gpm)
Pump Capacity – High-Flow (Option)	115,5 L/min (30.5 U.S. gpm)
System Relief at Quick Couplers	23,8 – 24,5 MPa (238 – 245 bar) (3450 – 3550 psi)
Filter (Hydraulic / Hydrostatic)	Replaceable beta 10 micron = 200, drop in element
Filter (Charge)	Replaceable beta 10 micron = 200, spin-on element
Hydraulic Cylinders:	Double-acting; lift cylinders have cushioning feature on lower, tilt cylinders have cushioning feature on dump and rollback
Lift Cylinder (2):	
Bore Diameter	76,2 mm (3.00 in)
Rod Diameter	44,5 mm (1.75 in)
Stroke	633,2 mm (24.93 in)
Tilt Cylinder (2):	
Bore Diameter	76,2 mm (3.00 in)
Rod Diameter	38,1 mm (1.50 in)
Stroke	349,0 mm (13.74 in)
Control Valve – Standard	3-Spool, open centre, manually operated with spring detent for lift float; Electrically controlled auxiliary spool
Control Valve – ACS and SJC	3-Spool, open centre with electric actuator controlled lift with float and tilt; Electrically controlled auxiliary spool
Fluid Lines	SAE Standard tubelines, hoses, and fittings
Hydraulic Function Time:	
Raise Lift Arms	3.9 seconds
Lower Lift Arms	2.6 seconds
Bucket Dump	2.3 seconds
Bucket Rollback	1.7 seconds

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS (CONT'D)

Electrical System

Alternator	Belt driven, 90 amperes, open frame
Battery	12 volt, 1000 cold cranking amperes @ -18°C (0°F), 186 minute reserve capacity @ 25 amperes
Starter	12 volt, gear type, 3,0 kW (4.02 hp)
Instrumentation	**Gauges:** Engine Coolant Temperature and Fuel Level **Warning lights:** Fuel Level, Seat Belt, Engine Coolant Temperature, Engine Malfunction, Hydraulic System Malfunction, Diesel Particulate Filter (DPF) / Diesel Exhaust Fluid (DEF), and General Warning **Indicators:** BICS™ Functions, Two-Speed, 3-Point Restraint, and Turn Signals **Data Display:** Operating Hours, Engine rpm, Speed Management Setting, Maintenance Clock Countdown, Battery Voltage, Service Codes, Engine Preheat Countdown, Lift and Tilt Compensation Setting, Steering Drift Compensation Setting, and Drive Response Setting **Other:** Audible Alarm, Lights, and Option / Accessory Switches **Optional Deluxe Instrumentation Panel:** *Additional displays for: Engine rpm, Engine Coolant Temperature, Engine Oil Pressure, System Voltage, Hydraulic Fluid Temperature, and Hydrostatic Charge Pressure *Additional Features Included: Keyless Start, Digital Clock, Job Clock, Password Lockout, Multiple-Language Display, Help Screens, Diagnostic Capability, and Engine / Hydraulic Systems Shutdown Function

Capacities

Fuel	165,8 L (43.8 U.S. gal)
Engine Oil with Filter Change	8,6 L (9.1 qt)
Engine Cooling System with Heater	11,8 L (3.1 U.S. gal)
Engine Cooling System without Heater	11,4 L (3.0 U.S. gal)
Hydraulic / Hydrostatic Reservoir	10,2 L (2.7 U.S. gal)
Hydraulic / Hydrostatic System	45,0 L (11.9 U.S. gal)
Hydrostatic Drive Motor (Each)	345 – 375 mL (11.7 – 12.7 U.S. fl oz)
Air Conditioning Refrigerant (R-134a)	0,9 kg (2.0 lb)

LOADER SPECIFICATIONS FOR MACHINES WITH SIXTEEN TRACK SPROCKET BOLTS (CONT'D)

Tracks

Standard Rubber	450 mm (17.7 in) Rubber, C-Pattern

Ground Pressure

	ROLLER SUSPENSION UNDERCARRIAGE	SOLID-MOUNTED UNDERCARRIAGE
Rubber Track – 450 mm (17.7 in)	0,029 MPa (0,29 bar) (4.2 psi)	0,028 MPa (0,28 bar) (4.1 psi)

Environmental

DECLARED SINGLE-NUMBER NOISE EMISSION VALUES In accordance with ISO 4871	
Noise level per Directive 2000/14/EC — L_{wA}	103 dB
Operator noise level per Directive 2006/42/EC — L_{pA}	80 dB

DECLARED VIBRATION EMISSION VALUES In accordance with EN 12096		
	Value	Uncertainty
Whole-body vibration per ISO 2631-1	1,28 m/s^2	0,51 m/s^2
Hand-arm vibration per ISO 5349-1	1,64 m/s^2	- - -

Machine equipped with optional HVAC (air condition) contains fluorinated greenhouse gas (F-gas)	
F-gas type	HFC-134a
F-gas mass (kg)	0.91
CO2 equivalent (t)	1.30
GWP	1430

Temperature Range

Operation and storage	-26 – +43°C (-15 – +110°F)

WARRANTY

WARRANTY

BOBCAT LOADERS

Doosan Bobcat EMEA s.r.o. (“Doosan”) warrants to its authorized dealers who in turn warrants to the customer that each new Bobcat Loader will be free from defects in material and workmanship for twelve (12) months from the date of delivery to the customer or 2000 hours of machine usage, whichever occurs first. During the warranty period, the authorized Doosan dealer shall repair or replace, at Doosan’s option, without charge for parts, labour and travel of technicians, any part of the Doosan product which fails because of defects in material or workmanship. The customer shall provide the authorized Doosan dealer with prompt written notice of the defect and allow reasonable time for replacement or repair. Doosan may, at its option, request failed parts to be returned to the factory or to any other designated location. Transportation of the Doosan product to the authorized Doosan dealer for warranty work is not the responsibility of Doosan. Service schedules must adhere to prescribed intervals and Bobcat genuine parts/lubricants must be used. The warranty does not apply to tyres, tracks or other accessories not manufactured by Doosan. For coverage on engines, consult with your Bobcat Dealer. For these non-covered items, the customer shall refer solely to the warranty, if any, of the respective manufacturers thereof, in accordance with the respective manufacturers warranty statement. Some Doosan parts are covered pro-rata depending on the expected life-time of the part. Coverage for batteries, air-conditioning refill, couplers and ignition system parts (glow plugs, fuel injection pumps, injectors) is reduced as failures generally originate from factors not under Doosan’s control such as, but not limited to, prolonged storage, abuse or fuel quality. Reduced coverage is, depending on the component, limited from 50 to 500 operating hours. The warranty does not cover: (i) Oils and lubricants, coolant fluids, filter elements, brake linings, tune-up parts, bulbs, fuses, alternator fan belts, drive belts, pins, bushings and other high-wear items. (ii) Damages resulting from abuse, accidents, alterations, use of the product with any bucket or attachment not approved by Doosan, air flow obstructions, or failure to maintain or use the Doosan product according to the instructions applicable to it. (iii) Ground engaging parts such as bucket teeth and cutting edges. (iv) Fuel or hydraulic system cleaning, engine tune-up, brake inspection or adjustment. (v) Adjustments or slight defects which generally do not affect the stability or reliability of the machine.

DOOSAN EXCLUDES OTHER CONDITIONS, WARRANTIES OR REPRESENTATIONS OF ALL KINDS, EXPRESSED OR IMPLIED, STATUTORY OR OTHERWISE (EXCEPT THAT OF TITLE) INCLUDING ALL IMPLIED WARRANTIES AND CONDITIONS RELATING TO MERCHANTABILITY, SATISFACTORY QUALITY AND FITNESS FOR A PARTICULAR PURPOSE. CORRECTIONS BY DOOSAN OF NONCONFORMITIES WHETHER PATENT OR LATENT, IN THE MANNER AND FOR THE TIME PERIOD PROVIDED ABOVE, SHALL CONSTITUTE FULFILLMENT OF ALL LIABILITIES OF DOOSAN FOR SUCH NONCONFORMITIES, WHETHER BASED ON CONTRACT, WARRANTY, TORT, NEGLIGENCE, INDEMNITY, STRICT LIABILITY OR OTHERWISE WITH RESPECT TO OR ARISING OUT OF SUCH PRODUCT. THE REMEDIES OF THE END-USER/OWNER SET FORTH UNDER THE PROVISIONS OF THE WARRANTY OUTLINED ABOVE ARE EXCLUSIVE AND THE TOTAL LIABILITY OF DOOSAN INCLUDING ANY HOLDING, SUBSIDIARY, ASSOCIATED OR AFFILIATED COMPANY OR DISTRIBUTOR WITH RESPECT TO THIS SALE OR THE PRODUCT AND SERVICE FURNISHED HEREUNDER IN CONNECTION WITH THE PERFORMANCE OR BREACH THEREOF, OR FROM DELIVERY, INSTALLATION, REPAIR OR TECHNICAL DIRECTION COVERED BY OR FURNISHED UNDER THIS SALE, WHETHER BASED ON CONTRACT, WARRANTY, TORT, NEGLIGENCE, INDEMNITY, STRICT LIABILITY OR OTHERWISE SHALL NOT EXCEED THE PURCHASE PRICE OF THE PRODUCT UPON WHICH SUCH LIABILITY IS BASED. DOOSAN INCLUDING ANY HOLDING, SUBSIDIARY, ASSOCIATED OR AFFILIATED COMPANY AND DISTRIBUTOR SHALL IN NO EVENT BE LIABLE TO THE END-USER/OWNER, ANY SUCCESSORS IN INTEREST OR ANY BENEFICIARY OR ASSIGNEE RELATING TO THIS SALE FOR ANY CONSEQUENTIAL, INCIDENTAL, INDIRECT, SPECIAL OR PUNITIVE DAMAGES ARISING OUT OF THIS SALE OR BY ANY BREACH THEREOF, OR ANY DEFECT IN, OR FAILURE OF, OR MALFUNCTION OF THE PRODUCT UNDER THIS SALE, WHETHER BASED UPON LOSS OF USE, LOST PROFITS OR REVENUE, INTEREST, LOST GOODWILL, WORK STOPPAGE, IMPAIRMENT OF OTHER GOODS, LOSS BY REASON OF SHUTDOWN OR NON-OPERATION, INCREASED EXPENSES OF OPERATION OR CLAIMS OF USER OR CUSTOMERS OF THE USER FOR SERVICE INTERRUPTION WHETHER OR NOT SUCH LOSS OR DAMAGE IS BASED ON CONTRACT, WARRANTY, TORT, NEGLIGENCE, INDEMNITY, STRICT LIABILITY OR OTHERWISE.

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WARRANTY (CONT'D)

WARRANTY

BOBCAT TRACK WARRANTY

Every new rubber track is warranted to be free of defects in material and workmanship for the life of the original tread design within the limits of the normal warranty conditions.

Original tread life is considered completed when the track has 10 percent or less of remaining tread in any position of its original tread depth, in any portion of its original tread design.

If upon presentation of the track to the authorised Bobcat representative, the representative determines the warranty claim is valid during the first 10 percent of tread life, DOOSAN BENELUX S.A. and the authorised dealer will supply a comparable new track at no charge. If the warranty claim is granted after the first 10 percent of tread life of the track has worn away, but before the original tread life is completed, the original buyer will receive a pro-rata replacement credit toward the purchase of a comparable new track, relative to the unused portion of the tread on the original track based on a predetermined schedule in effect at the time of replacement. The end-user/owner pays all applicable taxes and disposal costs relating to the replacement.

This warranty only applies when the track is installed on the approved recommended Bobcat product. This warranty does not cover track failures as a result of tears, cuts, fire or vandalism, damaged or broken cords due to improper adjustment, age conditions such as cracks, and extreme temperature exposure.

This warranty is solely for the benefit of the end-user/owner of the track and is not assignable.

DOOSAN BENELUX S.A. EXCLUDES OTHER CONDITIONS, WARRANTIES OR REPRESENTATIONS OF ALL KINDS, EXPRESSED OR IMPLIED, STATUTORY OR OTHERWISE (EXCEPT THAT OF TITLE) INCLUDING ALL IMPLIED WARRANTIES AND CONDITIONS RELATING TO MERCHANTABILITY, SATISFACTORY QUALITY AND FITNESS FOR A PARTICULAR PURPOSE.

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ALPHABETICAL INDEX